

# Certification Test Report

## Morsø Jernstøberi A/S Freestanding Wood Stove Model: 7900 Series

**Prepared for:** Morsø Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark

**Prepared by:** OMNI-Test Laboratories, Inc.  
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Portland, OR 97230  
(503) 643-3788

**Test Period:** March 18-25, 2013

**Report Date:** April 19, 2013

**Report Number:** 192-S-23-8.3

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Model: 7900 Series  
Morsø Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark

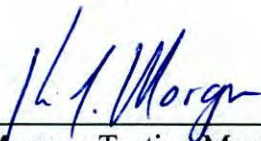
## AUTHORIZED SIGNATORIES

This report has been reviewed and approved by the following authorized signatories:



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Chuck Burns, Accreditation & QA Manager  
OMNI-Test Laboratories, Inc.



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Ken Morgan, Testing Manager  
OMNI-Test Laboratories, Inc.



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Jeremy Clark, Emissions Testing Specialist  
OMNI-Test Laboratories, Inc.



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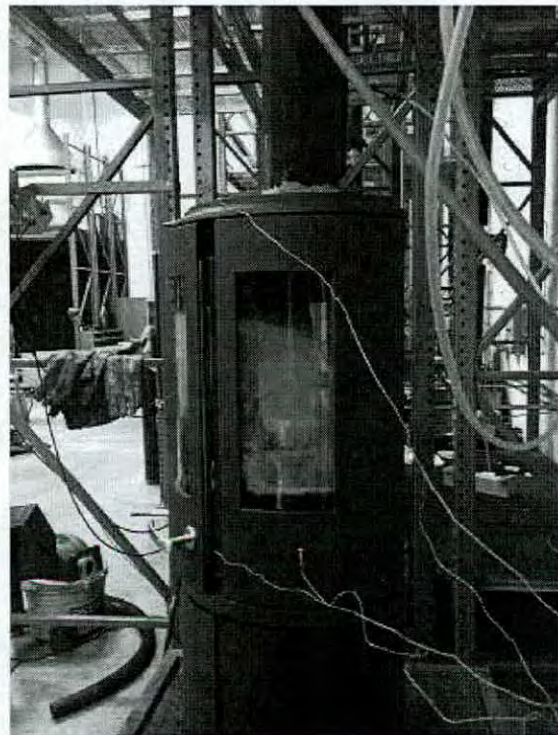
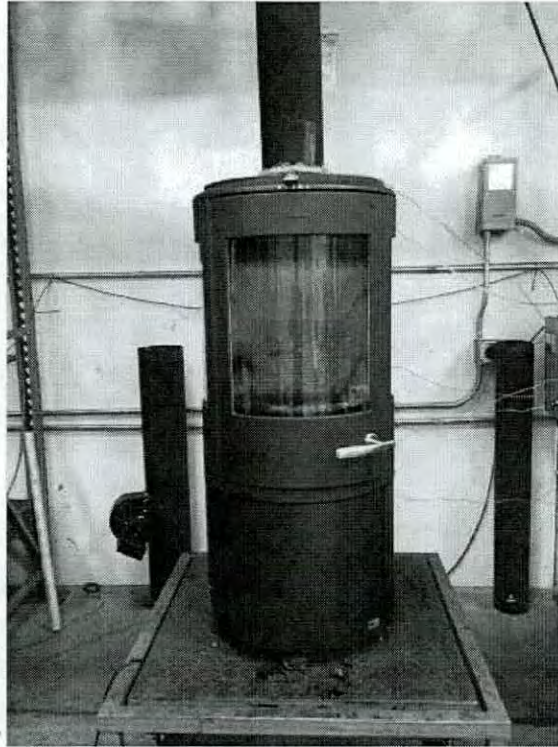
## **Section 1**

### **Fuel Photographs/Appliance Description/Drawings**



Model: 7900 Series  
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Denmark

**Morsø Jernstøberi A/S**  
**7900 Series**  
**Test Dates: March 18-25, 2013**

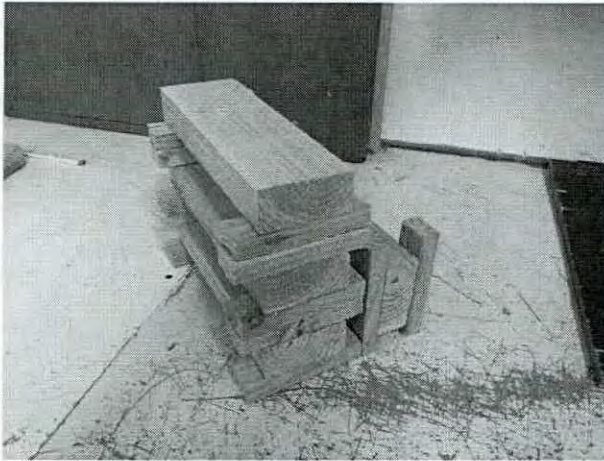




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## Morsø Jernstøberi A/S 7900 Series

**Run 1 – Fuel**



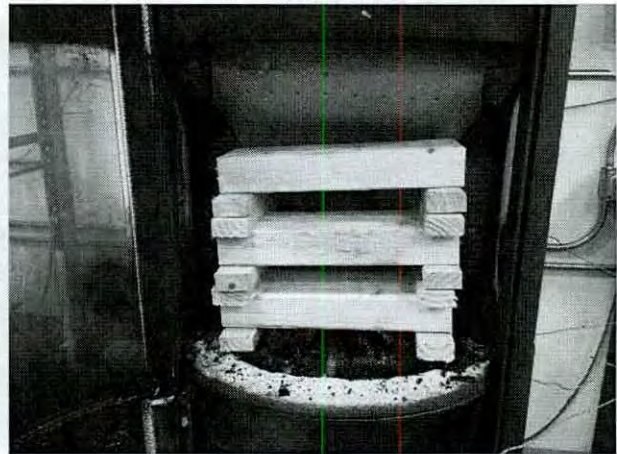
**Run 1 – Newly Loaded Stove**



**Run 2 – Fuel**



**Run 2 – Newly Loaded Stove**

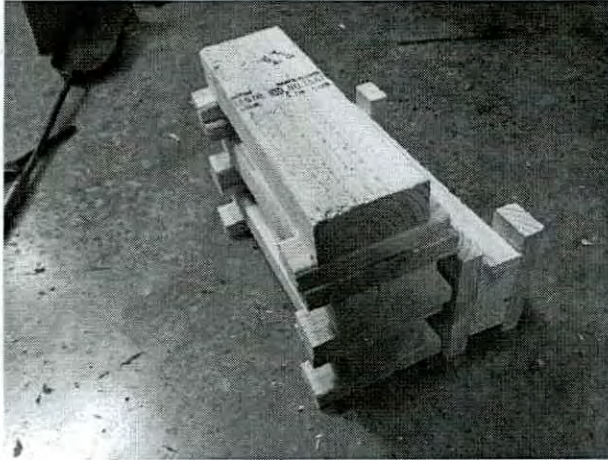




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## Morsø Jernstøberi A/S 7900 Series

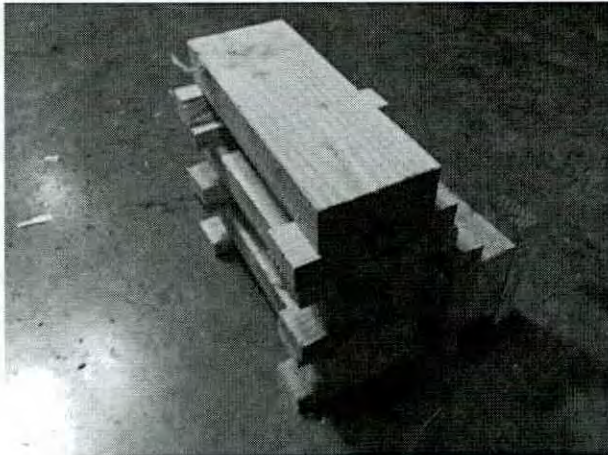
**Run 3 – Fuel**



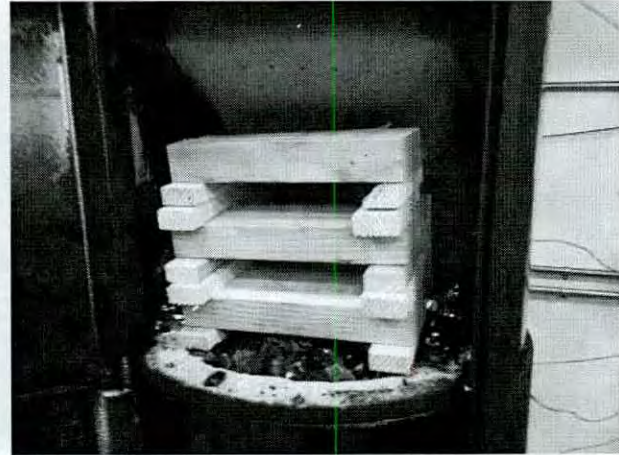
**Run 3 – Newly Loaded Stove**



**Run 4 – Fuel**



**Run 4 – Newly Loaded Stove**





## WOOD HEATER DESCRIPTION

**Appliance Manufacturer:** Morsø Jernstøberi A/S

**Wood Stove Model:** 7900 Series

**Type:** Freestanding, radiant-type room heater

## WOOD HEATER INFORMATION

**Materials of Construction:** The unit is constructed primarily of cast iron. The firebox is lined with vermiculite. The door features a curved panel of 5mm borosilicate glass measuring 17" x 14". Two additional glass panels, each measuring 17" x 7", are mounted in the sides of the unit. The door and glass panels are all sealed with fiberglass rope gasketing.

**Air Introduction System:** Air enters the firebox through an opening located at the bottom of the appliance. Secondary air enters the appliance through the back and is channeled internally to a hollow, sloped baffle with four rows of holes.

**Combustion Control Mechanisms:** The combustion air inlet is controlled by a handle located above the fuel-loading door in the center of the appliance.

**Combustor:** N/A.

**Internal Baffles:** A hollow, sloped baffle is mounted in the upper portion of the firebox. The flame path is forced to the front of the firebox where it travels up through the opening between the baffle and primary air manifold.

**Other Features:** None

**Flue Outlet:** The 6-inch diameter flue outlet is located in the top of the unit.

## WOOD HEATER OPERATING INSTRUCTIONS

**Specific Written Instructions:** See Section 3 of this report. All markings and instruction materials were reviewed for content prior to printing.

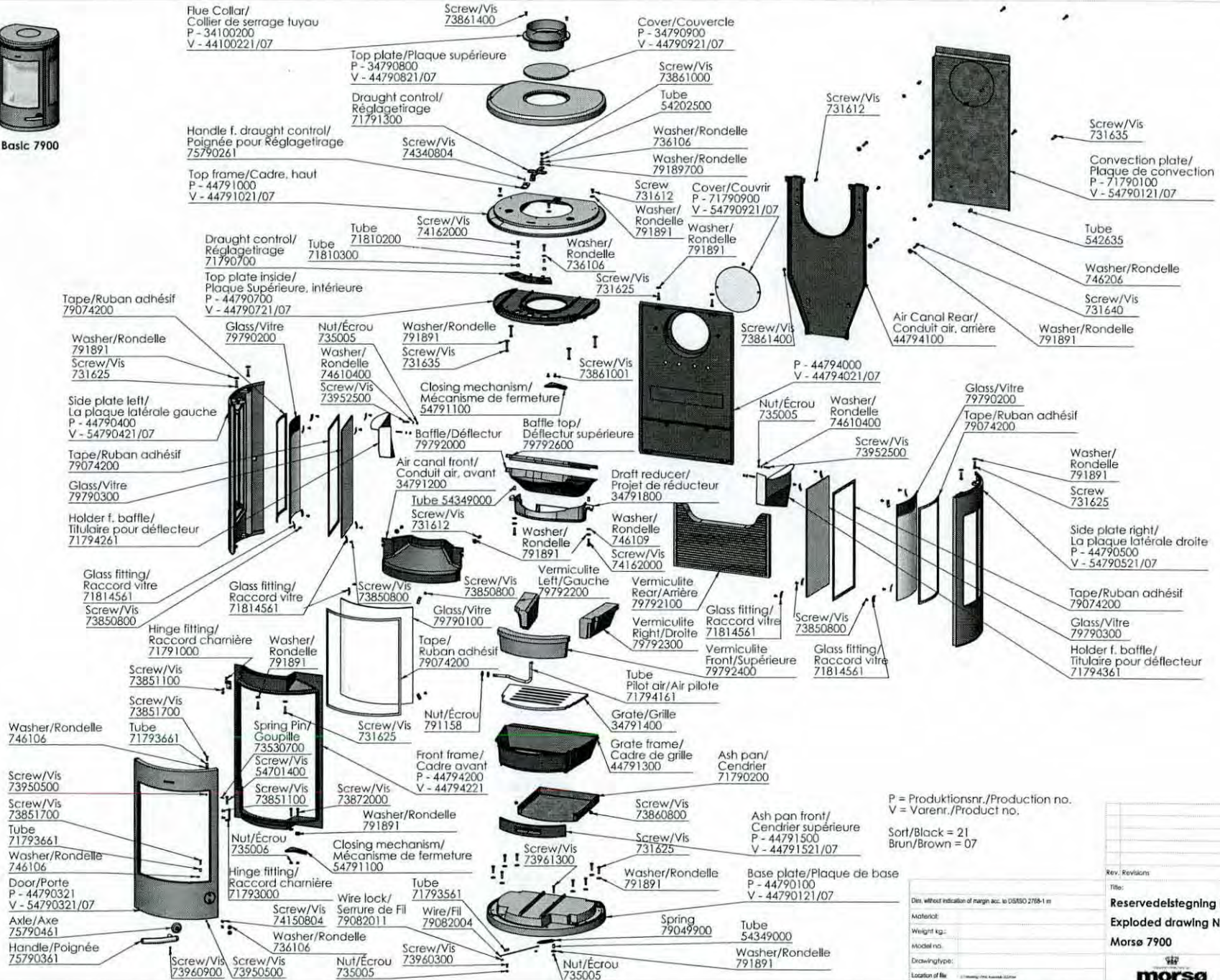


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## **Engineering Drawings/Blueprints (K List)**



Basic 7900



P = Produktionsnr./Production no.  
V = Varenr./Product no.

Sort/Block = 21  
Brun/Brown = 07

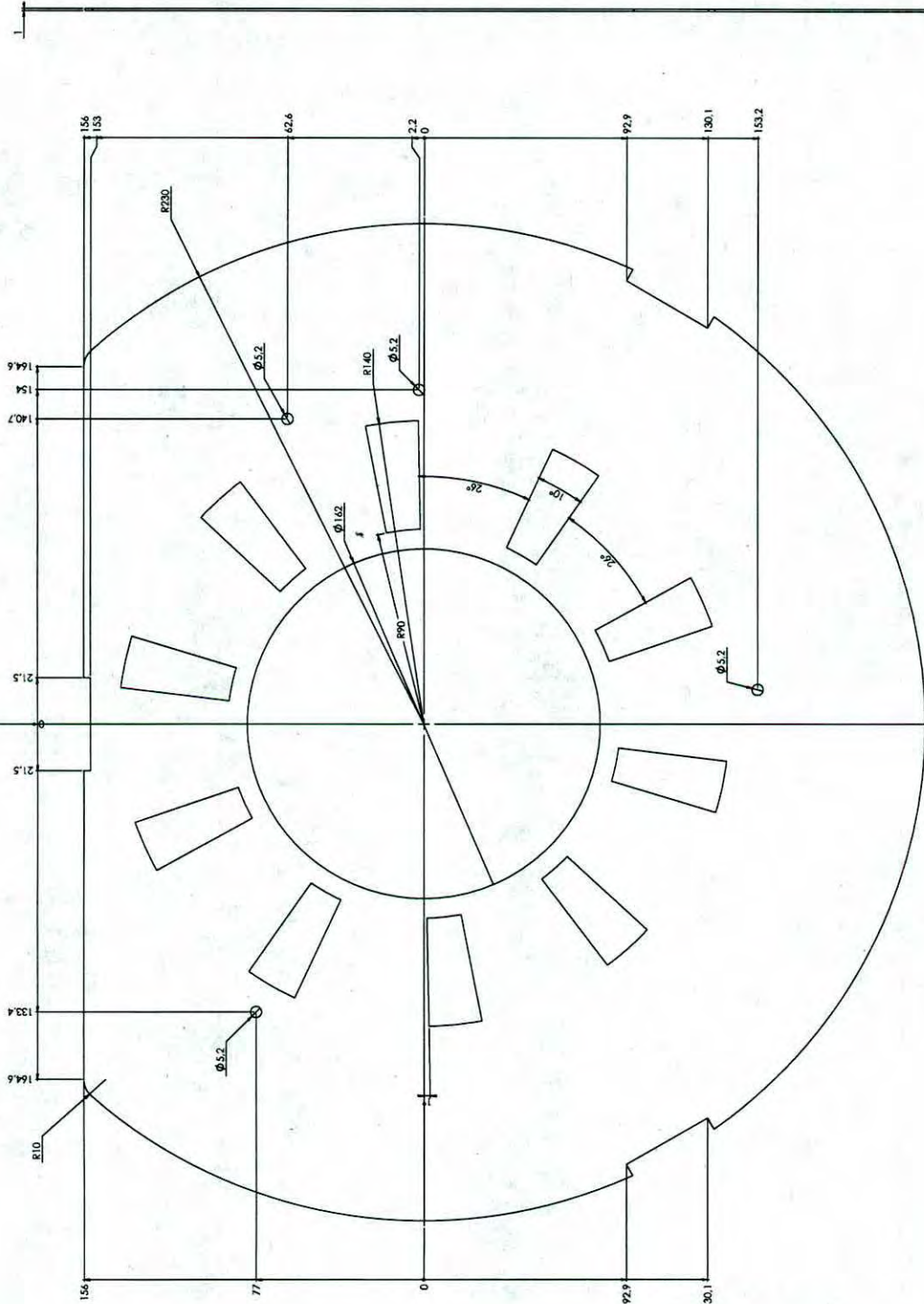
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Drawing type:  
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Title:		Construction: RSV
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Morsø 7900		Scale: 1:10
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morsø		Drawing no.: 7900-501 a

This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company.





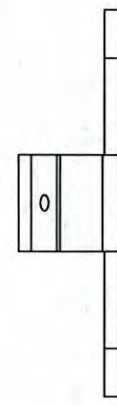
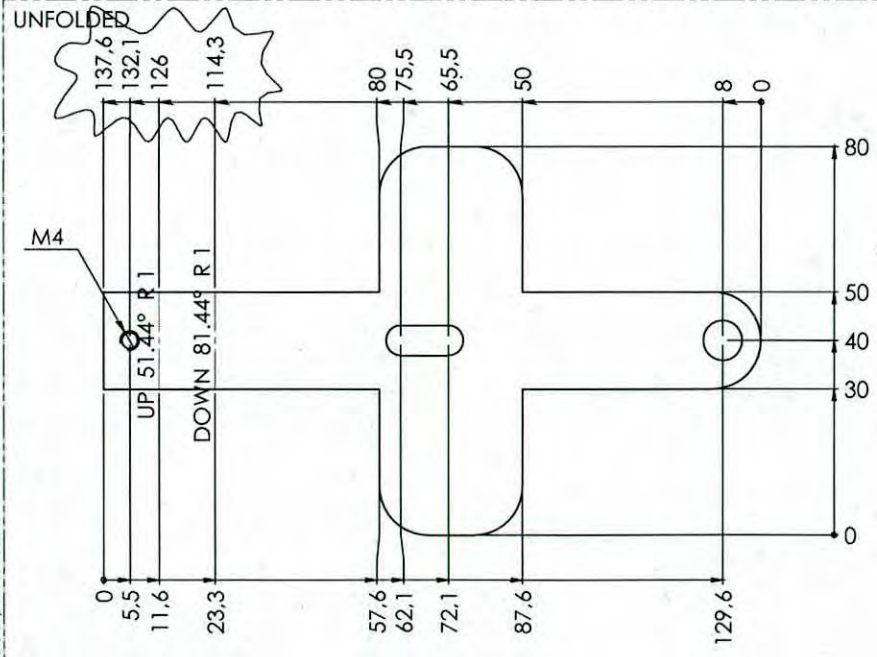
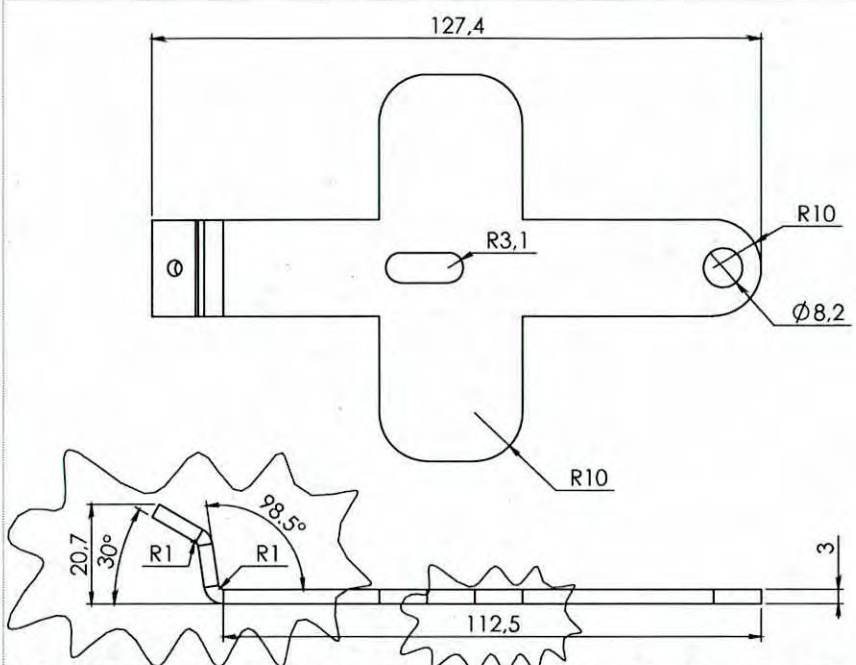
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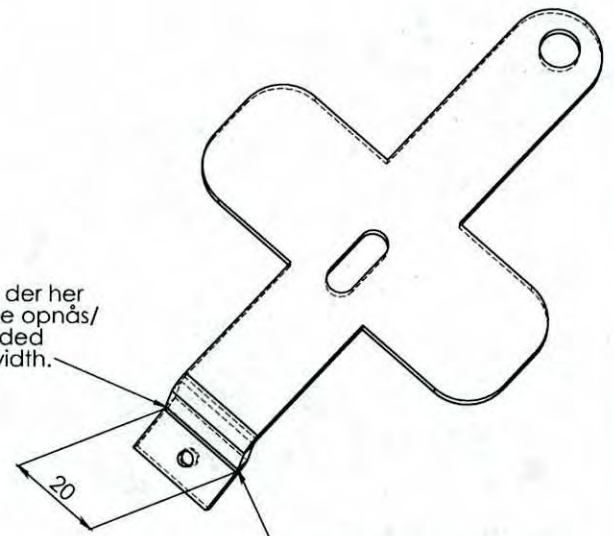


1-10 of 1-126

Date of print: 03-10-2012



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After bending, Sanded here until original width.



Efter bukning slibes der her til oprindelig bredde opnås/  
After bending, Sanded here until original width.

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Model no.		Drawing no.: <b>7900-79 c</b>		Itemno.: <b>71791300</b>	
Drawingtype:	Product drawing	Morsø 7900		Drawing no.: <b>7900-79 c</b>	
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Rev.	Revisions	Sign.:	Date:
c	Diverse mål ændret.	RSV	26.09.2012
b	Moved hole M4 from 6,4 to 5,5 mm from edge.	RSV	13.08.2012

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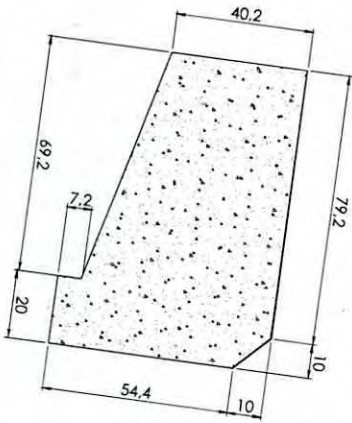
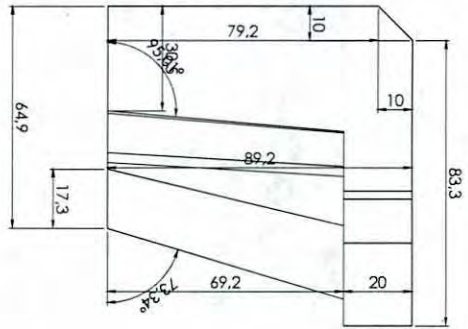
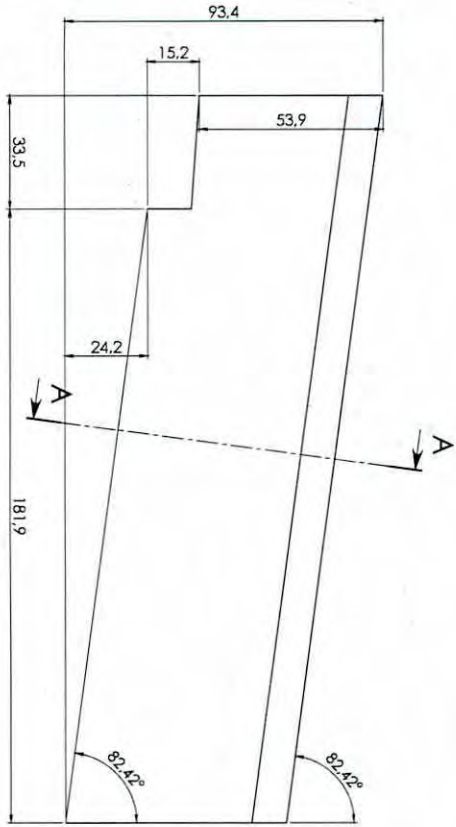
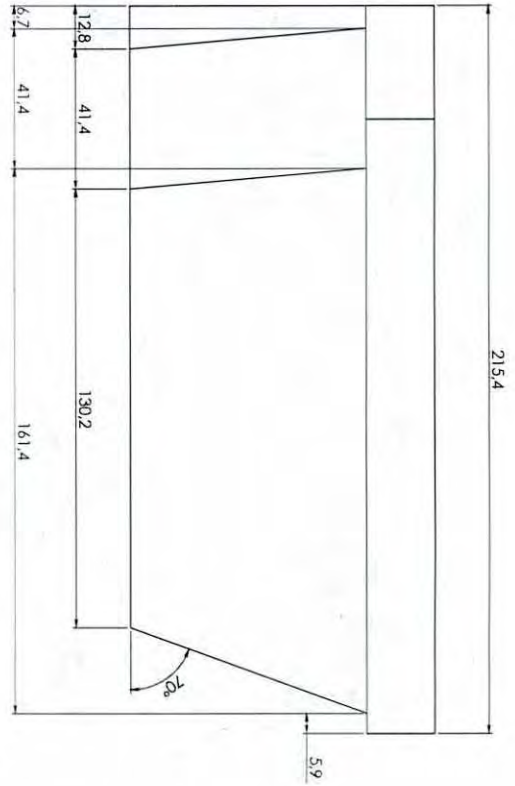




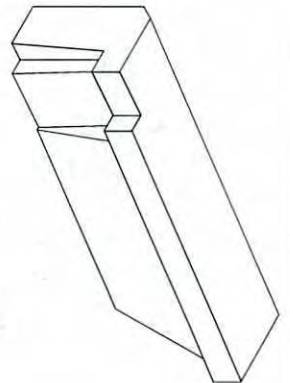








A-A



Construction Drawing  
01.05.2013 RSV

General name: Varništim	Material: Varništim v1100-000	Weight (kg): 0.54	Model no: Morse 7900	Ordering type: Product drawing	Location of file: C:\Users\morse\Documents\morse\morse
Key/Revision	Title: Varništim bundsten hajje	Construction: RSV	Released: RSV	Scale: A2	Sign: Date
	Varništim bottom stone right	Format: A2	Scale: 1:1	Number: 79792300	Drawing no: 7900-160

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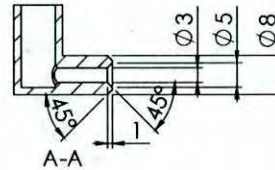
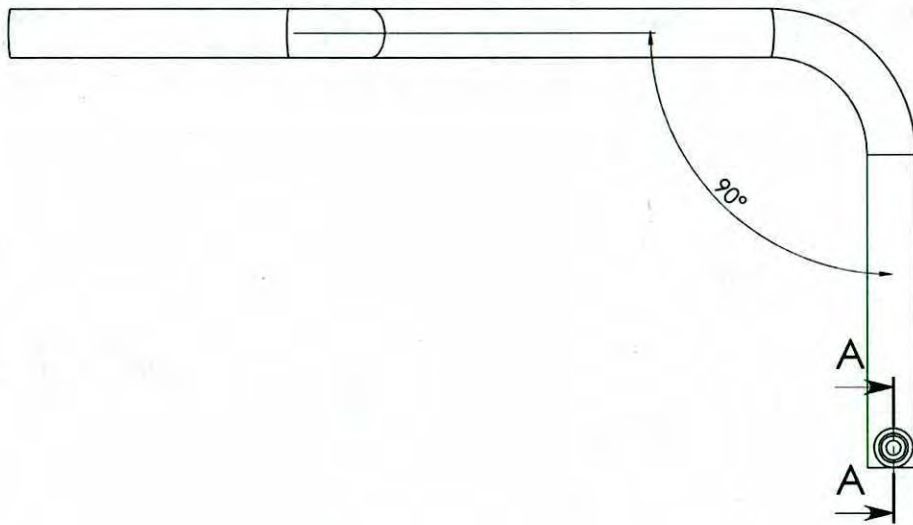
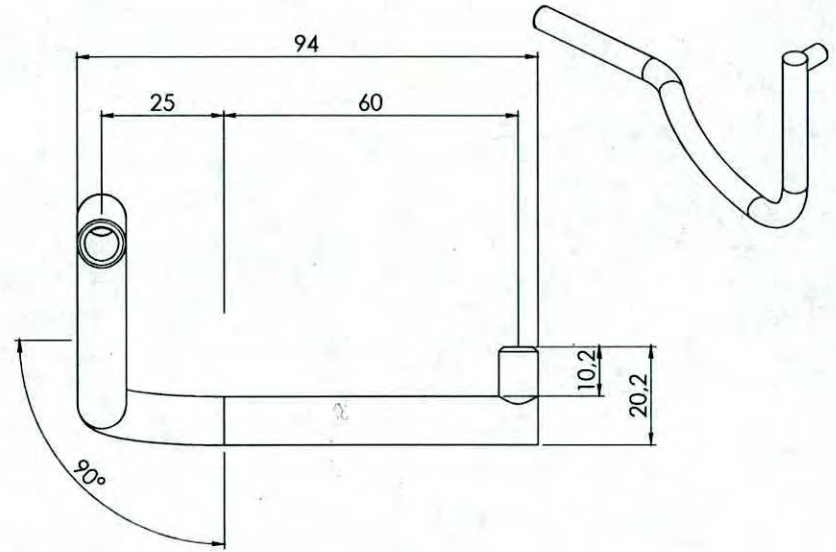
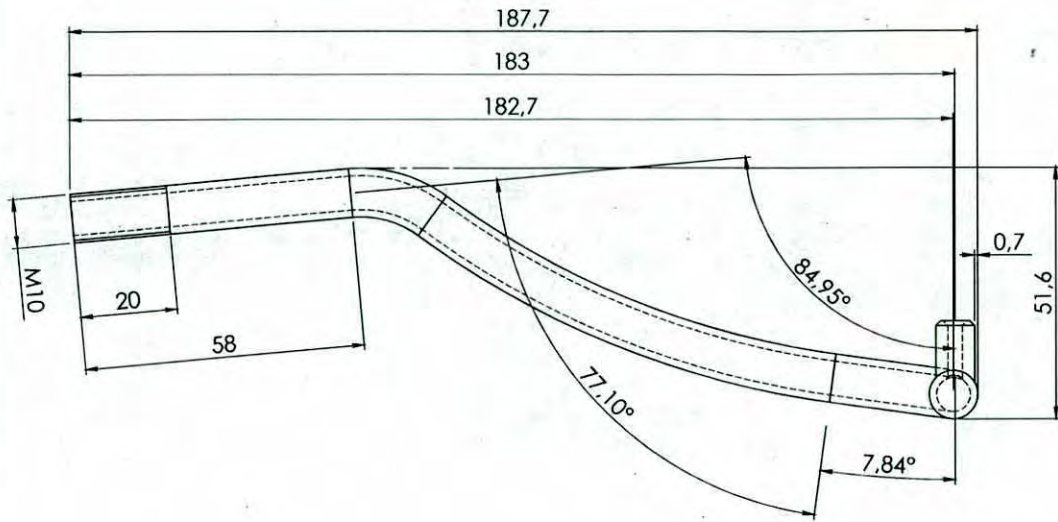







1-19 of 1-126

Date of print: 10-04-2013



Constructional Drawing  
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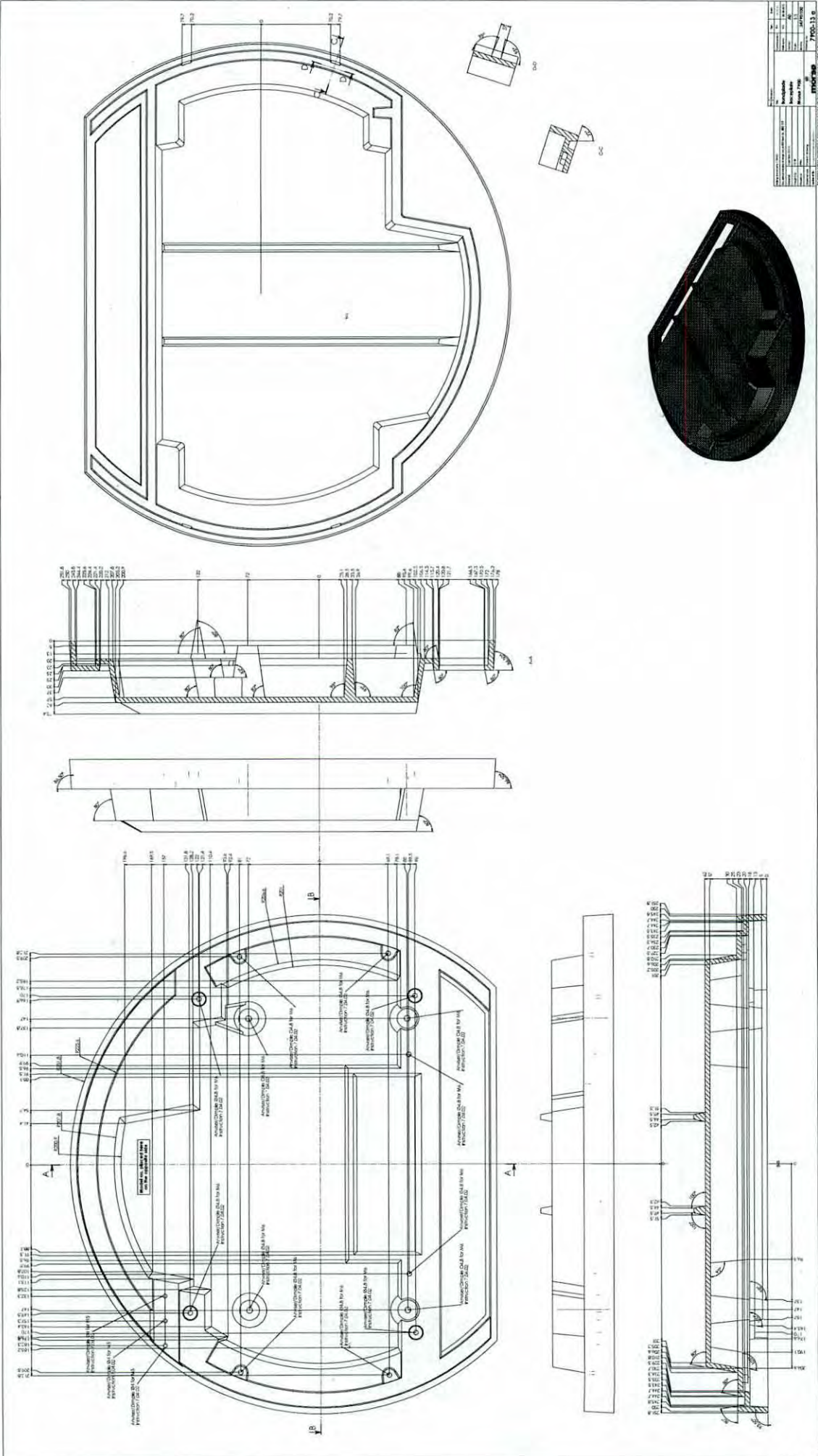
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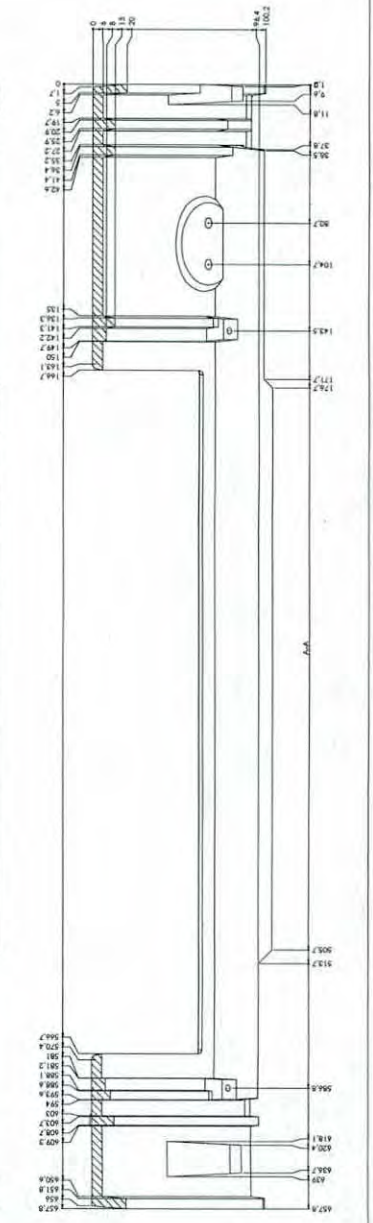
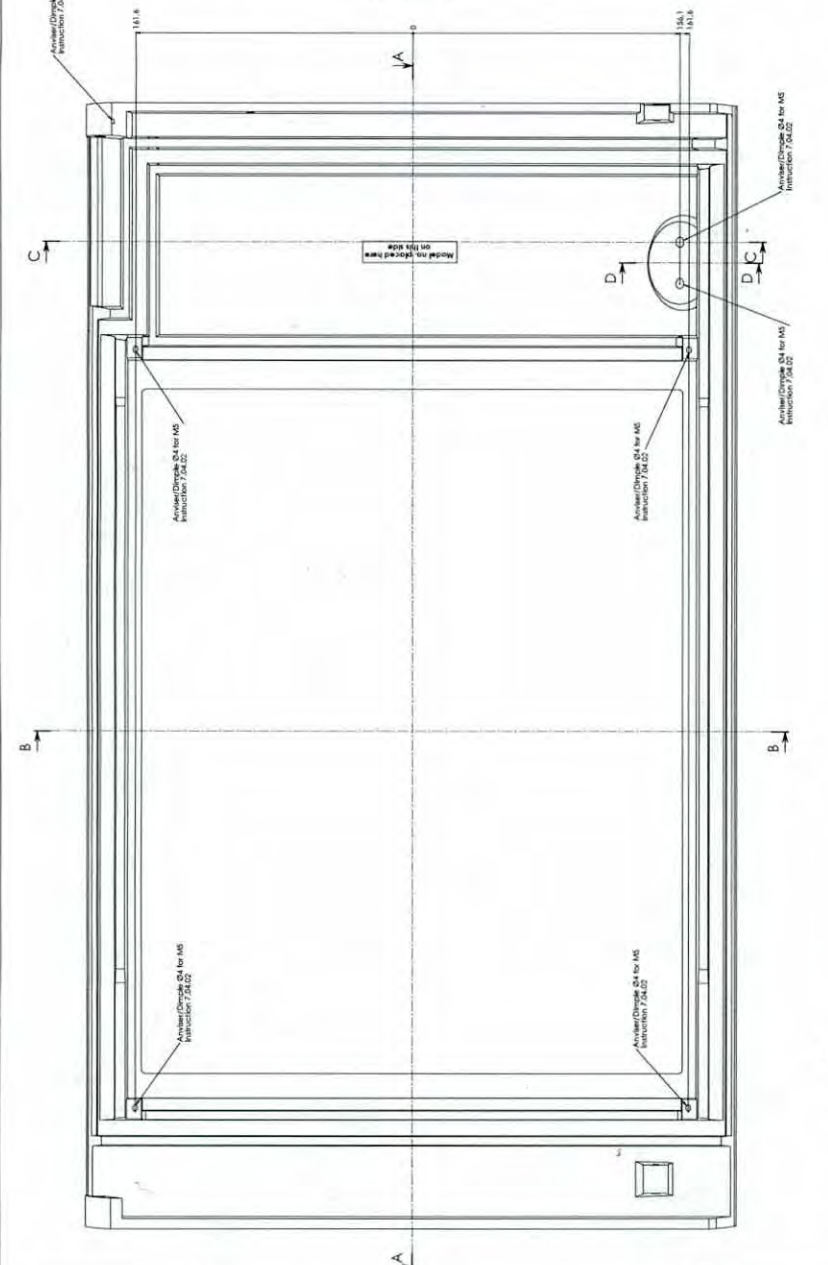
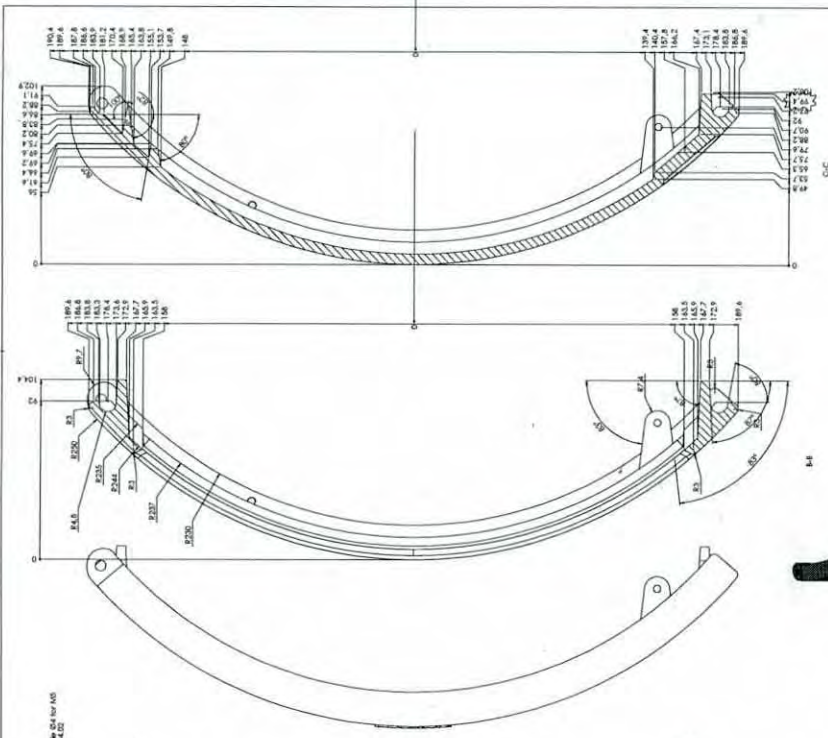
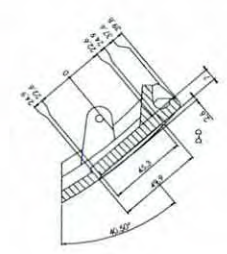
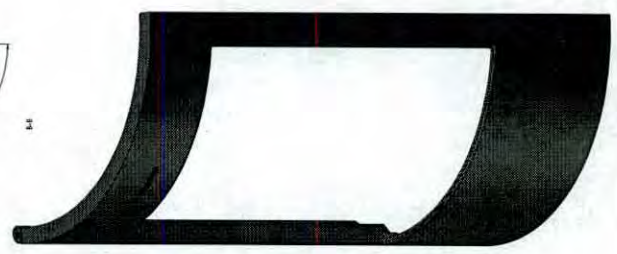








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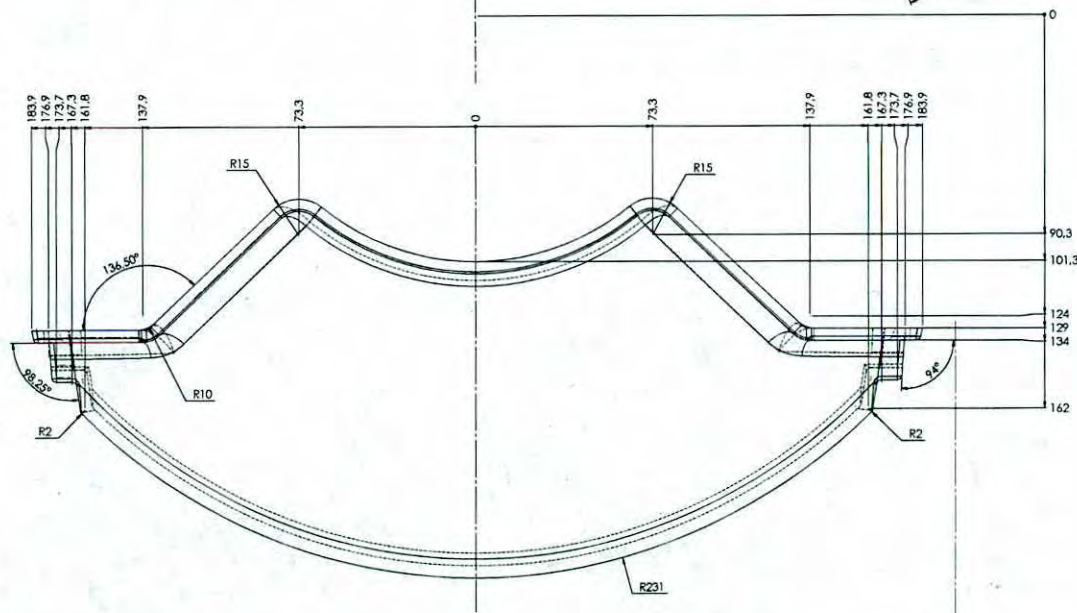
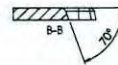
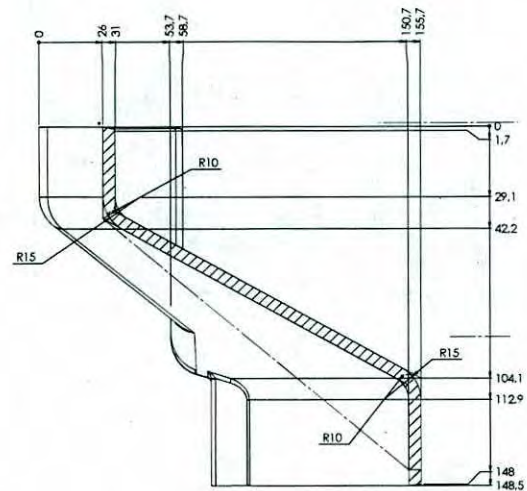
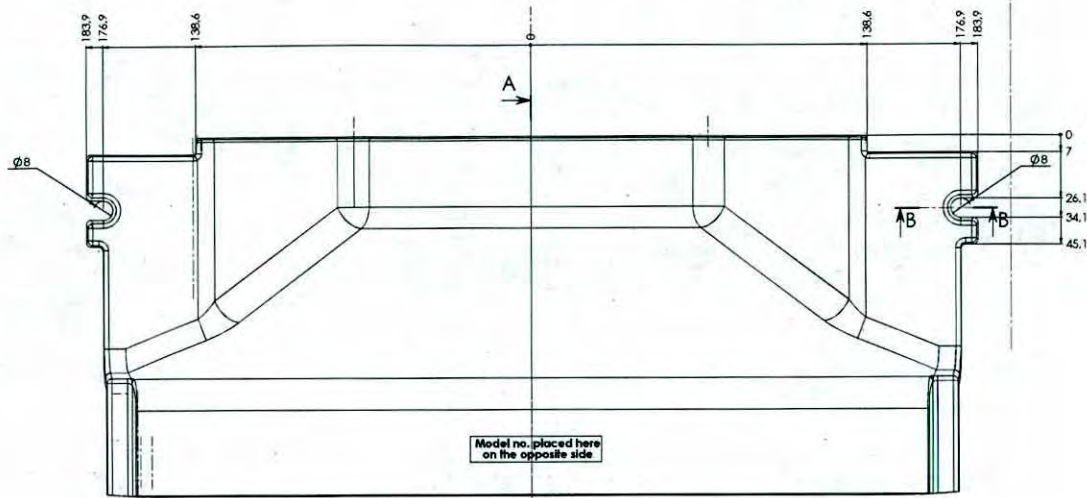












Proj. reference	Sign.	Date
	RS	18.01.12
Title		
Luftkanal front		
Air Canal front		
Morse 7900		
Model no.	7900	Form.
Weight kg.	2.82	Scale
Material	PPH	Items
Drawing type	Casting Drawing	Drawing no.
Location of file		7900-03 a

On virtual medium of registration is ECU item no. 882 076  
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 Model no.: 7900  
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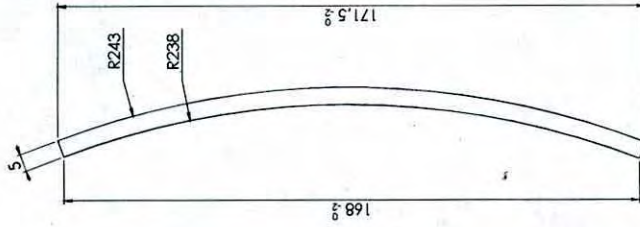
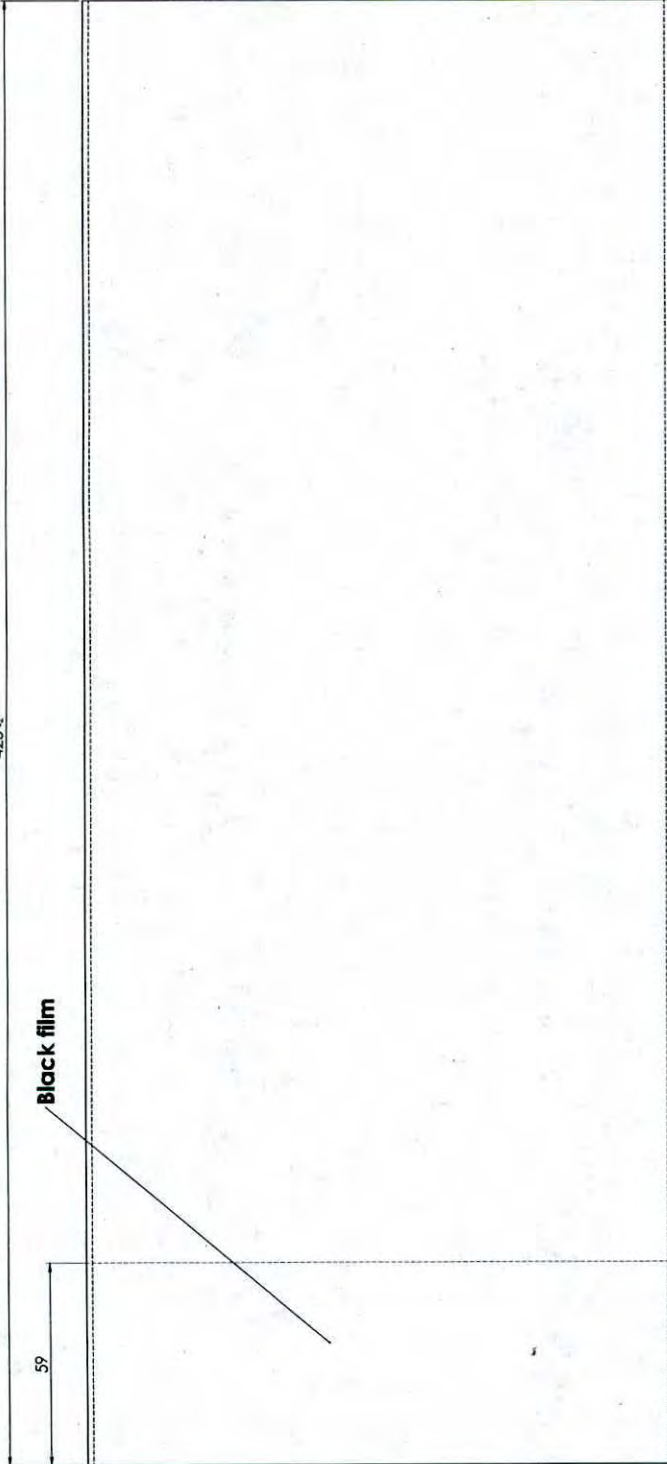
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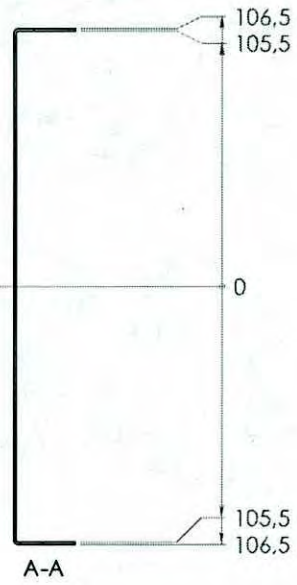
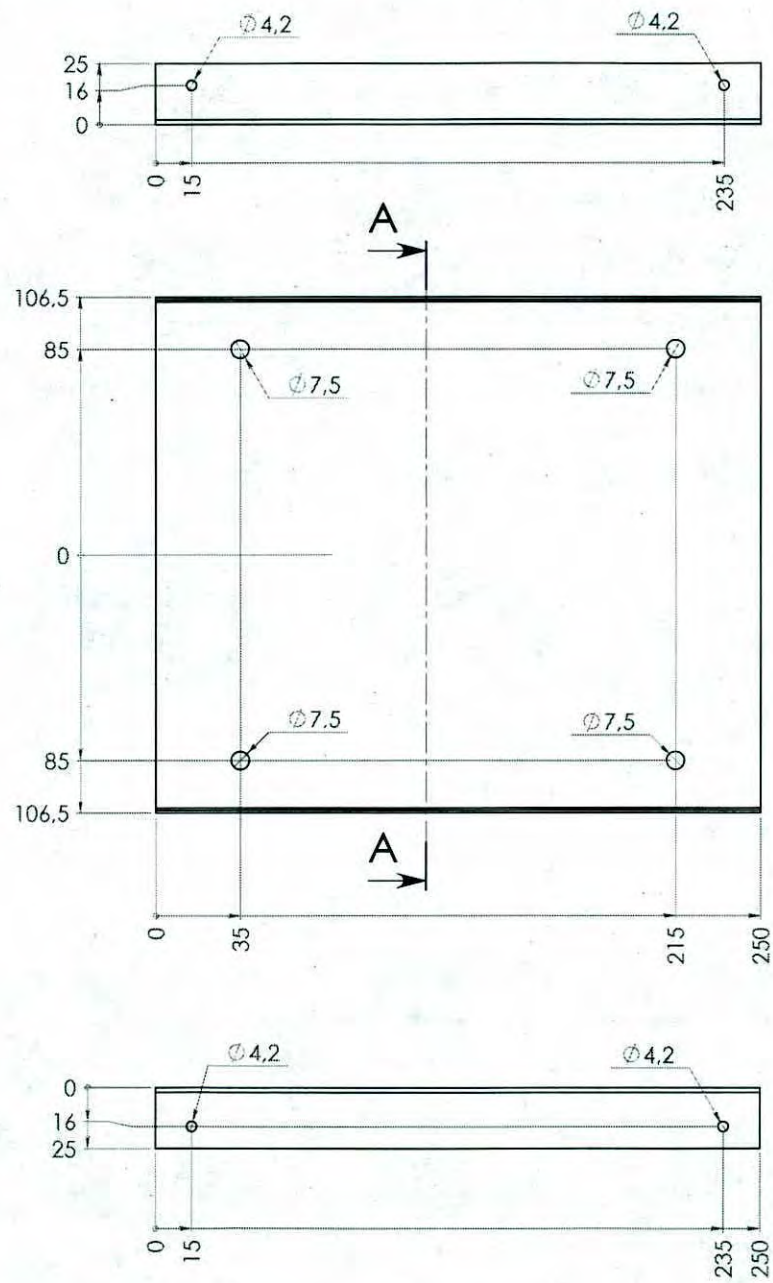
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Drawing no.:	7900-02 a	
<b>MORSØ</b>		
Dim. without indication of margin acc. to ISO 650 2 fig. 1 m Material: Ceramic Glass Weight kg: 0.06 Model no.: Drawing type: Product drawing		

The drawing is Morse Jernstøber A/S property and must not be sold, lent or copied without any written authorization from the company.





Date of print: 24-04-2013  
1-29 of 1-126



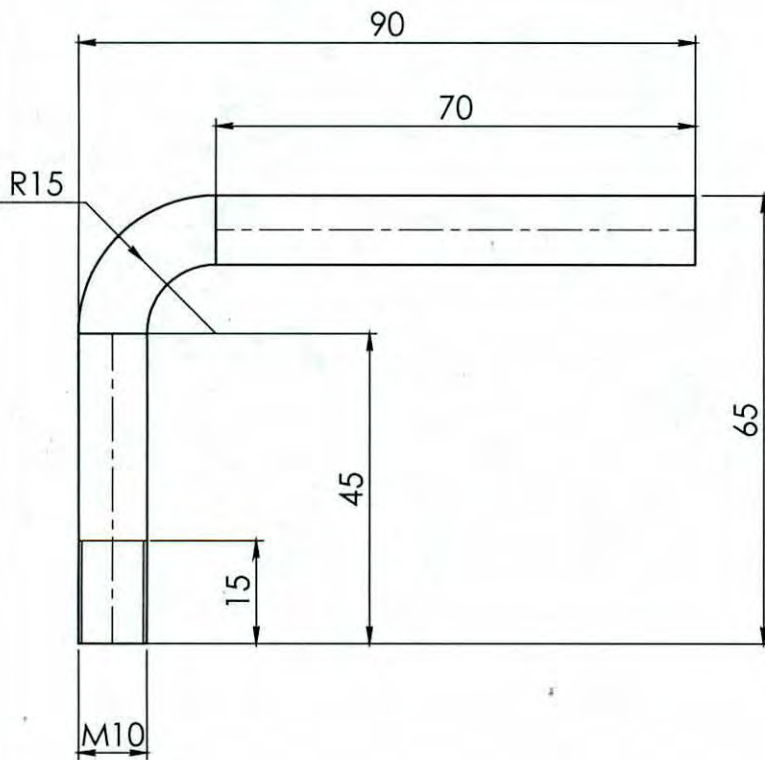
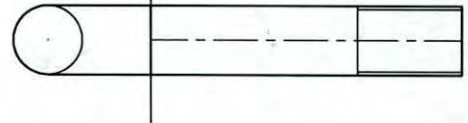
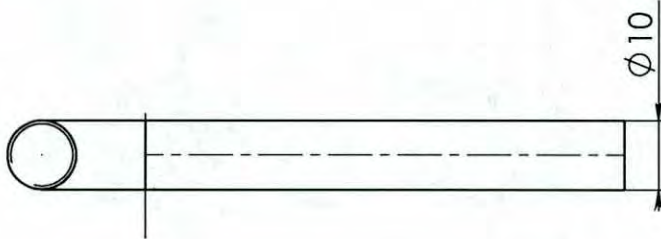
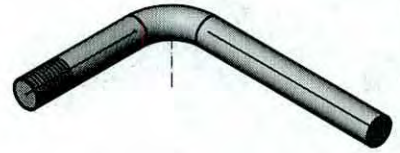
Rev. Revisions		Sign.:	Date:
Title:		Construction:	KDU 06.03.08
Mål uden toleranceangivelse iht. DS/ISO 2768-1 m		Released:	KDU 07.07.08
Material:	SPD Plade	Format:	<b>A3</b>
Weight:	0,5 kg	Scale:	<b>1:2</b>
Model no.:	-	Item no.:	<b>71760900</b>
Drawingtype:	Emnetegning	Drawing no.:	<b>7600-62 a</b>
Location of file:	C:\DVA\regninger\2007\62042 Mont.plade f. skuffesektion\62042.DWG		
This drawing is Morsø Jernstøberi A/S' property and must not be sold, lendet or copied without any written authorization from the company.			

**Mont.plade f. skuffesektion 7600**

**Morsø 7600**



**7600-62 a**

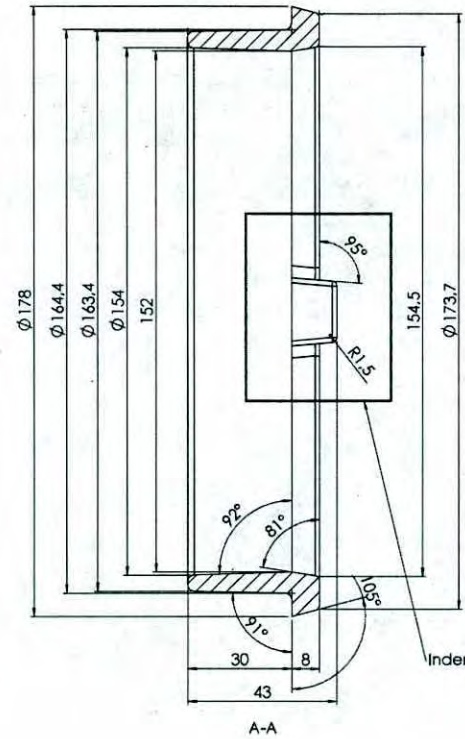
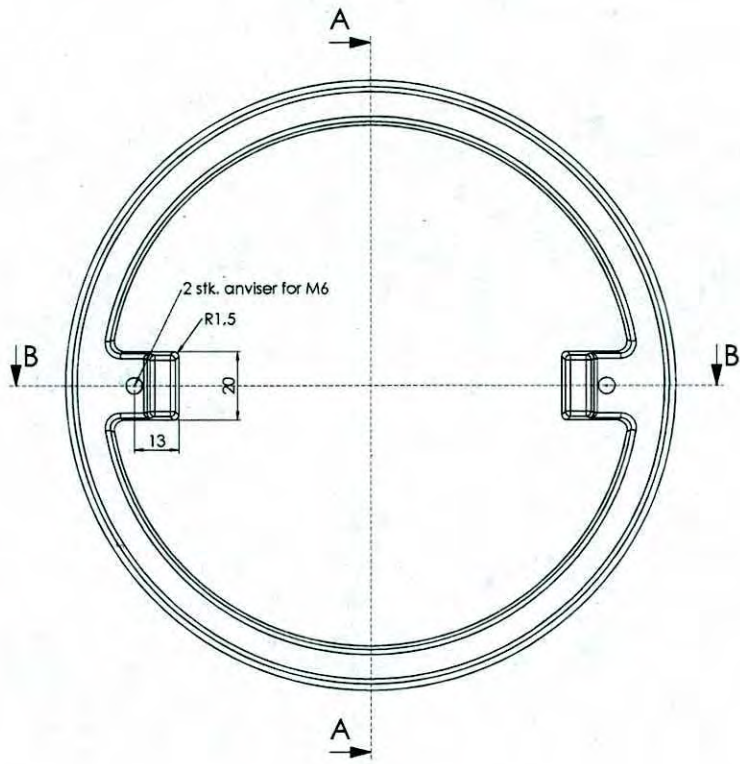


Date of print: 14-02-2011

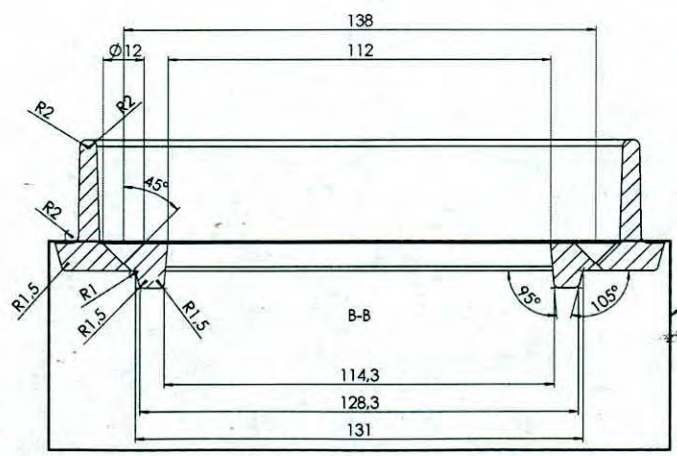
		Rev. Revisions	Sign.:	Date:
Dim. without indication of margin acc. to DS/ISO 2768-1 m		Title:	Construction:	RSV 17.01.11
Material:	DIN 931	<b>Varmeakk. håndtag</b>	Released:	RSV 2011.02.11
Weight kg.:	0.086	<b>Heat acc. handle</b>	Format:	A4
Model no.		<b>Morsø 6100</b>	Scale:	1:1
Drawingtype:	Product Drawing		Itemno.:	<b>79612400</b>
Location of file:	U:\udr\Tegninge\6100\6100-167 Varmeakk. håndtag.SLDPR1		Drawing no.:	<b>6100-167 a</b>

This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company.





Inden for ramme identisk med model 2627



Inden for ramme identisk med model 2627

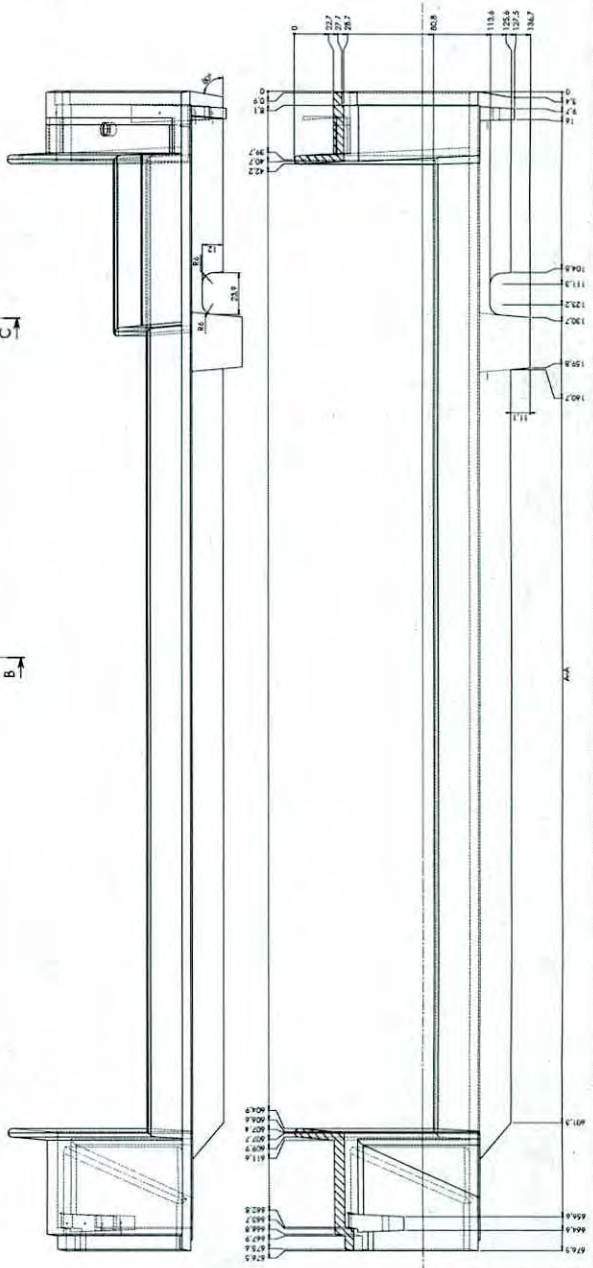
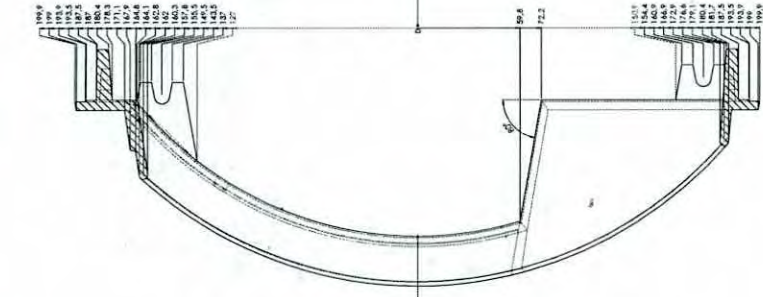
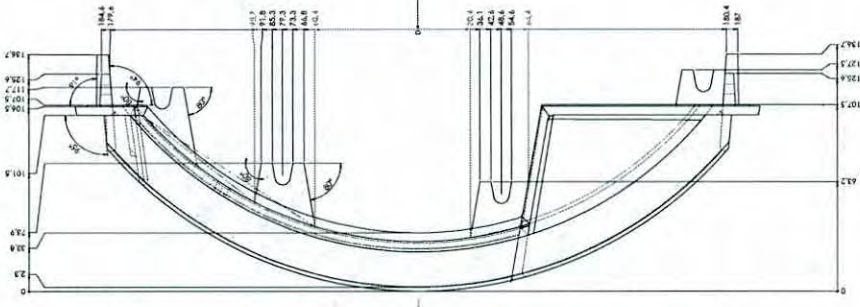
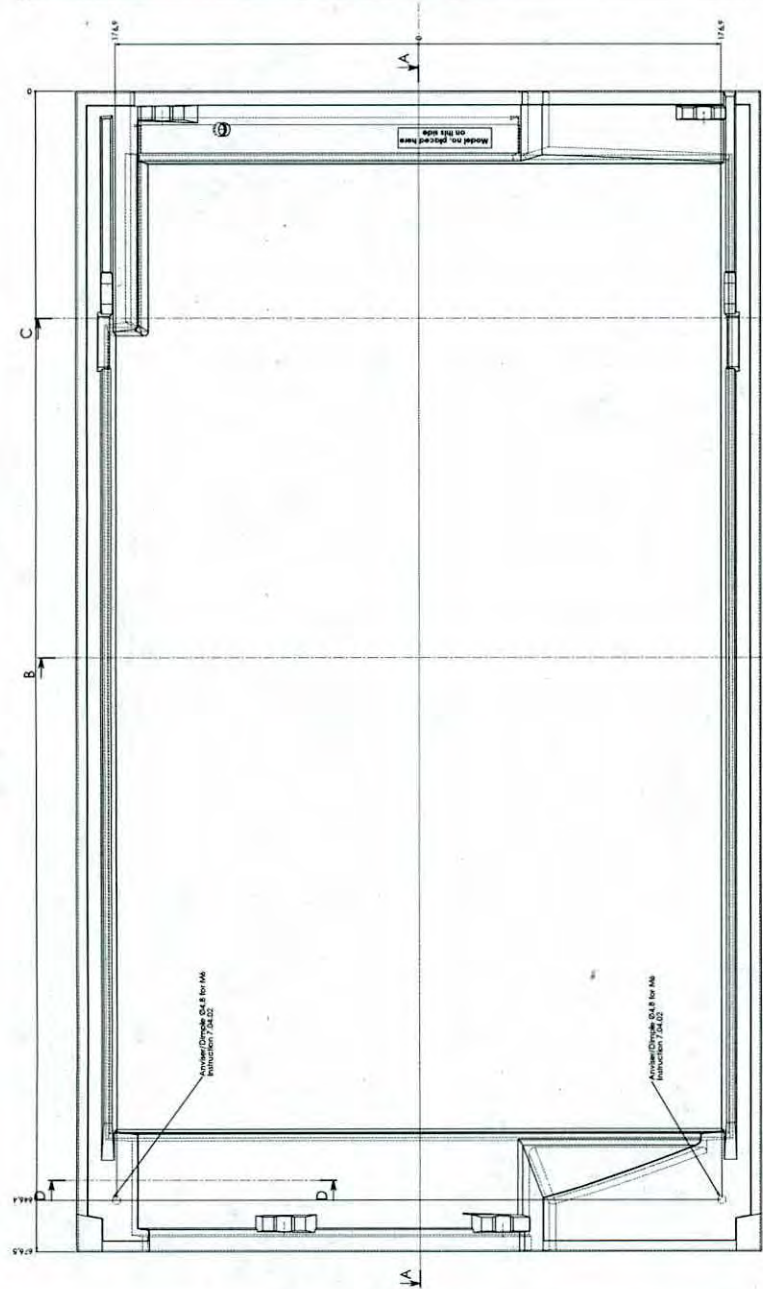
Materiale:	GG15	Rev. / Revisionstest:		Sign.:		Dato:	
Vægt:	0,978 kg	Bearbejdes:		<b>Røglud USA</b>		Konst.:	RSV
Overfladebeh.:			m <sup>2</sup>			Figurvet:	RSV
Måltolerance:	Må uden toleranceangivelse					Tegnformat:	A2
	ISO-norm nr. 8042 C18					Målførh.:	1:1
Ruhedtolerance:						Varenr.:	34344100
Værktøjnr.:	Modelnr. 3441					Tegningnr.:	3400-97 a
Tegningstype:	Slæbetegning					<b>morsø</b>	
Denne tegning tilhører Morsø Jernstøberi A/S og må ikke afhændes, udlånes eller kopieres uden firmaets skriftlige tilladelse.							







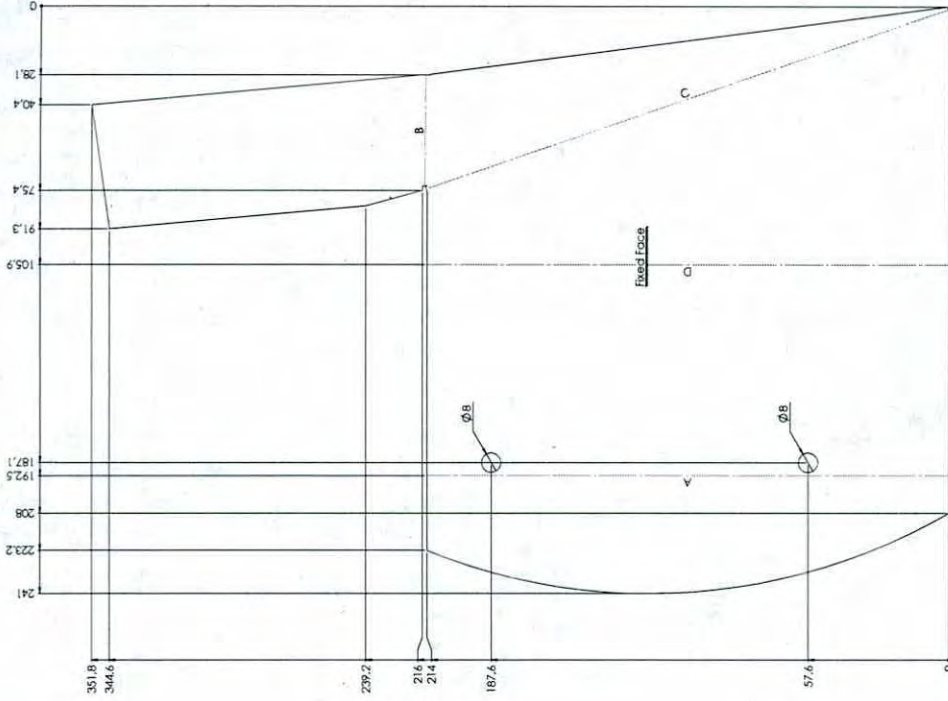
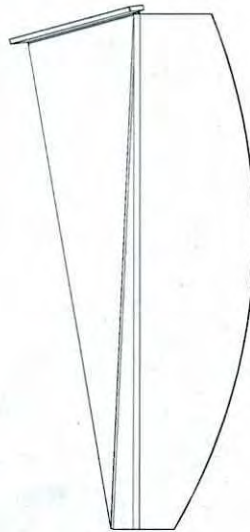
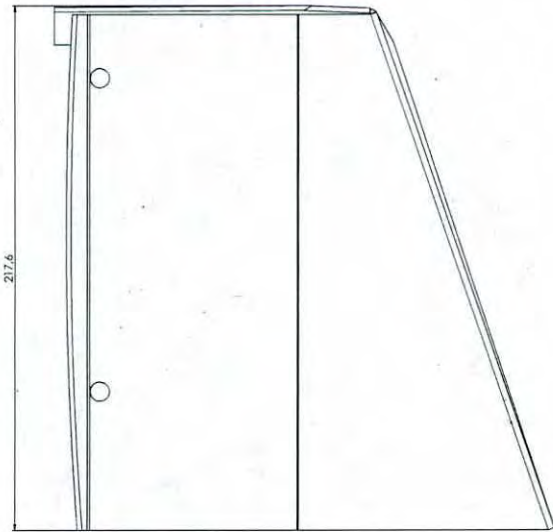
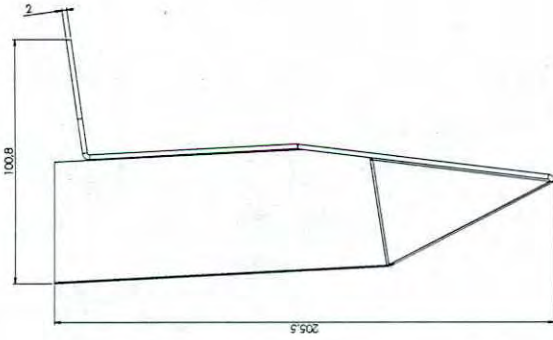




Part Name		Material		Quantity	
1	Frame	Aluminum	6061-T6	1	1
2	Support	Steel	A36	1	1
3	Bracket	Steel	A36	1	1
4	Washer	Steel	A36	1	1
5	Nut	Steel	A36	1	1
6	Pin	Steel	A36	1	1
7	Pin	Steel	A36	1	1
8	Pin	Steel	A36	1	1
9	Pin	Steel	A36	1	1
10	Pin	Steel	A36	1	1
11	Pin	Steel	A36	1	1
12	Pin	Steel	A36	1	1
13	Pin	Steel	A36	1	1
14	Pin	Steel	A36	1	1
15	Pin	Steel	A36	1	1
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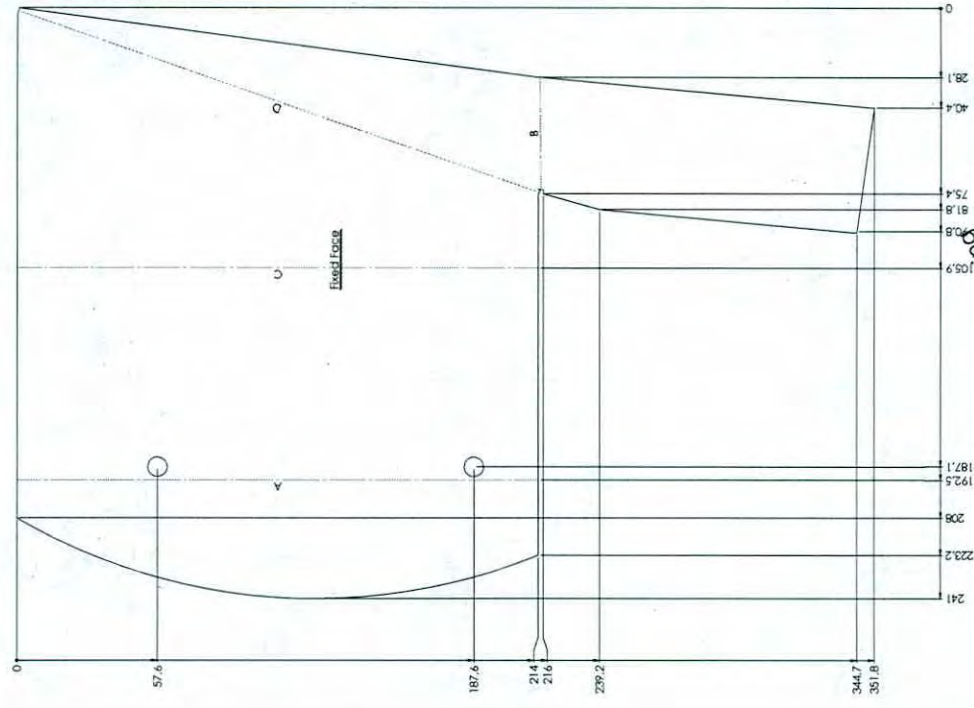
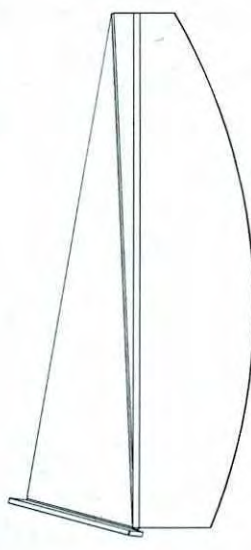
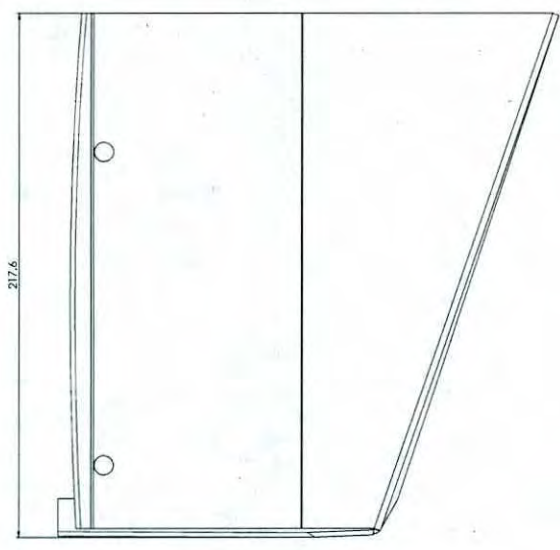
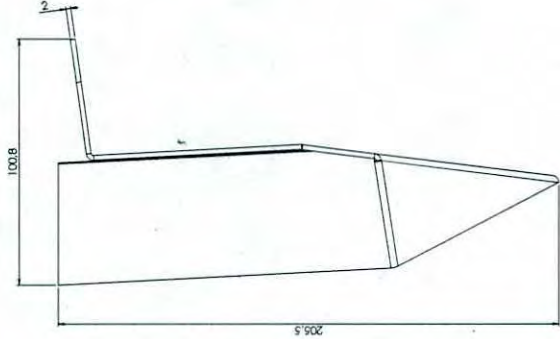
Tag	Direction	Angle	Inner Radius	Bend Allowance
A	UP	85°	1	0.3
B	DOWN	72.5°	1	0.3
C	DOWN	86°	1	0.3
D	DOWN	10°	1	0.3



Construction Drawing  
 02.05.2013 RSY

Rev.	Amount	Sign.	Date
Date of publication: 02.05.2013 Author: RSY Checked: RSY Project: 71774261 Drawing No.: 7900-147			
Object: 71774261 Title: 7900-147			
Scale: 1:1 Drawing No.: 71774261			
Drawing No.: 7900-147			

Bend Table				
Tag	Direction	Angle	Inner Radius	Bend Allowance
A	UP	85°	1	0.3
B	DOWN	72.5°	1	0.3
C	DOWN	10°	1	0.3
D	DOWN	80°	1	0.3



Construction Drawing  
 02.05.2013

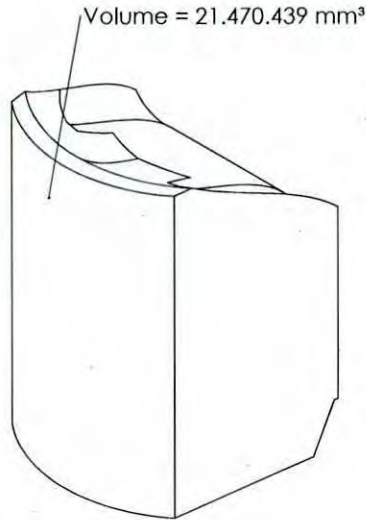
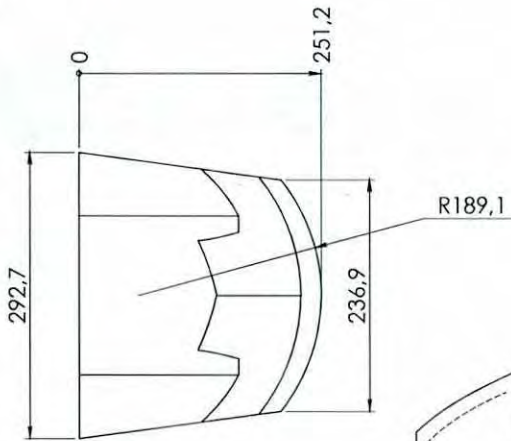
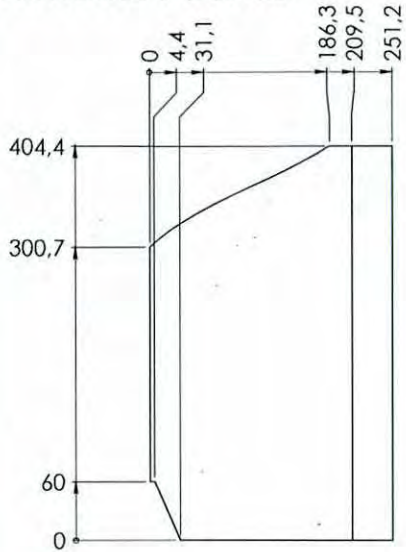
Rev.	Quantity	Sign.	Date
1	1		
Description: <b>BUCKET</b> Project: <b>BUCKET FOR BOTTLE LIGHT NA</b> Drawing No.: <b>71774341</b> Drawing Title: <b>7900-148</b>			
Drawing Scale: <b>1:1</b> Drawing Date: <b>02.05.2013</b> Drawing Location: <b>02.05.2013</b>			
Drawing Author: <b>MORSE</b> Drawing Checker: <b>MORSE</b> Drawing Approver: <b>MORSE</b>			



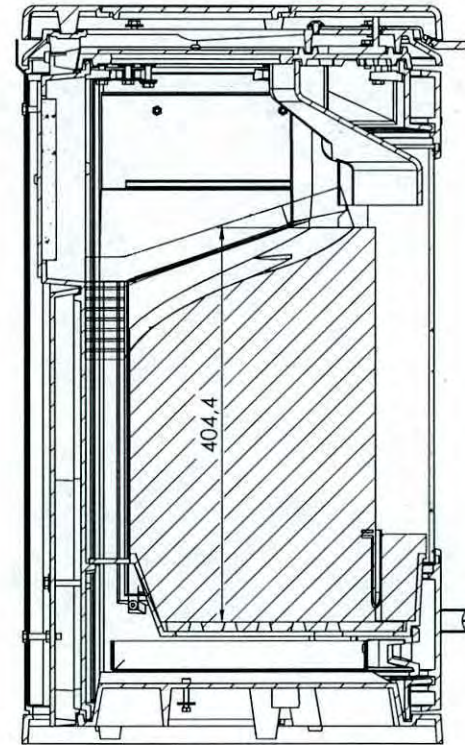
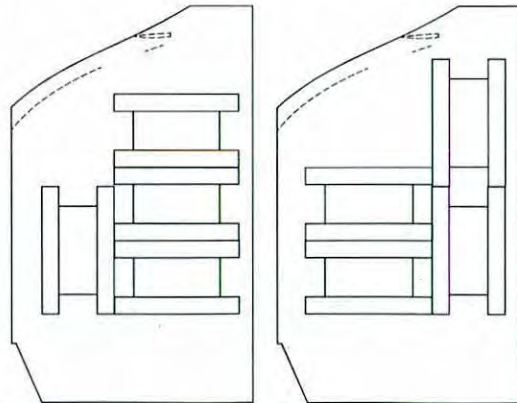




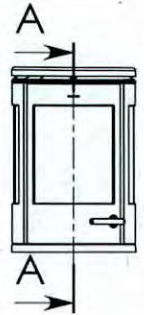
# FIRE BOX VOLUME



$V = 21\,470\,439\text{ mm}^3$   
 $= 0.758221\text{ ft}^3$   
 $\Rightarrow$  fuel load = 4.78 lb - 5.84 lb.  
 $\Rightarrow$  4 pieces @ 8.5"



A-A



Rev. Revisions

Title:

**Brændkammervolume NA**  
**Fire Box Volume NA**  
**Morsø 7900**



Construction:	RSV	Sign.:		Date:	04.02.2013
Released:		Format:	<b>A3</b>		
Scale:	<b>1:5</b>				
Itemno.:					
Drawing no.:	<b>7900-145 a</b>				

Dim. without indication of margin acc. to DS/ISO 2768-1 m

Material:

Weight kg:

Model no.

Drawingtype: Dimension drawing

Location of file: C:\working\7900\volume\7900145\_31091

This drawing is Morsø Jernstøberi A/S property and must not be sold, lent or copied without any written authorization from the company.



**SKAMOL V-1100 (600) vermiculite insulating board**  
for back-up insulation up to 1100°C (2012°F)



Skamol A/S  
Østergade 58-60  
DK-7900 Nykøbing Mors  
Denmark  
Tel: +45 9772 1533  
Fax: +45 9772 4975  
insulation@skamol.dk

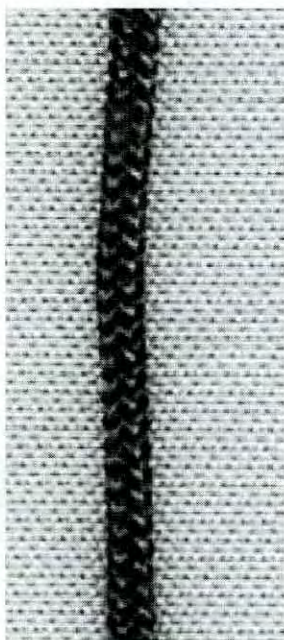
www.skamol.com

Grade		V-1100 (600)
<b>Maximum service temperature</b>		
	°C	1100
	°F	2012
<b>Bulk density, dry (EN 1094-4)</b>		
	kg/m <sup>3</sup>	600
	lbs/cu.ft.	37.5
<b>Compressive strength (EN 1094-5: 1995)</b>		
@ room temperature	MPa	4.2
	lbs/sq.in.	609
<b>Modulus of rupture (EN 993-6: 1995)</b>		
	MPa	1.6
	lbs/sq.in.	232
<b>Total porosity (EN 1094-4:1995)</b>		
	%	76
<b>Specific heat</b>		
	kJ/(kg×K)	0.94
	BTU/(lb×°F)	0.224
<b>Coefficient of reversible thermal expansion (BS 1902: section 5.3: 1990)</b>		
@ 20°C-750°C (68°F-1382°F)	K <sup>-1</sup>	11×10 <sup>-6</sup>
	°F <sup>-1</sup>	6.1×10 <sup>-6</sup>
<b>Resistance to thermal shock (EN 993-11: 1998)</b>		
heating to 950°C (1742°F)	cycles	>30
<b>Linear reheat shrinkage (EN 1094-6: 1999)</b>		
12 h at 1000°C (1832°F)	%	1.0
12 h at 1100°C (2012°F)		-
<b>Pyrometric cone equivalent (ASTM C24-89 ORTON cones)</b>		
	°C	1300
	°F	2372
<b>Thermal conductivity (ASTM C-182)</b>		
mean temp. @ 200°C	W/(m×K)	0.16
@ 400°C		0.18
@ 600°C		0.20
@ 800°C		0.22
@ 392°F	BTU/(sq.ft.×h×°F/in)	1.11
@ 752°F		1.25
@ 1112°F		1.39
@ 1472°F		1.53
<b>Chemical analysis, typical</b>		
	%	
Silica	SiO <sub>2</sub>	46
Titanium dioxide	TiO <sub>2</sub>	0.7
Ferric oxide	Fe <sub>2</sub> O <sub>3</sub>	5.5
Alumina	Al <sub>2</sub> O <sub>3</sub>	7.0
Magnesium oxide	MgO	19
Calcium oxide	CaO	3.5
Sodium oxide	Na <sub>2</sub> O	0.2
Potassium oxide	K <sub>2</sub> O	10
Loss on ignition 1025°C (1877°F)	LOI	7.0
<b>Colour</b>		SAND
<b>HS Tariff number</b>		
(Harmonized Commodity Description and Coding System)		6806.90.00

Data are average results of tests conducted under standard procedures and are subject to variation. Data contained in this data sheet are supplied in good faith as a technical service and are subject to change without notice. Misprint and errors excepted.

October 2012

## 4108 - Ø 8mm Dark grey / Round



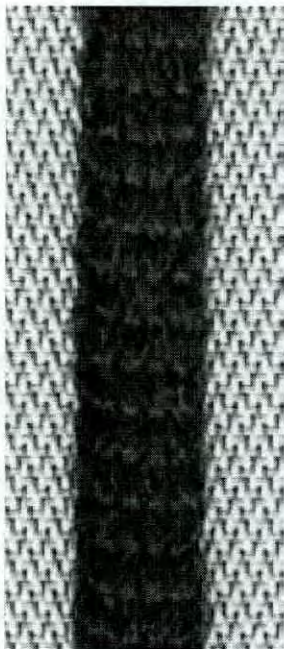
The basic material of 4108 consists of 6-9 microns texturised E-glass fibre yarns. The product is inorganic, sterile, incombustible, totally asbestos-free, and contains no toxins or heavy metals. 4108 is a knitted glass fibre packing without core, made of E-glass. It is a very stable packing because it is relatively heavy, and is therefore suited as stove door packing and suitable for fire tube sealing purposes.

### Product info

Dimension	Ø 8mm
Length	100m
Material	E-Glass
Temperature	550°C
Colour	Coke
Application	Packing/ Sealing
Combustibility	Incombustible



## 2608 - 8x3mm. Self-adhesive glass fibre tape



The basic material of 2608 consists of 6-9 micron texturised E-glass fibre yarns. The product is inorganic, sterile, incombustible, totally asbestos-free, and contains no toxins or heavy metals. 2608 is a knitted glass fibre tape. It has a big packing surface and minimum packing thickness which makes it ideal for packing of glass in ovens with limited space for round packings. The packing has double-sided adhesive for easy assembling.

---

### Product info

Dimension	8x3mm
Length	100m
Material	E-Glass
Temperature	550°C
Colour	Black
Application	Packing/ Sealing
Combustibility	Incombustible

## 5005 - Heat-stable silicone - red



5005 is an acetic thixotropic silicone that cures at contact with the humidity of air. This silicone is particularly developed to withstand temperatures up to 350°C.

---

### Product info

Quantity	300ml
Material	Silicone
Temperature	270°C. - temporary 300°C
Colour	Red
Application	Sealing/Glueing
Combustibility	Incombustible



# SKAMOL VIP-12

for back-up insulation up to 1100 °C (2012 °F)



Skamol A/S  
 Østergade 58-60  
 DK-7900 Nykøbing Mors  
 Denmark  
 Tel: +45 9772 1533  
 Fax: +45 9772 4975  
 insulation@skamol.dk

www.skamol.com

<b>Maximum service temperature</b> (PrEN 14306:2002)		
	°C	1100
	°F	2012
<b>Bulk density, dry</b> (EN 1094-4)		
	kg/m <sup>3</sup>	1200
	lbs/cu.ft.	75
<b>Compressive strength</b> (EN 1094-5: 1995)		
@ room temperature	MPa	9.5
	lbs/sq.in.	1378
<b>Modulus of rupture</b> (EN 993-7:1998)		
	MPa	2.5
	lbs/sq.in.	363
<b>Total porosity</b> (EN 1094-4: 1995)		
	%	56
<b>Specific heat</b>		
	kJ/(kg×K)	1.0
	BTU/(lb×°F)	0.24
<b>Coefficient of reversible thermal expansion</b> (BS 1902: section 5.3: 1990)		
@ 20°C-750°C (68°F-1382°F)	K <sup>-1</sup>	10×10 <sup>-6</sup>
	°F <sup>-1</sup>	5.6×10 <sup>-6</sup>
<b>Linear reheat shrinkage</b> (EN 1094-6: 1999)		
12 h at 1000°C (1832°F)	%	1.0
<b>Pyrometric cone equivalent</b> (ASTM C24-89 ORTON cones)		
	°C	1330
	°F	2426
<b>Thermal conductivity</b> (ASTM C-182)		
mean temp. @ 200°C	W/(m×K)	0.25
@ 400°C		0.27
@ 600°C		0.29
@ 800°C		0.30
@ 392°F	BTU/(sq.ft.×h×°F/in)	1.73
@ 752°F		1.87
@ 1112°F		2.01
@ 1472°F		2.08
<b>Chemical analysis, typical</b>		
	%	
Silica	SiO <sub>2</sub>	52
Titanium dioxide	TiO <sub>2</sub>	1.6
Ferric oxide	Fe <sub>2</sub> O <sub>3</sub>	3.8
Alumina	Al <sub>2</sub> O <sub>3</sub>	23
Magnesium oxide	MgO	8.9
Calcium oxide	CaO	1.5
Sodium oxide	Na <sub>2</sub> O	0.2
Potassium oxide	K <sub>2</sub> O	5.6
Loss on ignition 1025°C (1877°F)	LOI	3.0
<b>Colour</b>		SAND
<b>HS Tariff number</b>		
(Harmonized Commodity Description and Coding System)		6806.90.00

Data are average results of tests conducted under standard procedures and are subject to variation. Data contained in this data sheet are supplied in good faith as a technical service and are subject to change without notice. Misprint and errors excepted.

October 2012

# ROBAX® Glass Ceramic Panels

Technical Delivery Specification TL 1 00 05 51 - 00

Page 5 / 24

## 2. Technical Features

### 2.1 General Remarks

All data stated in this technical delivery specification are to be seen as guideline values. Those values, for which no generally valid measuring method exist or which are not generally defined (e.g. by a technical standard), are specified and explained.

### 2.2 Appearance

- Transparent, slightly coloured due to the material composition and production process
- Surface appearance: plane, slightly textured due to the production process

### 2.3 Mechanical Characteristics

#### 2.3.1 Density

$\rho$  approx. 2.6 g / cm<sup>3</sup>

#### 2.3.2 Modulus of Elasticity

E approx. 93 × 10<sup>3</sup> MPa

#### 2.3.3 Poisson's Ratio

$\mu$  approx. 0.25

#### 2.3.4 Bending Strength

The bending strength testing is to be accomplished according to DIN EN 1288 part 5 (R45).

$\bar{\sigma}_{bB}$  approx. 35 MPa

#### 2.3.5 Impact Resistance

The impact resistance of ROBAX® depends on the kind of installation, the size and thickness of the panel, the kind of impact, the geometry of the panel and especially here on the drilled holes and their position on the ROBAX® panel.

Therefore information regarding the impact resistance can only be given with knowledge of the respective application (especially in combination with the technical standards regarding impact resistance that have to be met for single applications). Corresponding guideline values on request.

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# ROBAX® Glass Ceramic Panels

Technical Delivery Specification TL 1 00 05 51 - 00

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## 2.4 Thermal Characteristics

### 2.4.1 Coefficient of Mean Linear Expansion

$$\alpha_{(20 - 700^{\circ}\text{C})} \quad (0 \pm 0.5) \times 10^{-6} / \text{K}$$

### 2.4.2 Mean Specific Thermal Capacity

$$C_{p(20 - 100^{\circ}\text{C})} \quad \text{approx. } 0.8 \times 10^3 \text{ J} / (\text{kg} \cdot \text{K})$$

### 2.4.3 Thermal Conductivity

$$\lambda_{(90^{\circ}\text{C})} \quad \text{approx. } 1.6 \text{ W} / (\text{m} \cdot \text{K})$$

### 2.4.4 Resistance to Temperature Differences (RTD)

Resistance of the panel to temperature differences between heated zone and cold panel edge (room temperature).

No cracking due to thermal stress at  $T_{\text{es, max}}^{1)} \leq 700^{\circ}\text{C}$

### 2.4.5 Thermal Shock Resistance

Resistance of the panel to thermal shock when the hot panel is quenched with cold water (room temperature).

No cracking due to thermal stress at  $T_{\text{es, max}}^{1)} \leq 700^{\circ}\text{C}$

### 2.4.6 Temperature / Time Load Capacity (under consideration of items 2.4.4 and 2.4.5)

The temperature / time load capacity specifies the maximum permissible temperature for given load times for the fireplace panels, below which no cracking due to thermal stress occurs.

The value pairs specified in the following [table 2.1](#) are relevant to the practical use of the glass ceramic material as fireplace panel. The temperature values refer to the hottest point on the exterior side of the panel ( $T_{\text{es, max}}$ ) because this temperature can be measured more easily and more reliably.

<sup>1)</sup>  $T_{\text{es, max}}$ : Maximum temperature on the exterior side of the panel, that means the reverse side of the heat source, at the hottest point

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## ROBAX® Glass Ceramic Panels

Technical Delivery Specification TL 1 00 05 51 - 00

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Load temperature $T_{es, max}$ <sup>1)</sup>	Load time
560°C (1040°F)	5000 hr
610°C (1130°F)	1000 hr
660°C (1220°F)	100 hr
710°C (1310°F)	10 hr
760°C (1400°F)	5 hr

Table 2.1: Temperature / time load capacity for ROBAX® panels

**Note:**

For ROBAX® fireplace panels the temperature / time load capacity specified in table 2.1 must be maintained. It must be ensured that this temperature / time load capacity is not exceeded during use, to prevent cracking due to thermal stress.

The temperature / time load data for even temperature distributions within an entire glass ceramic panel (e.g. homogeneous heating conditions in a testing furnace) are given in table 2.2. This data is to be seen purely as characteristic data for the glass ceramic material itself. It is not typical for use of the glass ceramic material as fireplace panels, which have a temperature distribution totally different from evenness. The temperatures refer to the homogeneous heating of the ROBAX® panel ( $T_{hom}$ ).

Load temperature $T_{hom}$ <sup>2)</sup>	Load time
700°C (1292°F)	6000 hr
750°C (1382°F)	750 hr
775°C (1427°F)	275 hr
800°C (1472°F)	100 hr
825°C (1517°F)	35 hr

Table 2.2: Temperature / time load capacity for uniformly heated ROBAX® panels

<sup>1)</sup>  $T_{es, max}$ : Maximum temperature on the exterior side of the panel, that means the reverse side of the heat source, at the hottest point

<sup>2)</sup>  $T_{hom}$ : Homogenous temperature, i.e. material temperature under homogeneous heating conditions

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*Model: 7900 Series  
Morsø Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark*

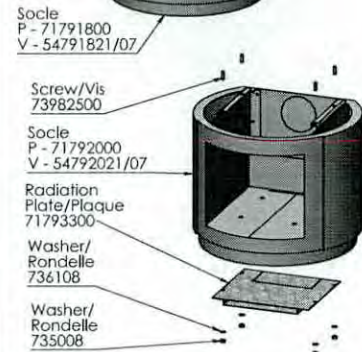
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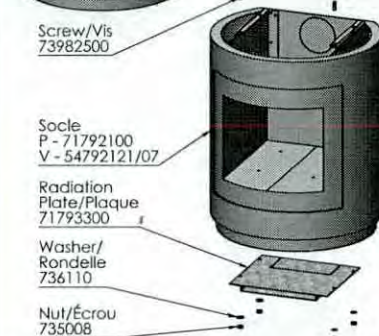
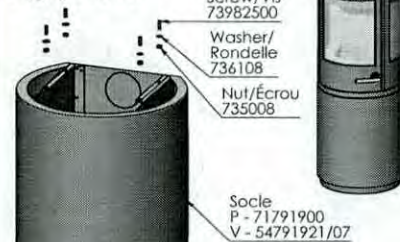
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Low/Faible**  
V - 54791721/07



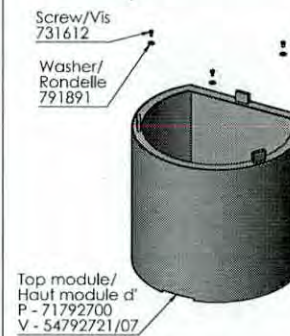
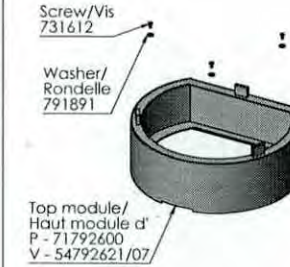
**7943 Bases  
Medium/Moyen**



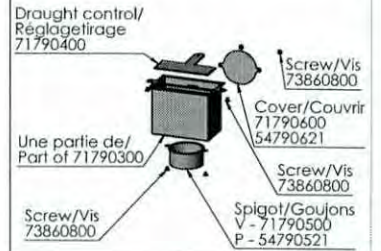
**7990 Bases  
High/Grand**



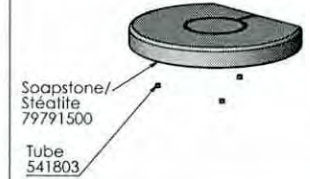
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Top Modules**



**Option:  
Box  
Fresh Air/Air frais**  
V - 54793321/07

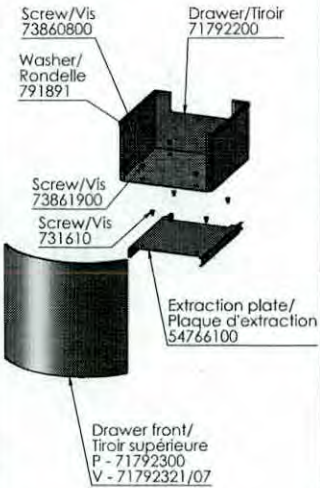


**Option:  
Soapstone/Stéalite**  
V - 79790600



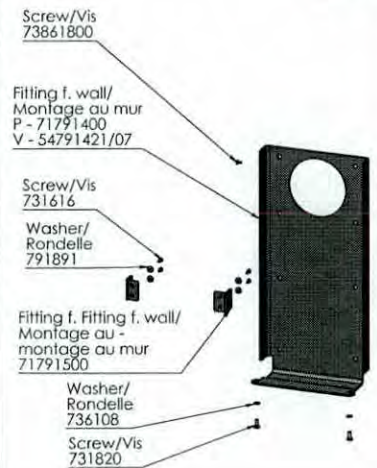
**Option:  
Drawer/Tiroir**

V - 54792321/07



**7970  
Wall Mounted/  
Montage mural**

V - 54791421/07



**7948  
Pedestal/  
Piedestal**

V - 54793421/07



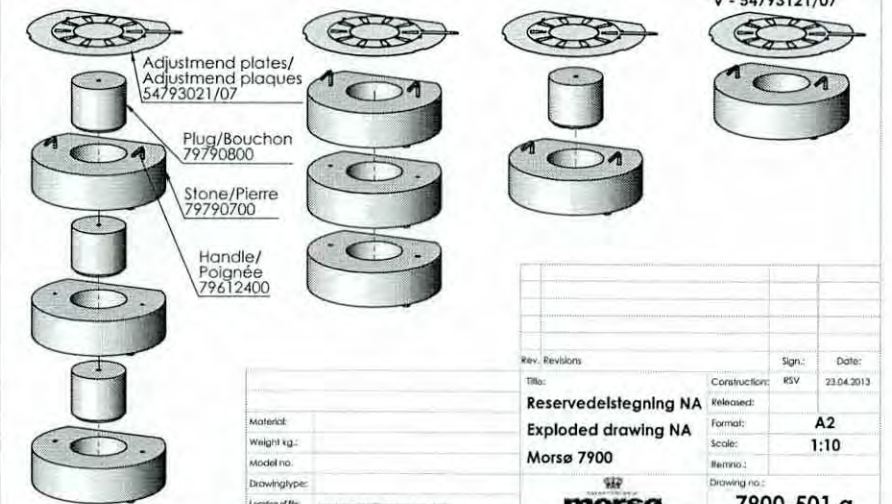
**Option:  
Heat Storage/Accumulateur de chaleur**

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Échappement sur l'arrière  
avec module supérieur haut

Top Outlet f. high Top Modul/  
Échappement sur le dessus  
avec module supérieur haut

Rear Outlet for low Top Modul/  
Échappement sur l'arrière  
avec module supérieur bas

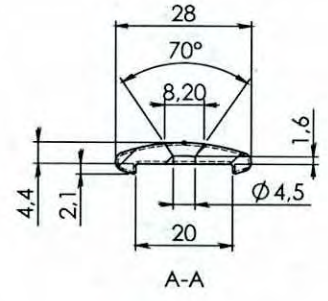
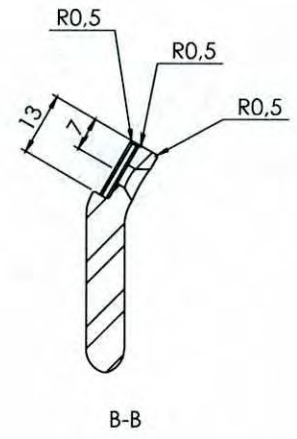
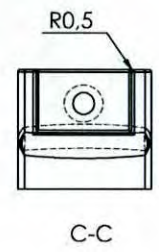
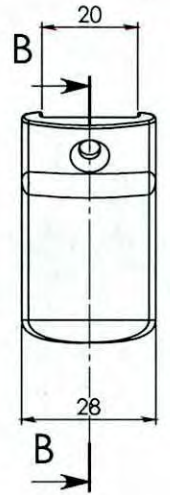
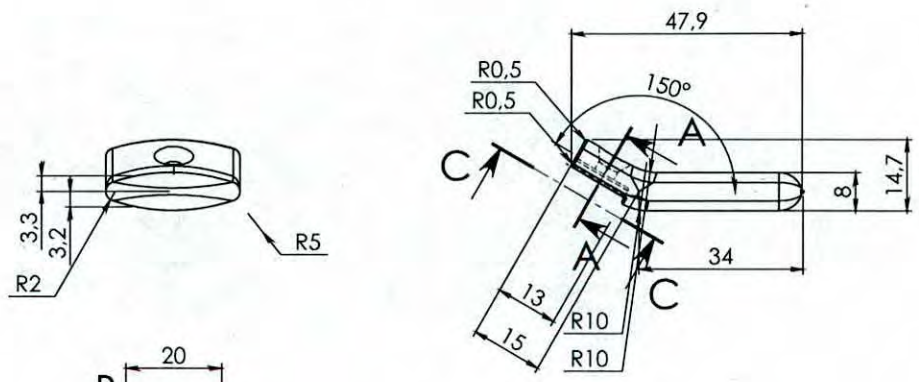
Top Outlet for low Top Modul/  
Échappement sur le dessus  
avec module supérieur bas




Rev. Revisions		Sign:	Date:
		RSV	23.04.2013
Title:		Construction:	Released:
Reserved/stegning NA			
Exploded drawing NA		Format:	A2
Morsø 7900		Scale:	1:10
		Item no.:	
		Drawing no.:	7900-501 a

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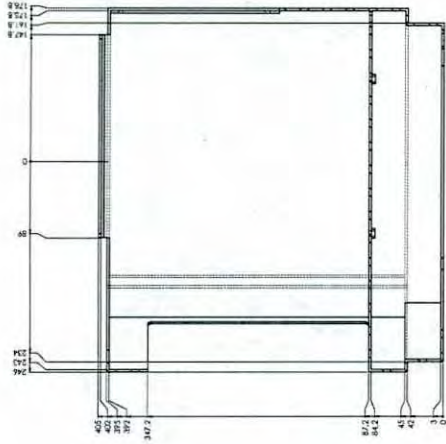



Rev.	Revisions	Sign.:	Date:
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Dim. without indication of margin acc. to DS/ISO 2768-1 m		Released:	RSV 15.08.2012
Material:	Rusfri stål - Aisi 304	Format:	<b>A3</b>
Weight kg:	0.06	Scale:	<b>1:1</b>
Model no.:		Itemno.:	<b>75790261</b>
Drawing type:	Product drawing	Drawing no.:	<b>7900-51 a</b>
Location of file:	U:\virkel\reguleringshåndtag\7900-51-a\reguleringshåndtag_7900-51.dwg		

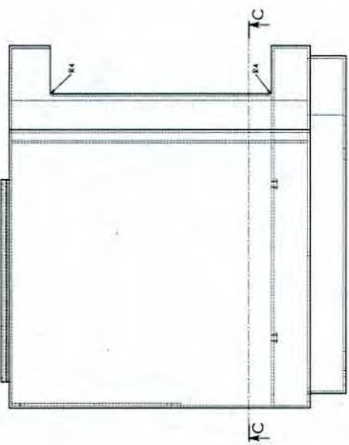
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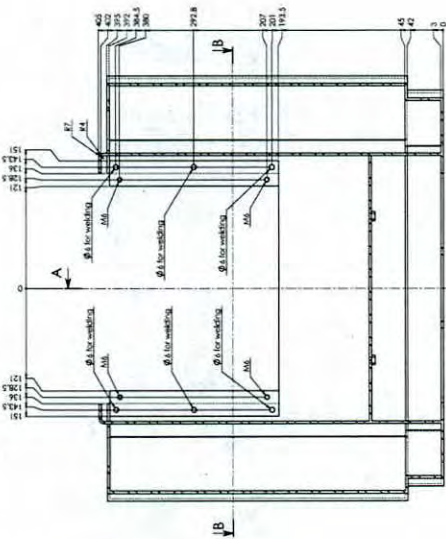




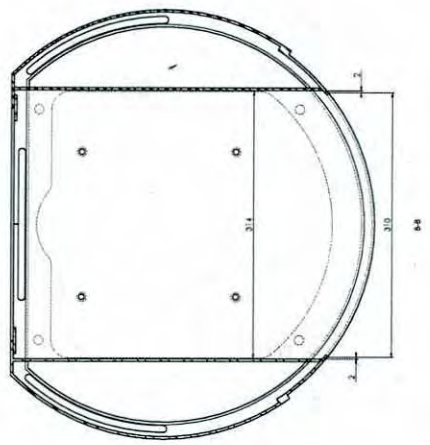
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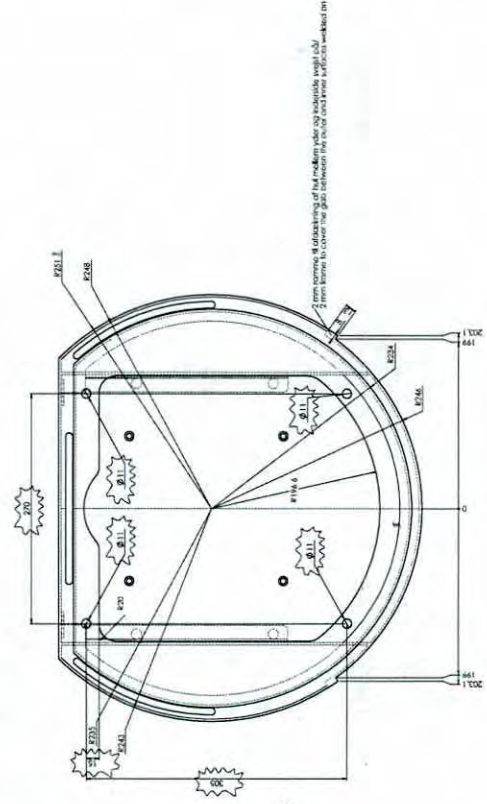
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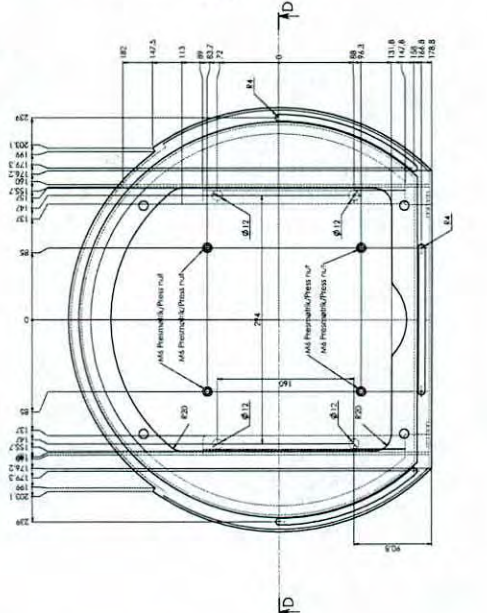
B-B



B-B



2 mm nominal thickness of full radius edge (20 thickness weight 20) 2 mm nominal thickness of full radius edge (20 thickness weight 20) 2 mm nominal thickness of full radius edge (20 thickness weight 20)



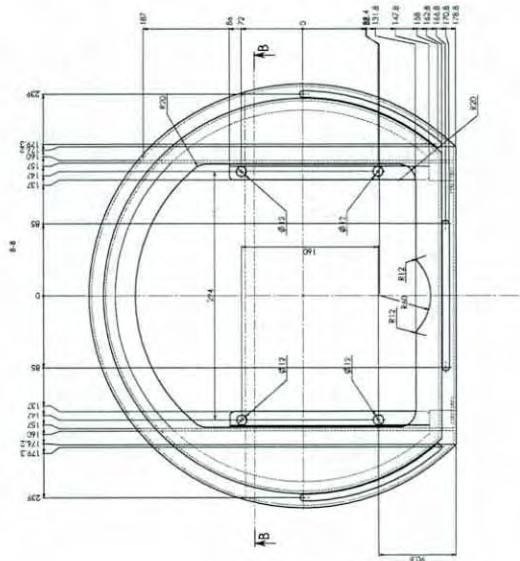
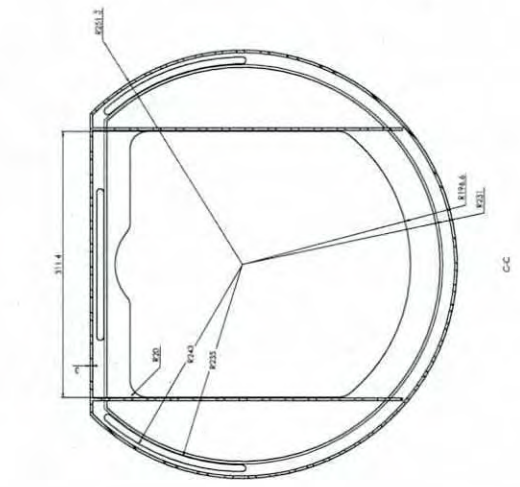
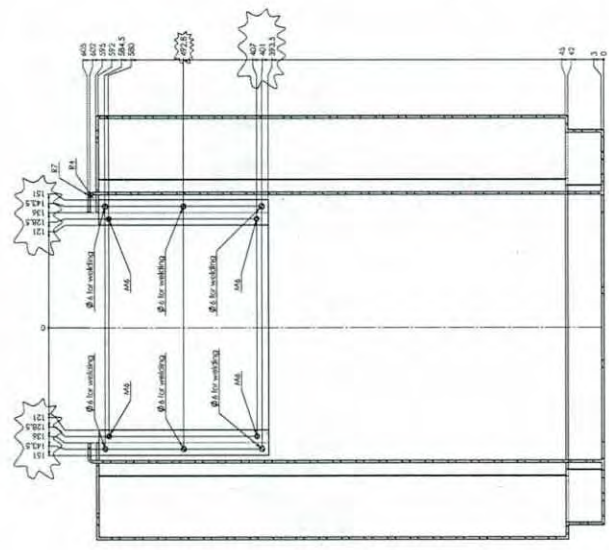
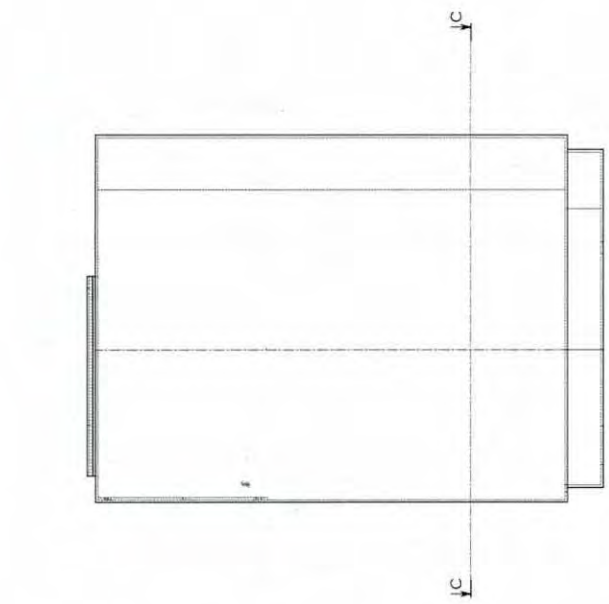
D-D

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8	Operating conditions	Room temperature
9	Max. pressure	1 bar
10	Max. temperature	50°C
11	Max. humidity	95%
12	Max. vibration	0.5 g
13	Max. shock	5 g
14	Max. impact	10 J
15	Max. bending moment	10 Nm
16	Max. torque	10 Nm
17	Max. tension	10 N
18	Max. compression	10 N
19	Max. shear	10 N
20	Max. pull	10 N
21	Max. push	10 N
22	Max. twist	10 N
23	Max. rotation	10 N
24	Max. oscillation	10 N
25	Max. fluctuation	10 N
26	Max. vibration	10 N
27	Max. shock	10 N
28	Max. impact	10 N
29	Max. bending moment	10 N
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38	Max. oscillation	10 N
39	Max. fluctuation	10 N
40	Max. vibration	10 N
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198	Max. torque	1





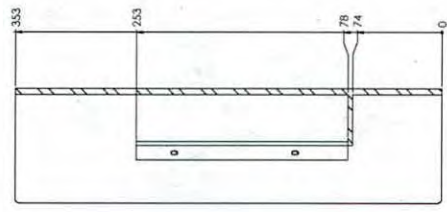
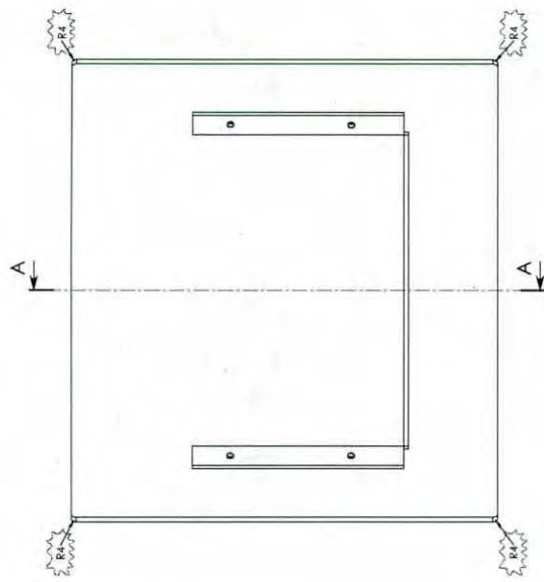




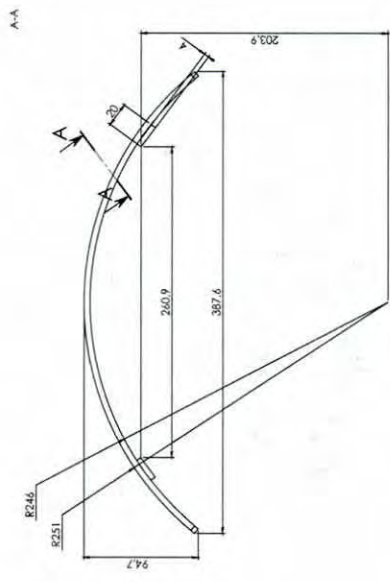
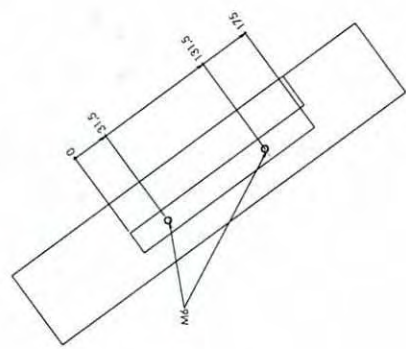
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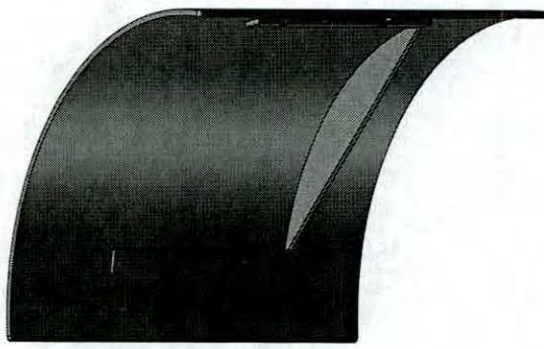




A-A



A-A



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1	Released	08/14/2023	08/14/2023
2	Manufactured	08/14/2023	08/14/2023
3	Assembled	08/14/2023	08/14/2023
4	Shipped	08/14/2023	08/14/2023
5	Returned	08/14/2023	08/14/2023
6	Scrapped	08/14/2023	08/14/2023
7	Revised	08/14/2023	08/14/2023
8	Cancelled	08/14/2023	08/14/2023
9	Obsolete	08/14/2023	08/14/2023
10	Deleted	08/14/2023	08/14/2023

Part Name	Skuffe front
Part Number	7192300
Drawn By	Morse 7100
Scale	1:2
Quantity	7192300
Material	
Finish	
Manufacturer	
Supplier	
Customer	
Project	
Revision	
Drawn Date	
Checked Date	
Released Date	
Manufactured Date	
Assembled Date	
Shipped Date	
Returned Date	
Scrapped Date	
Cancelled Date	
Obsolete Date	
Deleted Date	

Drawn by: Morse 7100  
 Checked by: [Blank]  
 Released by: [Blank]  
 Manufactured by: [Blank]  
 Assembled by: [Blank]  
 Shipped by: [Blank]  
 Returned by: [Blank]  
 Scrapped by: [Blank]  
 Cancelled by: [Blank]  
 Obsolete by: [Blank]  
 Deleted by: [Blank]

Part Name: Skuffe front  
 Part Number: 7192300  
 Drawn By: Morse 7100  
 Scale: 1:2  
 Quantity: 7192300  
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 Supplier: [Blank]  
 Customer: [Blank]  
 Project: [Blank]  
 Revision: [Blank]  
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 Deleted Date: [Blank]

7900-60 b  
 morsa

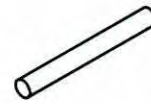
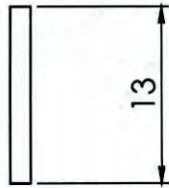
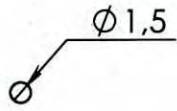












Constructional Drawing

Rev.	Revisions	Sign.:	Date:
Title:		Construction:	LAH 10.04.2013
Pin håndtag NA		Released:	
Pin handle NA		Format:	A4
Morsø 7900		Scale:	2:1
		Itemno.:	
		Drawing no.:	7900-164

Date of print: 15-04-2013

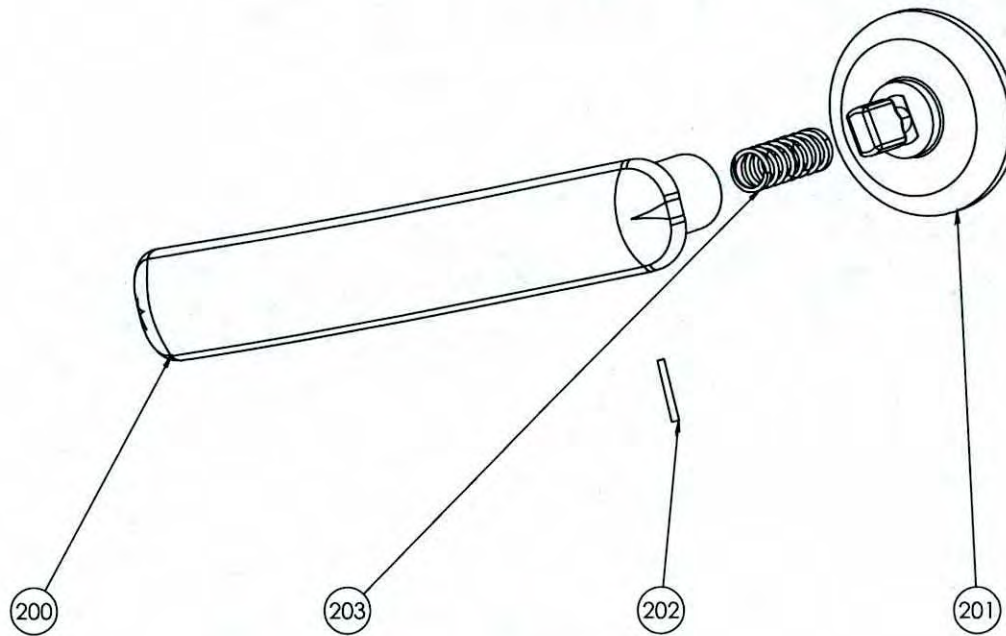
Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	Material <not specified>
Weight kg.:	0.02
Model no.	
Drawingtype:	
Location of file:	C:\Working\7900-164 Pin f. håndtag tyndar 7900 NA.SLDPR1



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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
200	7900-162 Håndtag fyrdør 7900 NA	Håndtag fyrdør NA	1
201	7900-163 Bøsn. f. håndtag 7900 NA	Fod håndtag NA	1
202	7900-164 Pin f. håndtag fyrdør 7900 NA	Pin håndtag NA	1
203	C03600381000S- Sodemann	Compression-Spring	1



Constructional Drawing


Rev. Revisions	Sign.:	Date:
Title:	Construction:	LAH 10.04.2013
<b>Håndtag fyrdør NA</b>	Released:	
<b>Handle firedoor NA</b>	Format:	<b>A3</b>
<b>Morsø 7400</b>	Scale:	<b>1:1</b>
	Itemno.:	
	Drawing no.:	<b>7900-166</b>

Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	ERROR!materiale
Weight kg:	403.98
Model no.	
Drawingtype:	
Location of file:	\\lucan\tegringer\7900_7900-166_Samling_Handtag_fyrdør_NA.BE.DWG

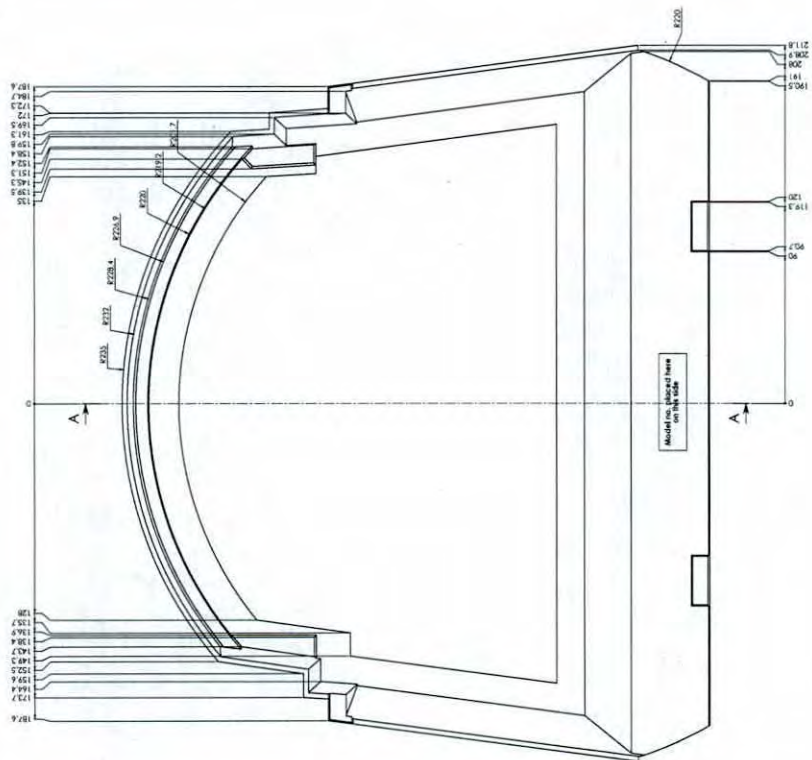
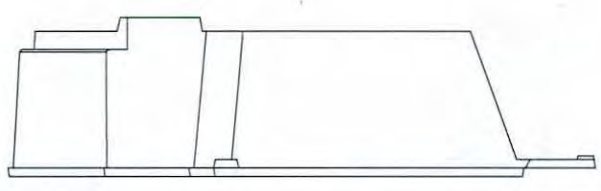
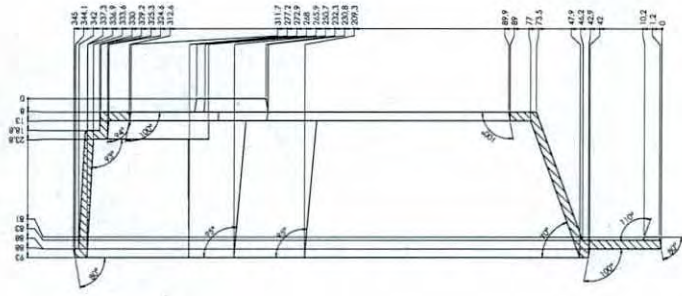


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1-61 of 1-126  
Date of print: 10.04.2013









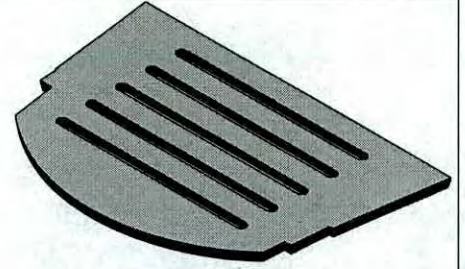
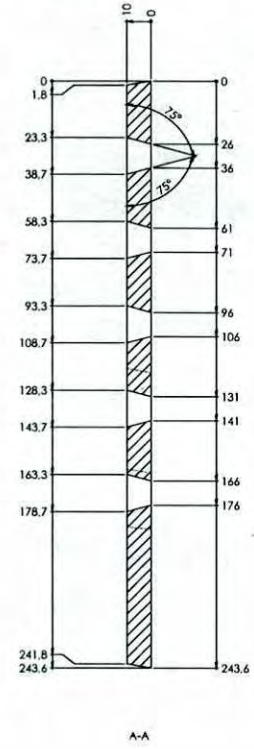
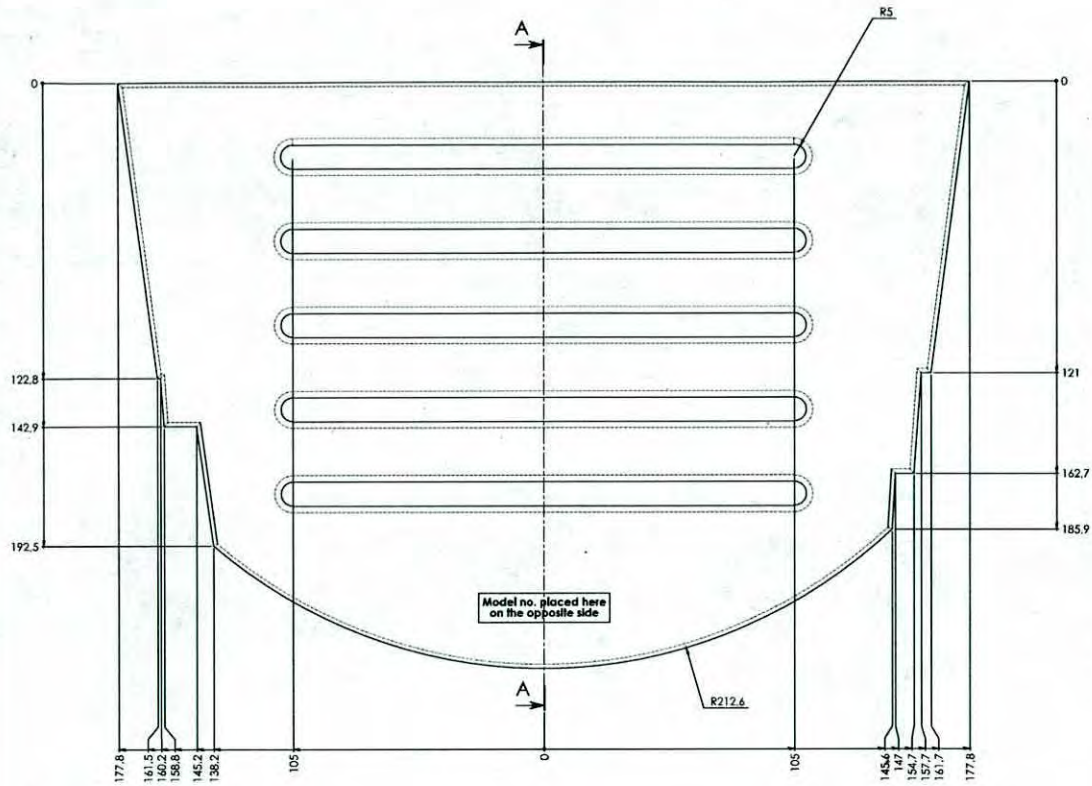








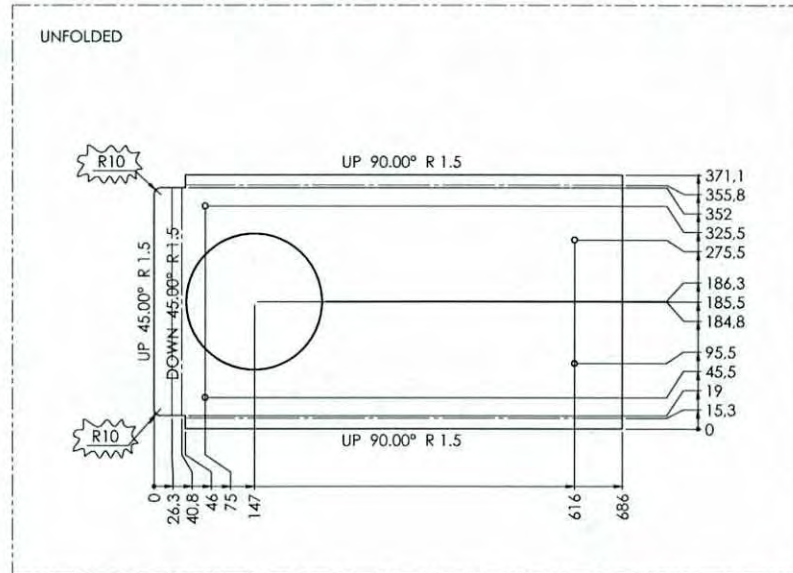
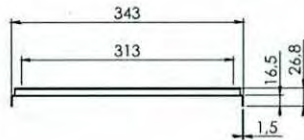
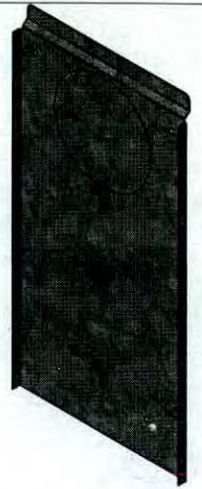
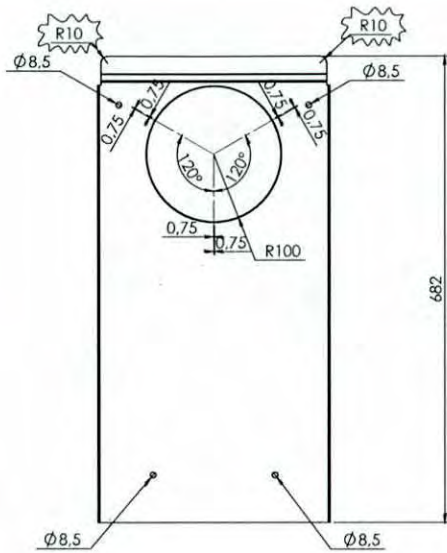
1-67 of 1-126



**Material: GG15 Crome**

Title: <b>Grate</b> Part: <b>Morse 7900</b> Drawing No: <b>7900-18 a</b>		Construction: <b>RSW</b> Date: <b>17.01.12</b>
Design: <b>RSW</b> Checked: <b>RSW</b> Drawn: <b>RSW</b> Scale: <b>1:1</b>	Released: <b>RSW</b> Approved: <b>RSW</b> Normal: <b>34791400</b>	Sign: _____ Date: _____

**morse** 7900-18 a  
 This drawing is Morse Intellectual Property and must not be used, copied or reproduced without any written authorization from the company.

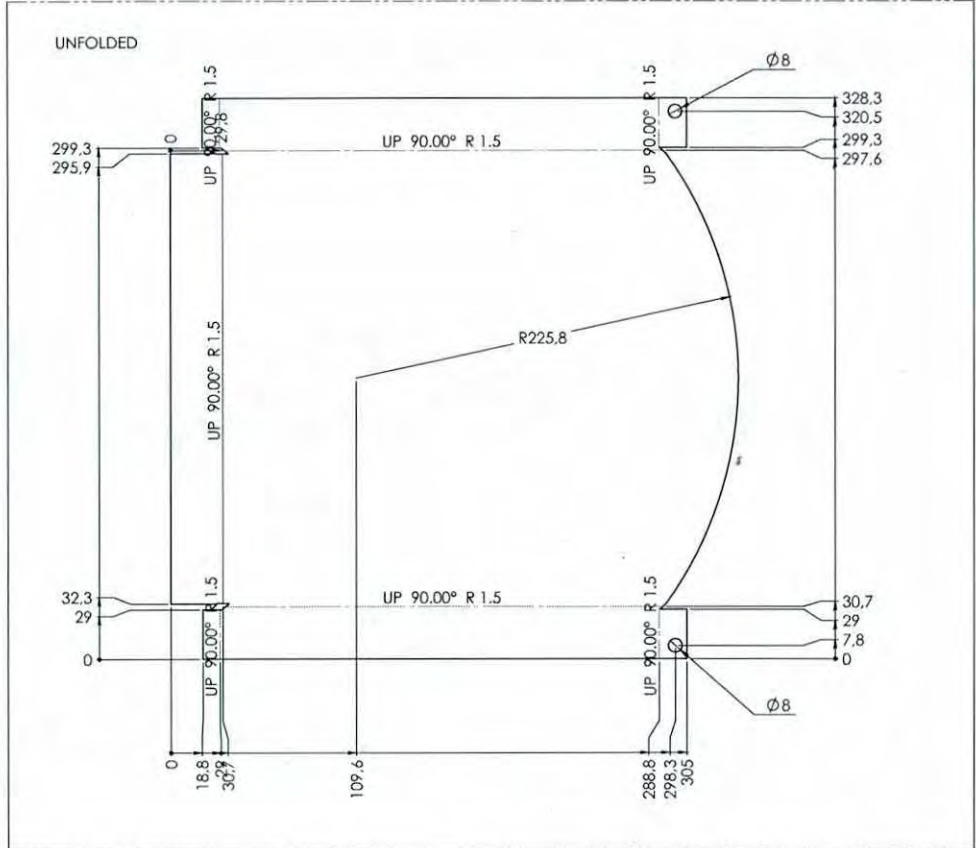
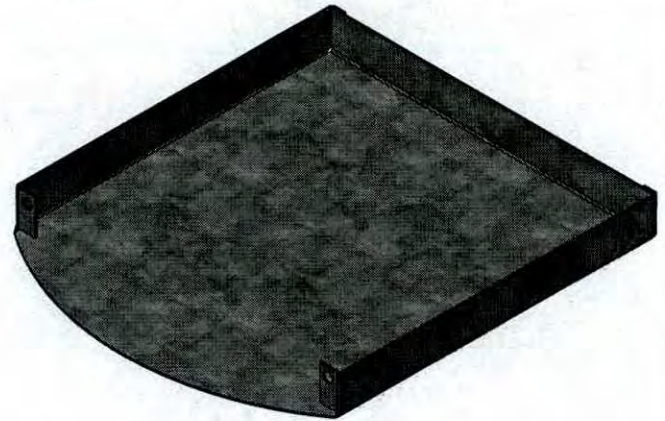
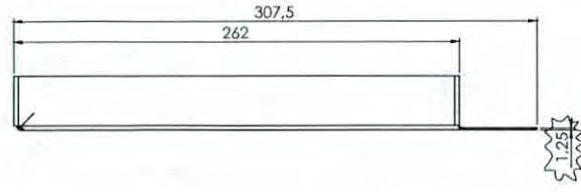
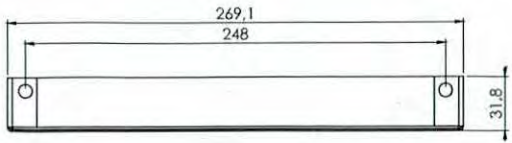


Title:		Construction:	
Konvektionsplade		LAH 02.02.12	
Convection plate		Released: RSV 30.04.2012	
Morsø 7900		Format: A2	
		Scale: 1:5	
		Item no.: 71790100	
Drawing no.:		7900-19 c	

Des. without indication of margin acc. to DSASO 2768-1 m	
Material:	Galvanized plate
Weight kg:	2.97
Model no.:	
Drawing type:	Product drawing
Location of file:	F:\work\7900\7900-19\7900-19.dwg

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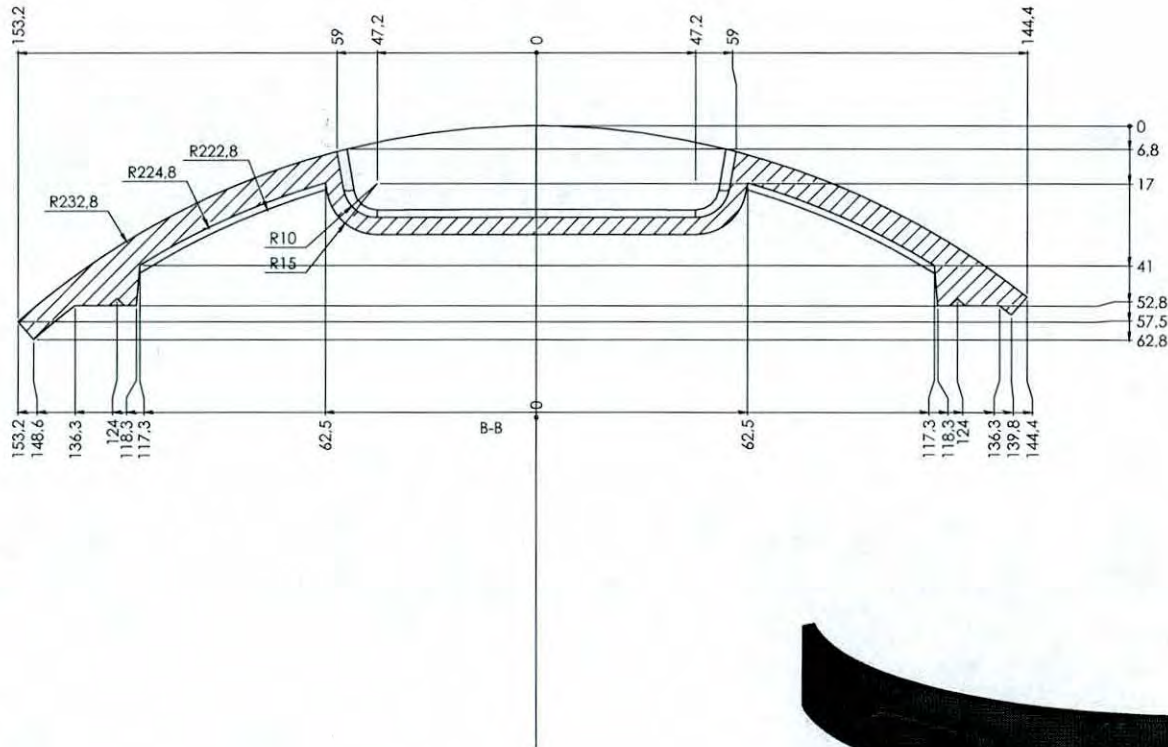
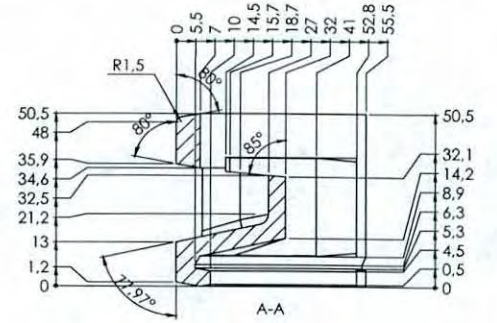
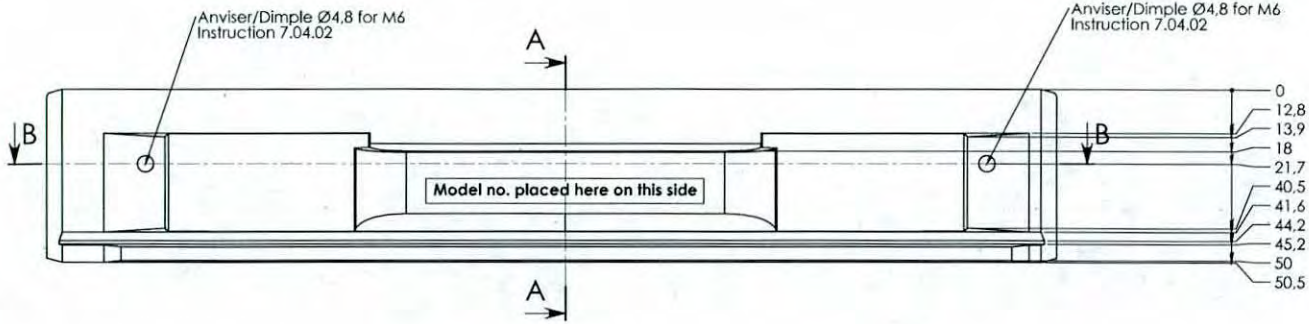


d	Changed thickness from 1.5 to 1.25 mm	RSV	14.02.2013
c	Changed Ø7 to Ø8.	RSV	27.09.2012
b	Changed center dimensions for Ø7 holes.	RSV	14.08.2012
Rev. Revisions		Sign:	Date:
Title:		Construction:	LAH 02.02.12
<b>Askeskuffe</b>		Released:	RSV 02.05.2012
<b>Ash tray</b>		Format:	<b>A2</b>
<b>Morsø 7900</b>		Scale:	<b>1:2</b>
Drawing no.:		Item no.:	<b>71790200</b>
<b>morsø</b>		Drawing no.:	<b>7900-20 d</b>
		Rev.:	<b>D</b>

Din. without indication of margin acc. to DS450 2788-1 m	
Material:	Galvanized plate
Weight kg.:	1.01
Model no.:	
Drawing type:	Product drawing
Location of file:	C:\Program Files\Autodesk\LT2012\Projects\7900.dwg

This drawing is Morsø Jernstøberi A/S property and must not be sold, lent or copied without any written authorization from the company.

I-69 of 1-126

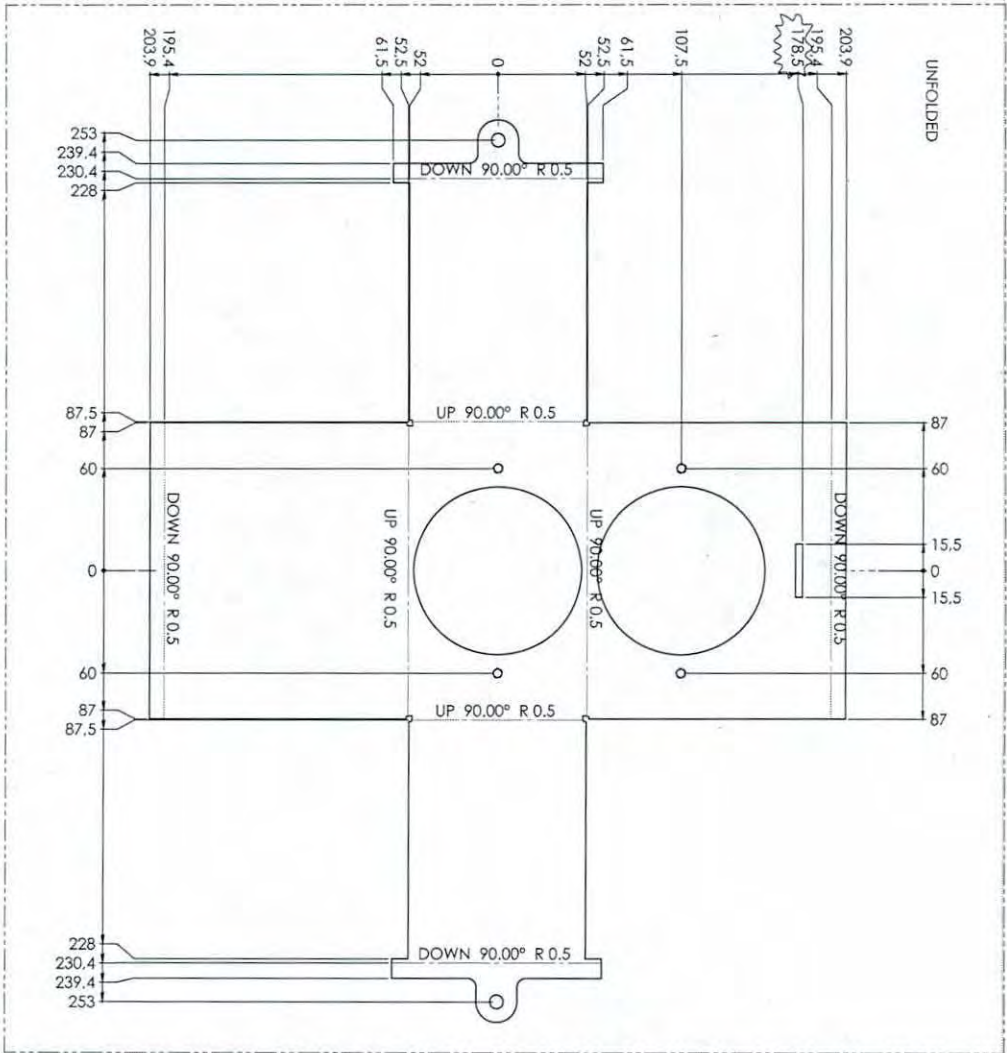
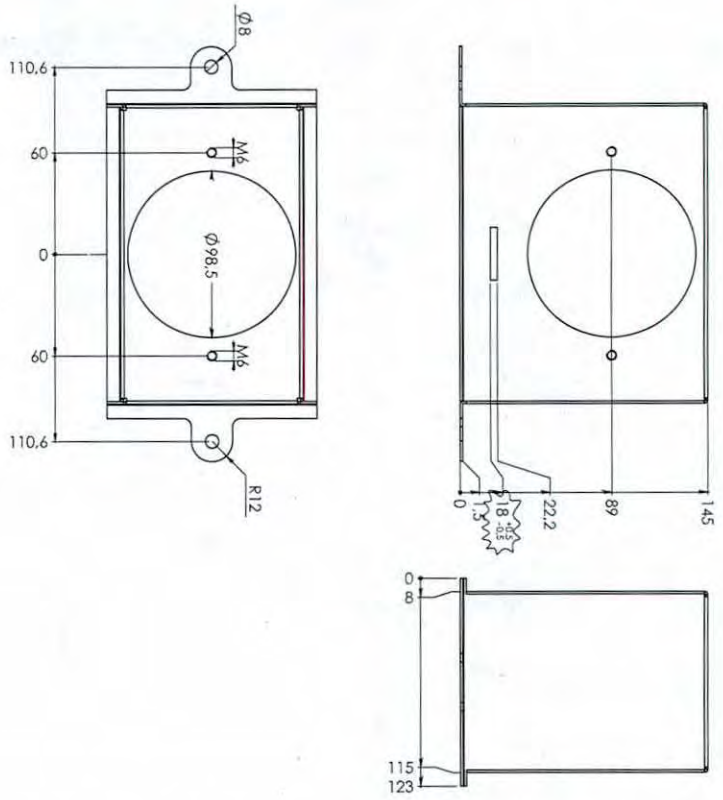
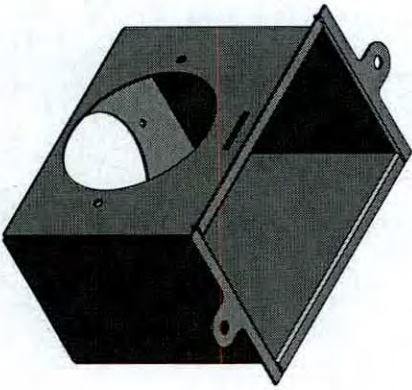


Drilling Instructions 7.04.02	Title:	Construction:	RSV	08.02.12
Dim. without indication of margin acc. to ISO Norm No. 8062 C19	<b>Askeskuffe front</b>	Released:	RSV	29.08.2012
Material: Cast Iron GG15	<b>Ashtray front</b>	Format:	<b>A2</b>	
Weight kg: 0.94	<b>Morsø 7900</b>	Scale:	<b>1:1</b>	
Model no: <b>7418</b>		Item no.:	<b>34791500</b>	
Drawing type: Casting Drawing		Drawing no.:	<b>7900-21 a</b>	
Location of file: C:\work\Ingeniør\2012\7900\7900-21a.dwg	<b>morsø</b>			

Rev	Revisions	Sign:	Date:

This drawing is Morsø Jernlås AB's property and must not be sold, lent or copied without any written authorization from the company.



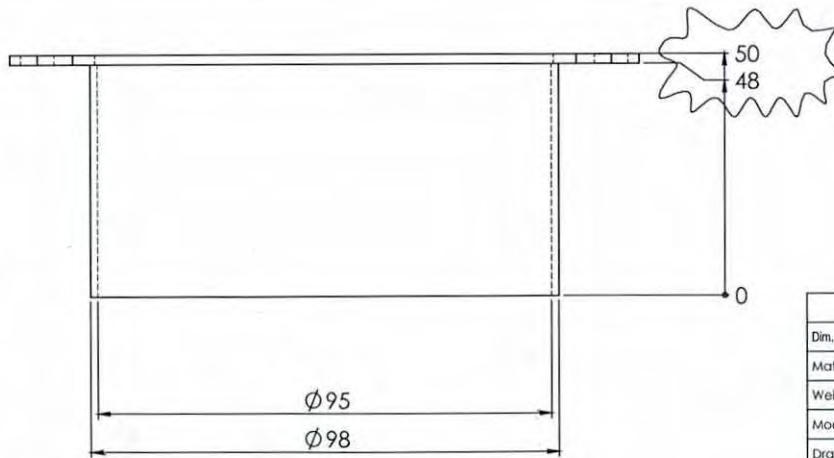
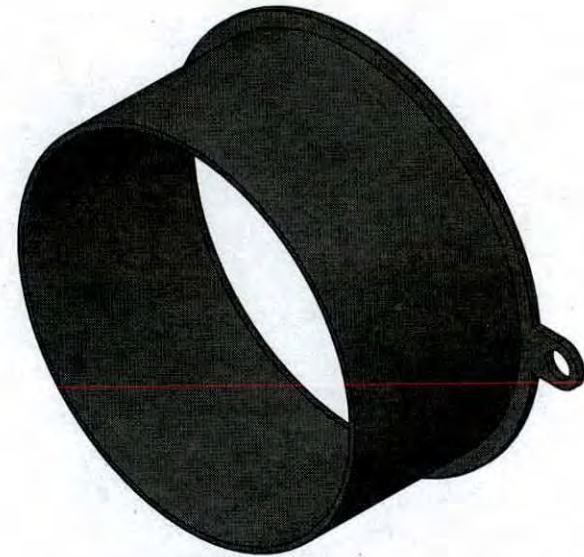
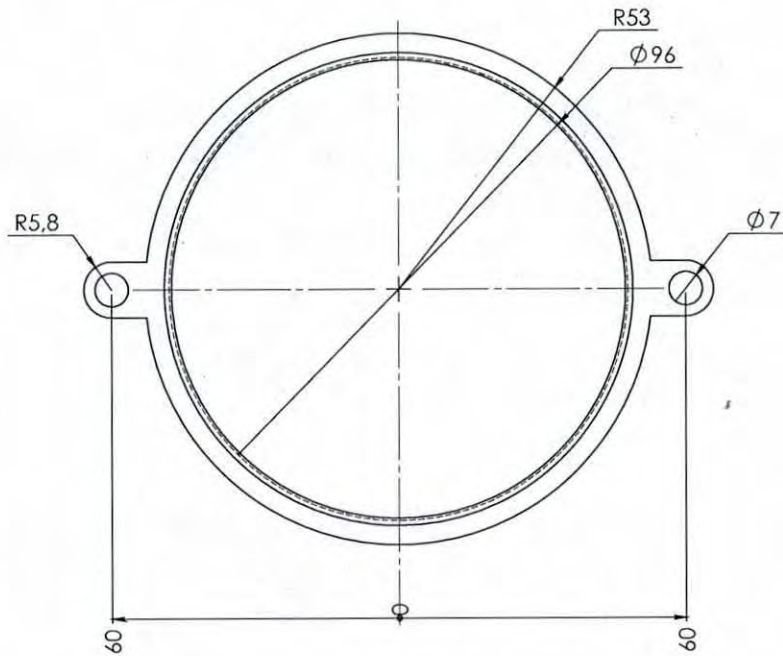


Revisions		Drawing No.	
a	Changed dimension to rectangular hole.	REV	03.10.2012
d	Fixed the corners.	REV	17.09.2012
c	Changed revision of unit, size, height and position on the side.	REV	06.09.2012
b	Changed dimensions of rectangular hole.	REV	26.05.2012
New Revisions		REV	06.06
Title:		Contractor:	LMT
Altflight boks 7900		Release:	REV
Altflight Box 7900		Format:	30x420x12
Morse 7900		Scale:	1:2
Drawing No.:		Part of:	71790300
Drawing No.:		<b>7900-22 e</b>	

The drawing is Morse Armaturen AG's property and must not be sold, lent, copied, or used without prior written authorization from the company.







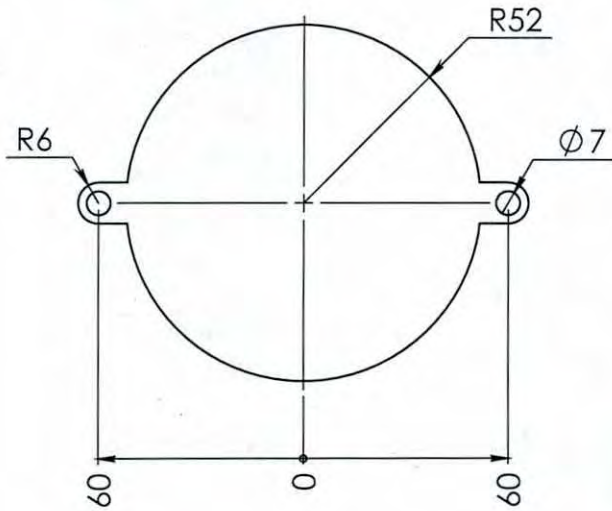
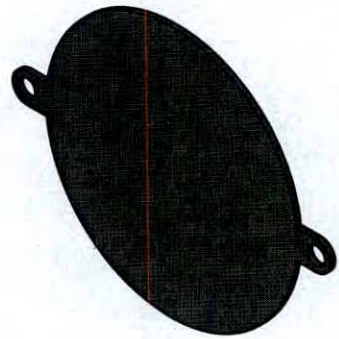
Rev.	Revisions	Sign.:	Date:
b	Changed dimension.	RSV	18.12.2012
Title:		Construction:	LAH 11.10.11
Released:		RSV	02.05.2012
Format:		A3	
Scale:		1:1	
Itemno.:		71790500	
Drawing no.:		7900-24 b	

Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	SPD - DC01AM/EN10130
Weight kg:	0.20
Model no.:	
Drawingtype:	Product drawing
Location of file:	U:\ud\A\Sagringen\7900-7900-24 Rørstuts Høstlufts boks.DWG



**7900-24 b**

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Rev. Revisions	Sign.:	Date:
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Title:	Construction:	LAH	11.10.11
<b>Prop airtight boks</b> <b>Stopper airtight Box</b> <b>Morsø 7900</b>	Released:	RSV	02.05.2012
	Format:	A4	
	Scale:	1:2	
	Itemno.:	71790600	
Drawing no.:		7900-25 a	

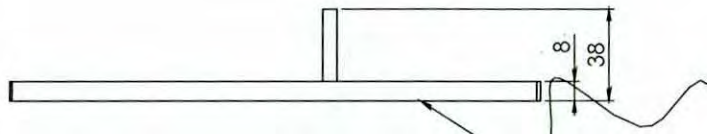
Date of print: 23-05-2012

Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	SPD Plade
Weight kg.:	0.13
Model no.:	
Drawingtype:	Product drawing
Location of file:	U:\udv\tegninger\7900\7900-25 Prop Fisk\fboks\LDPR1

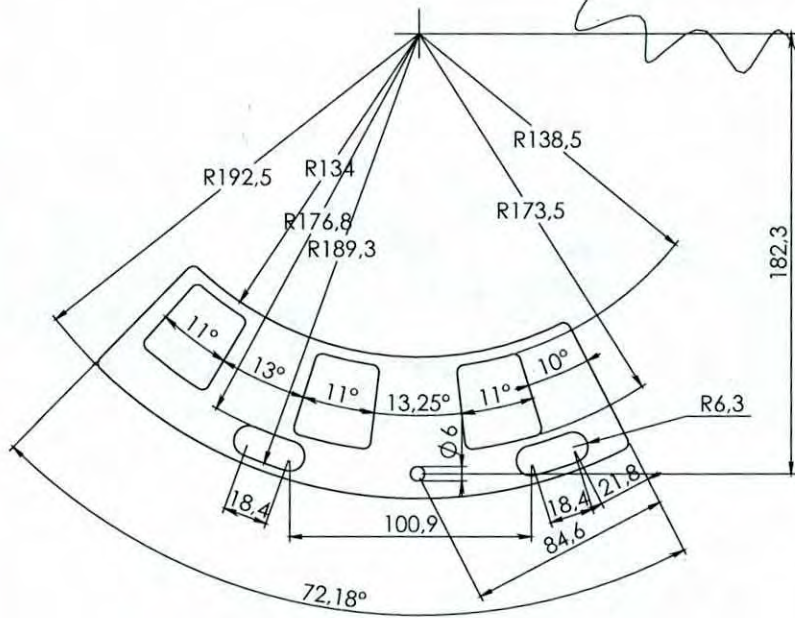


This drawing is Morsø Jernstøberi A/S' property and must not be sold, lended or copied without any written authorization from the company.





Denne side skal være plan/  
This side must be plane



c	Added note: This side must be plane	RSV	25.10.2012
b	Changed dimension to tap.	RSV	08.10.2012
Rev.	Revisions	Sign.:	Date:
	Title:	Construction:	LAH 02.02.12
	<b>Luftregulerindsplade</b>	Released:	RSV 14.08.2012
	<b>Airregulation plate</b>	Format:	<b>A3</b>
	<b>Morsø 7900</b>	Scale:	<b>1:2</b>
		Itemno.:	<b>71790700</b>
		Drawing no.:	<b>7900-26 c</b>

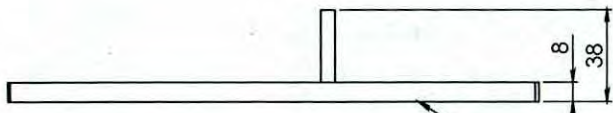
Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	SPD Plade
Weight kg:	0.51
Model no.	
Drawingtype:	Product drawing
Location of file:	U:\u00f8j\reguleringer\7900\7900-26\spdpkt\7900-26.dwg



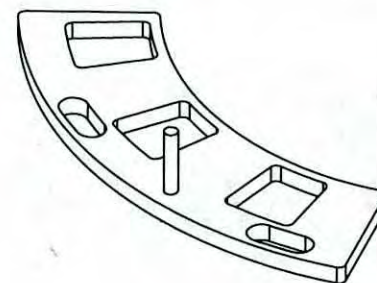
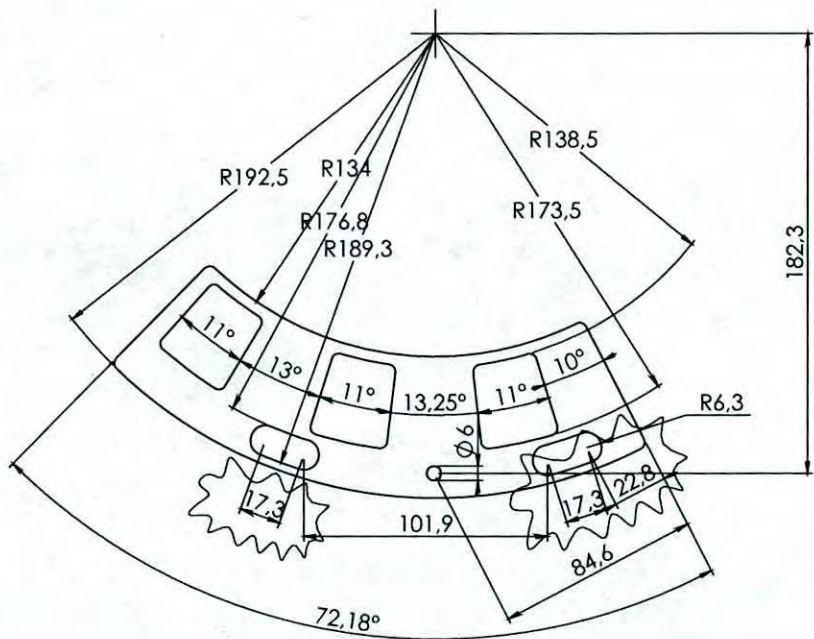
This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company.

1-75 of 1-126

Date of print: 25-10-2012



Denne side skal være plan/  
This side must be plane



Rev.	Revisions	Sign.:	Date:
d	Changed the dimensions of the too oval holes.	RSV	06.05.2013
c	Added note: This side must be plane	RSV	25.10.2012
b	Changed dimension to tap.	RSV	08.10.2012
Title:		Construction:	LAH 02.02.12
Released:		RSV	14.08.2012
Format:		<b>A3</b>	
Scale:		<b>1:2</b>	
Itemno.:		<b>71790700</b>	
Drawing no.:		<b>7900-26 d</b>	

Dim. without indication of margin acc. to DS450 2768-1 m	
Material:	SPD Plade
Weight kg:	0.51
Model no.	
Drawingtype:	Product drawing
Location of file:	C:\Working\7900-26\7900-26.dwg

**Lufregulerindsplade**  
**Airregulation plate**  
**Morsø 7900**



**7900-26 d**

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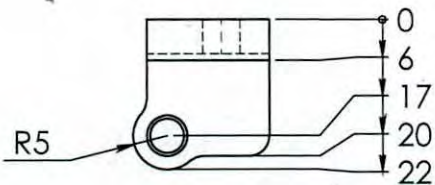
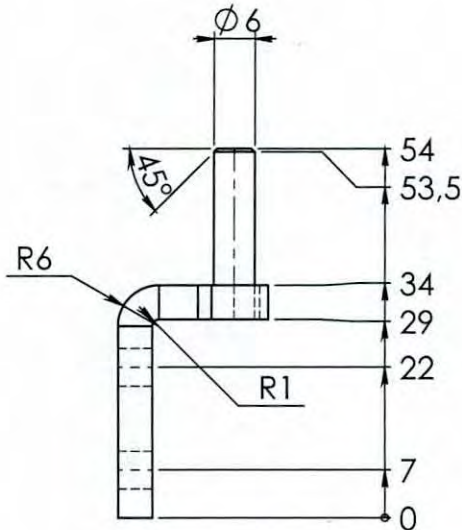
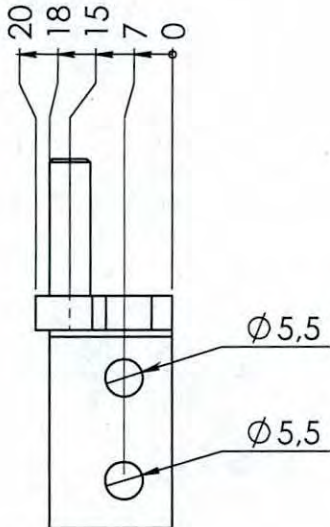
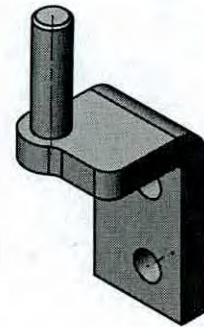













Rev.	Revisions	Sign.:	Date:
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Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	SPD Plade
Weight kg.:	0.036
Model no.:	
Drawingtype:	Product Drawing
Location of file:	U:\udv\Tegninger\7900\7900-43 Dartsbeslag top.SLDPRT

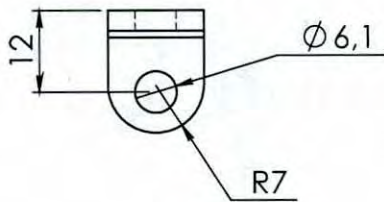
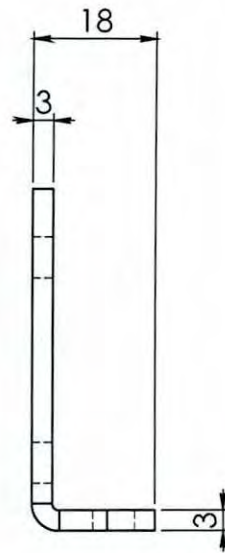
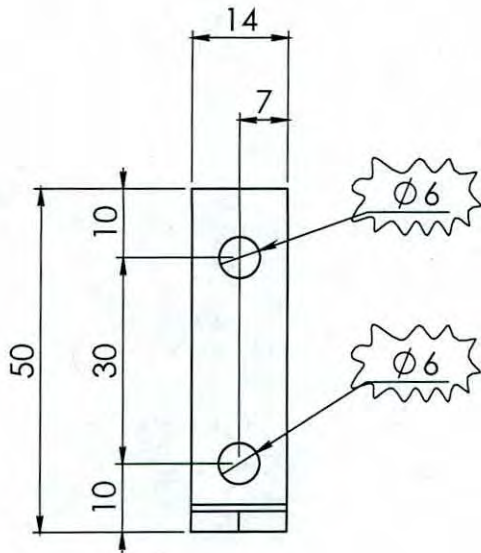
Title:  
**Hængsel i top**  
**Top Hinge**  
**Morsø 7900**

Construction:	LAH	02-02-2012
Released:	RSV	16.08.2012
Format:	A4	
Scale:	1:1	
Itemno.:	71791000	
Drawing no.:	7900-43 a	



Date of print: 16-08-2012

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b	Changed 2 holes Ø5.5 to Ø6.	RSV	13.08.2012
Rev.	Revisions	Sign.:	Date:

Date of print: 13-08-2012

Dim. without indication of margin acc. to DS/ISO 2768-1 m		Title:		Construction:	
Material: SPD Plade		<b>Hængsel i bund</b>		RSV 02-07-2012	
Weight kg.: 0.018		<b>Bottom Hinge</b>		Released: RSV 09.08.2012	
Model no.		<b>Morsø 7900</b>		Format: A4	
Drawingtype: Product Drawing				Scale: 1:1	
Location of file: U:\udv\Tegninger\7900\7900-44 Dørbeslag bund.SLDPR1				Itemno.: 71793000	
				Drawing no.:	
				<b>7900-44 b</b>	

This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company.

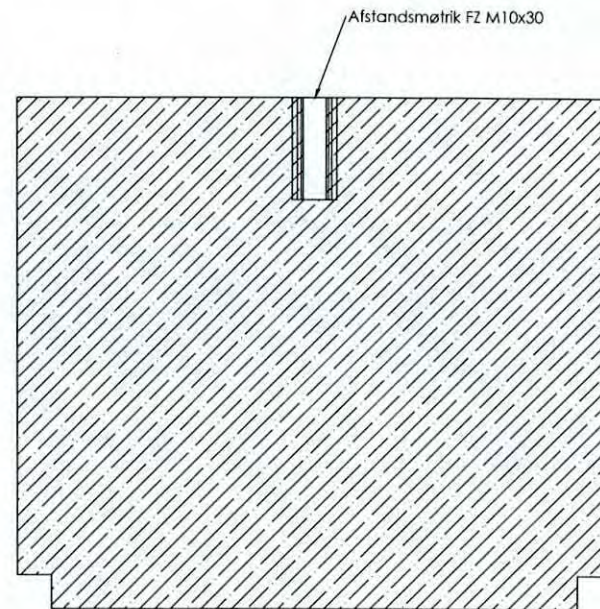
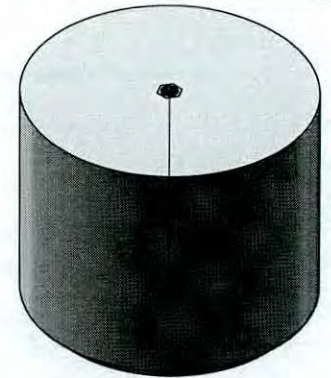
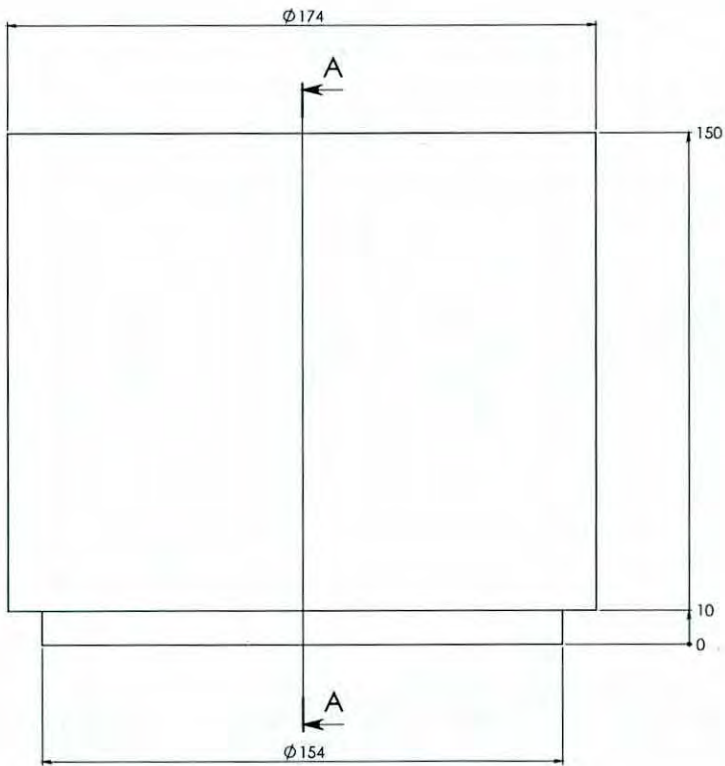








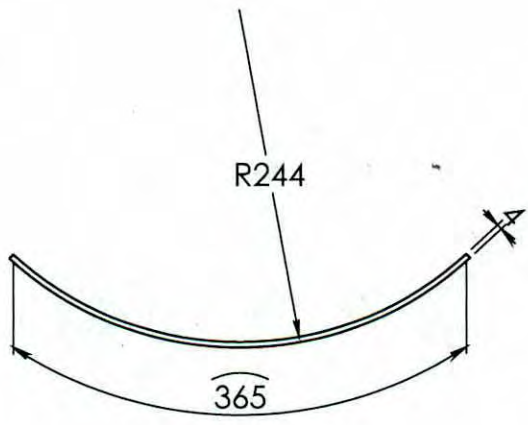
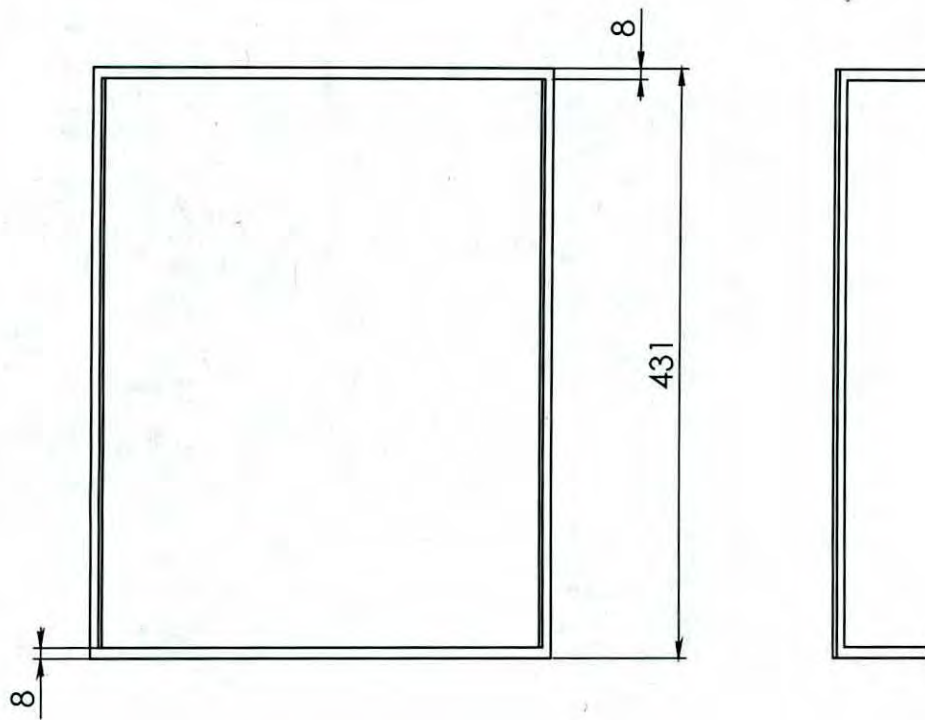




A-A (1:1)

Rev	Revisions	Sign.	Date:
Des. without indication of margin acc. to DS450 2758-1 m		Title:	Construction: LAH 04-10-11
Material: Beton/Concrete		Released:	RSV 09.08.2012
Weight kg.: 8,09		Format:	A2
Model no.		Scale:	1:2
Drawingtype: Product Drawing		Itemno.:	79790800
Location of file:		Drawing no.:	7900-71 a
			

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Rev. Revisions Sign.: Date:

Title:	Construction:	RSV	02.03.2012
<b>Glasbånd m. tape</b>	Released:		
<b>Glass gasket tape</b>	Format:	A4	
<b>Morsø 7900</b>	Scale:	1:5	
	Itemno.:	79074200	

Drawing no.: **7900-72 a**

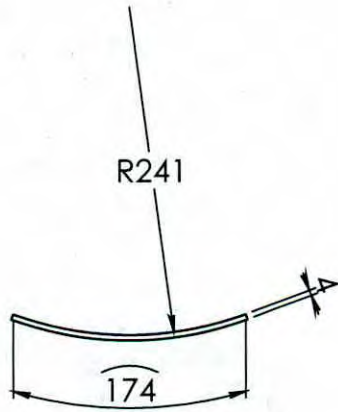
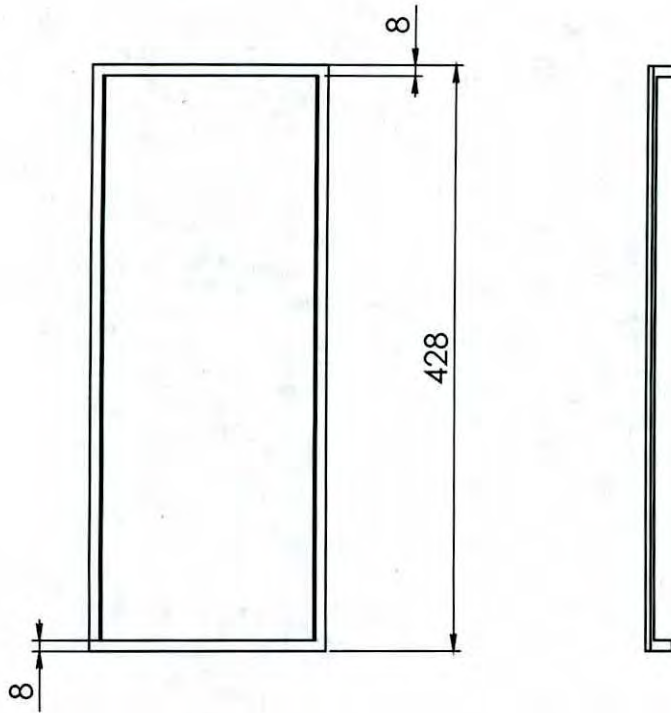
Date of print: 24-04-2013

Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	Material <not specified>
Weight kg.:	0.39
Model no.:	-
Drawingtype:	Product drawing
Location of file:	U:\udv\Tegninger\7900\7900-72 Glasbånd front.SLDPRT



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Rev.	Revisions	Sign.:	Date:
		RSV	24.04.2013
Title:		Construction:	
<b>Glasbånd m. tape</b>		Released:	
<b>Glass gasket tape</b>		Format:	<b>A4</b>
<b>Morsø 7900</b>		Scale:	<b>1:5</b>
		Itemno.:	<b>79074200</b>
		Drawing no.:	<b>7600-73 a</b>

Date of print: 24-04-2013

Dim. without indication of margin acc. to DS/ISO 2768-1 m

Material: Material <not specified>

Weight kg.: 0.29

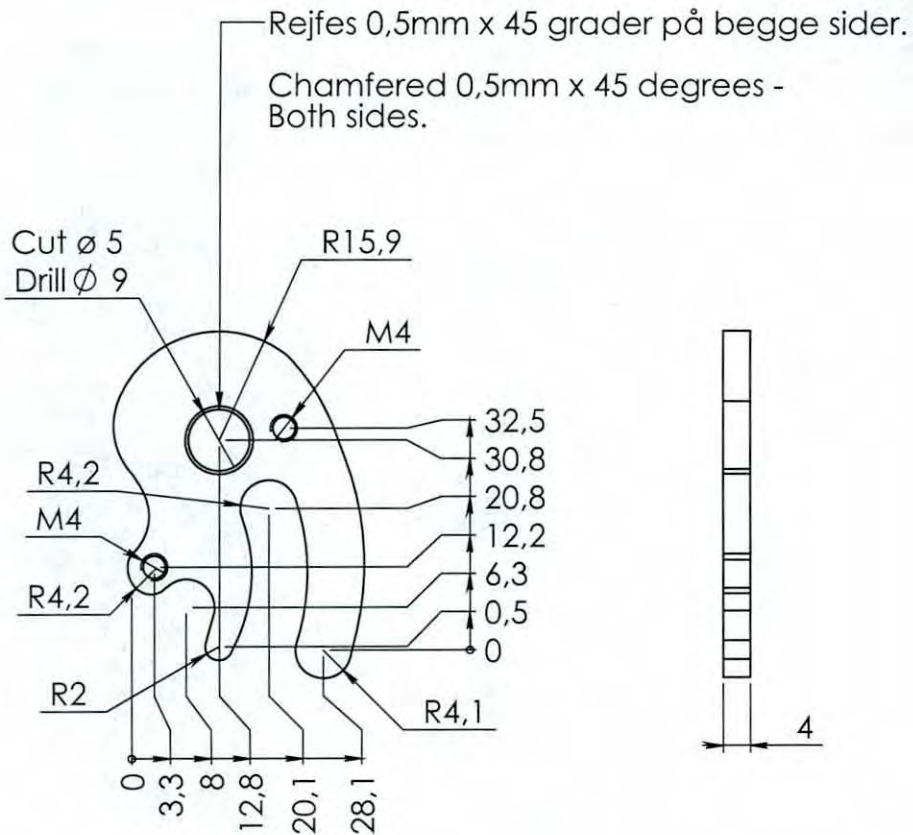
Model no.

Drawingtype: Product Drawing

Location of file: C:\Working\7900-73 Glasbånd side 5.DPRT



This drawing is Morsø Jernstøberi A/S property and must not be sold, lent or copied without any written authorization from the company.



b	Ændret det store hul til Ø9. + påført varenummer	TOL	20.02.2013
Rev.	Revisions	Sign.:	Date:
	Title:	Construction:	TOL 05.02.2013
	<b>Lukkefrog</b>	Released:	RSV 30.08.2012
	<b>Closing hook</b>	Format:	A4
	<b>Morsø 7900</b>	Scale:	1:1
		Itemno.:	71793800
		Drawing no.:	<b>7900-76 b</b>

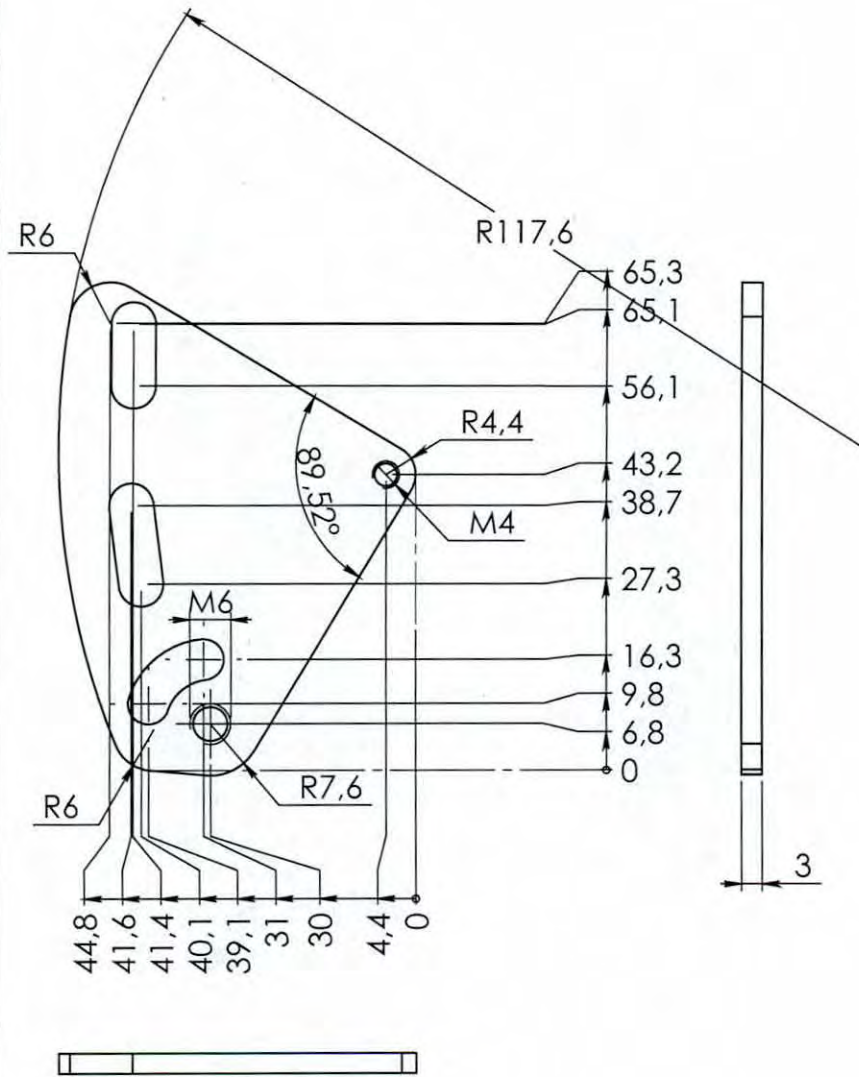
Date of print: 20-02-2013


Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	SPD - DC01AM/EN10130
Weight kg.:	0.03
Model no.	-
Drawingtype:	
Location of file:	C:\Working\7900-76 Lukkefrog Scaled.SLDPRF



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b	Hul ændret fra Ø5 til M6. + Påført varenummer	TOL	20.02.2013
Rev.	Revisions	Sign.:	Date:
	Title:	Construction:	LAH 02.02.12
	<b>Plade for lukkebeslag</b>	Released:	RSV 30.08.2012
	<b>Plate for closing mechanism</b>	Format:	A4
	<b>Morsø 7900</b>	Scale:	1:1
		Itemno.:	71793700
		Drawing no.:	
			<b>7900-77 b</b>

Date of print: 20-02-2013

Dim. without indication of margin acc. to DS/ISO 2768-1 m

Material: SPD - DC01AM/EN10130

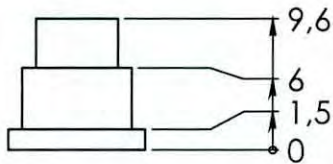
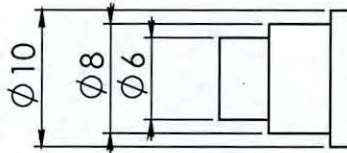
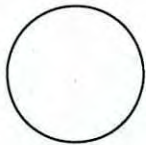
Weight kg.: 0.05

Model no.

Drawingtype:

Location of file: C:\Working\7900-77 Plade for lukkebeslag.SLDPRT

This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company.



Material CR/Ni Steel


Rev.	Revisions	Sign.:	Date:
------	-----------	--------	-------

Title:		Construction:	LAH	16-05-2012
<b>Drejepunkt lukketøj</b>		Released:	RSV	30.08.2012
<b>Turning point Closing</b>		Format:	A4	
<b>Morsø 7900</b>		Scale:	<b>2:1</b>	
		Itemno.:	<b>Part of 71791100</b>	
		Drawing no.:	<b>7900-78 a</b>	

Date of print: 30-08-2012

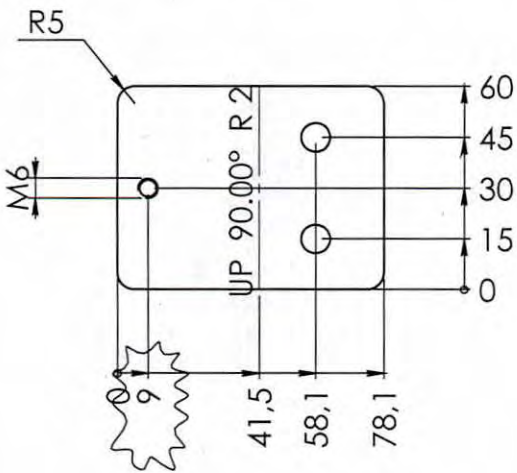
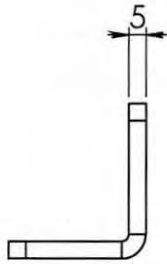
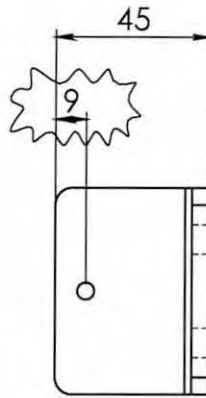
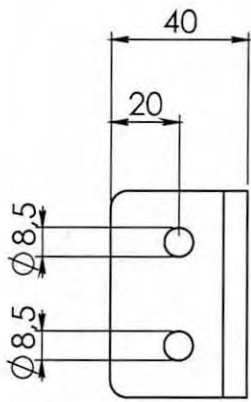
Material:	Ni / Cr steel
Weight kg.:	0.003
Model no.:	
Drawingtype:	
Location of file:	U:\udv\Tegninger\7900\7900-78 Drejepunkt for lukkekrog.SLDPRF



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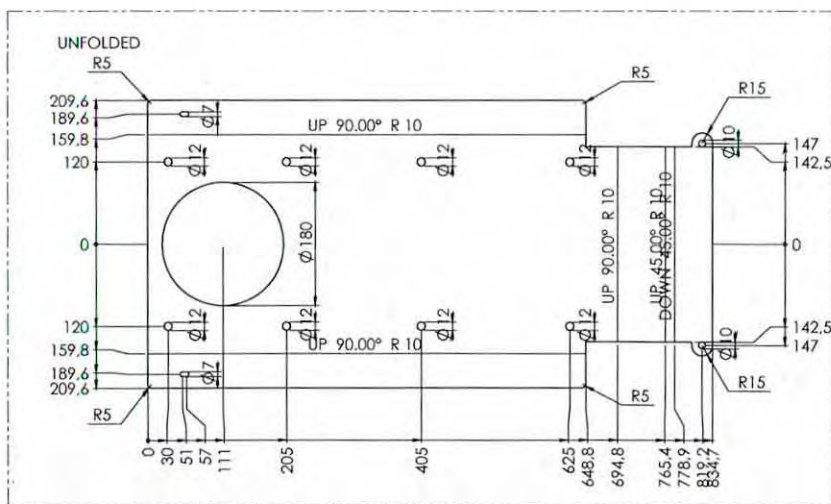
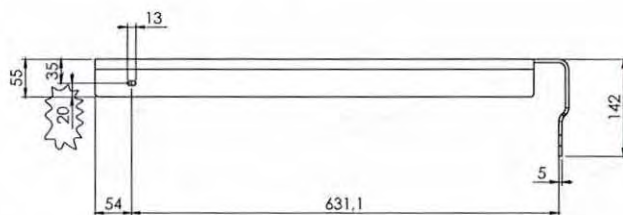
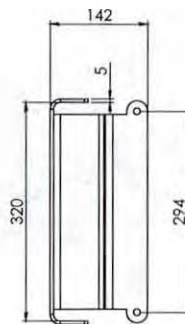
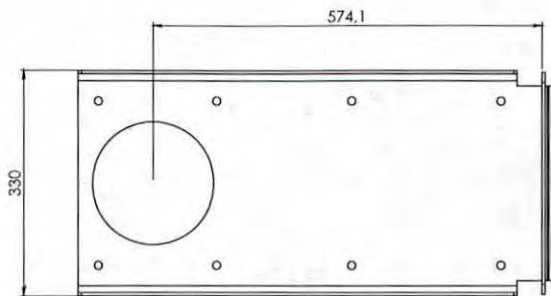
Rev.	Revisions	Sign.:	Date:
b	Changed dimension from 12 to 9.	RSV	18.10.2012

Date of print: 18-10-2012

Dim. without indication of margin acc. to DS/ISO 2768-1 m		Title:		Construction:	
Material:	SPD Plade	<b>Vinkel f. vægbeslag</b>		LAH	06.02.12
Weight kg.:	0.2	<b>Fitting f. wall fitting</b>		Released:	RSV 30.04.2012
Model no.:		<b>Morsø 7900</b>		Format:	A4
Drawingtype:	Product drawing			Scale:	1:2
Location of file:	U:\udv\Tegninger\7900\7900-81 Vinkel for vægbeslag.SLDPR			Itemno.:	71791500
				Drawing no.:	
				<b>7900-81 b</b>	

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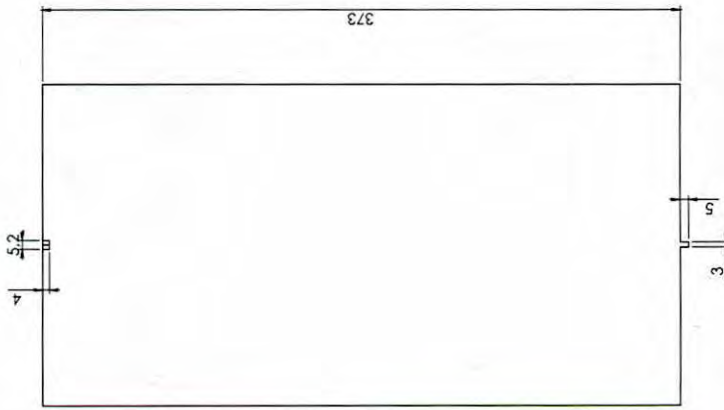
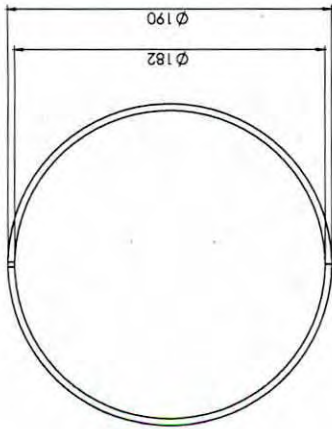
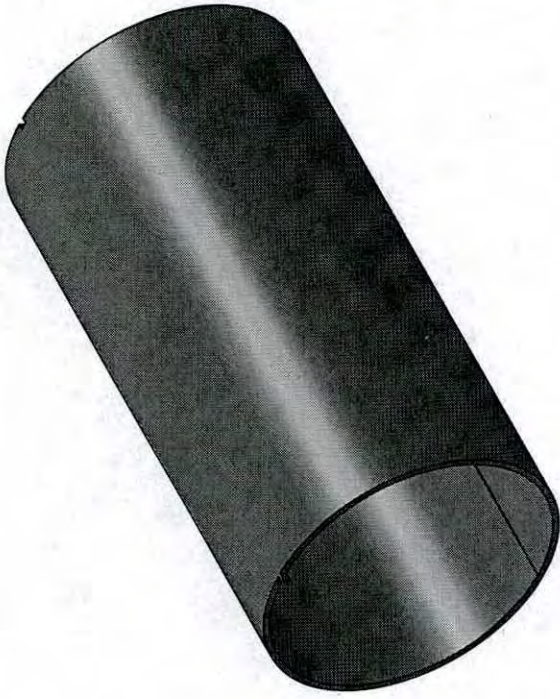
Dim. without indication of margin acc. to: DSISO 2768-1 m	
Material: SPD Plaste	
Weight kg.: 11.52	
Model no.	
Drawing type: Product drawing	
Location of file: P:\vægbeslag\7900-82\7900-82.dwg	

Title: <b>Vægbeslag</b>		Construction: LAH	Date: 06.02.12
Wall fitting		Released: RSV	09.05.2012
Morsø 7900		Format: <b>A2</b>	Scale: <b>1:5</b>
		Item no.: <b>P - 71791400</b>	Drawing no.: <b>7900-82 c</b>

This drawing is Morsø Jernstøberi A/S property and must not be sold, lent or copied without any written authorization from the company.

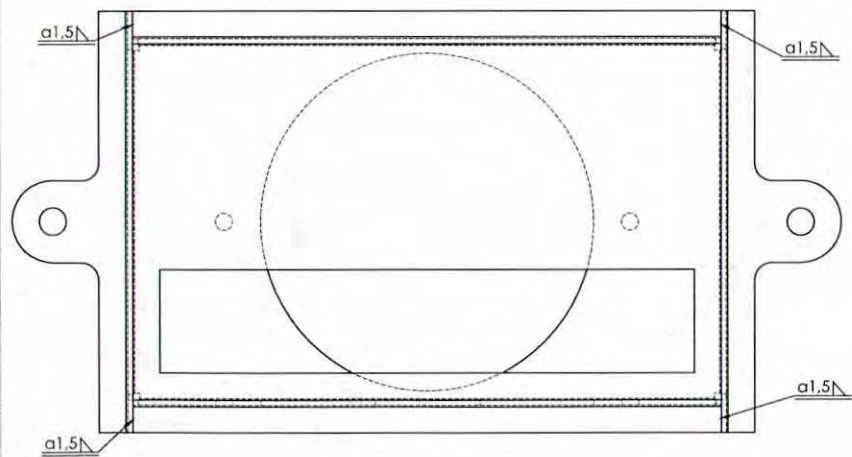
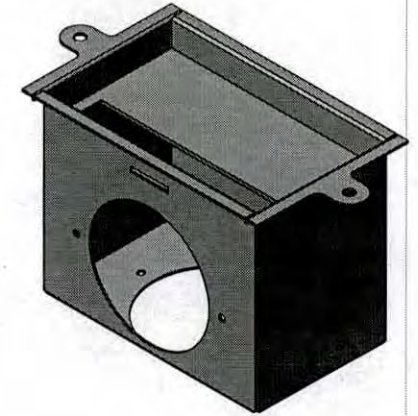
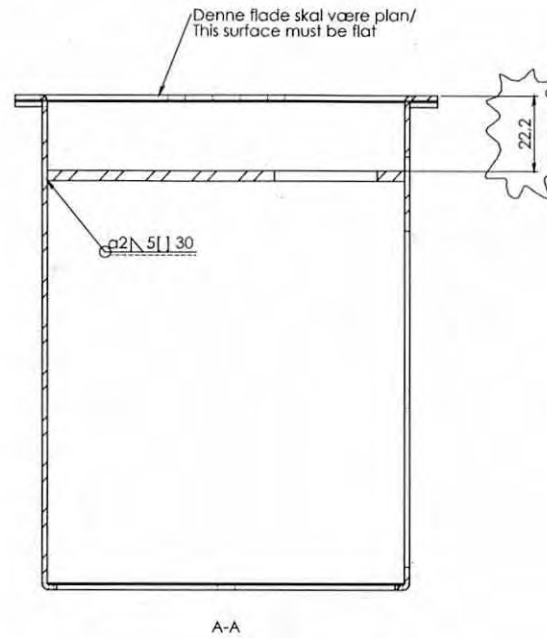
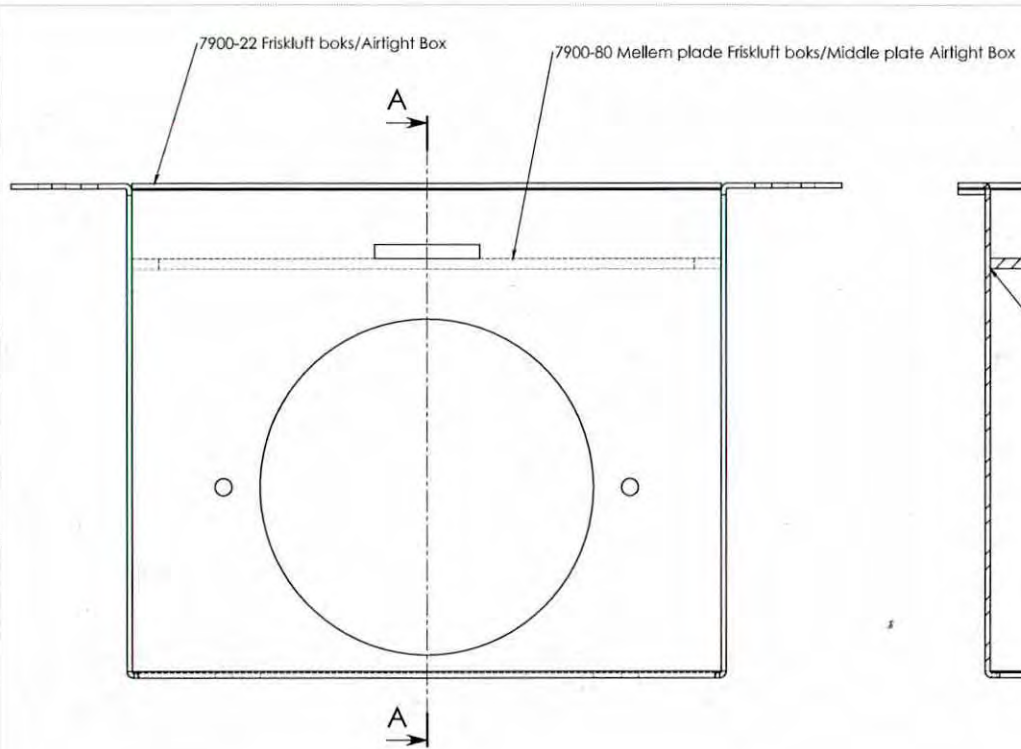






Rev. / Revision		Sign.		Date	
Title:		Construction:	LAI	24.05.12	
Model:		Released:	RSV	30.08.2012	
Weight kg:		Format:	A2		
Model no.:		Scale:	1:2		
Drawing type:		Remarks:	Part of 71793100		
Location of file:		Drawing no.:	7900-85 a		
		<b>morsø</b>			

The drawing is Morsø Jernstøberi A/S property and must not be sold, lent or copied without any written authorization from the company.



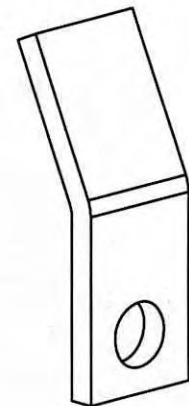
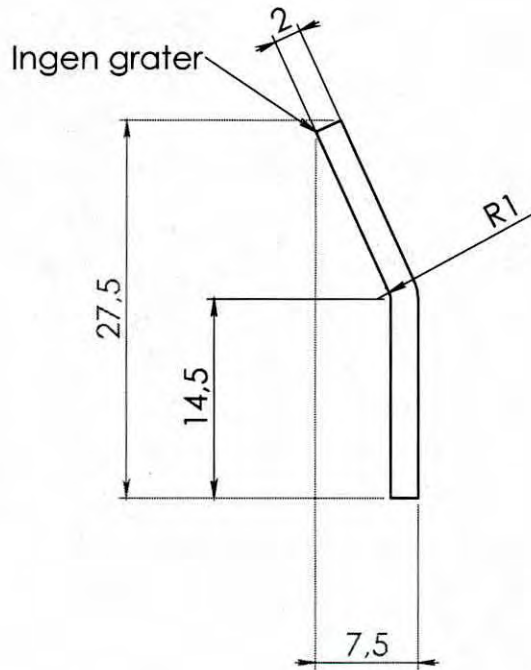
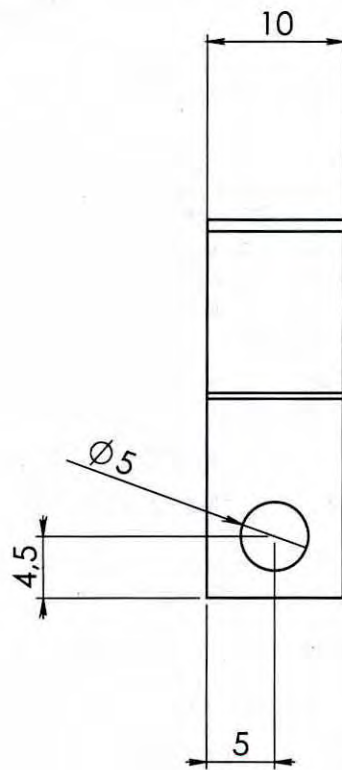
Rev.	Revisions	Sign.	Date
g	Changed dimension to rectangular hole.	RSV	03.10.2012
f	Removed two M6.	RSV	24.09.2012
e	Added weldings in the corners.	RSV	17.09.2012
d	Moved weldings from the top to the bottom side.	RSV	14.09.2012
c	Changed dimension to rectangular hole.	RSV	06.09.2012

Des. without indication of margin acc. to DSASO 2768-1 m	
Material:	ERROR! materialcode
Weight kg:	1.33
Model no.:	
Drawing type:	Product drawing
Location of file:	F:\sprog\7900-87\7900-87-01.dwg

Title:	Friskluft boks svejst	Construction:	LAH	10.10.11
	Airtight Box welded	Released:	RSV	30.04.2012
	Morsø 7900	Format:	A2	
		Scale:	1:1	
		Item no.:	71790300	
		Drawing no.:	7900-87 g	

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Date of print: 24-04-2013

Mål uden toleranceangivelse i.h.t. DS/ISO 2768-1 m		Rev. Revisions	Sign.:	Date:
Material:	Rustfri stål	Title:	Construction:	RSV 21.11.05
Weight:	0, kg	<b>Glasclips 8100</b>	Released:	KDU 06.03.06
Model no.		<b>Morsø 8100</b>	Format:	A4
Drawingtype:	Emnetegning	<b>morsø</b>	Scale:	2:1
Location of file:	U:\UDV\tegringer\8100\8100-132 Glasclips 8100.SLDPR1	<small>Byggesystemet: SolidWorks 2007</small>	Itemno.:	71814561
		Drawing no.:	<b>8100-132 a</b>	

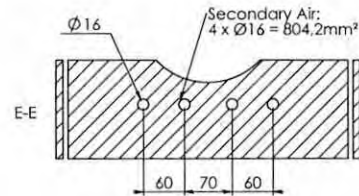
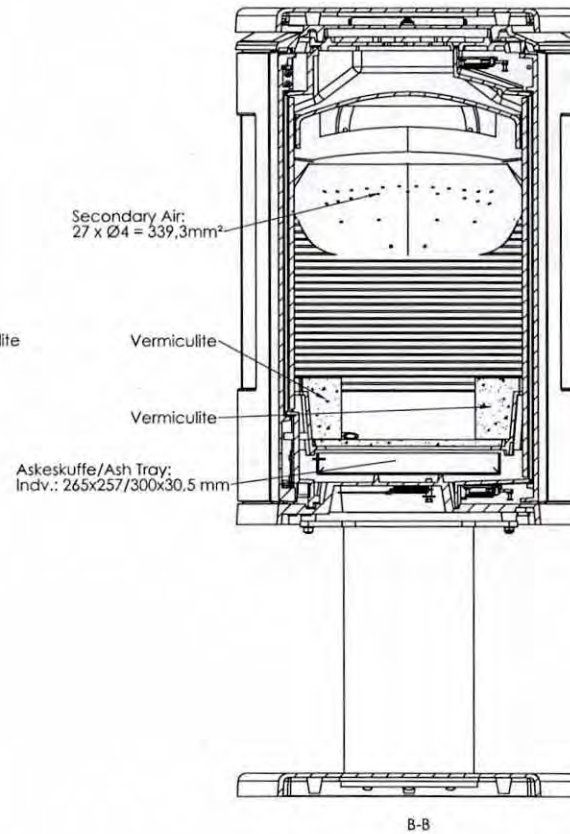
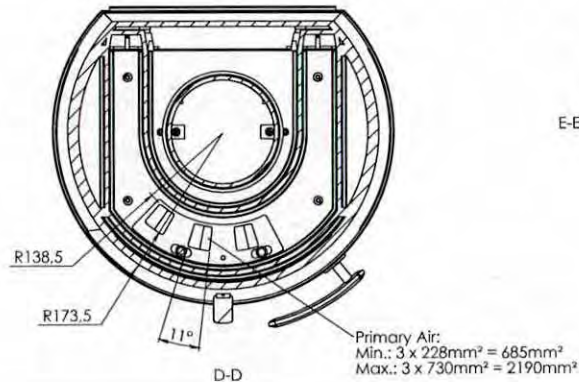
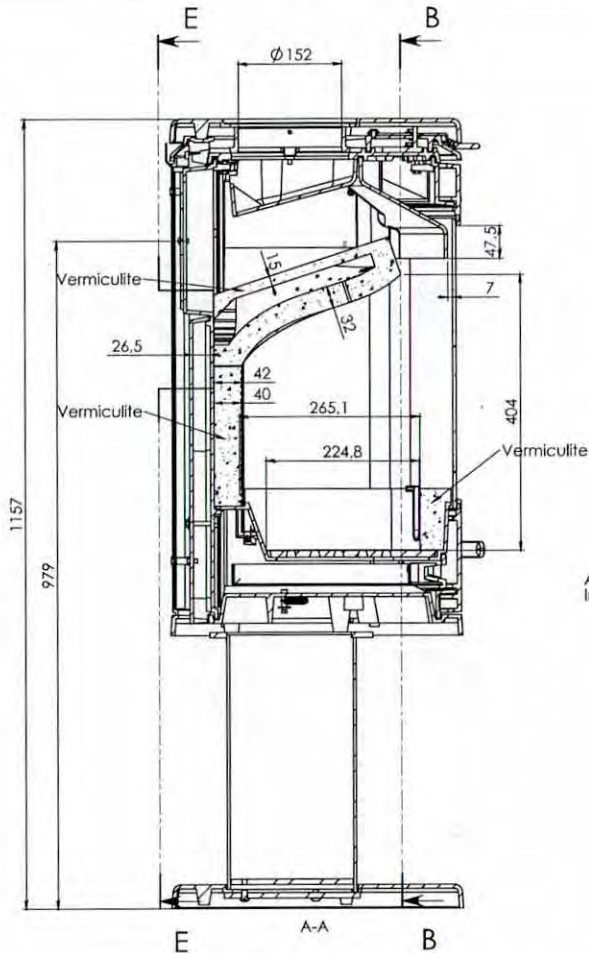
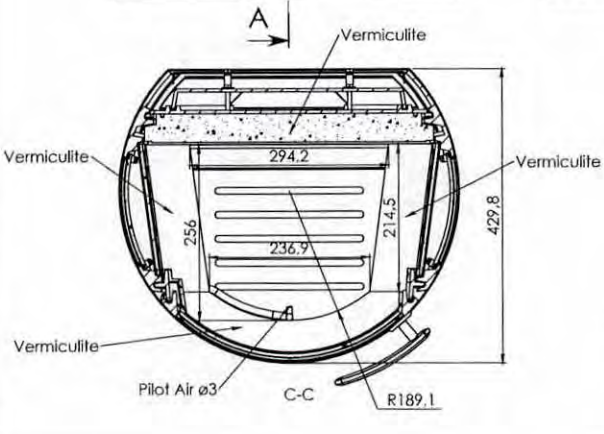
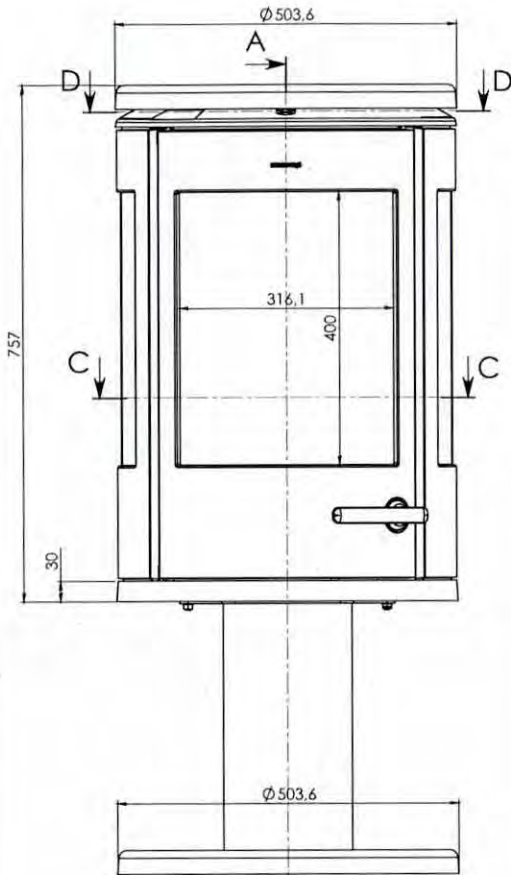
This drawing is Morsø Jernstøberi A/S' property and must not be sold, lendet or copied without any written authorization from the company.











7948

1-100 of 1-126

Dis. without indication of margin acc. to DS890 2788-1 m  
 Material:  
 Weight kg:  
 Model no.  
 Drawing type:  
 Location of file:

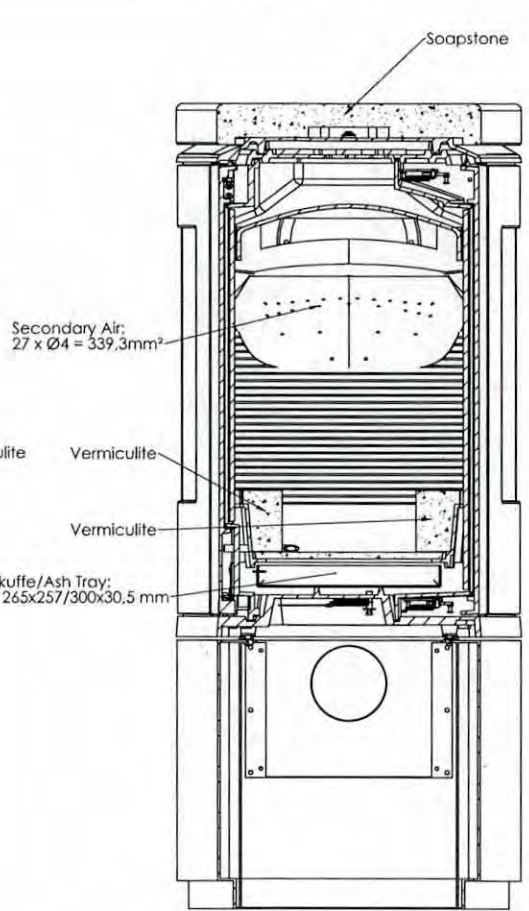
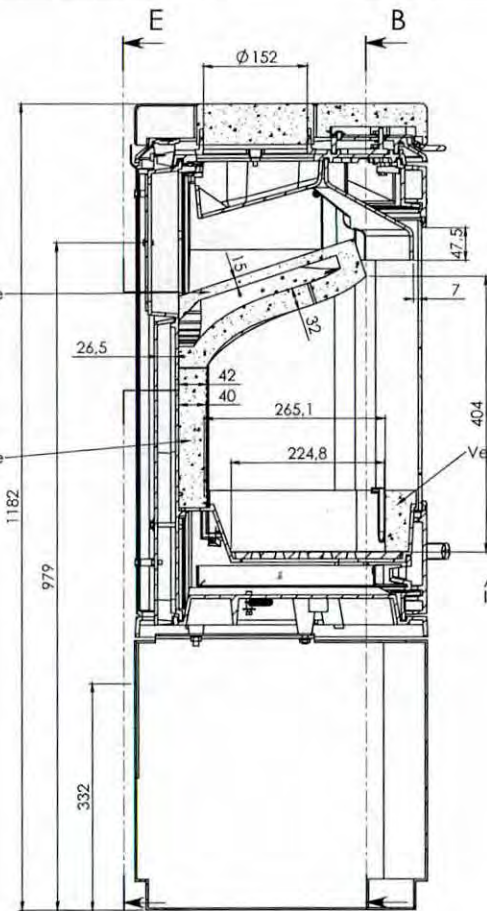
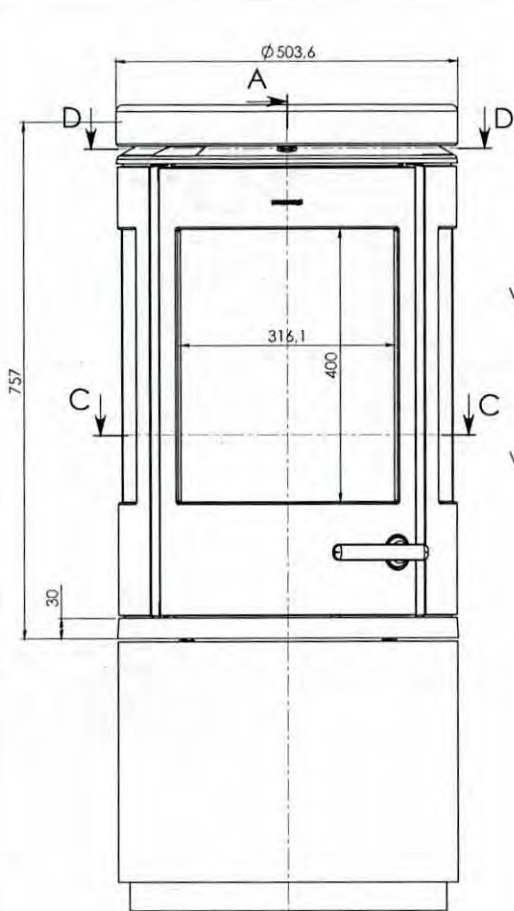
Rev. Revisions	Sign:	Date:
Title:	Construction: KSV	03.04.2013
<b>Godk. tegn. 7948 NA</b>	Released:	
<b>App. Drawing 7948 NA</b>	Format: <b>A2</b>	
<b>Morsø 7900</b>	Scale: <b>1:5</b>	
	Item no.:	
	Drawing no.:	



**7900-153 a**

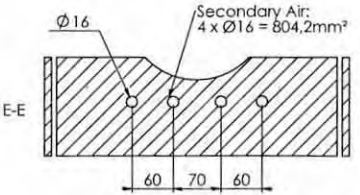
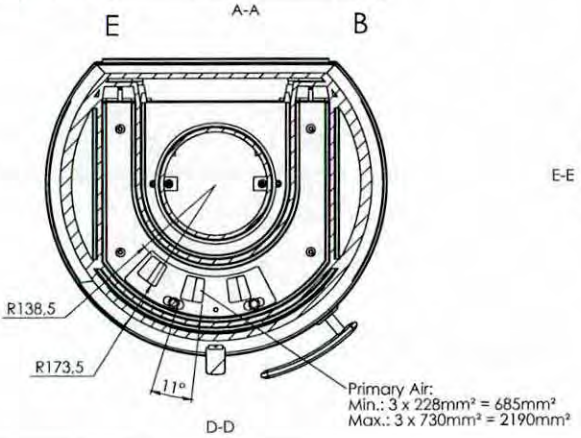
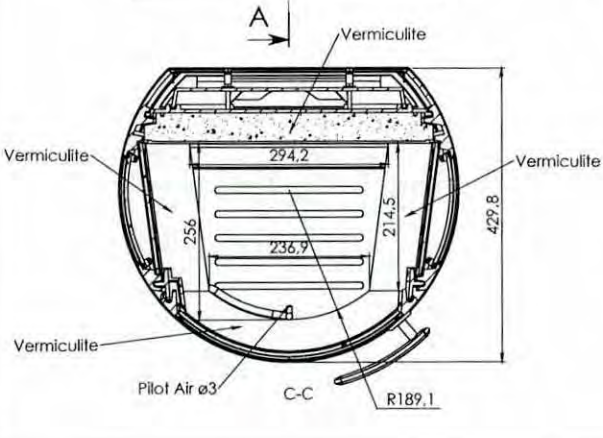
This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company.





7950

The soapstone top is an option and can be used on Morso variants either Morso 7940, Morso 7943, Morso 7948, Morso 7970 or Morso 7990 stoves, where the cast iron top plate is replaced by a top plate of soapstone.



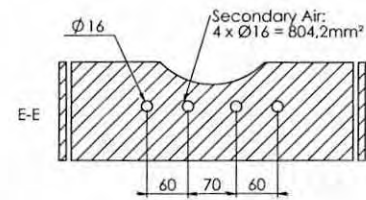
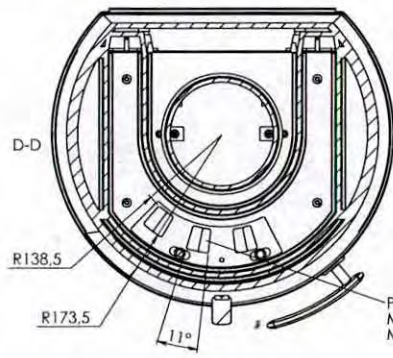
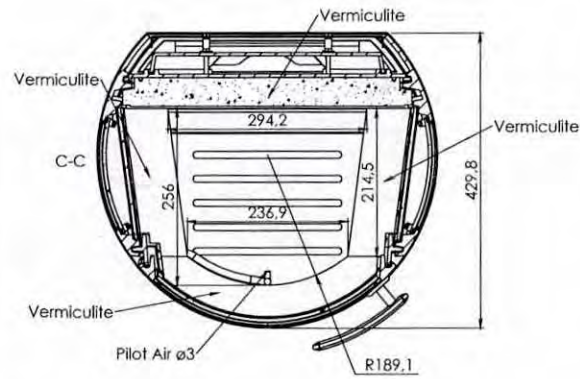
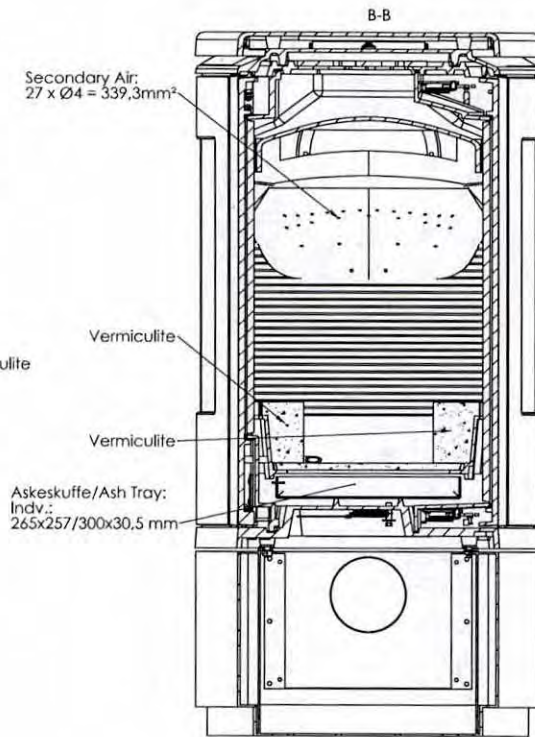
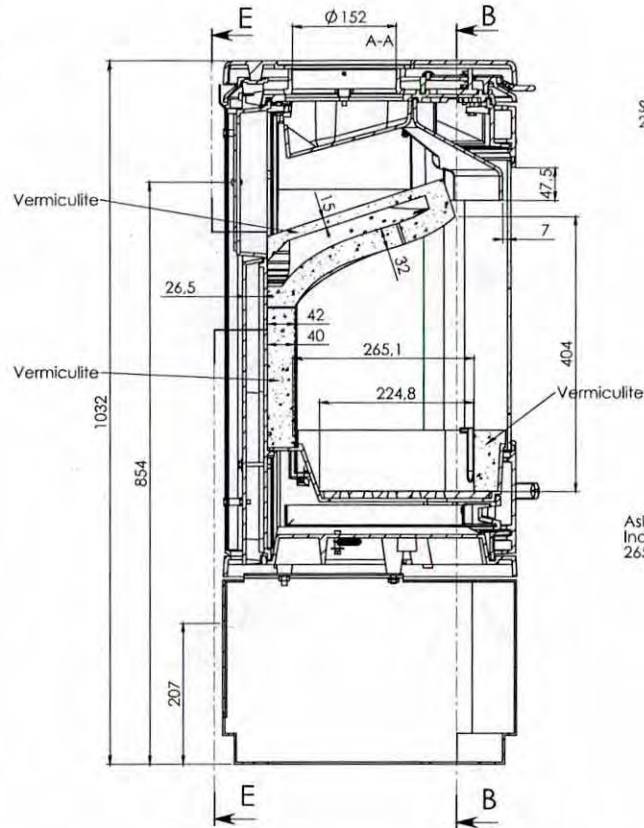
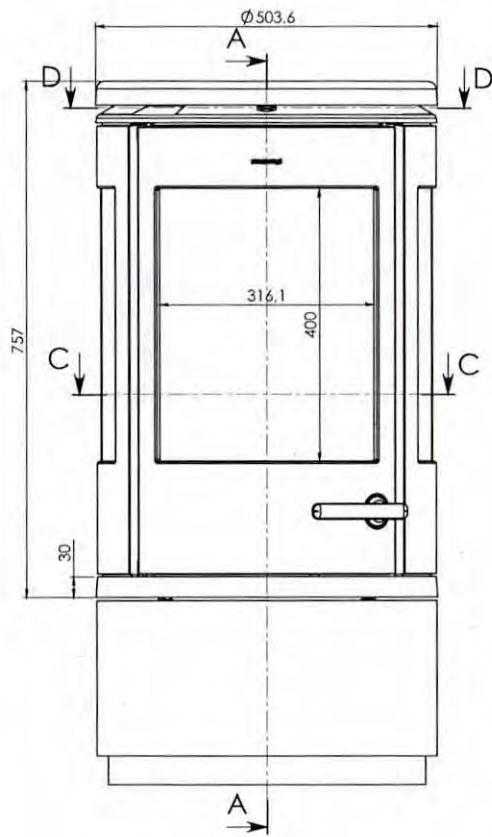
Dim. without indication of margin acc. to DS/ISO 2768-1 m

Material:	
Weight/eq:	
Model no.:	
Drawing type:	
Location of file:	

Rev. Revisions:	Sign.:	Date:	
Title:	Construction:	RSV	03.04.2013
Godk. tegn. 7950 NA	Released:		
App. Drawing 7950 NA	Format:	A2	
Morsø 7900	Scale:	1:5	
	Item no.:		
	Drawing no.:	7900-154 a	

This drawing is Morso Jernstøberi A/S property and must not be sold, lent or copied without any written authorization from the company.

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Primary Air:  
Min.: 3 x 228mm<sup>2</sup> = 685mm<sup>2</sup>  
Max.: 3 x 730mm<sup>2</sup> = 2190mm<sup>2</sup>

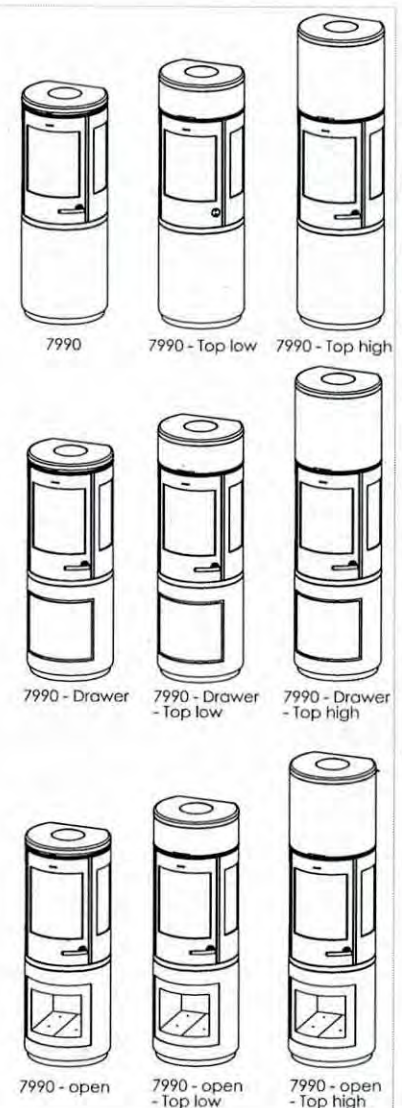
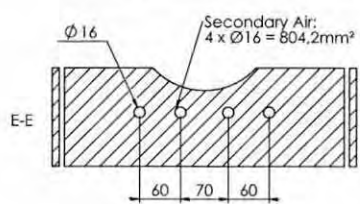
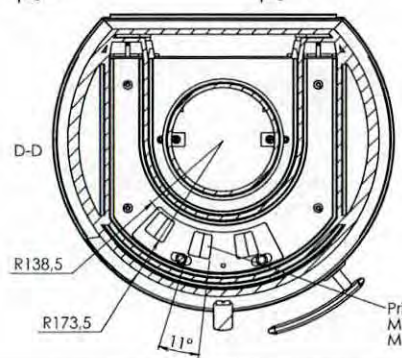
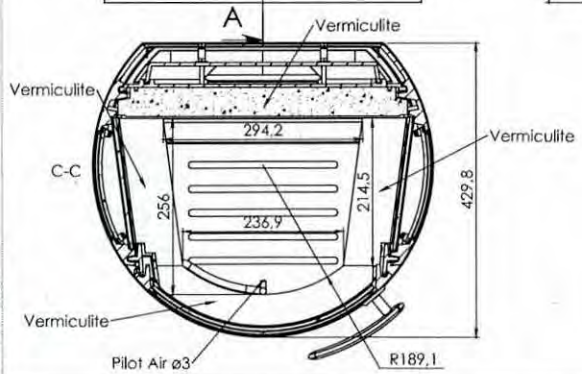
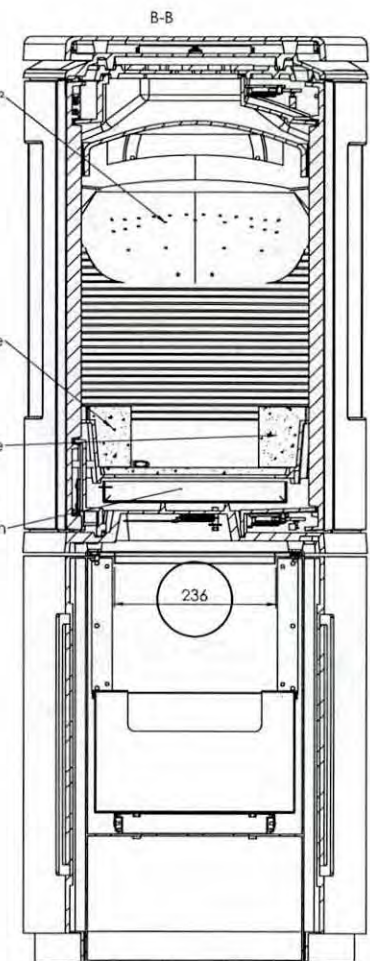
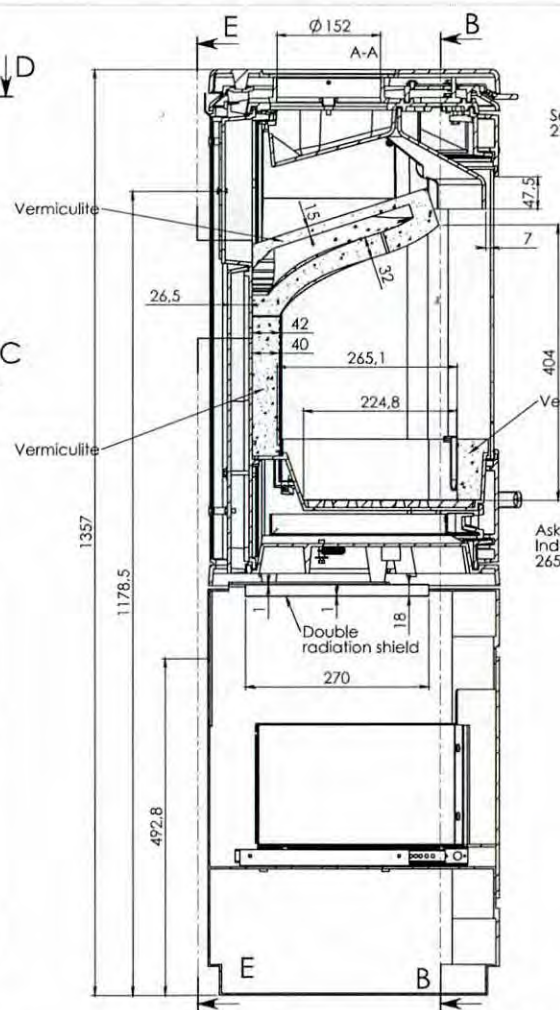
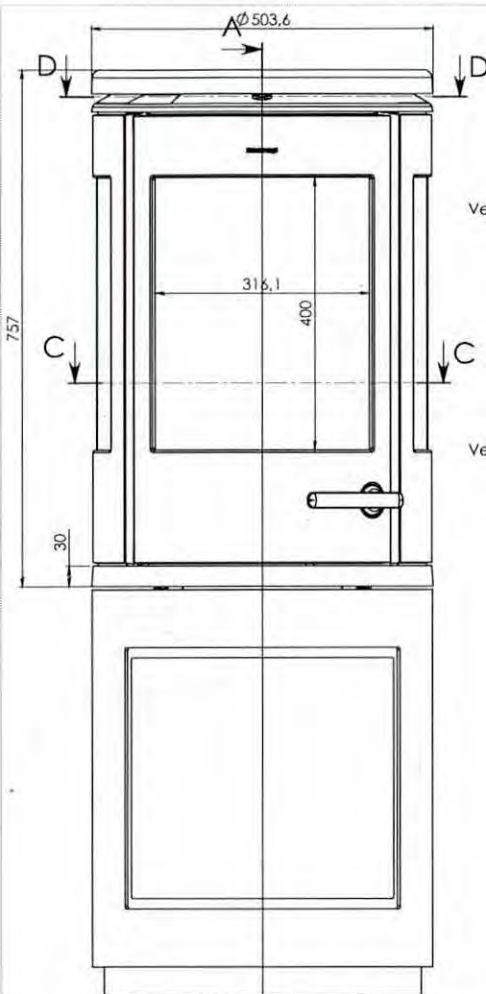
Des. without indication of margin acc. to ISO 2768-1 m
Material:
Weight kg:
Model no.:
Drawing type:
Location of file:

Rev.	Revisions	Sign.	Date:
Title:		Construction:	RSV
Godk. tegn. 7940 NA		Released:	
App. Drawing 7940 NA		Format:	A2
Morsø 7900		Scale:	1:5
morsø		Item no.:	
7900-151 a		Drawing no.:	

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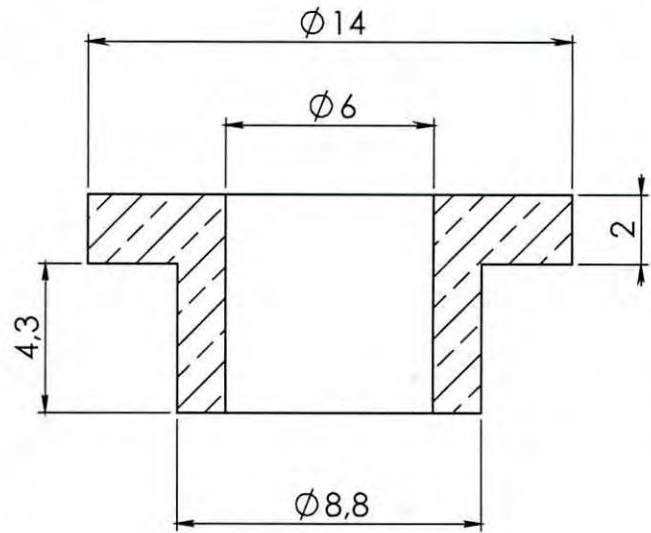
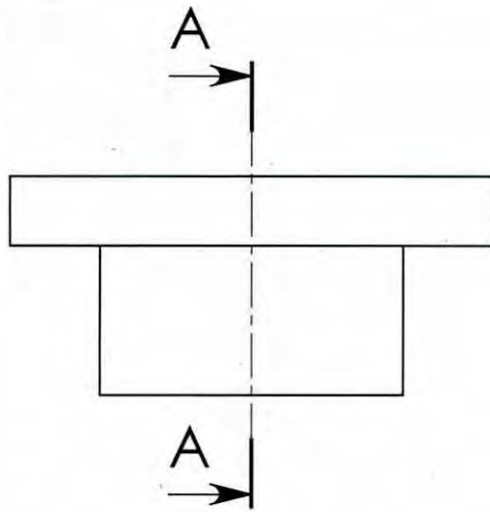
Primary Air:  
Min.:  $3 \times 228\text{mm}^2 = 685\text{mm}^2$   
Max.:  $3 \times 730\text{mm}^2 = 2190\text{mm}^2$

Den. without indication of margin acc. to DSASO 2708-1 m
Material:
Weight kg:
Model no.:
Drawing type:
Location of file:

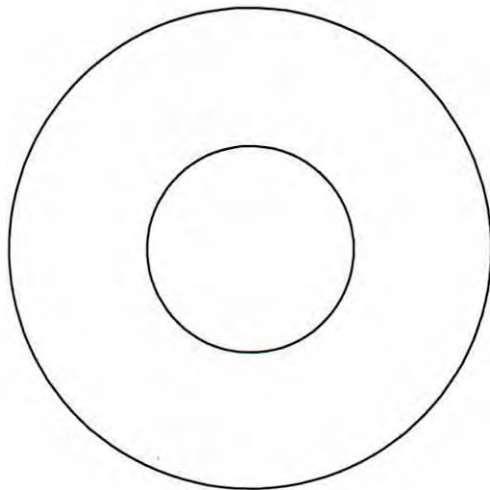
Rev. Revisions	Sign:	Date:
Title: <b>Godk. tegn. 7990 NA</b> <b>App. Drawing 7990 NA</b> <b>Morsø 7900</b>	Construction: RSV	03.04.2013
Released:	Format: <b>A2</b>	
Scale: <b>1:5</b>	Berno:	
Drawing no.:	<b>7900-156 a</b>	

This drawing is Morsø Jernstøbej's AFS' property and must not be sold, lent or copied without any written authorization from the company.

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A-A (5 : 1)



Rev.	Revisions	Sign.:	Date:
Title:		Construction:	TOL 05.02.2013
<b>Bøsning</b>		Released:	TOL 20.02.2013
<b>Bush</b>		Format:	A4
<b>Morsø 7900</b>		Scale:	<b>2:1</b>
		Itemno.:	<b>54793800</b>
		Drawing no.:	<b>7900-149 a</b>

Dim. without indication of margin acc. to DS/ISO 2768-1 f

Material: Commercial Bronze, UNS C22000 (90-10 Bronze)

Weight kg.: 0.003

Model no. -

Drawingtype:

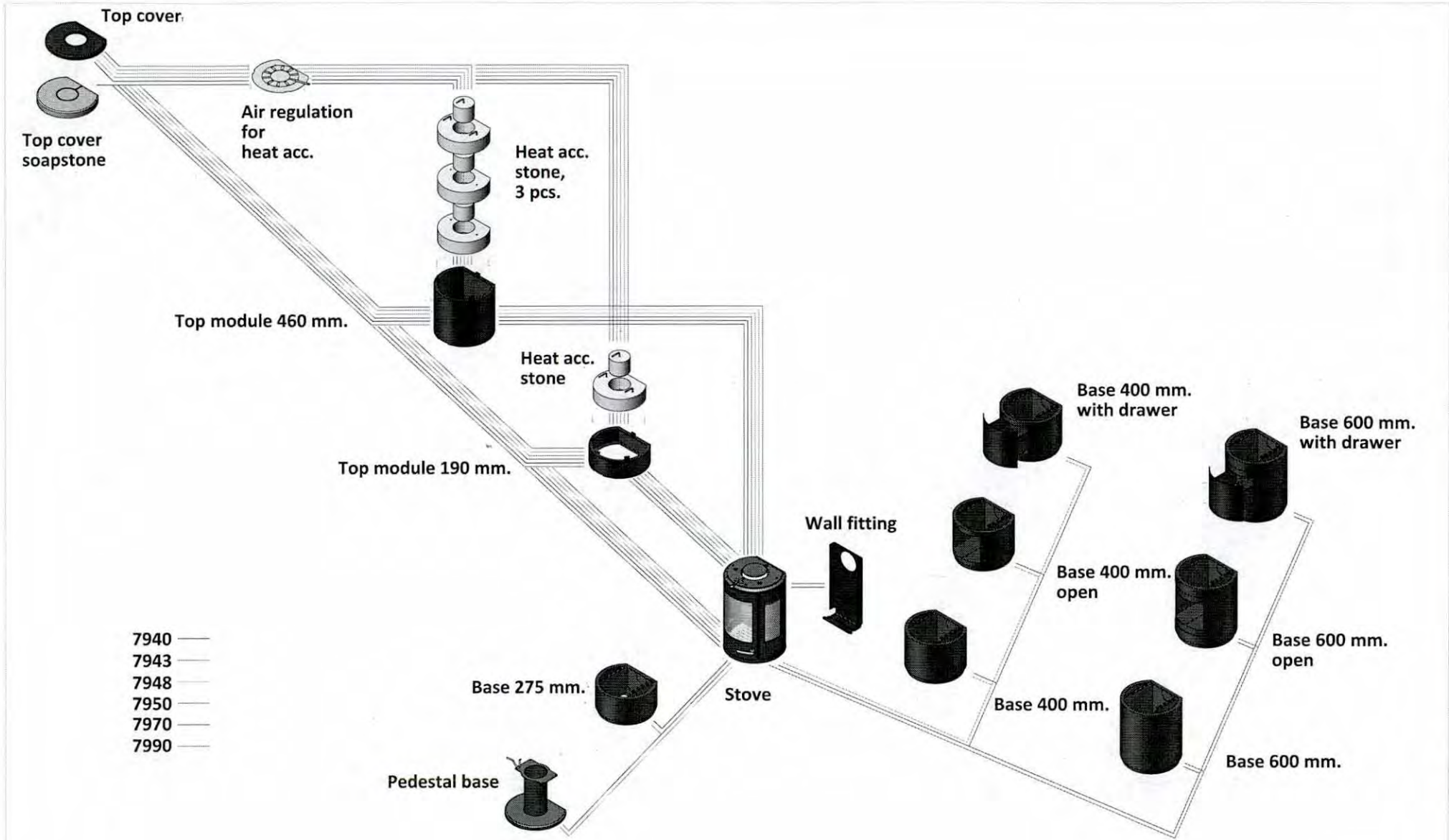
Location of file: c:\Working\Bøsning bronze 7900 & k&e\j\SLDPR1



Date of print: 20-02-2013

This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company.





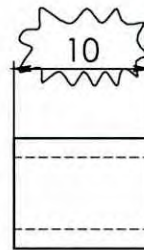
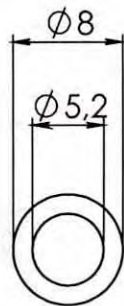
- 7940 —
- 7943 —
- 7948 —
- 7950 —
- 7970 —
- 7990 —


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Part Name	7900 Variant diagram	Page	1 of 1
Model	Morse 7900	Version	01/2010
Manufacturer	MORSE	Part No.	7900-132 a







b	Ændret længde fra 8 til 10mm.	RSV	14.08.2012
Rev.	Revisions	Sign.:	Date:
	Title:	Construction:	RSV 09.08.2012
	<b>Afstandsrør</b>	Released:	
	<b>Ø8/Ø5,2</b>	Format:	A4
	<b>Morsø 7900</b>	Scale:	<b>2:1</b>
		Itemno.:	<b>71793661</b>
		Drawing no.:	<b>7900-126 b</b>

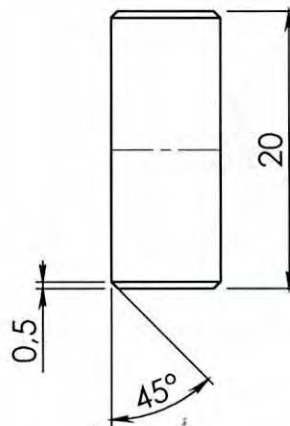
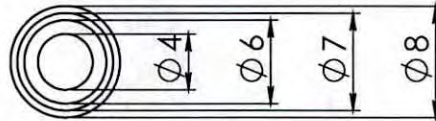
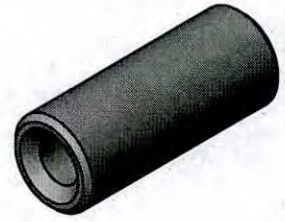
Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	Rustfri Hydraulikrør
Weight kg.:	0.002
Model no.	
Drawingtype:	Product drawing
Location of file:	U:\ud\A\Tegninger\standardbibliotek\Afstandsrør\Afstandsrør ø8x5.23LDPRT

Date of print: 15-08-2012

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Rev., Revisions	Sign.:	Date:
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Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	Rustfri Automatstål
Weight kg.:	0.006
Model no.	
Drawingtype:	Product drawing
Location of file:	U:\udk\1\tegninger\7900\7900-123 Rustfri rør til wire 7900.SLDPRT

Title:  
**Rustfri rør til wire**  
**Stainless Pipe for wire**  
**Morsø 7900**



Construction:	RSV	10.07.12
Released:		
Format:	A4	
Scale:	2:1	
Itemno.:	71793561	
Drawing no.:	7900-123 a	

Date of print: 10-07-2012

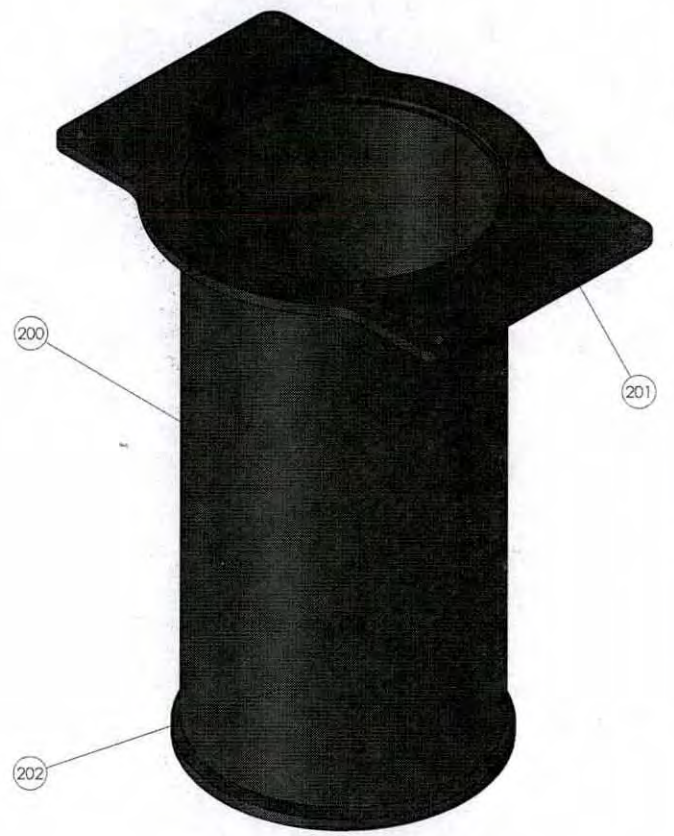
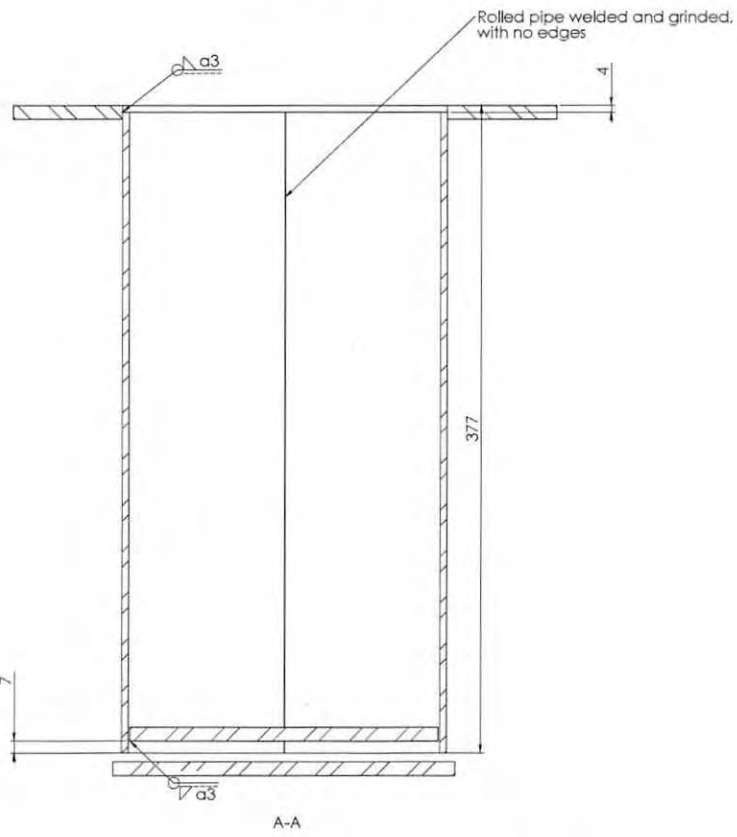
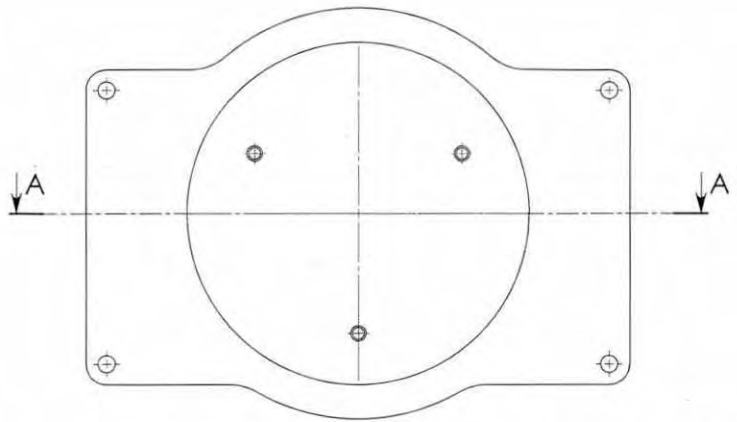
This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company



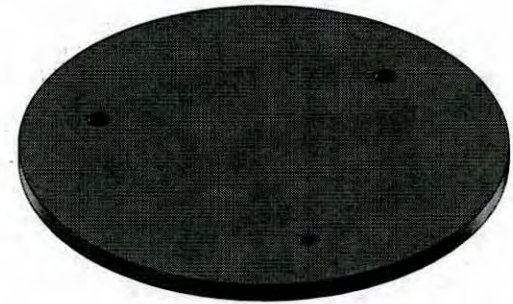
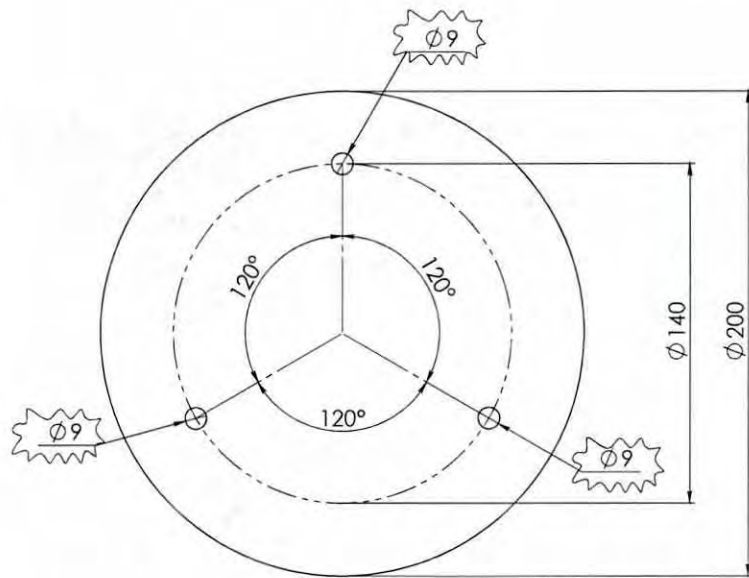
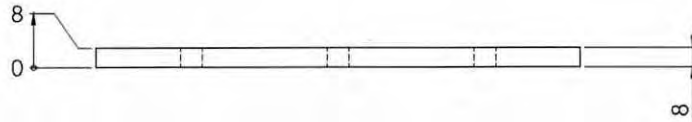


1-111 of 1-126


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
200	7900-85 Rør for piedestal	Rør for piedestal	1
201	7900-102 Topplade for piedestal	Topplade for piedestal	1
202	7900-103 Flange i rør for piedestal	Flange i rør Piedestal	1



b: Moved top from bag to front.		RSV	19.03.2013
Rev.	Revisions	Sign:	Date:
Title:	Pedestal	Construction:	LAH 24.05.12
Released:	RSV	30.08.2012	
Format:	A2		
Weight kg:	21.0		
Model no.	Morse 7900		
Drawingtype:	Assembly drawing		
Location of file:	C:\Program Files\Autodesk\LT2012\Drawings		
This drawing is Morse Jernfabrik A/S property and must not be sold, lent or copied without any written authorization from the company.		Drawing no.: 71793100	
<b>morse</b>		<b>7900-105 b</b>	

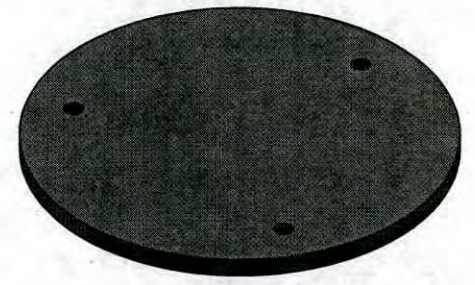
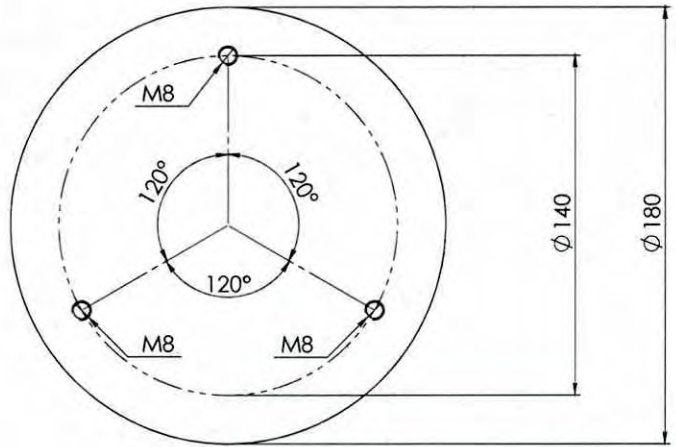


a	Changed holes.	RSV	14.06.2012
Rev.	Revisions	Sign.:	Date:

Dim. without indication of margin acc. to DS/ISO 2768-1 m	Title:	Construction:	LAH	24.05.12
Material: SPD - DC01AM/EN10130	<b>Mont.flange pedestal</b>	Released:	RSV	14.06.2012
Weight kg: 1,9	<b>Mount. flange Pedestal</b>	Format:	<b>A3</b>	
Model no.	<b>Morsø 7900</b>	Scale:	<b>1:2</b>	
Drawingtype: Product drawing		Itemno.:	<b>71793200</b>	
Location of file: j:\tech\tegringer\7900\7900-02\monteflange for pedestal.DWG		Drawing no.:	<b>7900-104 a</b>	

This drawing is Morsø Jernstøberi A/S' property and must not be sold, lendet or copied without any written authorization from the company.

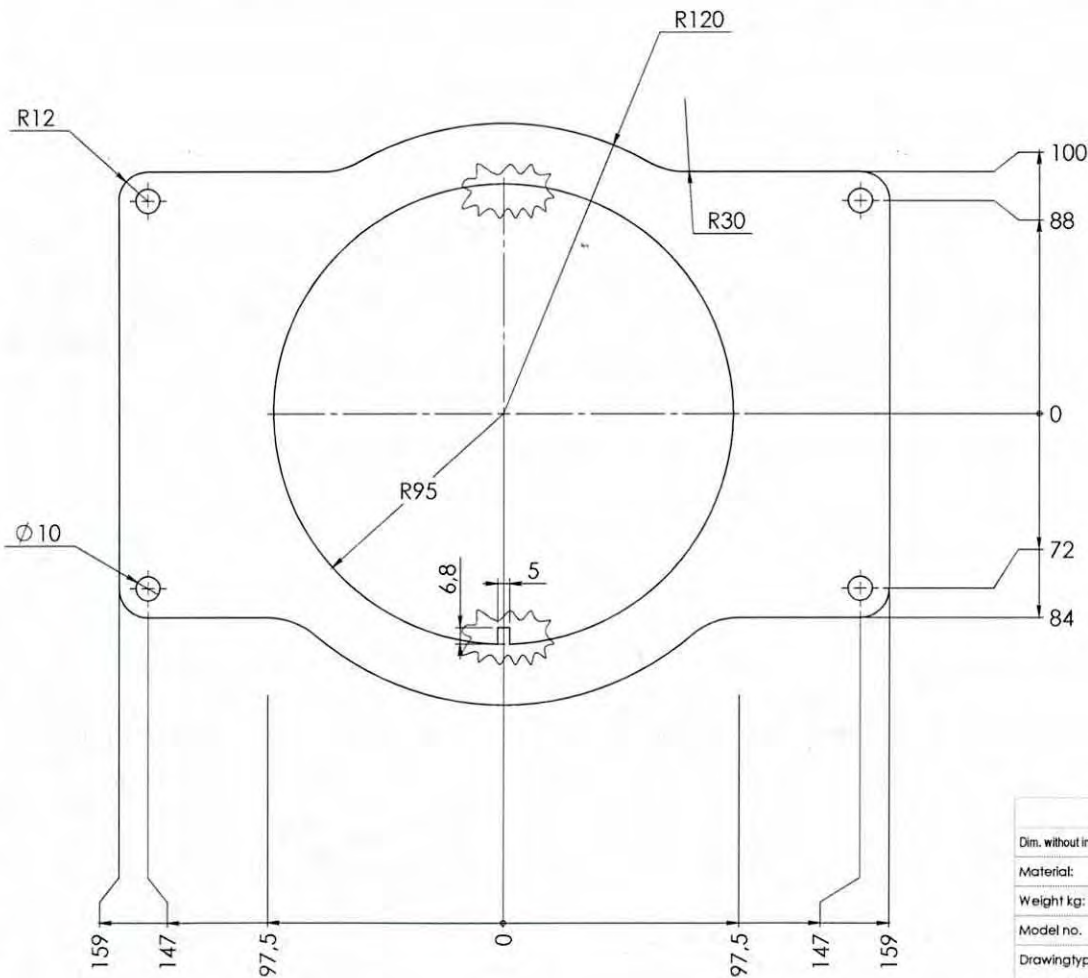
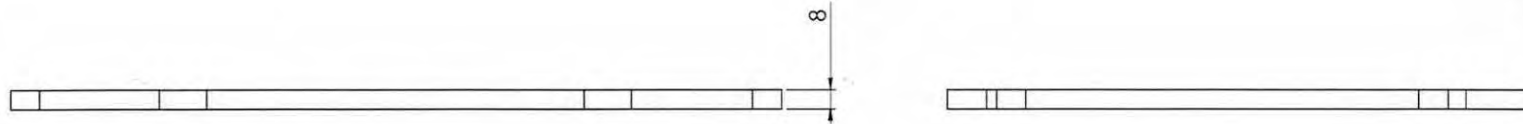




Rev.	Revisions	Sign.:	Date:

Dim. without indication of margin acc. to DS/ISO 2768-1 m	Title:	Construction:	LAH	24.05.12
Material: SPD - DC01AM/EN10130	<b>Flange i rør Pedestal</b>	Released:	RSV	30.08.2012
Weight kg: 1,6	<b>Flange in pipe Pedestal</b>	Format:	<b>A3</b>	
Model no.	<b>Morsø 7900</b>	Scale:	<b>1:2</b>	
Drawingtype: Product drawing		Itemno.:	<b>Part of 71793100</b>	
Location of file: \\sdc\d\legninger\7900-7900103 Flange i rør for pedestal\6.11.DWG		Drawing no.:	<b>7900-103 a</b>	

This drawing is Morsø Jernstøberi A/S' property and must not be sold, lendet or copied without any written authorization from the company.



b Moved a tap from bag to front.		RSV	18.03.2013
Rev.	Revisions	Sign.:	Date:
Title:		Construction:	LAH 24.05.12
Topplade for pedestal		Released:	RSV 30.08.2012
Topplade for Pedestal		Format:	<b>A3</b>
Morsø 7900		Scale:	<b>1:2</b>
		Itemno.:	<b>Part of 71793100</b>
		Drawing no.:	<b>7900-102 b</b>

Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	SPD - DC01AM/EN10130
Weight kg:	2.21
Model no.	
Drawingtype:	Product drawing
Location of file:	C:\v\p\ung\7900-102 topplade for pedestal.DWG



**7900-102 b**

This drawing is Morsø Jernstøberi A/S' property and must not be sold, lendet or copied without any written authorization from the company.

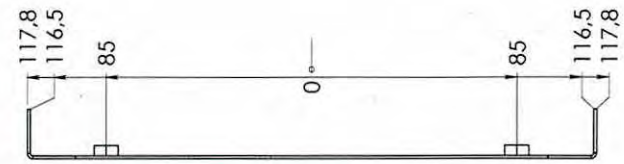
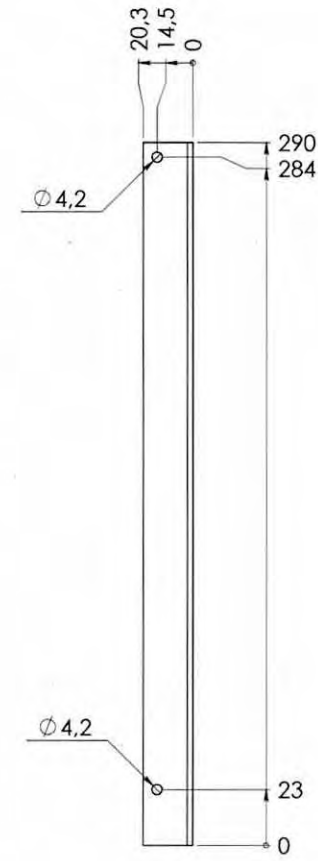
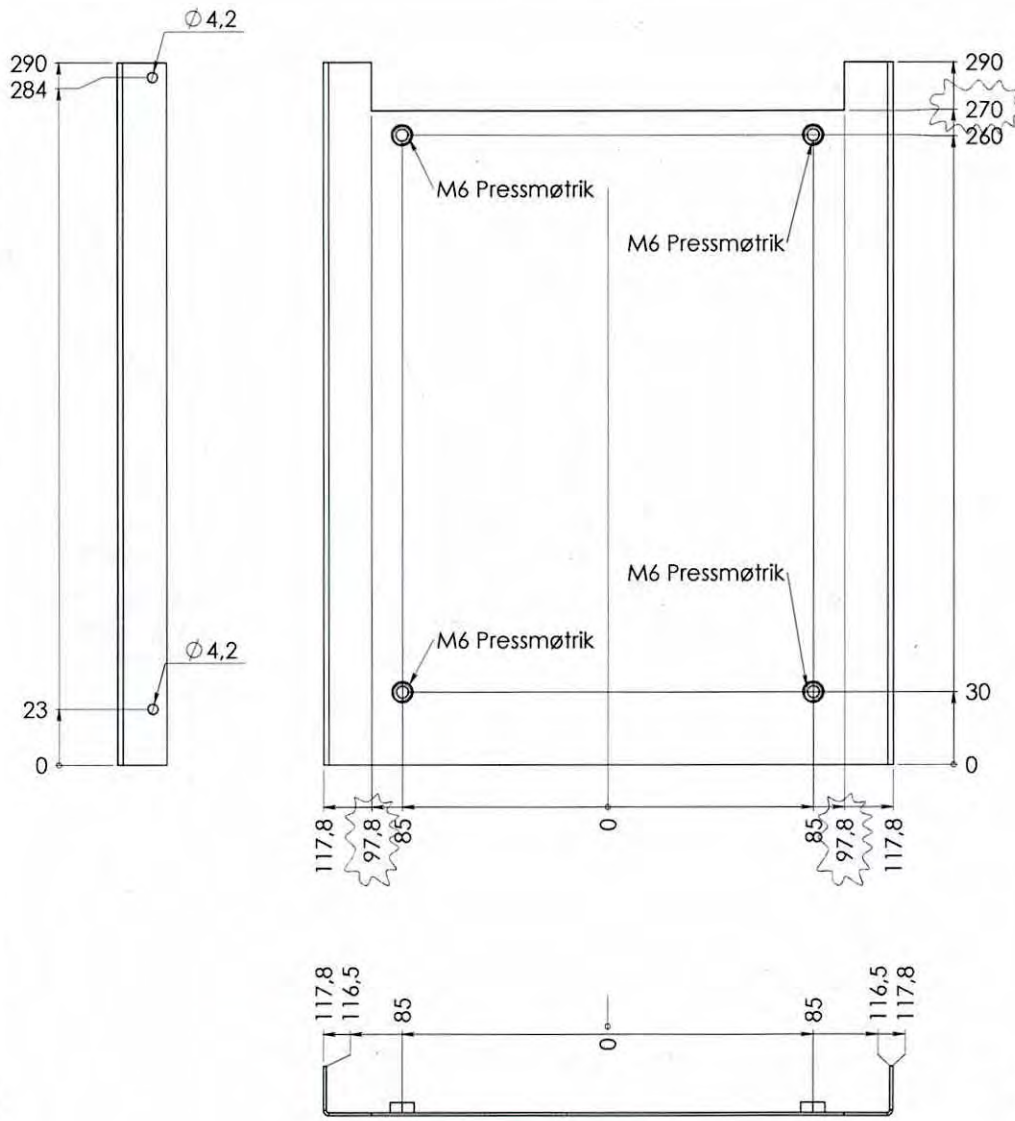
I-114 of I-126  
Date of print: 18-03-2013











b	Påført udskæring for montering til 7900.	RSV	10.08.2012
Rev. Revisions		Sign.:	Date:
Title:		Construction:	KDU 20.01.05
		Released:	KDU 07.07.08
		Format:	<b>A3</b>
		Scale:	<b>1:2</b>
		Itemno.:	<b>71761000</b>
		Drawing no.:	

Dim. without indication of margin acc. to DS/ISO 2768-1 m

Material: SPD Plade

Weight kg: 0,73

Model no. -

Drawingtype: Product Drawing

Location of file: C:\Users\reginger\Documents\Afskærbordet\Afskærbordet\Afskærbordet\FABEDL.DWG

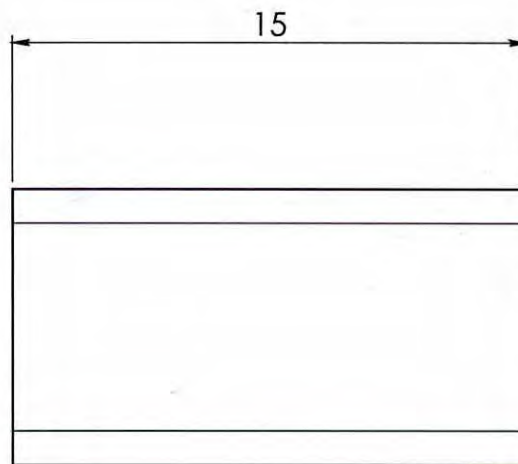
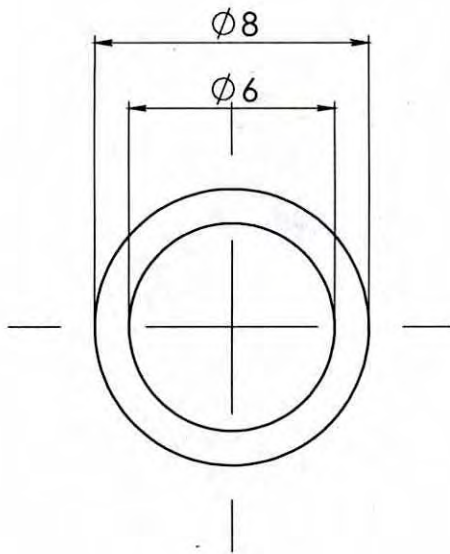
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**Morsø 7600**



**7600-63 b**

1-117 of 1-126

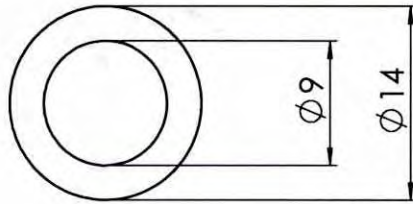


Date of print: 12-01-2010


		Rev. Revisions	Sign.:	Date:
Mål uden toleranceangivelse i.h.t. DS/ISO 2768-1 m		Title:	Construction:	RSV 24.09.03
Material:		<b>Afstandsør ø8x1 L= 15</b>	Released:	RSV 24.09.03
Weight:	0, kg	<b>Hydraulikør galv.</b>	Format:	A4
Model no.		<b>Morsø 3400</b>	Scale:	<b>5:1</b>
Drawingtype:	Emnetegning	<b>morsø</b> <small>By appointment to the Royal Danish Court</small>	Itemno.:	<b>54349000</b>
Location of file:	U:\ud\1\tegringer\standarbibliotek\Afstandsør\Afstandsør ø8x1.SLDPRT		Drawing no.:	Side 1 of 1
			<b>3400-120 a</b>	

This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company.

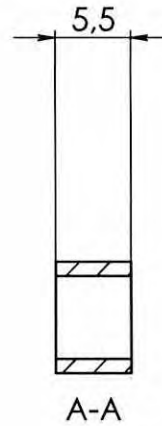
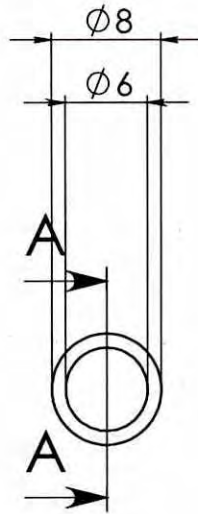




Date of print: 12-01-2010

		Rev.	Revisions	Sign.:	Date:
Mål uden toleranceangivelse i.h.t. DS/ISO 2768-1 m		Title:		Construction:	RSV 20.11.03
Material:	Galv. hydraulikrør	<b>Afstandsrør</b>		Released:	
Weight:	0,01 kg	<b>ø14x2.5 L=10</b>		Format:	A4
Model no.		 <small>By appointment to the Royal Danish Court</small>		Scale:	<b>2:1</b>
Drawingtype:	Emnetegning			Itemno.:	<b>541803</b>
Location of file:	U:\udv\Tegninger\standardbibliotek\Afstandsrør\Afstandsrør ø14x2.5.SLDPR1			Drawing no.:	<b>2100-173 a</b>

This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company.

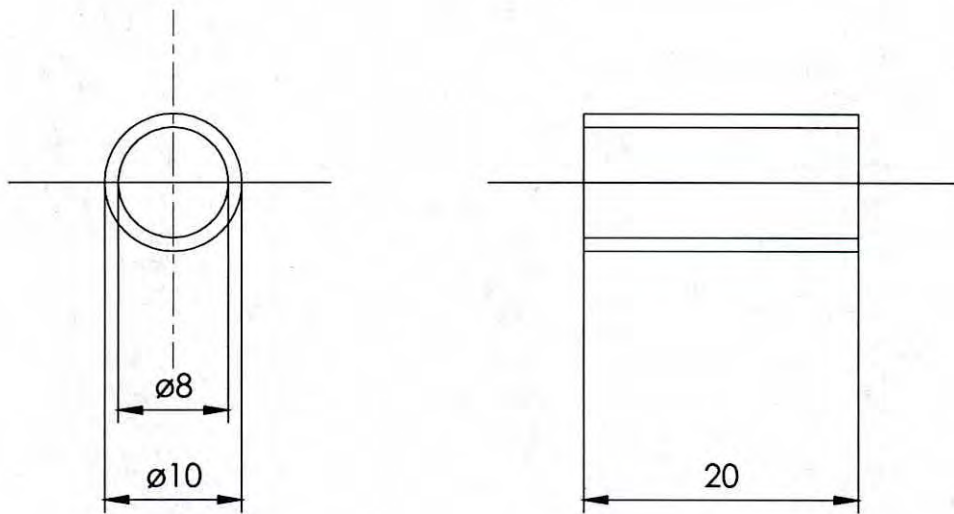


Date of print: 12-01-2010

		b	Længde ændret fra 3,5mm	KDU	30.04.03
		Rev. Revisions		Sign.:	Date:
		Title:		Construction:	RSV 06.03.03
		<b>Afstandsrør <math>\varnothing 8 \times 1</math> L=5,5</b>		Released:	RSV 06.03.03
Material:	$\varnothing 8 \times 1$ mm hydraulikrør galv.			Format:	A4
Weight:	0,7 g			Scale:	<b>2:1</b>
Model no.				Itemno.:	<b>54202500</b>
Drawingtype:	Emnetegning			Drawing no.:	
Location of file:	U:\ud\A\Tegninger\standardbibliotek\Afstandsrør\Afstandsrør ø8x1.SLDPRT	<b>morsø</b> <small>By appointment to the Royal Danish Court</small>		<b>2000-185 b</b>	

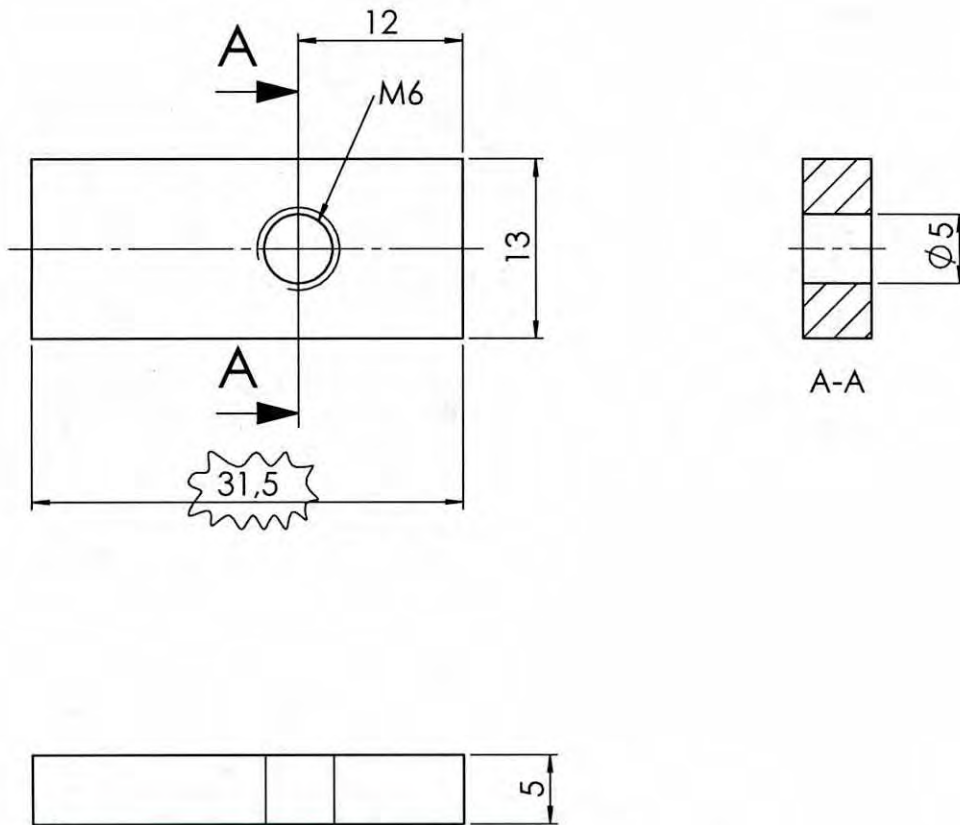
This drawing is Morsø Jernstøberi A/S' property and must not be sold, lent or copied without any written authorization from the company.





Matr:10x1 Hydraulikrør galv. varenr.712602

<b>Titel:</b> Afstandsrør ø10x1 L=20	<b>Sign.:</b> RS	<b>Dato:</b> 970113	<b>Revision</b>	<b>Sign.</b>	<b>Dato</b>
	<b>Tegn.form.:</b> A4	<b>Målforshold</b> 2:1			
	<b>Tegningsnummer:</b> 1400-302-4	<b>Varenummer:</b> 542635			
<b>morso</b> / <small>Jernstøberi A/S</small>	<b>Filnavn:</b> 1400-302				



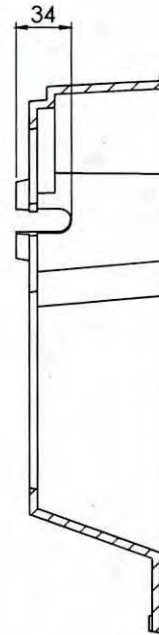
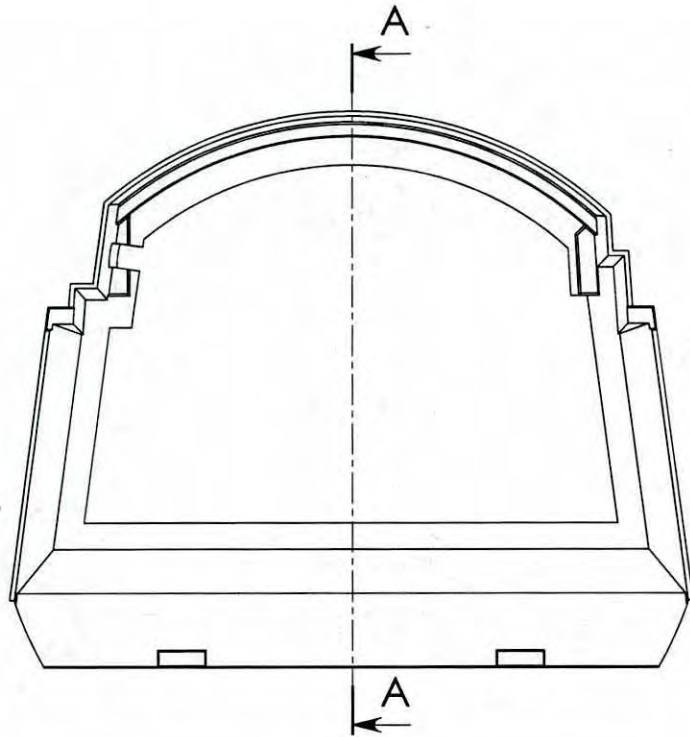
c	Ændret længde tilbage til 31,5 mm.	RSV	13.11.2008
b	Øget længde.	RSV	11.04.2008
Rev.	Revisionstekst:	Sign.:	Dato:
Titel:		Konstr.:	RSV 03.03.2000
<b>Lus med gevind</b>		Frigivet:	
		Tegn.format:	A4
<b>Morsø 1400</b>		Målforhold:	<b>2:1</b>
		Varenr.:	<b>44256700</b>
 <small>By appointment to the Royal Danish Court</small>		Tegningsnr.:	
		<b>1400-204 c</b>	

1400-204 lus med gevind - Sheet 1

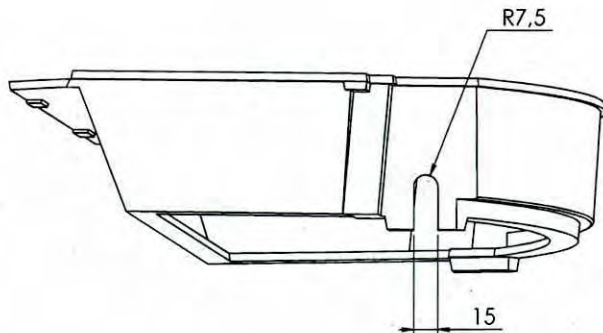
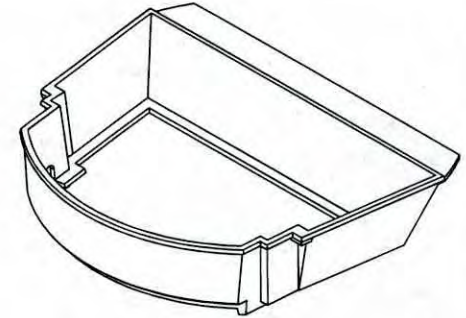
Materiale:	Sort fladjern		
Vægt:	0,015 kg.	Bearbejdes:	
Overfladebeh.:			m <sup>2</sup>
Måltolerance:	Mål uden toleranceangivelse DS/ISO 2768-1 m		
Ruhedstolerance:			
Værktøjsnr.:			
Tegningstype:	Emnetegning		

Denne tegning tilhører Morsø Jernstøberi A/S og må ikke afhændes, udlånes eller kopieres uden firmaets skriftlige tilladelse





A-A

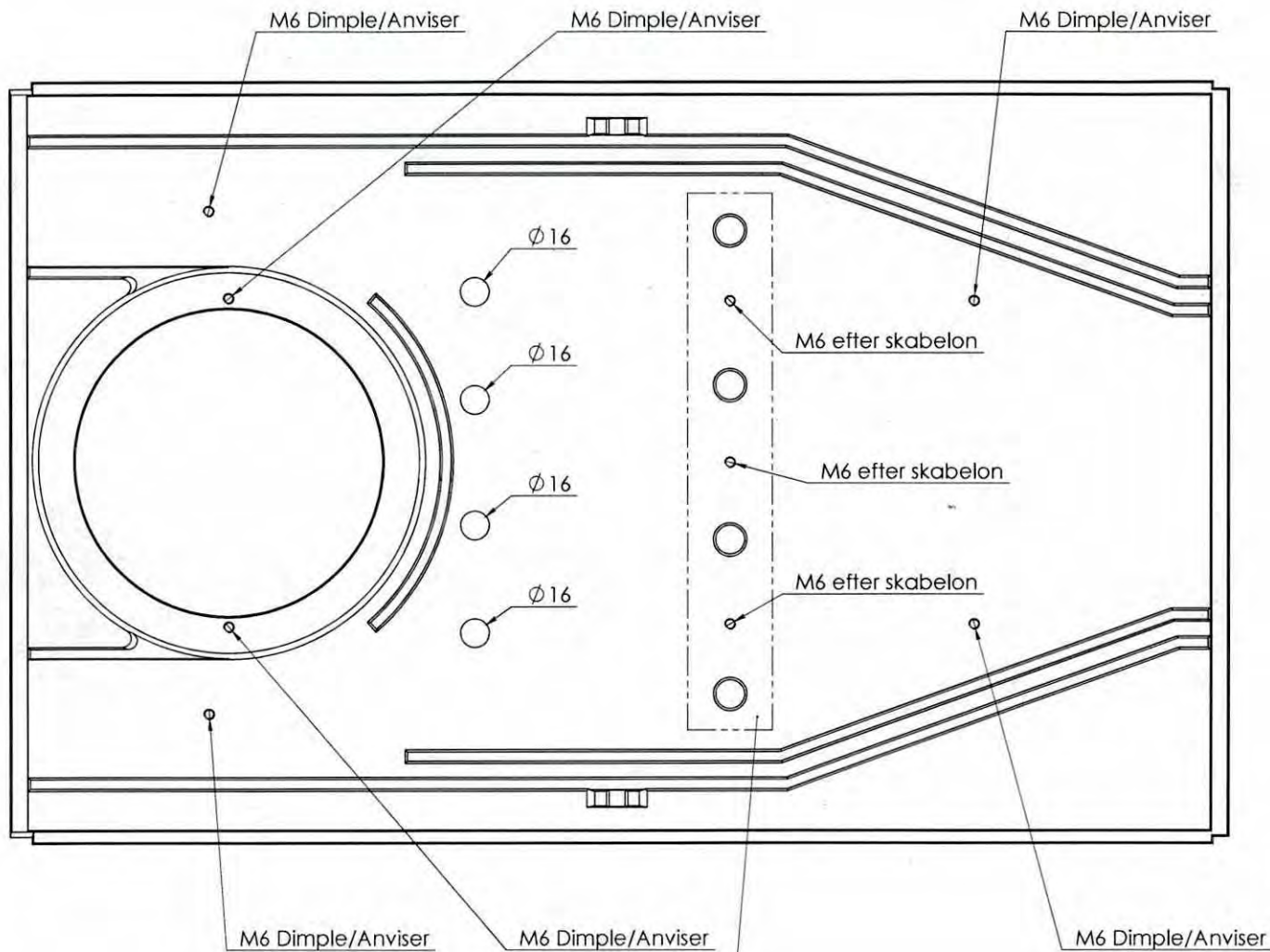



Rev. Revisions	Sign.:	Date:
Title:	Construction:	RSV 06.05.2013
<b>Risteramme</b>	Released:	
<b>Grate frame</b>	Format:	<b>A3</b>
<b>Morsø 7900</b>	Scale:	<b>1:3</b>
	Itemno.:	<b>44791300</b>
	Drawing no.:	<b>13-44791300 a</b>

Dim. without indication of margin acc. to DS/ISO 2768-1 m	
Material:	Cast iron GG15
Weight kg:	5.09
Model no.	7913
Drawingtype:	Work up drawing
Location of file:	C:\Working\7900-17 Risteramme\7900L01P1



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The four holes will be covered by a plate/  
De fire huller bliver lukket med en plade

b Påført 3 stk. M6 gennemgående.		RSV	30.04.2013
Rev. Revisions		Sign.:	Date:
		Construction:	RSV 03.05.2013
		Released:	
		Format:	A3
		Scale:	1:2.5
		Itemno.:	P - 44794000
		Drawing no.:	12-44794000 a

Dim. without indication of margin acc. to DS/ISO 2768-1 m

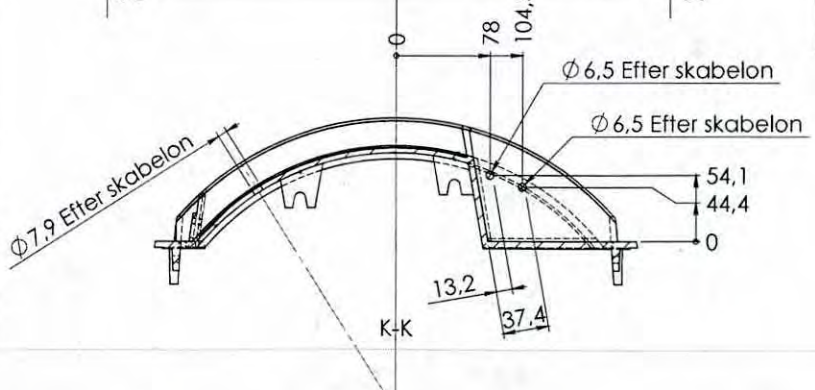
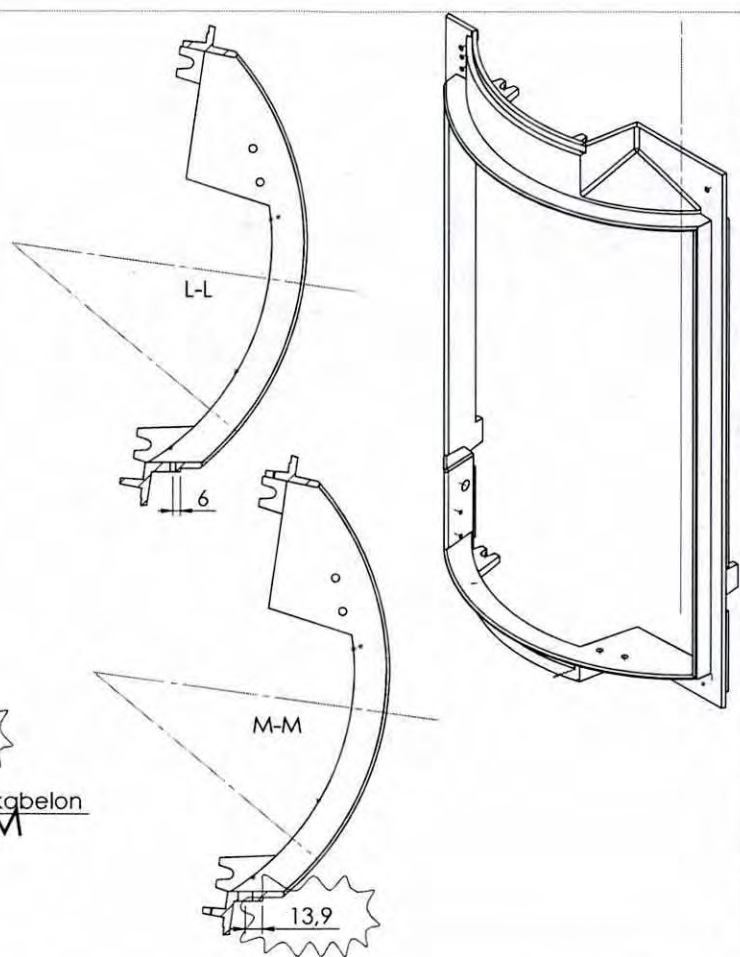
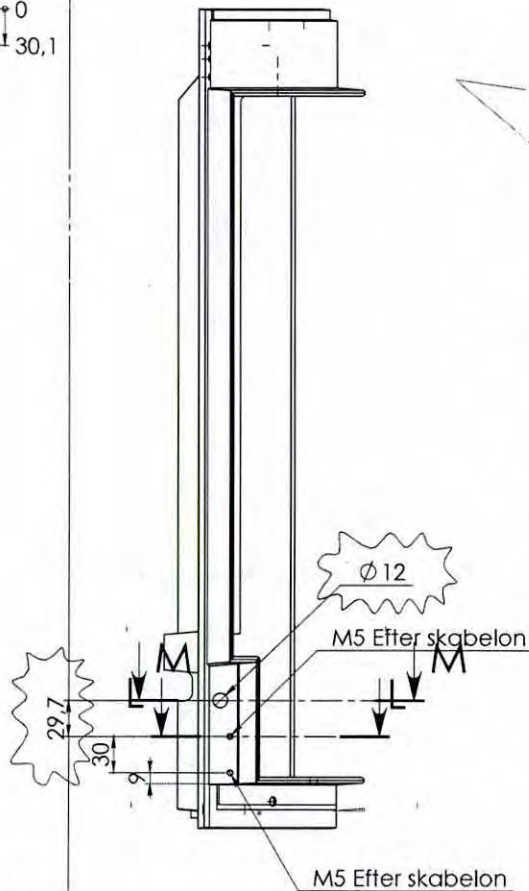
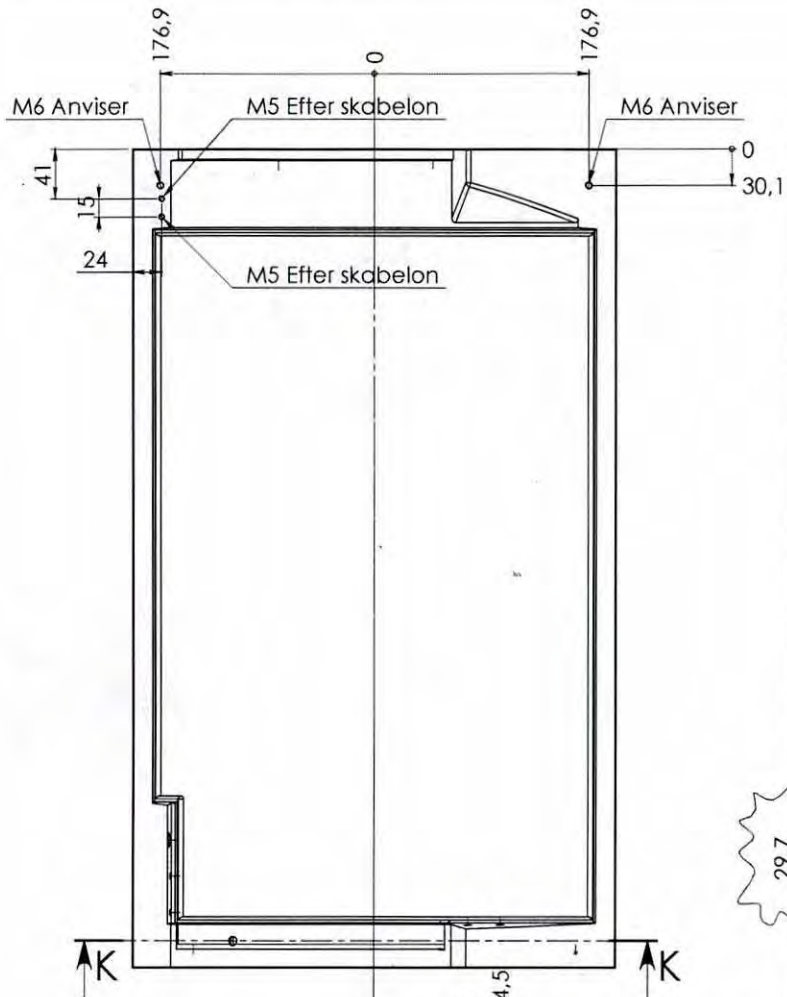
Material:	Cast Iron GG15
Weight kg.:	11.94
Model no.:	7906
Borefixturer:	7906 Skabelon
Drawingtype:	Work up drawing
Location of file:	C:\Working\7906\2 Bagplade.indv - 2.DWG

Title:  
**Bagplade indv. NA**  
**Rear plate inside NA**  
**Morsø 7900**



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Rev.	Revisions	Sign.:	Date:

Dim. without indication of margin acc. to DS/ISO 2768-1 m	Title:	Construction:	RSV	06.05.2013
Material: Cast iron GG15	<b>Forramme</b>	Released:		
Weight kg.: 6,27	<b>Front Frame</b>	Format:	A3	
Model no. 7902	<b>Morsø 7900</b>	Scale:	1:4	
Borefixturer: 7902 - Fixtur		Itemno.:	34790200	
Drawingtype: Work up drawing		Drawing no.:	11-44794200 a	
Location of file: C:\Program\7900\11 Forramme\FR03.DWG				



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*Model: 7900 Series  
Morso Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark*

## **Section 2**

### **Quality Assurance/Quality Control**

Model: 7900 Series  
Morso Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark

## QUALITY ASSURANCE/QUALITY CONTROL

OMNI follows the guidelines of ISO/IEC 17025, "General Requirements for the Competence of Testing and Calibration Laboratories," and the quality assurance/quality control (QA/QC) procedures found in OMNI's Quality Assurance Manual.

OMNI's scope of accreditation includes, but is not limited to, the following:

- ANSI (American National Standards Institute) for certification of product to safety standards.
- To perform product safety testing by the International Accreditation Service, Inc. (formerly ICBO ES) under accreditation as a testing laboratory designated TL-130.
- To perform product safety testing as a "Certification Organization" by the Standards Council of Canada (SCC).
- Serving as a testing laboratory for the certification of wood heaters by the U.S. Environmental Protection Agency.

This report is issued within the scope of OMNI's accreditation. Accreditation certificates are available upon request.



*Model: 7900 Series  
Morsø Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark*

**Sample Analysis**  
Analysis Worksheets  
Tared Filter and Beaker Data  
Solvent Blank Data

### Filter Train Analysis Worksheet

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3 Tracking #: 1847  
 Date: 3/18/13 Test Crew: A. Kravitz Run #: 1  
 Sample Train #: A Train assembled by: A. Kravitz  
 Balance ID #: OMNI - 00023 Thermo/Hygro meter ID #: OMNI - 343  
 Audit weight ID #: OMNI - 00131 (Balance audit mfr. std: 500 ± 0.72 mg)

Train Part	Weighing Record						
	Date	Time	Weight (grams)	Audit (grams)	R/H %	Temp. (F)	Initials
<b>Front Filter</b> Lab/ ID #: <u>6858</u> Tare wt.: <u>.1171</u> D/T in desiccators: <u>3/20/13</u> Preliminary wt.: <u>-</u>	3/22/13	1200	.1198	.5001	9.3	69.2	AK
	3/25/13	0900	.1197	.5001	8.8	68.1	AK
<b>Rear Filter</b> Lab/ ID #: <u>6859</u> Tare wt.: <u>.1169</u> D/T in desiccator: <u>3/20/13</u> Preliminary wt.: <u>-</u>	3/22/13	1200	.1173	.5001	9.3	69.2	AK
	3/25/13	0900	.1172	.5001	8.8	68.1	AK
<b>Probe</b> Lab/ ID #: <u>15</u> Tare wt.: <u>114.3408</u> Cleaned by: <u>AK</u> D/T in desiccator: <u>3/20/13</u> Preliminary wt.: <u>-</u>	3/22/13	1200	114.3410	.5001	9.3	69.2	AK
	3/25/13	0900	114.3411	.5001	8.8	68.1	AK
<b>O-Rings</b> (ASTM E2515 Only) Lab/ ID #: <u>N/A</u> Tare wt.: D/T in desiccator: Preliminary wt.:							

Technician signature: [Signature] Date: 3/25/13



PRINT

### Final Laboratory Report - Method 5G Dual Train Dilution Tunnel Particulate Calculations

Client Name: <u>Morso</u>	Equipment Numbers: <u>23, 131, 343</u>	Run #: <u>1</u>
Model: <u>7900</u>		Train #: <u>A</u>
Project No.: <u>192-S-23-8.3</u>		Date: <u>03/18/13</u>
Tracking No.: <u>1847</u>		

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	G858	119.7	117.1	2.6
B. Rear filter catch	Filter	G859	117.2	116.9	0.3
C. Probe catch	Probe	15	114341.1	114340.8	0.3

Total Particulate, mg :	3.2
-------------------------	-----

Component	Equations:
A. Front filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
B. Rear filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
C. Probe catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$

Analyst:       Date: 3/28/13

### Filter Train Analysis Worksheet

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3 Tracking #: 1847  
 Date: 3/19/13 Test Crew: A. Kravitz Run #: 1  
 Sample Train #: B Train assembled by: A. Kravitz  
 Balance ID #: OMNI - 00023 Thermo/Hygro meter ID #: OMNI - 343  
 Audit weight ID #: OMNI - 00131 (Balance audit mfr. std: 500 ± 0.72 mg)

Train Part	Weighing Record						
	Date	Time	Weight (grams)	Audit (grams)	R/H %	Temp. (F)	Initials
<b>Front Filter</b> Lab/ ID #: <u>6860</u> Tare wt.: <u>.1131</u> D/T in desiccators: <u>3/20/13</u> Preliminary wt.: <u>-</u>	<u>3/22/13</u>	<u>1200</u>	<u>.1164</u>	<u>.5001</u>	<u>9.3</u>	<u>69.2</u>	<u>AK</u>
	<u>3/25/13</u>	<u>0900</u>	<u>.1164</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
<b>Rear Filter</b> Lab/ ID #: <u>6861</u> Tare wt.: <u>.1168</u> D/T in desiccator: <u>3/20/13</u> Preliminary wt.: <u>-</u>	<u>3/22/13</u>	<u>1200</u>	<u>.1171</u>	<u>.5001</u>	<u>9.3</u>	<u>69.2</u>	<u>AK</u>
	<u>3/25/13</u>	<u>0900</u>	<u>.1170</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
<b>Probe</b> Lab/ ID #: <u>32</u> Tare wt.: <u>114.7416</u> Cleaned by: <u>AK</u> D/T in desiccator: <u>3/20/13</u> Preliminary wt.: <u>-</u>	<u>3/22/13</u>	<u>1200</u>	<u>114.7417</u>	<u>.5001</u>	<u>9.3</u>	<u>69.2</u>	<u>AK</u>
	<u>3/25/13</u>	<u>0900</u>	<u>114.7418</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
<b>O-Rings</b> (ASTM E2515 Only) Lab/ ID #: <u>N/A</u> Tare wt.: <u>-</u> D/T in desiccator: <u>-</u> Preliminary wt.: <u>-</u>							

Technician signature: [Signature] Date: 3/25/13



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### Final Laboratory Report - Method 5G Dual Train Dilution Tunnel Particulate Calculations

Client Name: <u>Morso</u>	Equipment Numbers: <u>23, 131, 343</u>	Run #: <u>1</u>
Model: <u>7900</u>		Train #: <u>B</u>
Project No.: <u>192-S-23-8.3</u>		Date: <u>03/18/13</u>
Tracking No.: <u>1847</u>		

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	G860	116.4	113.1	3.3
B. Rear filter catch	Filter	G861	117.0	116.8	0.2
C. Probe catch	Probe	32	114741.8	114741.6	0.2

Total Particulate, mg :	3.7
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Component	Equations:
A. Front filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
B. Rear filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
C. Probe catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$

Analyst:       Date: 3/28/13

### Filter Train Analysis Worksheet

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3 Tracking #: 1847  
 Date: 3/22/13 Test Crew: A. Kravitz Run #: 2  
 Sample Train #: A Train assembled by: A. Kravitz  
 Balance ID #: OMNI - 00023 Thermo/Hygro meter ID #: OMNI - 343  
 Audit weight ID #: OMNI - 00131 (Balance audit mfr. std: 500 ± 0.72 mg)

Train Part	Weighing Record						
	Date	Time	Weight (grams)	Audit (grams)	R/H %	Temp. (F)	Initials
<b>Front Filter</b> Lab/ ID #: <u>6865</u> Tare wt.: <u>.1191</u> D/T in desiccators: <u>3/22/13 1330</u> Preliminary wt.: <u>.1224</u>	<u>3/25/13</u>	<u>0900</u>	<u>.1225</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>.1224</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>Rear Filter</b> Lab/ ID #: <u>6866</u> Tare wt.: <u>.1194</u> D/T in desiccator: <u>3/22/13 1330</u> Preliminary wt.: <u>.1199</u>	<u>3/25/13</u>	<u>0900</u>	<u>.1199</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>.1198</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>Probe</b> Lab/ ID #: <u>12</u> Tare wt.: <u>114.2826</u> Cleaned by: <u>AK</u> D/T in desiccator: <u>3/22/13 1330</u> Preliminary wt.: <u>114.2829</u>	<u>3/25/13</u>	<u>0900</u>	<u>114.2829</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>114.2830</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>O-Rings</b> (ASTM E2515 Only) Lab/ ID #: <u>N/A</u> Tare wt.: _____ D/T in desiccator: _____ Preliminary wt.: _____							

Technician signature: [Signature] Date: 3/26/13



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### Final Laboratory Report - Method 5G Dual Train Dilution Tunnel Particulate Calculations

Client Name: <u>Morso</u>	Equipment Numbers: <u>23, 131, 343</u>	Run #: <u>2</u>
Model: <u>7900</u>		Train #: <u>A</u>
Project No.: <u>192-S-23-8.3</u>		Date: <u>03/22/13</u>
Tracking No.: <u>1847</u>		

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	G865	122.4	119.1	3.3
B. Rear filter catch	Filter	G866	119.8	119.8	0.0
C. Probe catch	Probe	12	114283.0	114282.6	0.4

Total Particulate, mg :	3.7
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Component	Equations:
A. Front filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
B. Rear filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
C. Probe catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$

Analyst:       Date: 3/28/13

### Filter Train Analysis Worksheet

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3 Tracking #: 1847  
 Date: 3/22/13 Test Crew: A. Kravitz Run #: 2  
 Sample Train #: B Train assembled by: A. Kravitz  
 Balance ID #: OMNI - 00023 Thermo/Hygro meter ID #: OMNI - 343  
 Audit weight ID #: OMNI - 00131 (Balance audit mfr. std: 500 ± 0.72 mg)

Train Part	Weighing Record						
	Date	Time	Weight (grams)	Audit (grams)	R/H %	Temp. (F)	Initials
<b>Front Filter</b> Lab/ ID #: <u>6868</u> Tare wt.: <u>.1187</u> D/T in desiccators: <u>3/22/13 1330</u> Preliminary wt.: <u>.1228 .1227</u>	<u>3/25/13</u>	<u>0906</u>	<u>.1226</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>.1227</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>Rear Filter</b> Lab/ ID #: <u>6868</u> Tare wt.: <u>.1191</u> D/T in desiccator: <u>3/22/13 1330</u> Preliminary wt.: <u>.1200 .1197</u>	<u>3/25/13</u>	<u>0906</u>	<u>.1194</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>.1193</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>Probe</b> Lab/ ID #: <u>55</u> Tare wt.: <u>123.2329</u> Cleaned by: <u>AK</u> D/T in desiccator: <u>3/22/13 1330</u> Preliminary wt.: <u>123.2333</u>	<u>3/25/13</u>	<u>0906</u>	<u>123.2333</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>123.2333</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>O-Rings</b> (ASTM E2515 Only) Lab/ ID #: <u>N/A</u> Tare wt.: _____ D/T in desiccator: _____ Preliminary wt.: _____							

Technician signature:  Date: 3/26/13



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### Final Laboratory Report - Method 5G Dual Train Dilution Tunnel Particulate Calculations

Client Name: <u>Morso</u>	Equipment Numbers: <u>23, 131, 343</u>	Run #: <u>2</u>
Model: <u>7900</u>		Train #: <u>B</u>
Project No.: <u>192-S-23-8.3</u>		Date: <u>03/22/13</u>
Tracking No.: <u>1847</u>		

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	G867	122.7	118.7	4.0
B. Rear filter catch	Filter	G868	119.3	119.1	0.2
C. Probe catch	Probe	55	123233.3	123232.9	0.4

Total Particulate, mg :	4.6
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Component	Equations:
A. Front filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
B. Rear filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
C. Probe catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$

Analyst:  Date: 3/28/13

### Filter Train Analysis Worksheet

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3 Tracking #: 1847  
 Date: 3/22/13 Test Crew: A. Kravitz Run #: 3  
 Sample Train #: A Train assembled by: A. Kravitz  
 Balance ID #: OMNI - 00023 Thermo/Hygro meter ID #: OMNI - 343  
 Audit weight ID #: OMNI - 00131 (Balance audit mfr. std: 500 ± 0.72 mg)

Train Part	Weighing Record						
	Date	Time	Weight (grams)	Audit (grams)	R/H %	Temp. (F)	Initials
<b>Front Filter</b> Lab/ ID #: <u>6869</u> Tare wt.: <u>.1191</u> D/T in desiccators: <u>3/22/13</u> Preliminary wt.: <u>-</u>	<u>3/25/13</u>	<u>0900</u>	<u>.1240</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>.1242</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>Rear Filter</b> Lab/ ID #: <u>6870</u> Tare wt.: <u>.1190</u> D/T in desiccator: <u>3/22/13</u> Preliminary wt.: <u>-</u>	<u>3/25/13</u>	<u>0900</u>	<u>.1198</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>.1198</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>Probe</b> Lab/ ID #: <u>57</u> Tare wt.: <u>123.1792</u> Cleaned by: <u>AK</u> D/T in desiccator: <u>3/22/13</u> Preliminary wt.: <u>-</u>	<u>3/25/13</u>	<u>0900</u>	<u>123.1800</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>123.1800</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>O-Rings</b> (ASTM E2515 Only) Lab/ ID #: <u>N/A</u> Tare wt.: <u>-</u> D/T in desiccator: <u>-</u> Preliminary wt.: <u>-</u>							

Technician signature: [Signature] Date: 3/26/13



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### Final Laboratory Report - Method 5G Dual Train Dilution Tunnel Particulate Calculations

Client Name: <u>Morso</u>	Equipment Numbers: <u>23, 131, 343</u>	Run #: <u>3</u>
Model: <u>7900</u>		Train #: <u>A</u>
Project No.: <u>192-S-23-8.3</u>		Date: <u>03/22/13</u>
Tracking No.: <u>1847</u>		

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	G869	124.2	119.1	5.1
B. Rear filter catch	Filter	G870	119.8	119.0	0.8
C. Probe catch	Probe	57	123180.0	123179.2	0.8

Total Particulate, mg :	6.7
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Component	Equations:
A. Front filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
B. Rear filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
C. Probe catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$

Analyst:       Date: 3/28/13

### Filter Train Analysis Worksheet

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3 Tracking #: 1847  
 Date: 3/22/13 Test Crew: A. Kravitz Run #: 3  
 Sample Train #: B Train assembled by: A. Kravitz  
 Balance ID #: OMNI - 00023 Thermo/Hygro meter ID #: OMNI - 343  
 Audit weight ID #: OMNI - 00131 (Balance audit mfr. std: 500 ± 0.72 mg)

Train Part	Weighing Record						
	Date	Time	Weight (grams)	Audit (grams)	R/H %	Temp. (F)	Initials
<b>Front Filter</b> Lab/ ID #: <u>6871</u> Tare wt.: <u>.1205</u> D/T in desiccators: <u>3/22/13</u> Preliminary wt.: _____	<u>3/25/13</u>	<u>0400</u>	<u>.1260</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>.1258</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>Rear Filter</b> Lab/ ID #: <u>6872</u> Tare wt.: <u>.1192</u> D/T in desiccator: <u>3/22/13</u> Preliminary wt.: _____	<u>3/25/13</u>	<u>0400</u>	<u>.1200</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>.1201</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>Probe</b> Lab/ ID #: <u>68</u> Tare wt.: <u>122.4380</u> Cleaned by: <u>AK</u> D/T in desiccator: <u>3/22/13</u> Preliminary wt.: _____	<u>3/25/13</u>	<u>0400</u>	<u>122.4389</u>	<u>.5001</u>	<u>8.8</u>	<u>68.1</u>	<u>AK</u>
	<u>3/26/13</u>	<u>1630</u>	<u>122.4387</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
<b>O-Rings</b> (ASTM E2515 Only) Lab/ ID #: <u>N/A</u> Tare wt.: _____ D/T in desiccator: _____ Preliminary wt.: _____							

Technician signature:  Date: 3/26/13



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### Final Laboratory Report - Method 5G Dual Train Dilution Tunnel Particulate Calculations

Client Name: <u>Morso</u>	Equipment Numbers: <u>23, 131, 343</u>	Run #: <u>3</u>
Model: <u>7900</u>		Train #: <u>B</u>
Project No.: <u>192-S-23-8.3</u>		Date: <u>03/22/13</u>
Tracking No.: <u>1847</u>		

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	G871	125.8	120.5	5.3
B. Rear filter catch	Filter	G872	120.1	119.2	0.9
C. Probe catch	Probe	68	122438.7	122438.0	0.7

Total Particulate, mg :	6.9
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Component	Equations:
A. Front filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
B. Rear filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
C. Probe catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$

Analyst:       Date: 3/28/13

### Filter Train Analysis Worksheet

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3 Tracking #: 1847  
 Date: 3/25/13 Test Crew: A. Kravitz Run #: 4  
 Sample Train #: A Train assembled by: A. Kravitz  
 Balance ID #: OMNI - 00023 Thermo/Hygro meter ID #: OMNI - 343  
 Audit weight ID #: OMNI - 00131 (Balance audit mfr. std: 500 ± 0.72 mg)

Train Part	Weighing Record						
	Date	Time	Weight (grams)	Audit (grams)	R/H %	Temp. (F)	Initials
<b>Front Filter</b> Lab/ ID #: <u>6873</u> Tare wt.: <u>.1198</u> D/T in desiccators: <u>3/25/13 1400</u> Preliminary wt.: <u>.1236</u>	<u>3/26/13</u>	<u>1630</u>	<u>.1234</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
	<u>3/27/13</u>	<u>0830</u>	<u>.1233</u>	<u>.5001</u>	<u>9.9</u>	<u>69.8</u>	<u>AK</u>
<b>Rear Filter</b> Lab/ ID #: <u>6874</u> Tare wt.: <u>.1206</u> D/T in desiccator: <u>3/25/13 1400</u> Preliminary wt.: <u>.1211</u>	<u>3/26/13</u>	<u>1630</u>	<u>.1209</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
	<u>3/27/13</u>	<u>0830</u>	<u>.1208</u>	<u>.5001</u>	<u>9.9</u>	<u>69.8</u>	<u>AK</u>
<b>Probe</b> Lab/ ID #: <u>3</u> Tare wt.: <u>116.0112</u> Cleaned by: <u>AK</u> D/T in desiccator: <u>3/25/13 1400</u> Preliminary wt.: <u>-</u>	<u>3/26/13</u>	<u>1630</u>	<u>116.0123</u>	<u>.5002</u>	<u>9.1</u>	<u>71.7</u>	<u>AK</u>
	<u>3/27/13</u>	<u>0830</u>	<u>116.0119</u>	<u>.5001</u>	<u>9.9</u>	<u>69.8</u>	<u>AK</u>
	<u>3/27/13</u>	<u>1430</u>	<u>116.0118</u>	<u>.5001</u>	<u>10.2</u>	<u>70.8</u>	<u>AK</u>
<b>O-Rings</b> (ASTM E2515 Only) Lab/ ID #: <u>N/A</u> Tare wt.: _____ D/T in desiccator: _____ Preliminary wt.: _____							

Technician signature:  Date: 3/27/13



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### Final Laboratory Report - Method 5G Dual Train Dilution Tunnel Particulate Calculations

Client Name: <u>Morso</u>	Equipment Numbers: <u>23, 131, 343</u>	Run #: <u>4</u>
Model: <u>7900</u>		Train #: <u>A</u>
Project No.: <u>192-S-23-8.3</u>		Date: <u>03/25/13</u>
Tracking No.: <u>1847</u>		

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	G873	123.3	119.8	3.5
B. Rear filter catch	Filter	G874	120.8	120.6	0.2
C. Probe catch	Probe	3	116011.8	116011.2	0.6

Total Particulate, mg :	4.3
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Component	Equations:
A. Front filter catch	$Final\ (mg) - Tare\ (mg) = Particulate,\ mg$
B. Rear filter catch	$Final\ (mg) - Tare\ (mg) = Particulate,\ mg$
C. Probe catch	$Final\ (mg) - Tare\ (mg) = Particulate,\ mg$

Analyst: *Andra*      Date: 3/28/13

### Filter Train Analysis Worksheet

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3 Tracking #: 1847  
 Date: 3/25/13 Test Crew: A. Kravitz Run #: 4  
 Sample Train #: B Train assembled by: A. Kravitz  
 Balance ID #: OMNI - 00023 Thermo/Hygro meter ID #: OMNI - 343  
 Audit weight ID #: OMNI - 00131 (Balance audit mfr. std: 500 ± 0.72 mg)

Train Part	Weighing Record						
	Date	Time	Weight (grams)	Audit (grams)	R/H %	Temp. (F)	Initials
<b>Front Filter</b> Lab/ ID #: <u>6875</u> Tare wt.: <u>1191</u> D/T in desiccators: <u>3/25/13 1400</u> Preliminary wt.: <u>1231</u>	3/26/13	1630	.1230	.5002	9.1	71.7	<i>AK</i>
	3/27/13	0830	.1231	.5001	9.9	69.8	<i>AK</i>
<b>Rear Filter</b> Lab/ ID #: <u>6876</u> Tare wt.: <u>1196</u> D/T in desiccator: <u>3/25/13 1400</u> Preliminary wt.: <u>1199</u>	3/26/13	1630	.1199	.5002	9.1	71.7	<i>AK</i>
	3/27/13	0830	.1198	.5001	9.9	69.8	<i>AK</i>
<b>Probe</b> Lab/ ID #: <u>5</u> Tare wt.: <u>114.7838</u> Cleaned by: <u>AK</u> D/T in desiccator: <u>3/25/13 1400</u> Preliminary wt.: <u>-</u>	3/26/13	1630	114.7844	.5002	9.1	71.7	<i>AK</i>
	3/27/13	0830	114.7841	.5001	9.9	69.8	<i>AK</i>
	3/27/13	1430	114.7842	.5001	10.2	70.8	<i>AK</i>
<b>O-Rings</b> (ASTM E2515 Only) Lab/ ID #: <u>N/A</u> Tare wt.: _____ D/T in desiccator: _____ Preliminary wt.: _____							

Technician signature: *[Signature]* Date: 3/27/13



PRINT

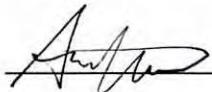
### Final Laboratory Report - Method 5G Dual Train Dilution Tunnel Particulate Calculations

Client Name: <u>Morso</u>	Equipment Numbers: <u>23, 131, 343</u>	Run #: <u>4</u>
Model: <u>7900</u>		Train #: <u>B</u>
Project No.: <u>192-S-23-8.3</u>		Date: <u>03/25/13</u>
Tracking No.: <u>1847</u>		

Sample Component	Reagent	Filter # or Probe #	Weights		
			Final, mg	Tare, mg	Particulate, mg
A. Front filter catch	Filter	G85	123.1	119.1	4.0
B. Rear filter catch	Filter	G876	119.8	119.6	0.2
C. Probe catch	Probe	5	114784.2	114783.8	0.4

Total Particulate, mg :	4.6
-------------------------	-----

Component	Equations:
A. Front filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
B. Rear filter catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$
C. Probe catch	$\text{Final (mg)} - \text{Tare (mg)} = \text{Particulate, mg}$

Analyst:       Date: 3/28/13

PROBE TARES

Date Placed in Desiccator: 8/6/12

Technician: A. Kravitz

Balance ID # 23

Thermo/Hygro meter ID #: 343

Audit Weight ID # 131

(Balance audit mfr. Std.: 500 ± 0.72)

2-20 of 2-57

Probe Size/ID#	Date: 8/6/12 Time: 1130 RH%: 3.9 T (F): 73.7 Initials: <u>AK</u>	Date: 8/13/12 Time: 1515 RH%: 7.0 T (F): 79.3 Initials: <u>AK</u>	Date: Time: RH%: T (F): Initials:	Date: Time: RH%: T (F): Initials:	Manufacturer	Appliance	Project No.	Run No.
(47)								
55	123.2327	123.2329			Morsø	7900	192-5-23-83	2
63	121.6054	121.6056						
18	114.4009	114.4011						
32	114.7411	114.7413						
2	115.0212	115.0213						
12	114.2825	114.2825						
69	123.0814	123.0815						
35	114.3293	114.3294						
6	115.3499	115.3499						
54	122.8302	122.8302						
31	114.3789	114.3789						
64	122.8537	122.8537						
8	115.5949	115.5949						
29	114.2800	114.2800						

Final Technician signature: 

Date: 8/29/12




# PROBE TARES

Date Placed in Desiccator: 12/10/12 Technician: A. Kravitz Balance ID # 23

Thermo/Hygro meter ID #: 343 Audit Weight ID # 131 (Balance audit mfr. Std.: 500 ± 0.72)

2-21 of 2-57

Probe Size/ID#	Date: 12/14/12 Time: 1000 RH%: 6.3 T (F): 74.3 Initials: <i>AK</i>	Date: 12/17/12 Time: 1600 RH%: 4.9 T (F): 72.1 Initials: <i>AK</i>	Date: 12/18/12 Time: 1100 RH%: 5.6 T (F): 72.5 Initials: <i>AK</i>	Date: Time: RH%: T (F): Initials:	Manufacturer	Appliance	Project No.	Run No.
68	122.4381	122.4380	-		Moroso	7900	142-5-23-8.3	3
88	114.1499	114.1492	114.1490					
21	114.3928	114.3923	114.3921					
9	115.6913	115.6907	115.6907					
7	114.9837	114.9835	-					
52	122.7719	122.7717	-					
01	114.7316	114.7307	114.7306					
2	115.0211	115.0211	-					
6	115.3461	115.3456	115.3454					
16	114.2632	114.2628	114.2626					
50	121.7684	121.7679	121.7677					
67	122.9640	122.9639	-					
18	114.4014	114.4013	-					
56	123.0851	123.0851	-					

Final Technician signature: 

Date: 12/18/12

# PROBE TARES

Date Placed in Desiccator: 9/17/12

Technician: A. Kravitz

Balance ID # 23


Thermo/Hygro meter ID #: 343

Audit Weight ID # 131

(Balance audit mfr. Std.: 500 ± 0.72)

2-22 of 2-57

Probe Size/ID#	Date: 9/21/12 Time: 1445 RH%: 7.6 T (F): 74.8 Initials: <u>AK</u>	Date: 9/24/12 Time: 1400 RH%: 4.8 T (F): 74.4 Initials: <u>AK</u>	Date: 9/25/12 Time: 1000 RH%: 5.7 T (F): 75.7 Initials: <u>AK</u>	Date: Time: RH%: T (F): Initials:	Manufacturer	Appliance	Project No.	Run No.
50	121.7692	121.7697	121.7697					
28	114.7456	114.7458	114.7459					
69	123.0807	123.0809	-					
59	122.9357	122.9353	122.9355					
15	114.3409	114.3408	-		Moroso	7900	192-5-23-8.3	1
14	114.5433	114.5433	-					
12	114.2826	114.2826	-		Moroso	7900	192-5-23-8.3	2
6	115.3496	115.3496	-					
32	114.7415	114.7416	-		Moroso	7900 <del>192-5-23-8.3</del>	192-5-23-8.3	1
5	114.7838	114.7838	-		Moroso	↓	↓	4
29	114.2806	114.2805	-					
3	116.0115	116.0111	116.0110*		Moroso	7900	192-5-23-8.3	4
57	123.1795	123.1791	123.1792		Moroso	↓	↓	3
53	122.9264	122.9262*	122.9262					

Final Technician signature: 

Date: 9/25/12



# FILTER TARES

Date Placed in Desiccator: 3/18/13 Technician: A. Krawitz Balance ID # 23

Thermo/Hygro meter ID #: 343 Audit Weight ID # 131 (Balance audit mfr. Std.: 500 ± 0.72)

*Dried per Method 5, 2h in oven, 2h in desiccator*

Filter Size/ID#	Date: 3/18/13 Time: 6:06 RH%: 10.1 T (F): 70.7 Initials: AK	Date: Time: RH%: T (F): Initials:	Date: Time: RH%: T (F): Initials:	Date: Time: RH%: T (F): Initials:	Manufacturer	Appliance	Project No.	Run No.
102 (47) 110 55								
6876	.1196				Moroso	7900	192-5-23-8.3	4
6877	.1205							
<del>6878</del> 6878	.1194							
6879	.1194							
6880	.1203							
6881	.1192							
6882	.1188							
6883	.1209							
6884	.1201							
6885	.1194							
6886	.1209							
6887	.1193							
6888	.1189							
6889	.1204							

Final Technician signature: 

Date: 3/18/13

# FILTER TARES

Date Placed in Desiccator: 3/18/13 Technician: A. Kravitz Balance ID # 23

Thermo/Hygro meter ID #: 343 Audit Weight ID # 131 (Balance audit mfr. Std.: 500 ± 0.72)

*Dried per Method 5. - 2h in oven, 2h in desiccator*

Filter Size/ID#	Date: 3/18/13 Time: 1600 RH%: 10.1 T (F): 70.7 Initials: Ah	Date: Time: RH%: T (F): Initials:	Date: Time: RH%: T (F): Initials:	Date: Time: RH%: T (F): Initials:	Manufacturer	Appliance	Project No.	Run No.
G862	.1154							
G863	.1146							
G864	.1155							
G865	.1191				Morsso	7900	192-S-23-8.3	2
G866	.1198				↓	↓	↓	↓
G867	.1187				↓	↓	↓	↓
G868	.1191				↓	↓	↓	↓
G869	.1191				Morsso	7900	192-S-23-8.7	3
G870	.1190				↓	↓	↓	↓
G871	.1205				↓	↓	↓	↓
G872	.1192				↓	↓	↓	↓
G873	.1198				Morsso	7900	192-S-23-8.3	4
G874	.1206				↓	↓	↓	↓
G875	.1191				↓	↓	↓	↓

Final Technician signature: *A. Kravitz*

Date: 3/18/13



# FILTER TARES

Date Placed in Desiccator: 2/8/13 Technician: A. Wnitz Balance ID # 244

Thermo/Hygro meter ID #: 343 Audit Weight ID # 131 (Balance audit mfr. Std.: 500 ± 0.72)

Filter Size/ID#	Date: 2/13/13 Time: 6:00 RH%: 8.9 T (F): 70.8 Initials: <i>AW</i>	Date: 2/15/13 Time: 6:00 RH%: 9.0 T (F): 71.2 Initials: <i>AW</i>	Date: Time: RH%: T (F): Initials:	Date: Time: RH%: T (F): Initials:	Manufacturer	Appliance	Project No.	Run No.
102 (47)								
110 55								
6848	.1144	.1144						
6849	.1187	.1186						
6850	.1154	.1153						
6851	.1154	.1153						
6852	.1181	.1180						
6853	.1178	.1177						
6854	.1136	.1139						
6855	.1176	.1175						
6856	.1177	.1176						
6857	.1130	.1172 <sup>9</sup>						
6858	.1169	.1171			Moroso	7900	192-S-23-8.3	1
6859	.1170	.1169			↓	↓	↓	↓
6860	.1132	.1131						
6861	.1169	.1168						

Final Technician signature: *A. Wnitz*

Date: 2/15/13

# Calibrations

## Methods 28 and 5G

ID #	Lab Name/Purpose	Log Name	Attachment Type
23	Scale/Analytical Balance	Analytical Balance – Mettler Instrument	Calibration Certificate
131	500 mg Weight	Standard Weight, 500 mg – Ohaus	Calibration Certificate
132	10 lb Weight	Standard Weight, 10 lb.	Calibration Log
185	Weight Indicator	Platform Scale – Weigh-Tronix	Service Work Order
209	Barometer	Barometer – Princo	Manual Cover
335	Control Module	Automated Emissions Sampling Box – Apex	Calibration Logs
336	Control Module	Automated Emissions Sampling Box – Apex	Calibration Logs
340	Moisture Meter	Wood Moisture Meter – Delmhorst	See Fuel Data Sheets
343	Hygrometer/Thermometer	Digital Thermometer – Omega	Calibration Certificate
410	Microtector	Microtector – Dwyer	Manual
417	Anemometer	Vane Thermo-Anemometer – Extech	Calibration Certificate
420	Gas Analyzer	Infrared Gas Analyzer – Fuji Electric	Manual Cover
431	Wood Moisture Calibrator	Wood Moisture Calibrator – Delmhorst	Calibration Log



# Certificate of Calibration

Certificate Number: **524447**



**JJ Calibrations, Inc.**  
 7007 SE Lake Rd  
 Portland, OR 97267-2105  
 Phone 503.786.3005  
 FAX 503.786.2994

OnSite

Omni-Test Laboratories  
 13327 NE Airport Way  
 Portland, OR 97230

PO: **OTL-13-001**

Order Date: **01/28/2013**

Authorized By: **N/A**



Property #: **OMNI-00023**

User: **N/A**

Department: **N/A**

Make: **Mettler**

Model: **AE200**

Serial #: **E17657**

Description: **Scale 205g**

Procedure: **DCN 500818/500887**

Accuracy: **±0.0004g ±1 LSD**

Calibrated on: **01/28/2013**

\*Recommended Due: **07/28/2013**

Environment: **20 °C 32 % RH**

As Received: **Out of Tolerance**

As Returned: **Within Tolerance**

Action Taken: **Adjusted**

Technician: **53**

Remarks: \* Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired  
 Received out of tolerance by as much as -.0013g. Adjusted to tolerance.

## Standards Used

Std ID	Manufacturer	Model	Nomenclature	Due Date	Trace ID
503A	Rice Lake	1mg-200g (Class O)	Mass Set	12/07/2013	517746

Parameter	Measurement Description	Range	Unit	Measurement Data				Uncertainty		
				Reference	UUT	Variance	Min			Max
<b>Before</b>				* = OOT condition				Accredited = ✓		
Force										
		g		1.00000	1.0001	-0.00010	0.99950	1.00050	0.016	✓
		g		20.00000	20.0001	-0.00010	19.99950	20.00050	0.0225	✓
		g		50.00000	49.9998	0.00020	49.99950	50.00050	0.0357	✓
		g		100.00000	99.9995	0.00050	99.99950	100.00050	0.0731	✓
		g		150.00000	149.9989*	0.00110	149.99950	150.00050	0.109	✓
		g		180.00000	179.9987*	0.00130	179.99950	180.00050	0.131	✓
		g		200.00000	199.9988*	0.00120	199.99950	200.00050	0.041	✓
		mg		1.00000	0.9999	0.00010	0.99950	1.00050	5.8E-5	✓
		mg		10.00000	9.9999	0.00010	9.99950	10.00050	5.77E-5	✓
		mg		100.00000	100.0000	0.00000	99.99950	100.00050	5.77E-5	✓
<b>After</b>								Accredited = ✓		
		g		1.00000	1.0000	0.00000	0.99950	1.00050	0.016	✓
		g		20.00000	20.0000	0.00000	19.99950	20.00050	0.0225	✓
		g		50.00000	49.9998	0.00020	49.99950	50.00050	0.0357	✓
		g		100.00000	99.9998	0.00020	99.99950	100.00050	0.0731	✓
		g		150.00000	150.0000	0.00000	149.99950	150.00050	0.109	✓
		g		180.00000	179.9999	0.00010	179.99950	180.00050	0.131	✓
		g		200.00000	199.9999	0.00010	199.99950	200.00050	0.041	✓
		mg		1.00000	1.0000	0.00000	0.99950	1.00050	5.8E-5	✓
		mg		10.00000	10.0000	0.00000	9.99950	10.00050	5.77E-5	✓
		mg		100.00000	100.0000	0.00000	99.99950	100.00050	5.77E-5	✓

JJ Calibrations, Inc. certifies that this instrument has been calibrated in accordance with the JJ Calibrations Quality Assurance Manual with the stated procedure using standards that are traceable to the National Institute of Standards and Technology (NIST), or other National Measurement Institutes (NMI's), or by using natural physical constants, intrinsic standards or ratio calibration techniques. The quality system and this certificate are in compliance with ANSI/NCCL Z540-1-1994, ISO/IEC 17025-2005, ISO 10012-1, the ISO 9000 family and QS 9000. The expanded uncertainties of measurements for this calibration are based upon 95% (2 sigma) confidence limits. Unless otherwise stated, a test accuracy ratio (TAR) of 4:1, if achievable, is maintained. The results reported herein apply only to the calibration of the item described above. This report may not be reproduced, except in full, without prior written consent of JJ Calibrations, Inc.  
 JJ Calibrations, Inc. quality system has been assessed and accredited to ISO/IEC 17025:2005.

Reviewer:

3 Issued 02/08/2013 Rev # 14

Inspector:

# Supplemental Calibration Report

Certificate Number: 413631



**JJ Calibrations, Inc.**

7007 SE Lake Rd  
Portland, OR 97267-2105  
Phone 503.786.3005  
FAX 503.786.2994

Customer: <b>Omni-Test Laboratories</b>	PO: <b>OTL-08-490</b>
Property ID: <b>OMNI-00131</b>	Order Date: <b>11/04/2008</b>
Make: <b>Ohaus</b>	Procedure: <b>DCN 500901</b>
Model: <b>500mg</b>	Calibrated on: <b>11/05/2008</b>
Serial #: <b>27503</b>	Technician: <b>92</b>
Description: <b>500mg WEIGHT</b>	

Parameter

Measurement Description	Range	Unit	Reference	UUT	Variance	Min	Max	Uncertainty
<b>Before/After</b>								Accredited = ✓
<b>Mass</b>		mg	500.0000	500.123	-0.1230	499.28	500.72	0.00011 ✓



## SCALE WEIGHT CALIBRATION DATA SHEET

Weight to be calibrated: 10 lb

ID Number: 132

Standard Calibration Weight: 10 lb

ID Number: 255

Scale Used: MTW-150K

ID Number: 353

Date: 2/19/13

By: A. Kravitz

Standard Weight (A) (Lb.)	Weight Verified (B) (Lb.)	Difference (A - B)	% Error
10.0	10.0	0.0	0

\*Acceptable tolerance is 1%.

*This calibration is traceable to NIST using calibrated standard weights.*

Technician signature:  Date: 2/19/13

WV: BRUCE DAVID

Wweigh-Tronix, Inc.  
7933-SW Nimbus Ave. #28  
Beaverton, OR 97005  
503-626-3008  
1-800-878-3008

# WEIGH-TRONIX

## SERVICE WORK ORDER

SHIP TO	NAME	OMNI ENVIRONMENTAL SERVICES	JOB No.	1111991
	ADDRESS	5465 SW WESTERN AVE	CUSTOMER No.	
CONTACT	CITY	BEAVERTON	Order Date	/ /
	PHONE	503 - 643-3788	Start Date	/ /
	FAX		Complete Date	1 / 11 / 99
	STATE	OR		
	ZIP	97075		
	CONTACT	Bruce or Richard		
BILL TO	NAME		P.O. No.	99-007
	ADDRESS	PO BOX 743		
	CITY			
	STATE			
	ATTN:			
	ZIP			

### EQUIPMENT

S/N	Location	Type	Cap.	Recommendations and Remarks
5547		WI-127	1K	10,000 DIV
21676		3030	1K	

### COMMENTS

Rental 1 Month

set up calibrated 1000 x 0.1 LB per. order tested. good.

### PARTS

2.5

Qty.	Description	Price	Total

### SERVICE SUMMARY

Reg.	Agree.	Prof.	Inst.
Hrs. @			
Mileage			
Parts			
Shop Supplies			
Other			
TOTAL			

ZONE \_\_\_\_\_ VEHICLE \_\_\_\_\_  
TECHNICIAN T.D.

**THIS IS NOT AN INVOICE**

I acknowledge all service has been performed satisfactorily, as stated above. All parts installed are warranted for thirty days from this date.

Authorized Signature Bruce Davis

Print Name Bruce Davis

WEIGH-TRONIX  
Rental / Sales / Service

**DAMAGE TO RENTAL/DEMO EQUIPMENT IS SOLELY THE RESPONSIBILITY OF THE USER WHILE IN THEIR POSSESSION!**

DISTRIBUTION: WHITE - OFFICE    YELLOW - FILE    PINK - CUSTOMER



# Thermal Metering System Calibration Y Factor

Manufacturer: Apex  
 Model: XC-60  
 Serial Number: \_\_\_\_\_  
 OMNI Tracking No.: 336  
 Calibrated Orifice:  Yes

<b>Average Gas Meter y Factor</b>
<b>1.013</b>

<b>Orifice Meter dH@</b>
<b>N/A</b>

Calibration Date: 11/30/12  
 Calibrated by: A. Kravitz  
 Calibration Frequency: 6 Months  
 Next Calibration Due: 5/30/2013  
 Instrument Range: 1.000 cfm  
 Standard Temp.: 68 oF  
 Standard Press.: 29.92 "Hg  
 Barometric Press., Pb: 29.6 "Hg  
 Signature/Date: *A. Kravitz* 12/10/12

### Previous Calibration Comparison

Date	5/21/2012	Acceptable Deviation (5%)	Deviation
y Factor	1.01	0.0505	0.003
Acceptance	Acceptable		

### Current Calibration

Acceptable y Deviation	0.020
Maximum y Deviation	0.002
Acceptable dH@ Deviation	N/A
Maximum dH@ Deviation	N/A
Acceptance	Acceptable

### Reference Standard \*

Standard Calibrator	Model	Standard Test Meter
	S/N	1
	Calib. Date	22-Aug-11
	Calib. Value	0.9980 y factor (ref)

Calibration Parameters	Run 1	Run 2	Run 3
Reference Meter Pressure ("H2O), Pr	0.00	0.00	0.00
DGM Pressure ("H2O), Pd	0.85	2.40	1.28
Initial Reference Meter	545.905	551.973	558.562
Final Reference Meter	551.973	558.562	567.703
Initial DGM	0	0	0
Final DGM	6.121	6.637	9.214
Temp. Ref. Meter (°F), Tr	68.0	68.0	68.0
Temperature DGM (°F), Td	82.0	82.0	82.0
Time (min)	40.1	27.1	50.3
Net Volume Ref. Meter, Vr	6.068	6.589	9.141
Net Volume DGM, Vd	6.121	6.637	9.214
<b>Gas Meter y Factor =</b>	<b>1.013</b>	<b>1.011</b>	<b>1.013</b>
Gas Meter y Factor Deviation (from avg.)	0.001	0.002	0.001
<b>Orifice dH@</b>	<b>N/A</b>	<b>N/A</b>	<b>N/A</b>
Orifice dH@ Deviation (from avg.)	N/A	N/A	N/A

where:

1. Deviation = |Average value for all runs - current run value|
- \*\* 2.  $y = [Vr \times (y \text{ factor (ref)}) \times (Pb + (Pr / 13.6)) \times (Td + 460)] / [Vd \times (Pb + (Pd / 13.6)) \times (Tr + 460)]$
- \*\* 3.  $dH@ = 0.0317 \times Pd / (Pb (Td + 460)) \times [(Tr + 460) \times \text{time}] / Vr ]^2$

\* Reference calibration is traceable to NIST through NIST Test # 40674, Kimble ASTM E1272, or NIST traceable laboratory

\*\* Equations come from EPA Method 5

The uncertainty of measurement is ±0.14 ft<sup>3</sup>/min. This is based on the reference standard having a TAR (Test Accuracy Ratio) of at least 4:1.

## DIFFERENTIAL PRESSURE GAUGE CALIBRATION DATA SHEET 0-1" Magnehelic Gauge

Range: 0-1" WC ID Number: 336 (B)

Calibration Instrument: Digital Manometer (A) ID Number: OMNI-396

Date: 12/10/12 By: A. Kowitz

**This form is to be used only in conjunction with Standard Procedure C-SPC.**

Range of Calibration Point ("WC)	Digital Manometer (A) ("WC)	Magnehelic Gauge (B) ("WC)	Difference (A - B)	% Error of Full Span*
0.0 - 0.2	<del>0.234</del> 0.163	<del>0.2</del> 0.17	0.01	1%
0.2 - 0.4	0.234	0.24	0.01	1%
0.4 - 0.6	0.451	0.46	0.01	1%
0.6 - 0.8	0.654	0.67	0.02	2%
0.8 - 1.0	0.917	0.93	0.02	2%

\*Acceptable tolerance is 4%.

The uncertainty of measurement is  $\pm 0.1"$  WC. This is based on the reference standard having a TAR (Test Accuracy Ratio) of at least 4:1.

Technician signature:  Date: 12/10/12  
 Reviewed by:  Date: 12/10/12



# Thermal Metering System Calibration Y Factor

Manufacturer: Apex  
 Model: XC-60  
 Serial Number: \_\_\_\_\_  
 OMNI Tracking No.: 335  
 Calibrated Orifice:  Yes

<b>Average Gas Meter y Factor</b>
<b>1.005</b>

<b>Orifice Meter dH@</b>
<b>N/A</b>

Calibration Date: 11/30/12  
 Calibrated by: A. Kravitz  
 Calibration Frequency: 6 Months  
 Next Calibration Due: 5/30/2013  
 Instrument Range: 1.000 cfm  
 Standard Temp.: 68 oF  
 Standard Press.: 29.92 "Hg r  
 Barometric Press., Pb: 29.6 "Hg  
 Signature/Date: *A. Kravitz* 12/10/12

### Previous Calibration Comparison

Date	5/21/2012	Acceptable Deviation (5%)	Deviation
y Factor	1.01	0.0505	0.005
Acceptance	Acceptable		

### Current Calibration

Acceptable y Deviation	0.020
Maximum y Deviation	0.002
Acceptable dH@ Deviation	N/A
Maximum dH@ Deviation	N/A
Acceptance	Acceptable

### Reference Standard \*

Standard Calibrator	Model	Standard Test Meter
	S/N	1
	Calib. Date	22-Aug-11
	Calib. Value	0.9980 y factor (ref)

Calibration Parameters	Run 1	Run 2	Run 3
Reference Meter Pressure ("H2O), Pr	0.00	0.00	0.00
DGM Pressure ("H2O), Pd	2.64	0.92	1.57
Initial Reference Meter	530.372	535.73	540.862
Final Reference Meter	535.73	540.862	545.905
Initial DGM	0	0	0
Final DGM	5.375	5.205	5.114
Temp. Ref. Meter (°F), Tr	64.0	68.0	69.0
Temperature DGM (°F), Td	74.0	80.0	82.0
Time (min)	23.3	37.8	28.5
Net Volume Ref. Meter, Vr	5.358	5.132	5.043
Net Volume DGM, Vd	5.375	5.205	5.114
Gas Meter y Factor =	1.007	1.004	1.004
Gas Meter y Factor Deviation (from avg.)	0.002	0.001	0.001
Orifice dH@	N/A	N/A	N/A
Orifice dH@ Deviation (from avg.)	N/A	N/A	N/A

where:

1. Deviation = |Average value for all runs - current run value|
- \*\* 2.  $y = [Vr \times (y \text{ factor (ref)}) \times (Pb + (Pr / 13.6)) \times (Td + 460)] / [Vd \times (Pb + (Pd / 13.6)) \times (Tr + 460)]$
- \*\* 3.  $dH@ = 0.0317 \times Pd / (Pb (Td + 460)) \times [(Tr + 460) \times \text{time}] / Vr \text{ } ^2$

\* Reference calibration is traceable to NIST through NIST Test # 40674, Kimble ASTM E1272, or NIST traceable laboratory

\*\* Equations come from EPA Method 5

The uncertainty of measurement is  $\pm 0.14 \text{ ft}^3/\text{min}$ . This is based on the reference standard having a TAR (Test Accuracy Ratio) of at least 4:1.

## DIFFERENTIAL PRESSURE GAUGE CALIBRATION DATA SHEET 0-1" Magnehelic Gauge

Range: 0-1" WC

ID Number: 335 (B)

Calibration Instrument: Digital Manometer (A) ID Number: OMNI-396

Date: 12/10/12


By: A. Kravitz

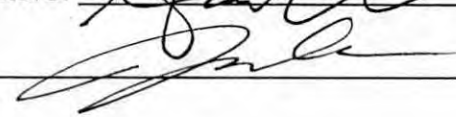
**This form is to be used only in conjunction with Standard Procedure C-SPC.**

Range of Calibration Point ("WC)	Digital Manometer (A) ("WC)	Magnehelic Gauge (B) ("WC)	Difference (A - B)	% Error of Full Span*
0.0 - 0.2	<del>0.780</del> 0.147	<del>0.74</del> 0.15	0.00	0%
0.2 - 0.4	0.257	0.26	0.00	0%
0.4 - 0.6	0.575	0.59	0.01	1%
0.6 - 0.8	0.780	0.79	0.01	1%
0.8 - 1.0	0.844	0.86	0.02	2%

\*Acceptable tolerance is 4%.

The uncertainty of measurement is  $\pm 0.1$ " WC. This is based on the reference standard having a TAR (Test Accuracy Ratio) of at least 4:1.

Technician signature:  Date: 12/10/12

Reviewed by:  Date: 12/10/12



Temperature Calibration EPA Method 28 and 5G							
BOOTH:	TEMPERATURE MONITOR TYPE:				IDENTIFICATION NUMBER:		
Emissions 1	Type K TC				OMNI 335/336		
REFERENCE TEMPERATURE MONITOR TYPE:					IDENTIFICATION NUMBER:		
Omega CL23A					OMNI 373		
CALIBRATION PERFORMED BY:		DATE:	AMBIENT TEMPERATURE:		BAROMETRIC PRESSURE:		
A. Uowitz		11/30/12	68		<del>29.60</del> 29.60		
Reference Point Source	Temperature Monitor (EF)						
	OMEGA Thermocouple Simulator Serial #	Method 28 Room	Method 5G Dilution Tunnel				Stack Dryer (Ts)
Meter (Tm)			Filters (Tf)		Tunnel (Tt)		
		A	B	A	B		
0	0	0	0	0	1	0	0
100	100	100	100	100	101	100	100
300	301	300	300	301	301	300	300
500	501	500	500	501	501	500	500
700	701	700	700	701	701	700	700

Technician signature:  Date: 11/30/12

## VWR Temperature Hygrometer Calibration Procedure and Data Sheet

Frequency: Every Two Years

Step 1: Locate NIST traceable standard.

Step 2: Place unit to be calibrated, tracking No. OMNI- 00343, inside OMNI desiccator box on the same shelf with the NIST traceable standard.

Step 3: After a period of not less than four hours record the temperature and humidity of both units in the spaces provide below.

Step 4: If the unit to be calibrated matches the NIST standard within  $\pm 4\%$ , it is acceptable. If not, the unit needs to be sent to a repair company or replaced.

### Verification Data:


Date: 9/12/12 Technician: A. Kwan

Time in desiccator: 08:20 Recording time: 13:27

NIST Standard Temperature: 75.3 °F NIST Standard Humidity: 12.6

Test Unit Temperature Reading: 75.2 °F Test Unit Humidity Reading: 12.4

Test unit OMNI- 343 is  or was not  within acceptable limits.

Technician Signature: 

Comments: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_



**Negative Pressure or Vacuum Measurement**

Zero the gage. Connect the source of vacuum or negative pressure to the right side gage connection (5) and proceed as described under Positive Pressure Measurement Section above. Remember that the pressure measured in this way is negative.

**Differential Pressure Measurement**

Differential pressures may be measured by connecting the higher (more positive) pressure to the left connection (2) and the lower pressure to the right connection (5).

**Storage**

Turn meter circuit switch to "off" position and withdraw "hook" point well clear of fluid (by turning Micrometer counter-clockwise) when gage is not in use. This will conserve the batteries and minimize build-up of oxides, etc., on the "hook." Keep the unit covered and in an area free of strong solvent fumes.

**Maintenance**

When the meter reading becomes reduced or the pointer movement gets sluggish with circuit on and "hook" point in fluid, the following should be done:

Remove the hook point (by unscrewing) and clean the tip lightly using fine crocus cloth. Wipe off all grit and dirt with a clean rag, reassemble and recheck meter operation.

If the meter operation continues to be sluggish, replace the size AA, 1 1/2 volt battery. (Replace the battery at least once a year to avoid deterioration of battery and damage to gage. Leakproof alkaline battery is recommended.)

replace the battery, remove center screw (10) located in the back of the

electronic enclosure. Cover (9) will come off exposing the battery. Pull the old battery out and push a new battery into the battery holder with the positive (center) terminal to the right (to the end marked with a + on the holder).

If the fluid becomes contaminated and requires replacement; empty old fluid from gage; flush out with clear water and replace with distilled water and Dwyer A126 Fluorescein Green Color Concentrate mixed 3/4 oz. concentrate to each quart of water. (CAUTION: Do not substitute other gage fluids as proper gage operation depends on use of the specified gage fluid to provide proper surface tension, wetting ability and electrolyte capability with unity specific gravity.)

If the gage bore is very dirty, a mild soap solution may be used to aid in cleaning prior to flushing with clear water. (CAUTION; Do not clean with liquid soaps, special solvents, degreasers, aromatic hydro-carbons, etc. Such cleaners and solvents frequently contain chlorine, fluorine, acetone and related compounds which will permanently damage the gage, and prevent proper operation.)

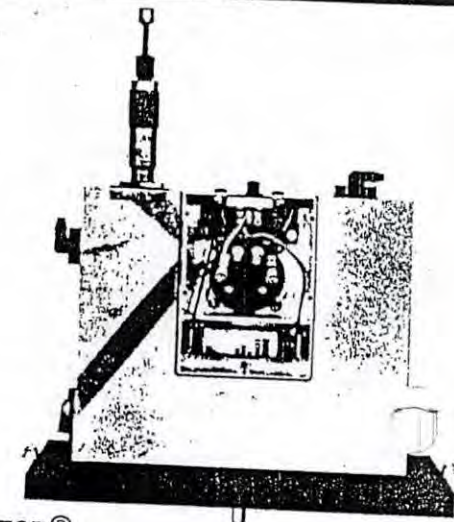
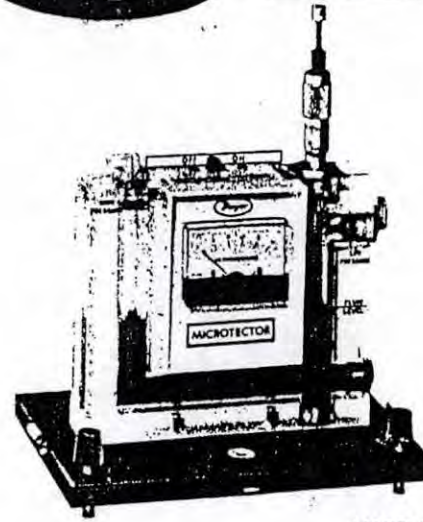
If meter becomes inoperative and cannot be made to operate properly by cleaning "hook" tip or replacing battery, return the entire gage to Dwyer Instruments, Inc., for service.

"Microtector"®  
A Product From  
Dwyer Instruments, Inc.,  
"The Low Pressure People"

38-440190-00



**MICROTECTOR®**  
Operating and Maintenance Instructions



**MICROTECTOR®**  
Specifications and Features\*

- Time Proven Hook Gage Manometer Combined with Modern Electronics For Easier, Faster, more Accurate Precision Pressure Measurements.
- ~~Accurate and Repeatable to 1.0002 inches water column (0.00009 P.S.F.).~~
- Pressure Range 0-2" w.c. Positive, Negative or Differential Pressures.
- Non Toxic and Inexpensive Gage Fluid Consists of Distilled Water Mixed with a Small Amount of Dwyer Color and Wetting Agent Concentrate.
- Convenient, Portable, Light Weight, and Self-Contained, the Unit Requires No External Power Connections and is Operated by a 1 1/2 Volt Penlight Cell.
- A.C. Detector Current Eliminates Hook Plating, Fouling and Erosion.
- Micrometer Complies with Federal Specification GGG-C-105A and is Traceable to a Master at the National Bureau of Standards.
- Three Point Mounting with Dual Leveling Adjustment and Circular Level Assure Rapid Set Up.
- Durablock® Precision Machined Acrylic Plastic Gage Body.
- Sensitive 0-50 Microamp D.C. Meter Acts as Detector and Also Indicates Battery and Hook Probe Condition.
- Heavy One Half Inch Thick Steel Base Plate Provides Steady Mounting.
- Top Quality Glass Epoxy Circuit Board and Solid State-Integrated Circuit Electronics.
- Electronic Enclosure of Tough Molded Styrene Acrylonitrile Provides Maximum Protection to Components Yet Allows Easy Access to Battery Compartment.
- Rugged Sheet Steel Cover and Carrying Case Protects the Entire Unit When Not in Use.
- Accessories Included are (2) 3 Foot Lengths Tygon Tubing, (2) 1/8" Pipe Thread Adapters and 3/4 oz. bottle of Fluorescein Green Color Concentrate with Wetting Agent.

\*Patent Applied For

Copyright 1970, Dwyer Instruments, Inc. ®

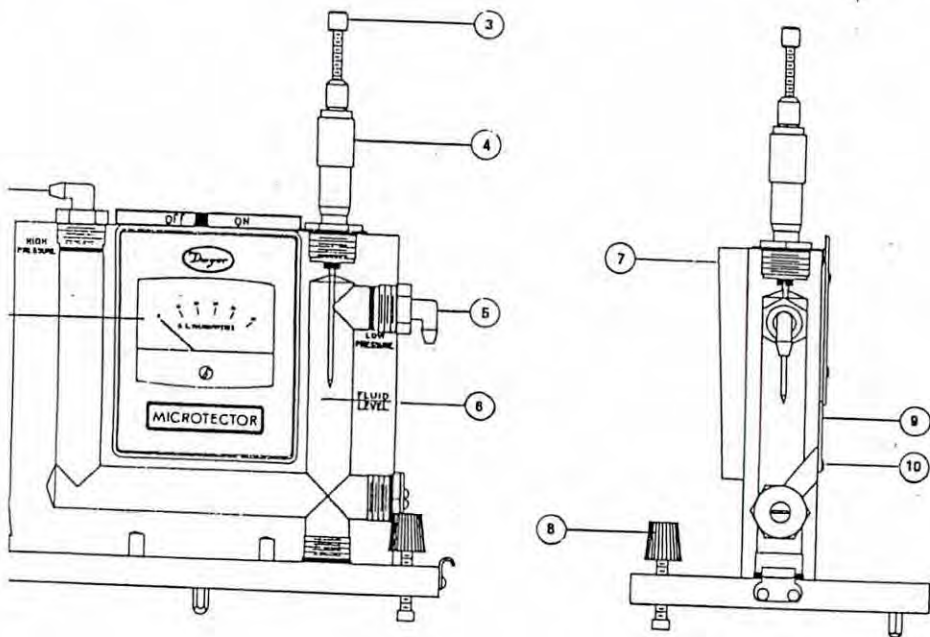


**DWYER INSTRUMENTS, INC.**  
P. O. Box 373, Michigan City, Indiana 46360, U.S.A.  
Phone: Area 219/872-9141  
Direct Chicago Line: Area 312/733-7883

**DWYER INSTRUMENTS, INC.**  
P. O. BOX 373 • MICHIGAN CITY, INDIANA 46360 U.S.A.  
Telephone 219/872-9141 or Chicago 312/733-7883

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## MICROTECTOR® GAGE

### Precision Pressure Measurement

The Dwyer Microtector® combines the proven principles of the Hook Gage manometer and modern solid state integrated circuit electronics. It provides an inexpensive means of achieving accuracy and repeatability within  $\pm .00025$  inches water column throughout its 0 to 2 inches w.c. range. It is truly a new standard in precision pressure measuring devices.

### Principles of Operation

Pressure to be measured is applied to the manometer fluid which is displaced in the leg of the manometer by an amount equal to  $\frac{1}{2}$  the applied pressure. A micrometer mounted hook is then lowered until it contacts the manometer gage fluid. The instant of contact is detected by the completion of a low power A.C. circuit. Current for this circuit is supplied by a  $\frac{1}{2}$  volt penlight cell feeding two transistor amplifiers which act as a driving multivibrator operating at a frequency of approximately two kilo-

hertz. Completion of the A.C. circuit activates a bridge rectifier which provides the signal for indication on a sensitive (0 to 50 microamps) D.C. microammeter.

On indication of contact the operator stops lowering the hook and reads the micrometer which indicates one half the applied pressure. By reading the micrometer to the closest .000125 inches a total accuracy of .00025 inches w.c. is easily achieved. The micrometer complies with Federal Specification GGG-C-105A and is traceable to a master at the National Bureau of Standards.

### Locating and Opening

Stand the Microtector and case on a firm flat level surface. Remove the cover by releasing the latches and lifting straight up. If it is necessary to move the gage without case, handle only the base plate or clear acrylic block. (CAUTION: Do not handle gage by grasping meter-electronic package housing Item 7 on drawing.)

### Fluid Level

Level the gage by adjusting the two front leveling screws (Item 8 on drawing) until the bubble in the spirit level is centered in the small circle. After leveling the gage, open both rapid shut off valve tube connectors (2 and 5). Back off the Micrometer (4), if necessary, to make sure that the point or "Hook" is not immersed in the gage fluid. The fluid level in the gage should now coincide with the mark on the right hand bore plus or minus approximately  $\frac{1}{32}$  inch (6). If the level of fluid is too high, fluid can be removed with an eye dropper, pipette or carefully poured out of the right connection (5). If the level is too low, remove the top left rapid shut off valve tube connector (2), and add distilled water pre-mixed with the proper amount of Dwyer green concentrate. (See maintenance instruction for proportions.) After correcting the fluid level, reinstall the rapid shut off connectors and with them in the open position, relevel the Microtector. The gage is now ready to be zeroed.

### Zeroing

Turn the Micrometer barrel (4) until its lower end just coincides with the zero mark on the internal vertical scale and the zero on the barrel scale coincides with the vertical line on the internal scale. Note that the internal scale is graduated every .025" from 0 to 1.00 inch and the barrel scale is graduated in one thousandths from 0 to .025." Turn the meter circuit switch at the top of gage to the "on" position. While holding the barrel at the zero position (and with the gage level), raise or lower the "hook" by turning the top knurled knob (3) until the "hook" or point is above, but near the fluid.

Check to be sure that the meter (1) registers zero. Watch the meter, hold the barrel (4) and lower the hook slowly by turning the top knurled knob (3). As the knob is turned, the point of the "hook" will contact the fluid and the meter pointer will move from zero to some upscale position. After making contact, turn the hook out of the fluid by turning the Micrometer barrel counter-clockwise to a reading of .010 or more. Again watch the meter and, this time, lower the hook by turning the Micrometer barrel. The

"hook" position where the meter pointer begins to move up scale is the zero position. This position should correspond to the zero reading on the Micrometer. Adjust the hook in relation to the Micrometer barrel by turning the top knob while holding the barrel steady. Repeat lowering the hook, watching the meter for contact, and adjusting the hook until the zero position and zero reading exactly coincide. The gage is now zeroed and should not be moved.

An alternate method of zeroing and reading can be used wherein, instead of zeroing the gage completely, a zero correction reading is taken and recorded then subtracted from the final reading. Comparable results can be obtained either method.

### Positive Pressure Measurement

With the fluid at its proper level, a pressure of 2.0" water column maximum can be measured. Positive pressure should be applied to the top left connection (2) with the Micrometer zeroed as described above. This will permit simple direct readings to be taken.

After an unknown pressure has been applied at the top left connection, the fluid level will drop in the left bore and rise over the "hook" point in the right bore. Note the indicating meter pointer has moved upscale because the "hook" is immersed in the fluid. Turn the Micrometer counter-clockwise until the "hook" point leaves the fluid as indicated by the meter pointer dropping to zero on scale. Then slowly turn the Micrometer down until its point or "hook" just touches the fluid surface causing movement of the meter pointer. Withdraw the hook and repeat several times noting each time the Micrometer reading where the meter pointer movement begins. The average of these readings multiplied by two is the pressure applied to the gage. (Avg. reading  $\times 2 =$  pressure applied in inches w.c.)

When the readings are complete the pressure should be removed and the zero-setting of the Microtector® rechecked. Any change in the zero position will indicate inaccurate readings. Should this happen the zero-set and pressure measurement procedure should be repeated.



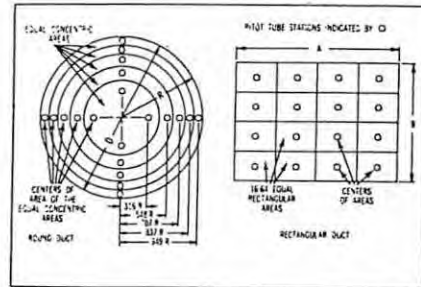
# AIR VELOCITIES WITH THE DWYER PITOT TUBE

## AIR VELOCITY

The total pressure of an air stream flowing in a duct is the sum of the static or bursting pressure exerted upon the sidewalls of the duct and the impact or velocity pressure of the moving air. Through the use of a pitot tube connected differentially to a manometer, the velocity pressure alone is indicated and the corresponding air velocity determined.

For accuracy of plus or minus 2%, as in laboratory applications, extreme care is required and the following precautions should be observed:

1. Duct diameter 4" or greater.
2. Make an accurate traverse per sketch at right, calculate the velocities and average the readings.
3. Provide smooth, straight duct sections a minimum of 8½ diameters in length upstream and 1½ diameters downstream from the pitot tube.
4. Provide an egg crate type straightener upstream from the pitot tube.



In making an air velocity check select a location as suggested above, connect tubing leads from both pitot tube connections to the manometer and insert in the duct with the tip directed into the air stream. If the manometer shows a minus indication reverse the tubes. With a direct reading manometer, air velocities will now be shown in feet per minute. In other types, the manometer will read velocity pressure in inches of water and the corresponding velocity will be found from the curves in this bulletin. If circumstances do not permit an accurate traverse, center the pitot tube in the duct, determine the center velocity and multiply by a factor of .9 for the approximate average velocity. Field tests run in this manner should be accurate within plus or minus 5%.

The velocity indicated is for dry air at 70°F., 29.9" Barometric Pressure and a resulting density of .075#/cu. ft. For air at a temperature other than 70°F. refer to the curves in this bulletin. For other variations from these conditions, corrections may be based upon the following data:

$$\text{Air Velocity} = 1096.2 \sqrt{\frac{PV}{D}}$$

where PV = velocity pressure in inches of water

D = Air density in #/cu. ft.

$$\text{Air Density} = 1.325 \times \frac{P_B}{T}$$

where P<sub>B</sub> = Barometric Pressure in inches of mercury

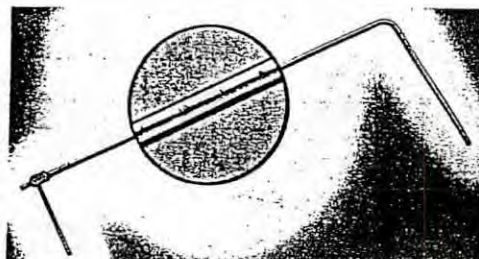
T = Absolute Temperature (indicated temperature °F plus 460)

Flow in cu. ft. per min. = Duct area in square feet x air velocity in ft. per min.



### AIR VELOCITY CALCULATOR

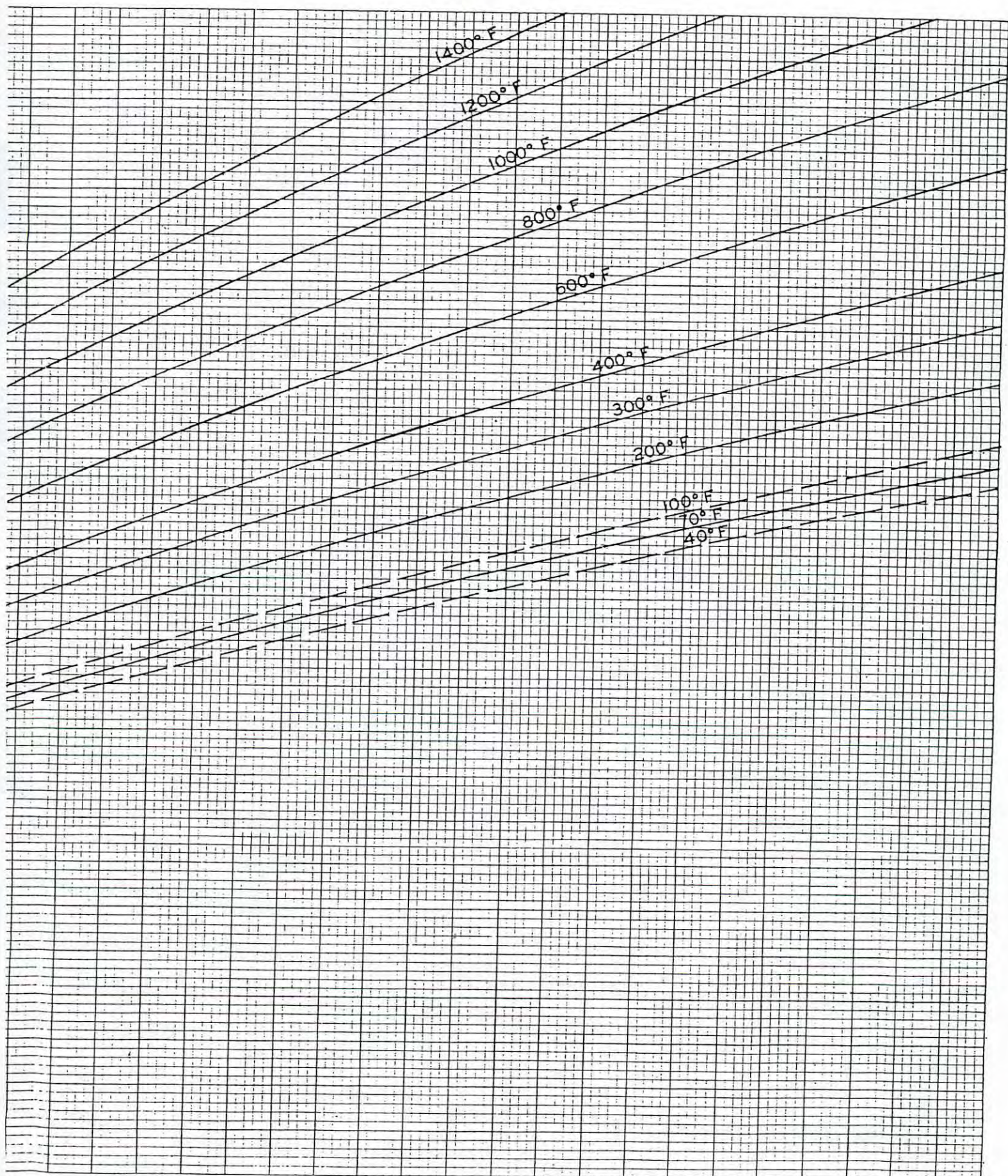
Computes velocity based on air density corrected for conditions of temperature and pressure. Eliminates tedious calculations. Ranges from .01 to 10" water corresponding to 400 to 20,000 FPM. Furnished with each pitot tube.



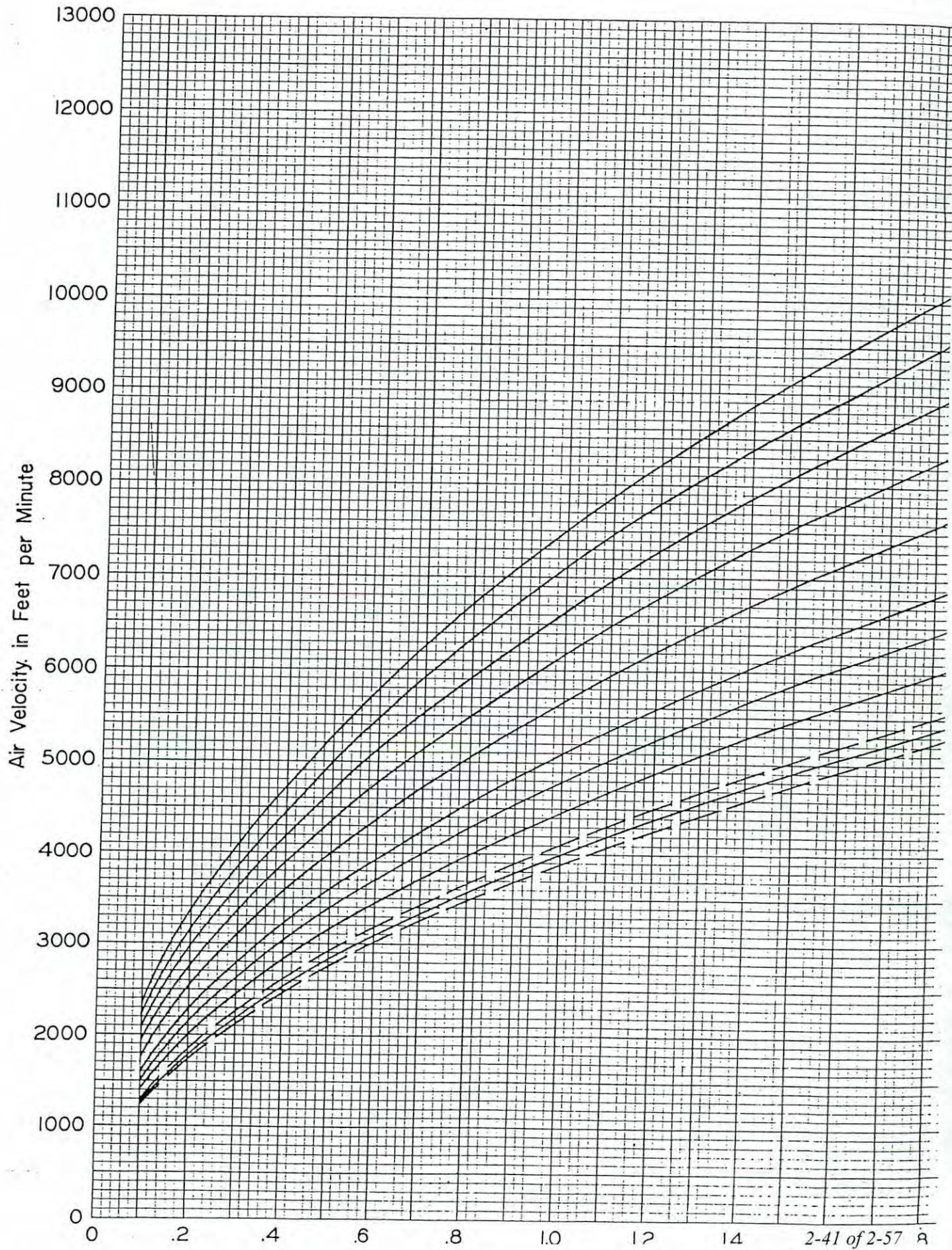
### STAINLESS STEEL PITOT TUBES

Test confirmed unity coefficient and lifetime construction of No. 304 stainless steel. Inch graduations show depth of insertion for traversing. Complies with AMCA and ASHRAE specifications. Sizes 12" to 60" long. Hand or fixed mounting types.

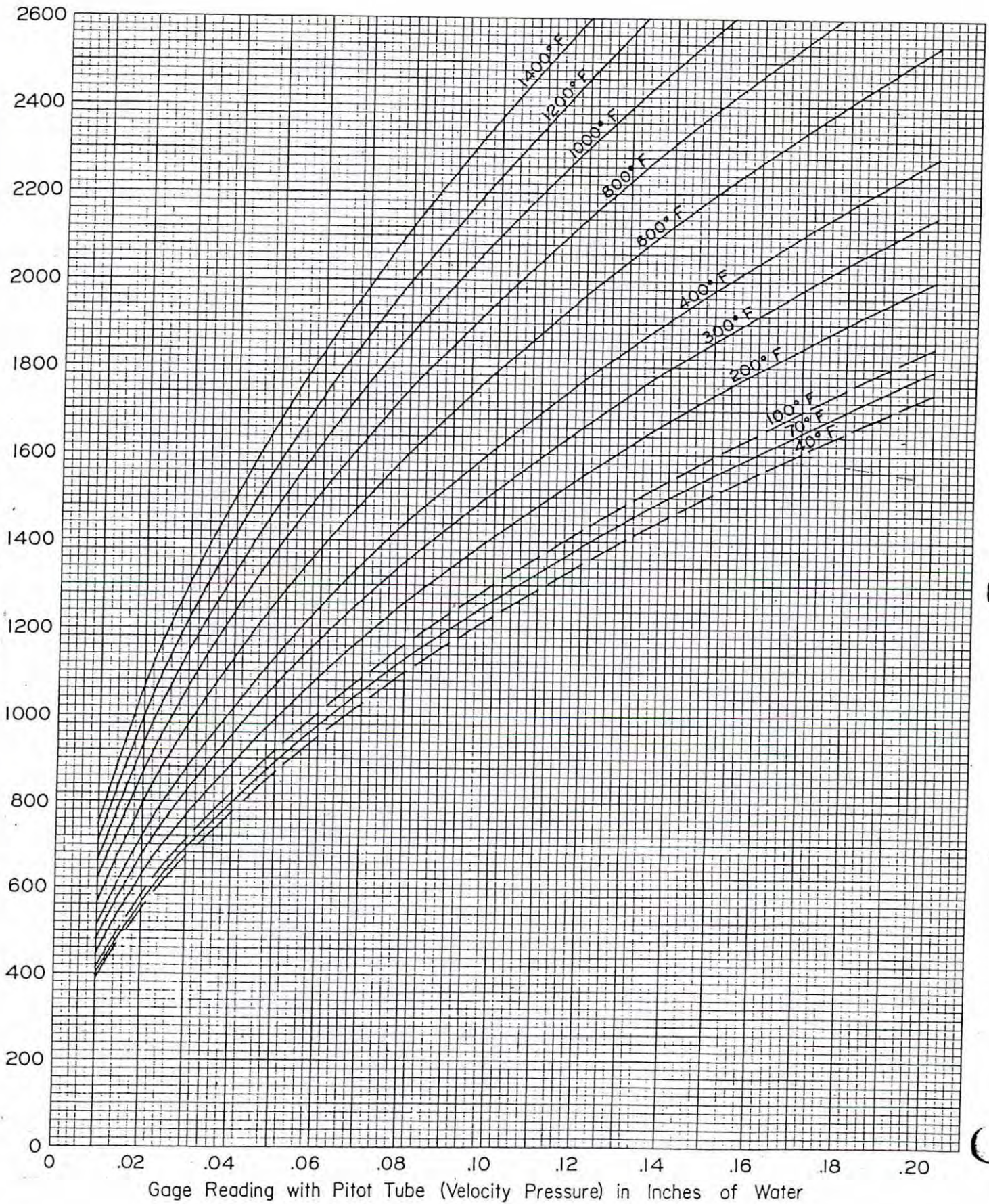




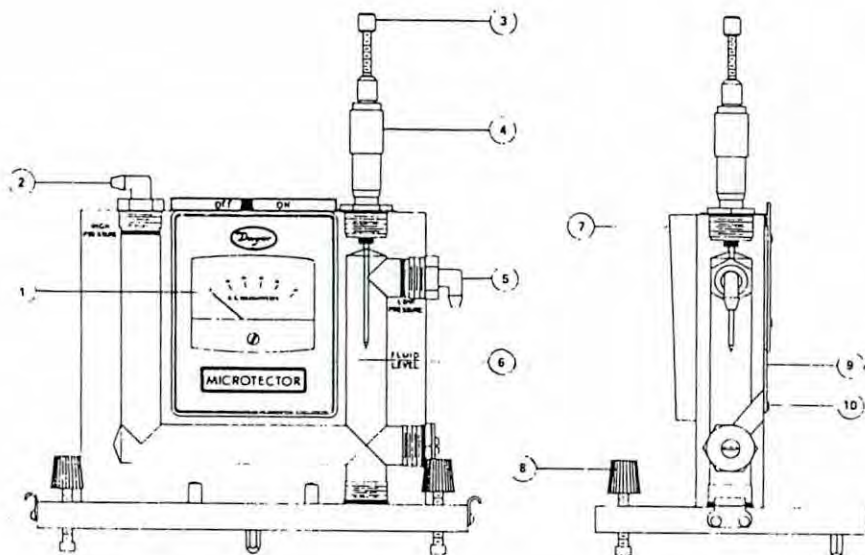












### MICROTECTOR® GAGE

#### Precision Pressure Measurement

The Dwyer Microtector® combines the time proven principles of the Hook Gage type manometer and modern solid state integrated circuit electronics. It provides an inexpensive means of achieving accuracy and repeatability within  $\pm .00025$  inches water column throughout its 0 to 2 inches w.c. range. It is truly a new standard in precision pressure measuring devices.

#### Principles of Operation

A pressure to be measured is applied to the manometer fluid which is displaced in each leg of the manometer by an amount equal to  $\frac{1}{2}$  the applied pressure. A micrometer mounted point is then lowered until contacts the manometer gage fluid. The instant of contact is detected by completion of a low power A.C. circuit. Current for this circuit is supplied by a  $1\frac{1}{2}$  volt penlight cell feeding two semiconductor amplifiers which act as a free-running multivibrator operating at a frequency of approximately two kilohertz.

Completion of the A.C. circuit activates a bridge rectifier which provides the signal for indication on a sensitive (0 to 50 microamps) D.C. microammeter.

On indication of contact the operator stops lowering the point and reads the micrometer which indicates one half the applied pressure. By interpolating eight divisions, (each being  $.000125$ " w.c.) between  $.001$  micrometer graduations, a total accuracy of  $.00025$  can easily be achieved. The micrometer complies with Federal Specification GGG-C-105A and is traceable to a master at the National Bureau of Standards.

#### Locating and Opening

Stand the Microtector® and case on a firm flat level surface. Remove the cover by releasing the latches and lifting straight up. If it is necessary to move the gage without case, handle only the base plate or clear acrylic block. (CAUTION: Do not handle gage by grasping meter-electronic package housing Item 7 on drawing.)

#### Fluid Level

Level the gage by adjusting the two front leveling screws (Item 8 on drawing) until the bubble in the spirit level is centered in the small circle. After leveling the gage, open both rapid shut off valve tube connectors (2 and 5). Back off the Micrometer (4), if necessary, to make sure that the point is not immersed in the gage fluid. The fluid level in the gage should now coincide with the mark on the right hand bore plus or minus approximately  $\frac{1}{32}$  inch (6). If the level of fluid is too high, fluid can be removed with an eye dropper pipette or carefully poured out of the right connection (5). If the level is too low, remove the top left rapid shut off valve tube connector (2), and add distilled water pre-mixed with the proper amount of Dwyer green concentrate. (See maintenance instruction for proportions.) After correcting the fluid level, reinstall the rapid shut off connectors and with them in the open position, relevel the Microtector.® The gage is now ready to be zeroed.

#### Zeroing

Turn the Micrometer barrel (4) until its lower end just coincides with the zero mark on the internal vertical scale and the zero on the barrel scale coincides with the vertical line on the internal scale. Note that the internal scale is graduated every  $.025$ " from 0 to 1.00 inch and the barrel scale is graduated in one thousandths from 0 to  $.025$ ". Turn the meter circuit switch at the top of gage to the "on" position. While holding the barrel at the zero position (and with the gage level), raise or lower the point by turning the top knurled knob (3) until the point is above, but near the fluid.

Check to be sure that the meter (1) registers zero. Watch the meter, hold the barrel (4) and lower the point slowly by turning the top knurled knob (3). As the knob is turned, the point will contact the fluid and the meter pointer will move from zero to some upscale position. After making contact, turn the point out of the fluid by turning the Micrometer barrel counter-clockwise to a reading of  $.010$  or more. Again watch the meter and, this time, lower the point by turning the Micrometer barrel. The point position where the meter pointer begins to move up scale is the zero position. This position

should correspond to zero reading on the Micrometer. Adjust the point in relation to the Micrometer barrel by turning the top knob while holding the barrel steady. Repeat lowering the point, watching the meter for contact, and adjusting the point until the zero position and zero reading exactly coincide. The gage is now zeroed and should not be moved.

An alternate method of zeroing and reading can be used wherein, instead of zeroing the gage completely, a zero correction reading is taken and recorded, then subtracted from the final reading. Comparable results can be obtained with either method.

#### Positive Pressure Measurement

With the fluid at its proper level, a pressure of 2.0" water column maximum can be measured. Positive pressure should be applied to the top left connection (2) with the Micrometer zeroed as described above. This will permit simple direct reading to be taken.

After an unknown pressure has been applied at the top left connection, the fluid level will drop in the left bore and rise over the point in the right bore and rise over the point in the right bore. Note the indicating meter point has moved upscale because the point is immersed in the fluid. Turn the Micrometer counter-clockwise until the point leaves the fluid as indicated by the meter pointer dropping to zero or scale. Then slowly turn the Micrometer down until its point just touches the fluid surface causing movement of the meter pointer. Withdraw the point and repeat several times noting each time the Micrometer reading where the meter pointer movement begins. The average of these readings multiplied by two is the pressure applied to the gage. (Avg. reading  $\times 2 =$  pressure applied in inches w.c. The degree of uncertainty for the operator and instrument is indicated by the difference in these readings.)

When the readings are complete the pressure should be removed and the zero-setting of the Microtector® rechecked. Any change in the zero position will indicate inaccurate readings. Should this happen the zero-set and pressure measurement procedure, should be repeated.

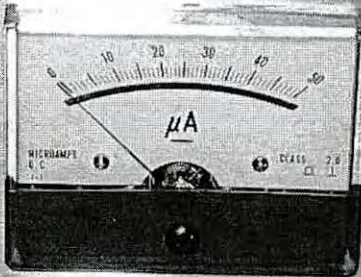




HIGH PRESSURE

OFF ON

Dwyer



MICROTECTOR

Dwyer Instruments Inc.  
MICHIGAN CITY, INDIANA 46360 U.S.A.

LOW PRESSURE

FLUID LEVEL

GA + 115004-00

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1430



# Certificate of Calibration

Certificate Number: **525343**



**JJ Calibrations, Inc.**

7007 SE Lake Rd  
 Portland, OR 97267-2105  
 Phone 503.786.3005  
 FAX 503.786.2994

**Omni-Test Laboratories**  
 13327 NE Airport Way  
 Portland, OR 97230

Property #: **OMNI-00417**  
 User: **N/A**  
 Department: **N/A**  
 Make: **Extech**  
 Model: **451126**  
 Serial #: **08120397**  
 Description: **Anemometer**  
 Procedure: **DCN 404947/400331**  
 Accuracy: **± 3% READING**

PO: **OTL-13-003**  
 Order Date: **2/6/2013**  
 Authorized By: **N/A**  
 Calibrated on: **2/7/2013**  
 \*Recommended Due: **2/7/2014**  
 Environment: **20 °C 40 % RH**  
 As Received: **Within Tolerance**  
 As Returned: **Within Tolerance**  
 Action Taken: **Calibrated**  
 Technician: **112**

Remarks: \* Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired  
**Returned/returned in case.**

### Standards Used

Std ID	Manufacturer	Model	Nomenclature	Due Date	Trace ID
568	TSI	8705	DP-CALC	9/10/2013	513436
497A	Hart Scientific	1502A	Precision Digital Thermometer	8/14/2013	511627
601A	Burns Engineering	200G05B085	INDUSTRIAL PRT	2/7/2014	496515

Parameter	Measurement Description	Range Unit	Measurement Data			
			Reference	UUT	Variance	Min Max
<b>Before/After</b>						
<b>Air Velocity</b>						
		FPM	545.0	541	4.0	529.0 561.0
		FPM	940.0	925	15.0	912.0 968.0
		FPM	1590.0	1612	-22.0	1542.0 1638.0
<b>Temperature / Ambient</b>						
		°F	72.280	71.72	0.560	70.280 74.280

JJ Calibrations, Inc. certifies that this instrument has been calibrated in accordance with the JJ Calibrations Quality Assurance Manual with the stated procedure using standards that are traceable to the National Institute of Standards and Technology (NIST), or other National Measurement Institutes (NMI's), or by using natural physical constants, intrinsic standards or ratio calibration techniques. The quality system and this certificate are in compliance with ANSI/NCSL Z540-1-1994, ISO/IEC 17025-2005, ISO 10012-1, the ISO 9000 family and QS 9000. The expanded uncertainties of measurements for this calibration are based upon 95% (2 sigma) confidence limits. Unless otherwise stated, a test accuracy ratio (TAR) of 4:1, if achievable, is maintained. The results reported herein apply only to the calibration of the item described above. This report may not be reproduced, except in full, without prior written consent of JJ Calibrations, Inc.  
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 Reviewer

Issued 2/8/2013

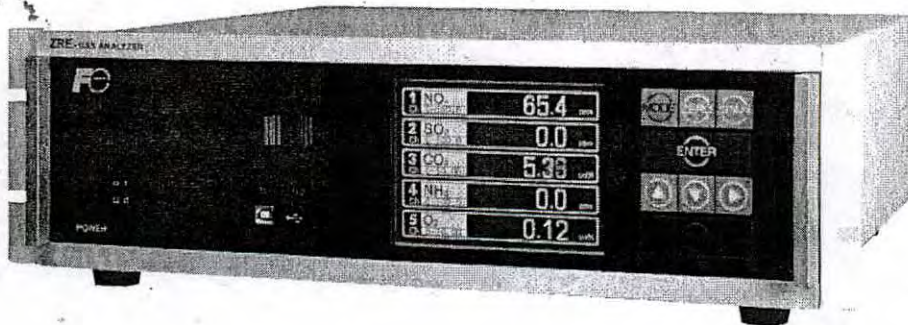
Rev # 14

  
 Inspector



**NDIR TYPE  
INFRARED GAS  
ANALYZER**

TYPE: ZRE





## WOOD MOISTURE CONTENT CALIBRATION WORKSHEET

Moisture Content Standard OMNI ID #: OMNI-00431 (S40P)

Reference Moisture Content Standard: OMNI # 00430

[ # 430 ] ~~# (431)~~ ~~# (430)~~ <sup>JE</sup>

Date	Temp. (°F)	Barometric Pressure (in Hg)	Fixed Moisture %	Fixed Moisture %	Observed Moisture % <span style="font-size: small;">[ #431 ]</span>	Initials	
4/29/11	72	30.3	22%	12%	<del>22%</del> <del>12%</del> <del>22%</del> <del>12%</del>	SW	
8/10/11	85	29.2	22%	12%	<del>22%</del> <del>12%</del> <del>22%</del> <del>12%</del>	SW	
11/29/11	73	30.15	22%	12%	<del>22%</del> <del>12%</del> <del>22%</del> <del>12%</del>	SW	
6/14/12	71	30.21	22%	12%	12.0/22.0	JE	
9/19/2012	74	30.20	22%	12%	12.0/22.0	JE	
12/31/2012	67° F	30.25 in Hg	22%	12%	12.0	22.0	JE
3/28/2013	71 °F	30.10 in Hg	22%	12%	12.0	22.0	JE
			22%	12%			
			22%	12%			
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			22%	12%			

Notes: \_\_\_\_\_  
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Technician signature:  Date: 4/29/11

*Model: 7900 Series  
Morso Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark*

## **Example Calculations**



## Equations and Sample Calculations - Method 5G

Equations used to calculate the parameters listed below are described in this appendix. Sample calculations are provided for each equation. The raw data and printout results from a sample run are also provided for comparison to the sample calculations.

BR	Dry burn rate, kg/hr
$m_n$	Total particulate matter collected, mg
$V_{m(\text{std})}$	Volume of gas sampled corrected to standard conditions, dscf
$v_s$	Average dilution tunnel gas velocity, ft/sec
$C_s$	Particulate concentration, g/dscf
$Q_{sd}$	Average dilution tunnel gas flow rate, dscf/min
E	Particulate emission rate, lbs/hr
PR	Proportional rate variation, %

## Dry Burn Rate

Using equation 28-3:

$$BR = \frac{60 \times W_{wd}}{\theta} \times \frac{100 - \%M_w}{100}$$

Where,

- BR = Dry burn rate, lb/hr  
W<sub>wd</sub> = Mass of wood burned (wet basis) during test run, lb  
θ = Total time of test run, minutes  
%M<sub>w</sub> = Average moisture content of test fuel charge, wet basis percent

Sample Calculation:

Dry basis moisture of fuel = 20.03%

Using the equation 28-2 for converting dry basis moisture to wet basis moisture,

$$\%M_w = \frac{20.03 \times 100}{20.03 + 100}$$

$$\%M_w = 16.69\%$$

The wet weight of the fuel charge was 7.8 pounds. Converting pounds to kilograms yields a weight of 3.538 kg. The run time for this run was 180 minutes. Therefore, the burn rate equation appears thus:

$$BR = \frac{60 \times 3.538 \times (100 - 16.69)}{180 \times 100}$$

$$BR = 0.98 \text{ kg/hr} = 2.17 \text{ lb/hr}$$



## Total Particulate Matter Collected

$$m_n = F_1 + F_2 + R - (V_a \times B_a)$$

Where:

- $m_n$  = Total particulate matter collected, mg
- $F_1$  = Particulate matter collected on front filter, mg
- $F_2$  = Particulate matter collected on rear filter, mg
- $R$  = Residue from evaporated probe and filter holder acetone rinse, mg
- $V_a$  = Volume of acetone evaporated probe and filter holder acetone rinse, ml
- $B_a$  = Acetone blank value, mg/ml

Sample Calculation:

$$m_n = 12.6 - 0.4 + 4.7 - (180 \times 0.0040)$$

$$m_n = 16.2 \text{ mg}$$

## Volume of Gas Sampled Corrected to Dry Standard Conditions

Using equation 5-1:

$$V_{m(std)} = V_m \times Y \times \left( \frac{T_{std}}{P_{std}} \right) \times \frac{(P_b + \frac{\Delta H}{13.6})}{T_m}$$

Where:

- K = 17.64 °R/in. Hg
- T<sub>std</sub> = 528 °R
- P<sub>std</sub> = 29.92 in. Hg
- V<sub>m</sub> = Volume of gas sample measured at the dry gas meter, dcf
- Y = Dry gas meter calibration factor, dimensionless
- P<sub>b</sub> = Barometric pressure at the testing site, in. Hg
- ΔH = Average pressure differential across the orifice meter, in. H<sub>2</sub>O
- T<sub>m</sub> = Absolute average dry gas meter temperature, °R

Sample Calculation:

$$V_{m(std)} = 98.434 \times 1.01 \times \left( \frac{528}{29.92} \right) \times \frac{30.03 + \frac{0.7}{13.6}}{532.5}$$

$$V_{m(std)} = 99.116 \text{ ft}^3$$



## Dilution Tunnel Gas Velocity

Using equations 2-7 and 2-6, calculated at each recorded interval:

$$v_s = k_p \times C_p \times \sqrt{\Delta P} \times \sqrt{\frac{T_{s(avg)}}{P_s \times M_s}}$$

$$M_s = M_d \times (1 - B_{ws}) + 18.0 \times B_{ws}$$

Where:

- $v_s$  = Average dilution tunnel gas velocity, ft/sec
- $k_p$  = Pitot tube constant:  $85.49 \frac{ft}{sec} \left[ \frac{(lb/lb-mole) \times (inches\ Hg)}{(^{\circ}R) \times (inches\ H_2O)} \right]^{\frac{1}{2}}$
- $C_p$  = Pitot tube coefficient (0.99 for standard pitot tube; 0.84 may be used for S-type pitot tubes constructed according to Method 2 procedures), unitless
- $\Delta P$  =  $\Delta P$  measured during the pre-test flow traverse of the dilution tunnel; the square root of the  $\Delta P$  values are averaged for this calculation, in.  $H_2O$
- $P_b$  = Barometric pressure at test site, in. Hg
- $P_g$  = Static Pressure of tunnel, in. Hg
- $P_s$  = Absolute tunnel pressure, =  $P_b + P_g$
- $M_s$  = Molecular weight of tunnel gas; assume  $M_d = 29$  lb/lb-mole (per method 5G)
- $B_{ws}$  = Moisture content of dilution tunnel gas, ratio; assume 4% (per method 5G)
- $T_s$  = Dilution tunnel temperature,  $^{\circ}R$ ; ( $^{\circ}R = ^{\circ}F + 460$ )

Sample calculation:

$$M_s = 29 \times (1 - 0.04) + 18.0 \times 0.04 = 28.56$$

$$v_s = 85.49 \times 0.99 \times \sqrt{0.0351} \times \sqrt{\frac{(548)}{(30.03 + \frac{-0.45}{13.6}) \times (28.56)}}$$

$$v_s = 12.69 \frac{ft}{sec}$$

## Particulate Concentration

Using equation 5G-2:

$$C_s = 0.001 \frac{g}{mg} \times \frac{m_n}{V_{m(std)}}$$

Where:

$C_s$  = Concentration of particulate matter in stack gas, dry basis, corrected to standard conditions, g/dscf

$m_n$  = Total mass of particulate matter collected in the sampling train, mg

$V_{m(std)}$  = Volume of gas sampled corrected to dry standard conditions, dscf

Sample calculation:

$$C_s = \frac{0.001 \times 16.2}{99.116}$$

$$C_s = 0.000163 \text{ g/dscf}$$



## Average Dilution Tunnel Gas Flow Rate

Using equation 2-8, calculated at each recorded interval:

$$Q_{sd} = 3600 \times (1 - B_{ws}) \times v_s \times A \times \frac{T_{std}}{T_{s(avg)}} \times \frac{P_s}{P_{std}}$$

Where:

- $Q_{sd}$  = Gas flow rate corrected to dry, standard conditions, dscf/hr
- 3600 = Conversion from seconds to hours
- $B_{ws}$  = Moisture content of dilution tunnel gas, ratio; assume 4% (per method 5G)
- $v_s$  = Average dilution tunnel gas velocity, ft/sec
- $A$  = Cross sectional area of dilution tunnel, ft<sup>2</sup>
- $T_{std}$  = Standard absolute temperature, 538°R
- $T_{s(avg)}$  = Average absolute dilution tunnel temperature, °R, (°R = °F + 460)
- $P_b$  = Barometric pressure at test site, in. Hg
- $P_g$  = Dilution tunnel static pressure, in. Hg
- $P_s$  = Absolute dilution tunnel gas pressure, in Hg, (Hg =  $P_b + P_g$ )
- $P_{std}$  = Standard absolute pressure, 29.92 in Hg

Sample calculation:

$$Q_{sd} = 3600 \times (1 - 0.04) \times 12.69 \times \frac{(\pi \times 3^2)}{144} \times \frac{528}{548} \times \frac{30.03 + \frac{-0.45}{13.6}}{29.92}$$

$$Q_{sd} = 8313.36 \text{ dscf/hr} = 138.56 \text{ dscf/min}$$

## Particulate Emission Rate

Using equation 5G-3 and 5G-4:

$$E = C_s \times Q_{sd}$$

$$E_{adj} = K_3 \times E^{0.83}$$

Where:

- $E$  = Particulate emission rate, g/hr
- $E_{adj}$  = Particulate emission rate, adjusted, g/hr
- $C_s$  = Concentration of particulate matter in the stack, corrected to dry, standard conditions, g/dscf
- $Q_{sd}$  = Average dilution tunnel gas flow rate, dscf/hr
- $K_3$  = Constant, 1.82 for metric units, 0.643 for English units

Sample calculation:

$$E = 0.000163 \times 8313.36$$

$$E = 1.36 \text{ g/hr}$$

$$E_{adj} = 1.82 \times 1.36^{0.83}$$

$$E = 2.35 \text{ g/hr}$$



## Proportional Rate Variation

Using equation 5H-9, calculated at each recorded interval:

$$PR = \frac{\theta \times (V_{mi} \times V_s \times T_m \times T_{si})}{10 \times (V_m \times V_{si} \times T_s \times T_{mi})} \times 100$$

Where:

- PR = Percent proportional rate
- $\theta$  = Time of test, min
- $S_i$  = Measured tracer gas concentration for the "i<sup>th</sup>" interval, in this case, the inverse of the calculated flow in the stack based on CO<sub>2</sub> concentrations in the stack and in the dilution tunnel
- $V_{mi(\text{std})}$  = Volume of gas sample measured by the dry gas meter during the "i<sup>th</sup>" 10 minute interval, dscf
- $V_m$  = Volume of gas sample as measured by dry gas meter, dscf
- $V_{si}$  = Average gas velocity in the dilution tunnel during each 10 minute interval, i, of the test run, m/sec
- $V_s$  = Average gas velocity in the dilution tunnel, m/sec
- $T_{mi}$  = Absolute average dry gas meter temperature during each 10 minute interval, i, of the test run, °R
- $T_m$  = Absolute average dry gas meter temperature, °R
- $T_{si}$  = Absolute average gas temperature in the dilution tunnel during each 10 minute interval, i, of the test run, °R
- $T_s$  = Absolute average gas temperature in the dilution tunnel, °R

Sample calculation (for the reading at 50 minutes into test run 1):

$$PR = \frac{180 \times 5.6 \times 12.69 \times 533 \times 552}{10 \times 98.434 \times 12.63 \times 548 \times 532} \times 100$$

$$PR = 103.8\%$$

Model: 7900 Series  
Morsø Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark

## **Section 3**

### **Owner's Manual(s)**





By appointment to The Royal Danish Court

# **morsø**

## **Installation and Operating Instructions**

### **7900 series**

**For use in North America**



**Morsø 7943**

Read this entire manual before you install and use your new room heater. If this room heater is not properly installed, a house fire may result. To reduce the risk of fire, follow the installation instructions. Failure to follow instructions may result in property damage, bodily injury, or even death.

Contact local building officials about restrictions and installation/inspection-requirements in your area.

Save these instructions

**MORSØ JERNSTØBERI A/S . DK-7900 NYKØBING MORS**  
E-Mail: [stoves@morsoe.com](mailto:stoves@morsoe.com) · Website: [www.morsoe.com](http://www.morsoe.com)

**We congratulate you on your choice of a Morsø stove. Morsø has been producing some of the world's best stoves since 1853. If you follow this installation- and operating instruction carefully, we can assure you many years of warmth and pleasure.**

#### Optional Accessories

A wide range of accessories (such as handling gloves, fireside tools, glass cleaner and heatproof paint) are available for use with your Morsø stove. They help with day-to-day running and maintenance. Contact your Morsø dealer for more information.

The Morsø 7900 series meets the U.S. Environmental Protection Agency's emission limits for wood heaters sold on or after July 1, 1990



The Morsø 7900 series have been tested by OMNI-Test Laboratories, Inc. The test standards are ANSI/UL-1482 for the United States and ULC S627 for Canada.

**The stove is listed for burning wood only. Do not burn other fuels.**

Under specific test conditions this heater has been shown to deliver heat at rates ranging from 11 600 - 26 700 BTU/hr.

#### Cast iron

Cast iron is a live material. There are no two ovens that are identical. This is partly due to the tolerances of the casting process, partly because the ovens are a work of craftsmanship. Minor unevennesses may also occur in the cast iron surface.

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## 1.0 Installation of your Morsø stove

Installation of woodburning stoves must be safe and legal.

If your Morsø stove is not installed correctly, it may cause a house fire. To reduce the risk of fire, the installation instructions must be followed carefully. Contact the local building officials about restrictions and installation inspection in your area.

Before you start installing your stove, make sure that:

- The stove and chimney connection are placed far enough from combustible materials to meet all clearance requirements.
  - The floor protection must be adequate and must be made correctly according to the requirements.
- All necessary approvals are needed from the local building officials.

The data plate, which is located on the back of the stove, provides information regarding safety testing information, name of certified testing laboratory, and installation requirements.

Installation requirements vary in different districts, and the local building officials have the final authorization to approve your installation. You should discuss the installation with them before beginning. Please ask your dealer for further information.

**Do not connect to any air distribution duct or system.**

**Important: If the installation instructions are not followed carefully, it may cause dangerous situations like chimney - and house fires. Follow the instructions carefully and do not deviate from them as it may cause injuries to people or property.**

### 1.1 Checking loose parts in the stove

After unpacking, check that the fire bricks are firmly in position and have not shifted in transit. Check also that the air control works freely.

Before starting the initial fire, make sure that the baffles is placed correctly.

#### Standard Accessories

A Morsø glove and ceramic flue connection gasket are standard accessories that usually can be found in the ashpan or firebox area.

## 1.2 The chimney / flue system

Note that the flue system must be independently secured and must not rely on the stove for support.

**The stove must not be connected to a chimney flue serving any other appliance. (Several flues may run up a single chimney stack; use one flueway per appliance).**

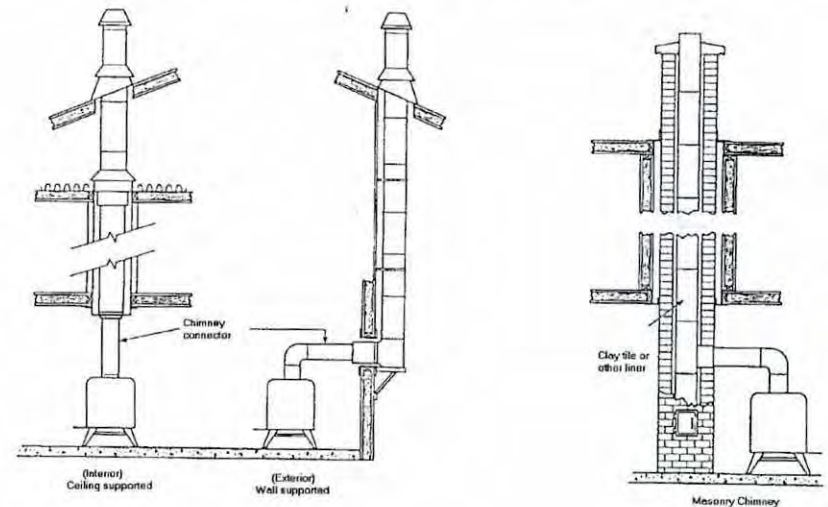
**Use a residential type masonry or listed type HT factory-built chimney.**

**High Temperature (H.T.) Chimney Standard UL-103-1985 (2100° F.) or a code-approved masonry chimney with flue liner for the USA, and High Temperature (650°C) Standard ULCS-629 for Canada.**

The internal dimensions of the chimney connector and chimney must not be less than 6 inches diameter (or equivalent cross section), and should not be significantly larger than this. Too large a section will tend to allow the flue gases to cool excessively, causing sluggishness or unpredictability in the stove's performance.

We recommend the length of the chimney system should be at least 16 feet (not required) above the stove in normal domestic situations, measured from the flue collar to the top of the chimney. Local conditions like for example - roof constructions, large trees nearby and high altitude, may influence the chimney draft and height. Therefore, contact the local professional chimney sweep or your Morsø dealer.

### Typical Factory-Built or Masonry Chimney Installations





### 1.3 Flue Connection

The stove is supplied from the factory with a round blanking plate blocking off the top and rear flue exit (behind the rear shield plate). A flue collar are placed in the firebox area.

Use a 24 MSG black or blue chimney connector or listed double wall chimney connector. Refer to local codes and the chimney manufacturer's instructions for precautions required for passing a chimney through a combustible wall or ceiling. Remember to secure the chimney connector with a minimum of three screws to the product and to each adjoining section.

The collar can be fitted to the rear outlet. Simply knock out the round panel on the rear heat shield plate to reveal the cast iron plate. Untwist the blanking plate and the flue collar and swap their positions. Re-secure by pushing down and tighten the enclosed screws.

Position the stove and connect to the flue system.

**Wear gloves and protective eyewear when drilling, cutting or joining sections of chimney connector**

### 1.4 Connection to the existing chimney

A chimney connector is the double-wall or single-wall pipe that connects the stove to the chimney. The chimney itself is the masonry or prefabricated structure that encloses the flue. Chimney connectors are used only to connect the stove to the chimney.

Double-wall connectors must be tested and listed for use with solid-fuel burning appliances. Single-wall connectors should be made of 24 gauge or heavier gauge steel. Do not use galvanized connector; it cannot withstand the high-temperatures that smoke and exhaust gases can reach, and may release toxic fumes under high heat. The connector must be 6 inches (150mm) in diameter.

**If possible, do not pass the chimney connector through a combustible wall or ceiling. If passage through a combustible wall is unavoidable, refer to the sections on Wall Pass-Throughs. Do not pass the connector through an attic, a closet or similar concealed space when installing the chimney connectors.**

It is important to keep the flue gases moving smoothly in the right direction. Do not vent into a large void at this location; rather form one continuous section all the way up. Use mild bends (e.g. 45° vs. 90°) rather than sharp angles where a change of direction is required. All parts of the venting must be accessible for cleaning purposes.

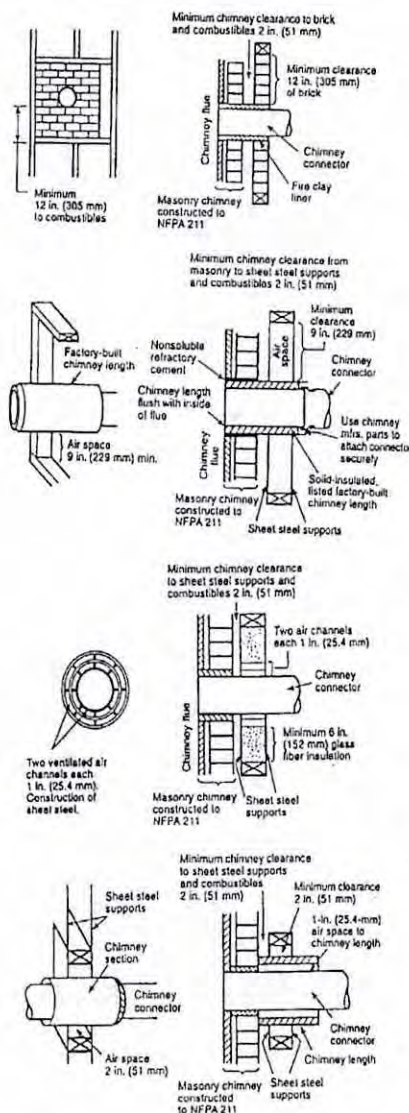
In horizontal runs of chimney, maintain a distance of 18 inches from the ceiling. Keep it as short and direct as possible, with no more than two 90 degree turns. Slope horizontal runs of connector upward 1/4 inch per foot (20 mm per metre) going from the stove toward the chimney. The recommended maximum length of a horizontal run is 3 feet (1 metre), and the total length should be no longer than 8 feet (2.5 metres).

Information on assembling and installing connectors is provided by the manufacturer's instructions exactly as you assemble the connector and attach it to the stove and chimney.

**Be sure the installed stove and chimney connector are correct distances from near by combustible materials. See the clearance paragraph page 8.**

Where passage through a wall or partition of combustible construction is desired, the installation shall conform to CAN/CSA-B365.

### Chimney Connector Systems and Clearances from Combustible Walls for Residential Heating Appliances



- A Minimum 3.5-in thick brick masonry all framed into combustible wall with a minimum of 12-in brick separation from clay liner to combustibles. The fireclay liner shall run from outer surface of brick wall to, but not beyond, the inner surface of chimney flue liner and shall be firmly cemented in place.
- B Solid-insulated, listed factory-built chimney length of the same inside diameter as the chimney connector and having 1-in. or more of insulation with a minimum 9-in. air space between the outer wall of the chimney length and combustibles.
- C Sheet steel chimney connector, minimum 24 gauge in thickness, with a ventilated thimble, minimum 24 gauge in thickness, having two 1-in. air channels, separated from combustibles by a minimum of 6-in. of glass fiber insulation. Opening shall be covered, and thimble supported with a sheet steel support, minimum 24 gauge in thickness.
- D Solid insulated, listed factory-built chimney length with an inside diameter 2-in. larger than the chimney connector and having 1-in. or more of insulation, serving as a pass-through for a single wall sheet steel chimney connector of minimum 24 gauge thickness, with a minimum 2-in. air space between the outer wall of chimney section and combustibles. Minimum length of chimney section shall be 12-in. chimney section spaced 1-in. away from connector using sheet steel support plates on both ends of chimney section. Opening shall be covered, and chimney section supported on both sides with sheet steel supports securely fastened to wall surfaces of minimum 24 gauge thickness. Fasteners used to secure chimney section shall not penetrate chimney flue liner.



## 1.5 Positioning the stove

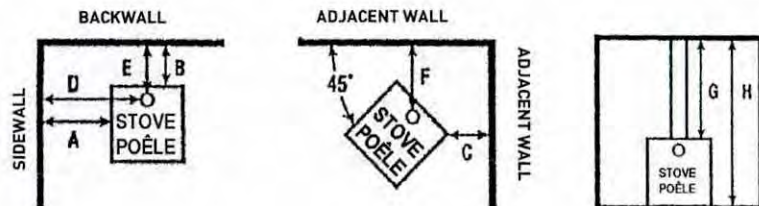
### Distance to walls and lintel

When the stove is positioned near combustible materials, observe all current local and national building regulations with regards to clearances. Whatever regulations apply to your area, do not in any case install the stove within 8 inches of combustible materials around the sides or 16 inches above the top of the stove (fireplace installations require greater clearances above the stove - see below in the clearance chart). These distances may need to be increased if the materials are sensitive to heat. Note also that wall paper and other decorative materials may become detached with the effects of heat and care should be taken to ensure that they do not fall towards the stove in such an event.

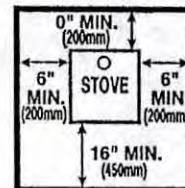
When the stove is positioned near non-combustible materials, a gap of 4 inches or more is recommended for cleaning purposes and to ensure that heat circulates around the stove and out into the room.

If using rear exit, the floor protection must extend beneath the chimney connector and 2-in beyond each side.

CLEARANCE REQUIREMENTS	STANDARD RESIDENTIAL FREESTANDING INSTALLATIONS (SINGLE AND DOUBLEWALL CONNECTOR):	
	SINGLE WALL	DOUBLE WALL
A. SIDEWALL TO UNIT	23" (585 mm.)	23" (585 mm.)
B. BACKWALL TO UNIT	5" (127 mm.)	5" (127 mm.)
C. CORNERWALL TO UNIT	7" (178 mm.)	7" (178 mm.)
D. SIDEWALL TO CONNECTOR	29.5" (750 mm.)	29.5" (750 mm.)
E. BACKWALL TO CONNECTOR	8.5" (216 mm.)	8.5" (216 mm.)
F. CORNERWALL TO CONNECTOR	14.5" (369 mm.)	14.5" (369 mm.)
G. UNIT TO CEILING	37.5" (953 mm.)	37.5" (953 mm.)
H. FLOOR TO CEILING	-	-
REAR VENT OUT THE BACKWALL CONFIGURATION		
A. SIDEWALL TO UNIT	23" (585 mm.)	23" (585 mm.)
B. BACKWALL TO UNIT	7" (178 mm.)	7" (178 mm.)
D. SIDEWALL TO CONNECTOR	29.5" (750mm.)	29.5" (750mm.)



FLOOR PROTECTION REQUIREMENTS	NON-COMBUSTIBLE MATERIAL BENEATH STOVE	
	USA	CANADA
EXTENDING DISTANCE, BACK	-	8" (200 mm.)
EXTENDING DISTANCE, RIGHT SIDE	6"	8" (200 mm.)
EXTENDING DISTANCE, LEFT SIDE	6"	8" (200 mm.)
EXTENDING DISTANCE, FRONT	16"	18" (450 mm.)



FLOOR PROTECTOR MUST BE NON-COMBUSTIBLE MATERIAL. IT MUST EXTEND BENEATH HEATER, AND TO THE FRONT / SIDES / REAR AS INDICATED

### Distance to furniture

The recommended minimum distance from stove to furniture is 30 inches. Note that some furniture is more easily affected by heat and may need to be moved to a greater distance. This is your responsibility.

In addition other combustible materials, away from the stove. In general, a distance of 30 inches must be maintained between the stove and moveable combustible item such as drying clothes, newspapers, firewood etc.

**DO NOT INSTALL IN A MOBIL HOME**

**WARNING:**  
NEVER DRAW COMBUSTION AIR FROM A WALL, FLOOR OR CEILING CAVITY OR FROM ANY ENCLOSED SPACE SUCH AS AN ATTIC OR GARAGE.  
DO NOT INSTALL IN SLEEPING ROOM.

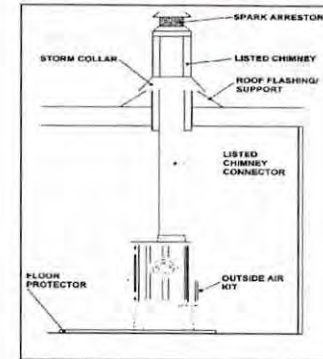
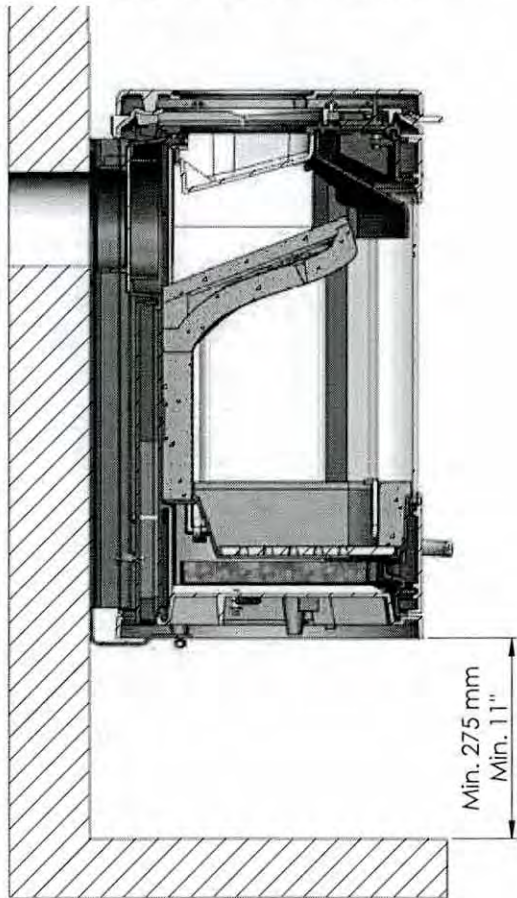
## 1.6 Positioning the 7970 stove model (wallmounted)

The stove must be installed on a non-combustible wall.

The wall-mounting fixture is provided with four holes for mounting expansion bolts in the wall. The bolts must be sized to secure that the wall and the materials it is made from are capable of supporting the stove. If in doubt, contact an expert. The weight of the empty stove is approx. 160 kg (353 lbs.). The wall-mounting fixture may be used as drilling template.

Mount the wall-mounting fixture on the wall. If the flue exit is wanted to the rear, build a wall bushing correctly into the wall (see illustration).

Lift the wood stove in place so that it rests on the bottom part of the wall-mounting fixture, and secure it again to the fixture by means of the screws included.



### Note:

#### Acid Protection

If acid-washing the masonry around the stove, protect the stove surface with an acid-proof cover

#### Fresh Air Inlet

Unless there is deemed to be sufficient ambient leakage of air into the room via doorways, windows and the like, a dedicated fresh air inlet will be needed. This inlet should have 2 square inches (1250 square mm) of free air space. This is particularly important where the room is well sealed, or where an extractor hood or ventilation system disturbs the natural air pressure. Such an inlet should not be on a wall that is usually subject to negative pressure from normal wind pattern. Avoid placing the inlet directly across the room from the stove, thus causing a cold air draft.

## 2.0 Operation

### 2.1 Before you start firing

For Use with Solid Wood Fuel Only. Do Not Overfire, If Heater or Chimney Connector Glows You Are Overfiring. Inspect and Clean Chimney Frequently. Under Certain Conditions of use creosote buildup may occur rapidly. Because of risk of smoke and flame spillage, operate only with door fully closed.

#### CAUTION:

Hot while in operation. Keep children, clothing and furniture away. Contact may cause skin burns.  
**DO NOT USE CHEMICALS OR FLUIDS TO START THE FIRE**  
**DO NOT BURN GARBAGE OR FLAMMABLE FLUIDS**  
**DO NOT USE A GRATE, ANDIRONS, OR OTHER WAYS OF ELEVATING THE FIRE - BUILD FIRE DIRECTLY ON HEARTH.**  
**DO NOT USE GASOLINE, GASOLINE-TYPE LANTERN FUEL, KEROSENE, CHARCOAL LIGHTER OR FLUID OR SIMILAR LIQUIDS TO START OR FRESHEN UP A FIRE IN THIS HEATER. KEEP ALL SUCH LIQUIDS AWAY FROM THE HEATER WHILE IT IS IN USE**



### Choosing your fuel

All types of natural wood can be burned on your stove, but they must be well seasoned and dry. Once the wood is cut to length, it should be split down middle - to suit the dimensions given below - to allow moisture to evaporate.

Cut the wood to a length of max 12 inches (30 cm) and approx. 3 to 3.5 inches (7-8 cm) in section. If you can weigh your wood, aim for around 2 lbs. For correct combustion and heat output, wood fuel should contain no more than 20% moisture; this can easily be checked by using the Morsø Moisture Meter (part # 62929900)

To naturally season wood fuel, stack and store it under cover in an airy location where fresh air can move through each piece. Some soft woods may take as little as one good summer to season whereas harder woods such as oak, maple, and elm may require seasoning up to 18 months. Avoid overly dry wood that is gray in color as under certain conditions it can cause performance problems, such as back-puffing and sluggishness. Well seasoned wood will be light to hold and will show signs of cracking from the center-out in the ends. If your wood spits or sizzles when burnt, and your stove's door glass persistently mists up, your wood is not properly seasoned. Never use drift wood (from the sea), whose salt content may cause corrosion, nor construction wood that may have been impregnated with chemicals.

**CAUTION** Do not place fuel within the installation clearances for the stove or within the space required for loading fuel and ash removal.

### Starting the First Fire

The initial fire should be small, so that the stove paint can cure and the main plates of the stove can settle into position. Some fumes will be given off by the paint. Ventilate the room during this phase.

The setting of the air control, lighting techniques and loading intervals will depend on chimney draft, the fuel used, the heat required and so on. Some basic techniques are outlined below.

### In principle

Your stove should be with Primary and Secondary air and Pilot air inlets.

Primary Air is controlled using the lever situated over the door. Moving the control lever to right position will open the air inlet and will allow a supply of preheated air to enter the firebox via the 'airwash' system situated inside the stove and above the glass.

The secondary air is injected into the flue gases above the fire resulting in a cleaner, more efficient combustion process. The supply of secondary air and Pilot air is fixed open and is not adjustable. For extra safety, your stove should be with a removable handle.

### 2.2 Lighting and loading intervals

When first lighting the stove, a large volume of air is needed. When the stove is cold, you should leave the door open an inch or two for the first few minutes and open the primary air supply completely. While the door is open, do not leave the stove unattended.

To form a reasonable bed of ash on the floor of the stove, you should use 2-4 pounds of dry kindling at the initial lighting. If possible, maintain a 1-1.5 inch (2-3 cm) layer of ash on the floor of the combustion chamber for added insulation.

### Step-by-step procedure

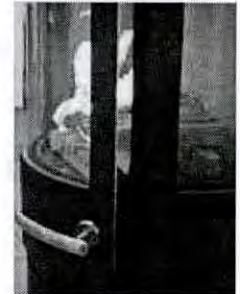
1. The air supply must be fully open. Move the control lever to the right position



2. For lighting the fire use 3-5 pounds of dry kindling wood.
3. Light the fire. An ember bed will quickly be formed by lighting with firestarters, Morsø kindling bags or 7-10 pieces of twisted paper under the dry kindling wood.



4. After lighting, partially close the door, leaving it open an inch or two to allow in plenty of combustion air.



5. When the chimney is warm after about 5-10 minutes, the door should be closed.





6. A suitable layer of ember will be formed after about 15-20 minutes.



7. When ready to reload, use a poker to spread the embers across the firebox floor, bringing plenty towards the front of the stove.



7. Lay 2 pieces of wood onto the embers. Leave half an inch or more between each piece.  
Max. fuelload 4.0 pounds/h.

8. Close the door. Leave the primary air supply fully open.  
If it does not light, leave the door slightly ajar to allow the necessary amount of air in to ignite the wood.  
Close the door again once the wood has kindled.  
After a few minutes, adjust the primary air supply to suit your heating requirements. Make sure that there is always enough air to sustain clear, enduring flames when you reduce the amount of combustion air, and afterwards.



9. For refueling, add a layer of wood while there are still plenty of live embers, repeat steps 7-8.



**Do not for any reason attempt to increase the firing of your heater by altering the air control adjustment range outlined in these directions.**

**Warning: Fireplace stoves must never be left unattended with the door open.**

**If the door is left partly open, gas and flame may be drawn out of the fireplace stove opening, creating risks from both fire and smoke. We recommend that you fit a smoke detector in the room where the stove is installed.**

**DO NOT OVERFIRE THIS HEATER. Overfiring may cause a house fire, or can result in permanent damage to the stove. If any part of the stove glows, you are overfiring.**

The maximum recommended weight of wood fuel per load is 4.0 lbs/hr. (2.0 kg/h) (approx 3 split logs).

Under normal firing, the average flue temperature in the stove pipe, measured 20 cm above the stove, is approx. 300° C (550°F). The maximum flue temperature in the stove pipe must not exceed 450° C (750°F). If the flue temperature exceeds 450°C (750°F), it is considered as over firing and may cause premature wear and tear of the stove.

To help gauge the correct running temperature of your stove, we recommend you use the Morsø Flue Gas Thermometer (part # 62901200). The Flue Gas Thermometer magnetically attaches onto the stove pipe approx 20 cm (8") above the stove's top plate and measures the surface temperature of the stove pipe. Please see your authorized Morsø Dealer for availability.

#### **Draft conditions**

If smoke or fumes come out of your stove when lighting up and reloading, or if the fire simply will not respond, a poor draft is almost certainly to blame. (In a very few cases, there may be insufficient fresh air getting into the room - see installation advice above). Take advice from your stove supplier on how best to upgrade your flue system to improve draft.

#### Rules of woodburning

If you want less heat, put fewer logs on the stove and reduce the amount of air. It is still important to maintain a good layer of embers.

Less heat - less wood - less air

Greater heat - more wood - more air

Soot deposits will settle on the glass if the stove is run too slowly or if your wood is not well seasoned.

We would strongly recommend that you do not leave your stove alit at night. It harms the environment, and constitutes very poor use of the wood, as the gases in the wood do not ignite at the low temperature, but settle as soot (unburned gases) in the chimney and stove instead.



## 3.0 MAINTENANCE

**When performing maintenance on your stove, always protect yourself, using safety goggles and gloves.**

### 3.1 Exterior Maintenance

The stove surface is painted with heat-resistant Senotherm paint. It is best kept clean by vacuuming with a soft brush attachment or by wiping with a lint-free cloth.

Over a period of time, the painted surface may become slightly grey. A can of Morsø touch-up spray paint should be available from your stove supplier. This can be applied - in accordance with the instructions - in just a few minutes. When first firing after touching up, the stove will give off a slight smell as the paint cures. Make sure to ventilate the room well during this phase.

### 3.2 Internal maintenance

#### Glass

If the stove is generally run at the correct temperatures, there should be little or no dirt on the glass. If dirt does settle during lighting, most will burn off as temperatures increase. For heavier deposits that will not burn off, use Morsø glass cleaner, applied when the glass is cold, in accordance with the instructions. Never use abrasive cleaners on the glass surface.

#### Reasons for dirty glass

- Fuel too wet
- Logs too large or not split
- Combustion temperatures too low
- Logs too close to glass (side windows)

**Replace broken glass immediately.**

**Do not operate your stove if the glass in the door is damaged.**

If you need to replace the glass, it should be replaced with the high temperature ceramic glass supplied by Morsø, contact your Morsø dealer.

#### Installing the glass

**Never install the glass when the stove is in function.**

#### Ceramic glass replacement

Ceramic glass cannot be recycled because it has a higher melting point than ordinary glass. If ceramic glass is mixed with ordinary glass, the raw material is spoiled, and the reclaiming process may be halted. Take care that the ovenproof glass does not end up among ordinary recycled waste. That will be a great benefit to the environment.

**Note:** Should be handed in to a recycling station as ceramic glass.

#### Door glass replacement.

1. When you open the door, you will find two hinge pins, one in each hinge. Remove the two hinge pins, lift the door off the hinges and place it face down on a sheet of cardboard or other nonabrasive fabric.
2. Unscrew the 4 bolts that secure the glass. (In the event that a bolt sheers off when being unscrewed, remove the remaining body of the bolt by drilling down its centre with 1/8 inch high speed steel drill bit. Smaller drill bits may be successful, but do not use a larger bit. Make sure the bit stays away from the edges of the bolt - this may damage the thread in the cast iron).
3. Remove the old ceramic gaskets and clean up the surface underneath with wire wool or emery paper to remove loose particles.
4. Place the new gasket material in position around the perimeter of the window area, making sure to pinch them to the length in such a way that they make a continuous seal. Leave no gaps.
5. Place the new glass in position on the strips and screw home the fresh bolts and fitting by hand.
6. Finally, give each of the bolts an extra half turn or so. The glass should be held tight enough by that cleaning will not dislodge it. Do not over-tighten the bolts as this may put excessive pressure on the glass, resulting in cracking - important!

**To reduce the risk of breaking the glass, avoid striking the glass or slamming the door.**

#### Internal service parts

The flame-path equipment - consisting of the ashpan, grate, firebricks, Cast iron fire plates, glass, baffle and flue collar - are subject to the extremes of heat produced by the fire. From time to time, one or other of these parts may need replacing as a matter of routine maintenance.

**NOTE: The flame-path equipment, the ceramic rope and the paint finish are not covered by guarantee.**

All of these service parts can be bought from your Morsø dealer, and we recommend that damaged parts are replaced as soon as possible to avoid collateral damage.

Should the baffle be distorted by an overfire, the stove will still function, although its efficiency may be compromised. Replace it as soon as possible.

#### Reasons for fast internal wear and tear

Persistent heavy firing  
Soot and ashes left to accumulate



### Gasket

The gasket around the perimeter of the door may harden over a period of time. It should be replaced if it becomes difficult to close the doors or if air starts to leak in around the perimeter of the doors, causing the fire to become a little less controllable. A morsø rope gasket kit is available from your stove supplier.

### 3.3 Cleaning the Stove and the Flue

Check for soot above the baffle plate and around the flue outlet every month or so to start with. If the stove suddenly becomes sluggish, check for a soot fall around the flue collar or in the flue/chimney.

**The chimney and chimney connector should be inspected at least once every two months during the heating season to determine if a creosote buildup has occurred. If creosote has accumulated, it should be removed to reduce the risk of a chimney fire.**

Clean the flue/chimney - all the way from the stove to the flue terminal point above the house.

A good routine is to clean the flue after each heating season in any case, and inspect prior to the season to ensure that bird's nests or other blockages have not occurred during the off season.

### Ash disposal

Empty the ashpan on a daily basis or as needed. Ash allowed to build up towards the underside of the grate will trap heat and could cause premature failure of the grate.

#### Empty the ashpan according to this procedure:

Open the front door, and use a shovel or poker to stir excess ash through the ash slots in the grate down into the ash pan. Take out the ash pan, making sure to keep it level to avoid spilling ash.

Dispose the ash in a metal container with a tight fitting lid.

The closed container of ashes should be placed on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have thoroughly cooled.

Return the ash pan to its original position in the stove, and close the door.

#### CAUTION:

**Never empty a stove in operation.  
Never use your household or shop vacuum cleaner to remove ash from the stove;  
always remove and dispose of the ash properly.**

#### Creosote - formation and need for removal

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow-burning fire. As a result, creosote residue accumulates on the flue lining. When ignited this creosote makes an extremely hot fire. When burning wood, the chimney and chimney connector should be inspected at least once every two months during the heating season to determine if a creosote buildup has occurred. If creosote has accumulated, it should be removed to reduce the risk of a chimney fire.

### Chimney sweeping

Inspect the system regularly during the heating season as part of a regular maintenance schedule. To inspect the chimney, let the stove cool completely. Then, using a mirror, sight up through the flue collar into the chimney flue. If you cannot inspect the flue system in this fashion, the stove must be disconnected to provide better viewing access.

Clean the chimney using a brush the same size and shape as the flue liner. Run the brush up and down the liner, causing any deposits to fall to the bottom of the chimney where they can be removed through the clean-out door.

Clean the chimney connector disconnecting the sections, taking them outside, and removing any deposits with a stiff wire brush. Reinstall the connector sections after cleaning, being sure to secure the joints between individual sections with sheet metal screws.

If you cannot inspect or clean the chimney yourself, contact your local Morsø Dealer or a professional chimney sweep.

#### If you do experience a chimney fire, act promptly and:

Close the air control.

Get everyone out of the house.

Call the Fire Department.

#### Annual maintenance

Before the heating season, perform a thorough cleaning, inspection and repair:

Thoroughly clean the chimney and chimney connector.

Inspect the chimney for damage and deterioration. Replace weak sections of prefabricated chimney. Have a mason make repairs to a masonry chimney.

Inspect the chimney connector and replace any damaged sections.

Check gasketing for wear or compression, and replace if necessary.

Check the glass for cracking; replace if needed.

Check door and handle for tightness. Adjust if needed.

### 3.4 Leaving the stove for extended periods

#### Important:

If the stove is to be left unused for any period of time, clean it out thoroughly and leave the air control slightly open to allow airflow. Make sure that the flue does not allow rainwater to come anywhere near the stove; install a chimney cap, but do not block off the flue completely.

These measures should ensure there is a slight movement of air through the stove, and that the body of the stove remains dry, right into the corners.

Any ash left within an un-fired stove can attract moisture like blotting paper. If moisture is allowed to settle within the stove, rust will form. Rust expands as it takes a grip. This can lead to undue pressure on the stove joints, and this in turn may result in damage to the stove.

NOTE: It is best to thoroughly clean the stove after the heating season has concluded. Adding a dessicant, such as kitter litter, into the ash pan helps absorb moisture during the summer months. Be sure to remove this prior to the heating season.

We hope you have many years of carefree warmth in its company. Some initial experimentation with loading and running techniques will decide your normal routine. If you have any problems after this short learning phase, please refer to your stove dealer. Should they be unable to help for any reason, please contact us in writing at the address on the front of this publication.



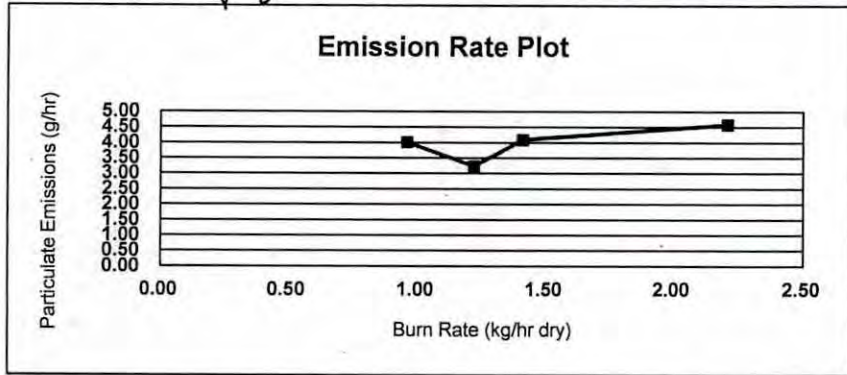
*Model: 7900 Series  
Morsø Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark*

## **Section 4**

### **Test Data by Run**

# EPA Weighted Average Emissions EPA Method 28

Client: Morso	Status: Final
Stove Model: 7900	Stove Type: Non-Catalytic Stove
Test Dates: 3/18/13-3/25/13	
Project Number: 192-S-23-8.3	
Tracking Number: 1847	<b>Weighted Average (g/hr) 4.0</b>
Signature/Date: <i>[Signature]</i> 4/1/13	



Run #	3	
Burn Rate (dry kg/hr)	0.96	
Category	2	
Overall Efficiency (%)	63%	
Emissions (g/hr)	4.01	
Cap (g/hr)	15.00	
Weighting Factor	0.559	34.96%
Heat Output (BTU/hr)	11600	

Run #	2	
Burn Rate (dry kg/hr)	1.22	
Category	2	
Overall Efficiency (%)	63%	
Emissions (g/hr)	3.23	
Cap (g/hr)	15.00	
Weighting Factor	0.362	22.65%
Heat Output (BTU/hr)	14742	

Run #	4	
Burn Rate (dry kg/hr)	1.41	
Category	3	
Overall Efficiency (%)	63%	
Emissions (g/hr)	4.09	
Cap (g/hr)	15.00	
Weighting Factor	0.378	23.65%
Heat Output (BTU/hr)	17038	

Run #	1	
Burn Rate (dry kg/hr)	2.21	
Category	4	
Overall Efficiency (%)	63%	
Emissions (g/hr)	4.58	
Cap (g/hr)	18.00	
Weighting Factor	0.300	18.74%
Heat Output (BTU/hr)	26705	



*Model: 7900 Series  
Morsø Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark*

## **Run 1**

## Wood Heater Test Data - EPA Method 5G

Manufacturer: Morso  
 Model: 7900  
 Project No.: 192-S-23-8.3  
 Tracking No.: 1847  
 Run: 1  
 Test Date: 03/18/13

Burn Rate	<b>2.21 kg/hr dry</b>
Average Tunnel Temperature	107 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	11.9 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	7611.9 dscf/hour
Average Delta p	0.030 inches H2O
Average Delta H	0.93 inches H2O
Total Time of Test	60 minutes

	AVERAGE	SAMPLE TRAIN 1	SAMPLE TRAIN 2
Total Sample Volume - Vm	8.63 cubic feet	8.25 cubic feet	9.01 cubic feet
Average Gas Meter Temperature	80 degrees Fahrenheit	79 degrees Fahrenheit	82 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	8.6 dscf	8.2 dscf	9.0 dscf
Total Particulates - mn		3.2 mg	3.7 mg
Particulate Concentration (dry-standard)	0.00040 grams/dscf	0.00039 grams/dscf	0.00041 grams/dscf
Particulate Emission Rate	3.04 grams/hour	2.96 grams/hour	3.12 grams/hour
Adjusted Emissions	<b>4.58 grams/hour</b>	4.47 grams/hour	4.68 grams/hour
Difference from Average		0.10 grams/hour	0.10 grams/hour
7.5% of the average emission rate	0.34		
Weighted Average Emission Rate Limit	4.10 grams/hour		
7.5% of the weighted average emission rate limit	0.31		
Results Are Acceptable			



### Wood Heater Test Data - EPA Method 5G

Run: 1  
 Manufacturer: Morso  
 Model: 7900  
 Tracking No.: 1847  
 Project No.: 192-S-23-8.3  
 Test Date: 18-Mar-13  
 Beginning Clock Time: 10:33  
 Recording Interval: 10 min.  
 Total Sampling Time: 60 min.

Velocity Traverse Data								
	Pt.1	Pt.2	Pt.3	Pt.4	Pt.5	Pt.6	Pt.7	Pt.8
Initial dP	0.032	0.040	0.040	0.030	0.018	0.026	0.032	0.024
Initial Temp.	106	106	106	106	106	110	112	113

OMNI Equipment Numbers: 23, 131, 132, 185, 209, 335, 336, 340, 343, 410, 417, 420, 431

PM Control Module: 335/336  
 Dilution Tunnel MW(dry): 29.00 lb/lb-mole  
 Dilution Tunnel MW(wet): 28.56 lb/lb-mole  
 Dilution Tunnel H2O: 4.00 percent  
 Dilution Tunnel Static: -0.600 "H2O  
 Pitot Tube Cp: 0.99  
 Meter Box Y Factor: 1.005 (1) 1.013 (2)  
 Barometric Pressure: Begin Middle End Average  
30.27 30.27 30.27 30.27 "Hg

Signature/Date: [Signature] 4/19/13  
 Tunnel Velocity: 11.93 ft/sec.  
 Initial Tunnel Flow: 125.9 scfm  
 Average Tunnel Flow: 126.9 scfm  
 Tunnel Area: 0.1963 ft<sup>2</sup>  
 Post-Test Leak Check (1): 0.002 cfm@"Hg  
 Post-Test Leak Check (2): 0.004 cfm@"Hg  
 Fuel Moisture (dry basis %): 23.14  
 Total Particulate (1): 3.2  
 Total Particulate (2): 3.7

Elapsed Time	Particulate Sampling Data														Fuel Weight, lb		Wood Heater Temperature Data, oF													Stack
	Gas Meter Cubic Feet (1)	Gas Meter Cubic Feet (2)	Sample Rate, cfm (1)	Sample Rate, cfm (2)	Orifice dH (1)	Orifice dH (2)	Meter oF (1)	Meter oF (2)	Meter Vac. In. Hg. (1)	Meter Vac. In. Hg. (2)	Dilution Tunnel Temp.	Dilution Tunnel dP	Pro. Rate (10%) (1)	Pro. Rate (10%) (2)	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Exit	Average Surface	Stack	Filter (1)	Filter (2)	Impinger exit (1)	Impinger exit (2)	Ambient	Draft In. H2O
0	0.000	0.000			0.70	0.70	73	77	0.1	0.9	108	0.030			6.0		N/A	N/A	N/A	N/A	N/A	N/A	N/A	423	68	69	N/A	N/A	74	N/A
10	1.368	1.496	0.14	0.15	0.98	0.99	74	77	0.95	1	116	0.030	102	102	4.3	-1.7	N/A	N/A	N/A	N/A	N/A	N/A	N/A	610	74	75	N/A	N/A	72	N/A
20	2.744	3.004	0.14	0.15	0.98	0.98	77	79	0.95	1	115	0.030	102	102	2.5	-1.8	N/A	N/A	N/A	N/A	N/A	N/A	N/A	592	74	77	N/A	N/A	73	N/A
30	4.117	4.506	0.14	0.15	0.96	0.96	79	82	1	1.1	114	0.030	101	101	1.1	-1.4	N/A	N/A	N/A	N/A	N/A	N/A	N/A	571	75	77	N/A	N/A	73	N/A
40	5.490	6.002	0.14	0.15	0.97	0.96	81	85	1.01	1.1	104	0.030	100	99	0.6	-0.5	N/A	N/A	N/A	N/A	N/A	N/A	N/A	466	74	77	N/A	N/A	72	N/A
50	6.868	7.503	0.14	0.15	0.97	0.96	83	86	1.01	1.1	99	0.030	99	99	0.4	-0.2	N/A	N/A	N/A	N/A	N/A	N/A	N/A	418	73	75	N/A	N/A	72	N/A
60	8.249	9.010	0.14	0.15	0.97	0.97	83	86	1.01	1.1	95	0.030	99	99	0.0	-0.4	N/A	N/A	N/A	N/A	N/A	N/A	N/A	395	71	74	N/A	N/A	71	N/A
Avg/Total	8.249	9.010	0.14	0.15	0.93	0.93	78.57	81.71			107.27	0.030	100.59	100.62									0		72.71	74.86	N/A	N/A		N/A

## Method 28 Preburn Data

Run Data		Client: Morso		Test Run: 1								
Model: 7900		Date: 3/18/2013		Test Crew: A. Kravitz								
Project Number: 192-S-23-8.3		Equipment: 335, 336, 185		Coal Bed Range (lb): 1.20-1.50								
Tracking Number: 1847												
Logged Data												
Elapsed Time (min)	Scale (lb)	Stack Draft (in H2O)	Stack	Temperatures (F)								
				Ambient	FB Top	FB Bottom	FB Back	FB Left	FB Right	Cat. In	Cat. Out	
0	7.3	N/A	475	68	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
10	5.4		529	69								
20	3.6		556	69								
30	4.2		597	71								
40	2.7		567	71								
50	1.8		545	72								
60	1.4		436	71								
Averages:			529.29	70.14								


  
 3/28/13

*\* Firebox temperatures not recorded for this run. However, it is not necessary because this run has a high burn rate, and has no chance of exceeding DT requirements*



### Run Notes

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3  
 Tracking #: 1847  
 Run #: 1 Date: 3/18/13  
 Test Crew: A. Krawitz  
 OMNI Equipment ID #(s): 335, 336, 185

#### PREBURN

DESCRIBE OR SKETCH AIR OR THERMOMSTAT SETTINGS BELOW:  
 (SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

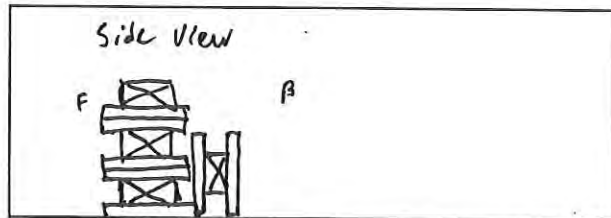
PRIMARY: Fully open SECONDARY: Fixed  
 TERTIARY: N/A  
 FAN: N/A

#### PREBURN SETTINGS AND ACTIVITIES

TIME	AIR (THERMO) CHANGES PRIMARY/SECONDARY/TERTIARY	FAN SETTING CHANGE	ADD FUEL + WT.	ADD FUEL - WT.	RAKE COAL	COMMENT
27:00			2.4 lb			
60:00					levelled	End PB

#### TEST

TEST FUEL CONFIGURATION SKETCH  
 (INDICATE VIEW ANGLE)



START UP PROCEDURES  
 BYPASS: N/A  
 FUEL LOADING: Done @ 0:30  
 DOOR: Closed @ 3:00  
 PRIMARY AIR: Set @ 0:00  
 OTHER: N/A

DESCRIBE OR SKETCH TEST SETTINGS BELOW:  
 (SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY: Fully open SECONDARY: Fixed  
 TERTIARY: N/A  
 FAN: N/A

Technician signature: [Signature] Date: 3/22/13

### FUEL DATA

Client: Morso

Model: 7900

Project #: 192-S-23-8.3 Tracking #: 1847

Date: 3/18/13 Test Crew: A. Kravitz Run #: 1

OMNI Equipment ID #: 340, 431

FUEL LOAD PREPARED BY: A. Kravitz

FUEL: DOUGLAS-FIR SPECIES, UNTREATED, AIR-DRIED, STANDARD GRADE OR BETTER, DIMENSIONAL LUMBER.

PRE-BURN FUEL					
MOISTURE CONTENT (METER -- DRY BASIS)					
CALIBRATION:		Cal Value (1) = 12%	Actual Reading	<u>12.0</u>	
		Cal Value (2) = 22%	Actual Reading	<u>22.0</u>	
Piece	Length	Readings		Type	
1	<u>8</u> ft	<u>20.7</u>	<u>24.6</u>	<u>20.2</u>	<u>2x4</u>
2	ft				
3	ft				
Length of cut pieces: <u>13+9</u> inches		<u>13" x 3"</u> <u>9" x 4"</u>	Pre-Burn Fuel Average Moisture: <u>21.87</u>		
Time (clock): <u>0900</u>		Room Temperature (F): <u>73</u>	Initials: <u>AK</u>		

TEST FUEL				
FUEL TYPE AND AMOUNT:		<u>4</u> <u>2x4</u>	<u>0</u> <u>4x4</u>	
CALCULATED LOAD WEIGHT:		<u>5.3-6.3</u>	ACTUAL LOAD WEIGHT:	<u>6.0</u> (2x4)
FUEL PIECE LENGTH: <u>12"</u>				<u>0</u> (4x4)
				<u>6.0</u> Total
MOISTURE CONTENT (METER -- DRY BASIS)				
PIECE	READINGS			TYPE
1	<u>23.8</u>	<u>24.5</u>	<u>24.5</u>	<u>2x4</u>
2	<u>23.8</u>	<u>22.6</u>	<u>23.5</u>	
3	<u>23.5</u>	<u>22.5</u>	<u>22.0</u>	
4	<u>20.6</u>	<u>24.5</u>	<u>21.9</u>	
5				
6				
7				
8				
9				
10				
OVERALL TEST FUEL LOAD MOISTURE AVERAGE: <u>23.14</u>				
Time (clock): <u>0900</u>		Room Temperature (F): <u>73</u>	Initials: <u>AK</u>	

Technician signature: [Signature] Date: 3/22/13





Model: 7900 Series  
Morso Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark

## Run 2



## Wood Heater Test Data - EPA Method 5G

Manufacturer: Morso  
 Model: 7900  
 Project No.: 192-S-23-8.3  
 Tracking No.: 1847  
 Run: 2  
 Test Date: 03/22/13

Burn Rate	1.22 kg/hr dry
Average Tunnel Temperature	85 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	11.5 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	7659.5 dscf/hour
Average Delta p	0.029 inches H2O
Average Delta H	0.97 inches H2O
Total Time of Test	110 minutes

	AVERAGE	SAMPLE TRAIN 1	SAMPLE TRAIN 2
Total Sample Volume - Vm	15.78 cubic feet	15.22 cubic feet	16.35 cubic feet
Average Gas Meter Temperature	79 degrees Fahrenheit	78 degrees Fahrenheit	80 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	15.9 dscf	15.3 dscf	16.5 dscf
Total Particulates - mn		3.7 mg	4.6 mg
Particulate Concentration (dry-standard)	0.00026 grams/dscf	0.00024 grams/dscf	0.00028 grams/dscf
Particulate Emission Rate	2.00 grams/hour	1.86 grams/hour	2.14 grams/hour
Adjusted Emissions	3.23 grams/hour	3.04 grams/hour	3.42 grams/hour
Difference from Average		0.19 grams/hour	0.19 grams/hour
7.5% of the average emission rate	0.24		
Weighted Average Emission Rate Limit	4.10 grams/hour		
7.5% of the weighted average emission rate limit	0.31		
<b>Results Are Acceptable</b>			

### Wood Heater Test Data - EPA Method 5G

Run: 2  
 Manufacturer: Morso  
 Model: 7900  
 Tracking No.: 1847  
 Project No.: 192-S-23-8.3  
 Test Date: 22-Mar-13  
 Beginning Clock Time: 11:00  
 Recording Interval: 10 min.  
 Total Sampling Time: 110 min.

Velocity Traverse Data								
	Pt.1	Pt.2	Pt.3	Pt.4	Pt.5	Pt.6	Pt.7	Pt.8
Initial dP	0.022	0.030	0.034	0.030	0.030	0.020	0.034	0.030
Initial Temp.	93	93	93	93	93	93	93	93

OMNI Equipment Numbers: 23, 131, 132, 185, 209, 335, 336, 340, 343, 410, 417, 420, 431

PM Control Module: 335/336  
 Dilution Tunnel MW(dry): 29.00 lb/lb-mole  
 Dilution Tunnel MW(wet): 28.56 lb/lb-mole  
 Dilution Tunnel H2O: 4.00 percent  
 Dilution Tunnel Static: -0.660 "H2O  
 Pitot Tube Cp: 0.99  
 Meter Box Y Factor: 1.005 (1) 1.013 (2)  
 Barometric Pressure: Begin Middle End Average

Signature/Date: [Signature] 4/19/13  
 Tunnel Velocity: 11.50 ft/sec.  
 Initial Tunnel Flow: 125.0 scfm  
 Average Tunnel Flow: 127.7 scfm  
 Tunnel Area: 0.1963 ft2  
 Post-Test Leak Check (1): 0.003 cfm@"Hg  
 Post-Test Leak Check (2): 0.005 cfm@"Hg  
 Fuel Moisture (dry basis %): 19.88  
 Total Particulate (1): 3.7  
 Total Particulate (2): 4.6

Elapsed Time	Particulate Sampling Data														Fuel Weight, lb		Wood Heater Temperature Data, oF														Stack	
	Gas Meter Cubic Feet (1)	Gas Meter Cubic Feet (2)	Sample Rate, cfm (1)	Sample Rate, cfm (2)	Orifice dH (1)	Orifice dH (2)	Meter oF (1)	Meter oF (2)	Meter Vac. In. Hg. (1)	Meter Vac. In. Hg. (2)	Dilution Tunnel Temp.	Dilution Tunnel dP	Pro. Rate (10%) (1)	Pro. Rate (10%) (2)	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Exit	Average Surface	Stack	Filter (1)	Filter (2)	Impinger exit (1)	Impinger exit (2)	Ambient	Draft In. H2O		
0	0.000	0.000			0.70	0.70	73	75	0.82	0.9	93	0.029			5.9		290	802	189	284	276	N/A	368.2	308	67	68	N/A	N/A	70	-0.090		
10	1.380	1.465	0.14	0.15	0.99	0.94	73	75	0.93	1	83	0.029	101	100	5.0	-0.9	269	768	194	296	285	N/A	362.4	320	68	70	N/A	N/A	69	-0.095		
20	2.763	2.946	0.14	0.15	0.99	0.94	75	76	0.93	1	86	0.029	101	101	4.0	-1	273	691	197	291	283	N/A	347.0	382	68	70	N/A	N/A	68	-0.099		
30	4.141	4.428	0.14	0.15	0.99	0.94	76	78	0.94	1	87	0.029	101	101	3.1	-0.9	290	627	199	282	275	N/A	334.6	406	69	70	N/A	N/A	67	-0.102		
40	5.523	5.913	0.14	0.15	0.99	0.94	77	79	0.94	1	87	0.029	101	101	2.3	-0.8	309	581	199	275	271	N/A	327.0	420	68	70	N/A	N/A	67	-0.103		
50	6.910	7.401	0.14	0.15	0.99	0.95	78	80	0.94	1	86	0.029	101	101	1.6	-0.7	329	546	200	269	263	N/A	321.4	397	68	70	N/A	N/A	67	-0.100		
60	8.292	8.891	0.14	0.15	0.99	0.95	79	80	0.94	1	86	0.029	101	101	1.2	-0.4	331	547	200	263	257	N/A	319.6	362	68	70	N/A	N/A	69	-0.095		
70	9.674	10.380	0.14	0.15	0.99	0.95	79	81	0.94	1	85	0.029	100	101	0.8	-0.4	318	604	197	264	260	N/A	328.6	331	68	70	N/A	N/A	70	-0.092		
80	11.060	11.871	0.14	0.15	0.99	0.94	80	82	0.94	1	86	0.029	101	101	0.6	-0.2	306	657	194	275	267	N/A	339.8	303	69	70	N/A	N/A	70	-0.088		
90	12.444	13.363	0.14	0.15	0.99	0.94	81	83	0.94	1	83	0.029	100	100	0.4	-0.2	284	697	193	287	274	N/A	347.0	291	70	71	N/A	N/A	70	-0.086		
100	13.829	14.858	0.14	0.15	0.98	0.94	82	83	0.94	1	80	0.029	100	100	0.2	-0.2	268	746	191	295	281	N/A	356.2	277	69	71	N/A	N/A	70	-0.086		
110	15.216	16.353	0.14	0.15	0.99	0.95	82	83	0.94	1	80	0.029	100	100	0.0	-0.2	255	806	191	299	285	N/A	367.2	262	68	70	N/A	N/A	69	-0.084		
Avg/Total	15.216	16.353	0.14	0.15	0.97	0.92	77.92	79.58			85.17	0.029	100.62	100.62									1		68.33	70.00	N/A	N/A		-0.093		



## Method 28 Preburn Data

<b>Run Data</b>	
Client: Morso	Test Run: 2
Model: 7900	Date: 3/22/2013
Project Number: 192-S-23-8.3	Test Crew: A. Kravitz
Tracking Number: 1847	Equipment: 335, 336, 185
Coal Bed Range (lb): 1.18-1.48	

Logged Data												
Elapsed Time (min)	Scale (lb)	Stack Draft (in H <sub>2</sub> O)	Stack	Ambient	FB Top	FB Bottom	Temperatures (F)				Cat. In	Cat. Out
							FB Back	FB Left	FB Right			
0	4.6	-0.116	618	70	277	493	125	150	151	N/A	N/A	
10	3.5	-0.107	478	71	329	420	152	180	191			
20	2.7	-0.104	455	71	369	386	169	203	214			
30	2.1	-0.097	391	71	368	400	179	220	225			
40	1.7	-0.093	347	71	349	560	181	235	238			
50	1.5	-0.088	309	70	318	675	183	259	255			
60	1.3	-0.086	286	69	294	786	187	282	273			
Averages:		-0.099	412.00	70.43	329.14	531.43	168.00	218.43	221.00			

*A. Kravitz*  
3/28/13

### Run Notes

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3  
 Tracking #: 1847  
 Run #: 2 Date: 3/22/13  
 Test Crew: A. Krawitz  
 OMNI Equipment ID #(s): 335, 336, 185

#### PREBURN

DESCRIBE OR SKETCH AIR OR THERMOMSTAT SETTINGS BELOW:  
 (SETTINGS MUST BE ACCURATE AND REPRODUCABLE)

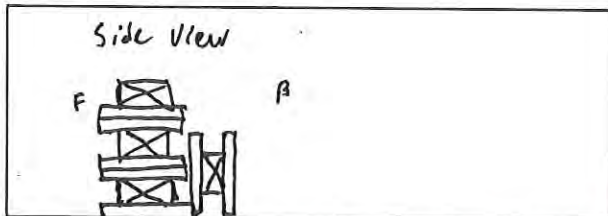
PRIMARY: 3/8 Open SECONDARY: Fixed  
 TERTIARY: N/A  
 FAN: N/A

#### PREBURN SETTINGS AND ACTIVITIES

TIME	AIR (THERMO) CHANGES PRIMARY/SECONDARY/TERTIARY	FAN SETTING CHANGE	ADD FUEL + WT.	ADD FUEL - WT.	RAKE COAL	COMMENT
60:06	No Adjustments				labeled	End PB

#### TEST

TEST FUEL CONFIGURATION SKETCH  
 (INDICATE VIEW ANGLE)



START UP PROCEDURES  
 BYPASS: N/A  
 FUEL LOADING: Done @ 0:40  
 DOOR: Close @ 2:30  
 PRIMARY AIR: Set @ 5:00  
 OTHER: N/A

DESCRIBE OR SKETCH TEST SETTINGS BELOW:  
 (SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY: 3/8 Open SECONDARY: Fixed  
 TERTIARY: N/A  
 FAN: N/A

Technician signature: [Signature] Date: 3/22/13



### FUEL DATA

Client: Morso

Model: 7900

Project #: 192-S-23-8.3 Tracking #: 1847

Date: 3/22/13 Test Crew: A. Kravitz Run #: 2

OMNI Equipment ID #: 340, 431

FUEL LOAD PREPARED BY: A. Kravitz

FUEL: DOUGLAS-FIR SPECIES, UNTREATED, AIR-DRIED, STANDARD GRADE OR BETTER, DIMENSIONAL LUMBER.

PRE-BURN FUEL					
MOISTURE CONTENT (METER -- DRY BASIS)					
CALIBRATION:		Cal Value (1) = 12%	Actual Reading	<u>12.0</u>	
		Cal Value (2) = 22%	Actual Reading	<u>22.0</u>	
Piece	Length	Readings		Type	
1	<u>8</u> ft	<u>20.7</u>	<u>19.9</u>	<u>20.1</u>	<u>2x4</u>
2	ft				
3	ft				
Length of cut pieces: <u>13+9</u> inches		<u>13" x 3"</u>	Pre-Burn Fuel Average Moisture: <u>20.23</u>		
Time (clock): <u>0900</u>		Room Temperature (F): <u>70</u>	Initials: <u>AK</u>		

TEST FUEL				
FUEL TYPE AND AMOUNT:		<u>2x4</u> <u>4</u>	<u>4x4</u> <u>0</u>	
CALCULATED LOAD WEIGHT:		<u>5.3-6.3</u>	ACTUAL LOAD WEIGHT:	<u>9.9</u> (2x4)
FUEL PIECE LENGTH: <u>12"</u>				<u>0</u> (4x4)
				<u>5.9</u> Total
MOISTURE CONTENT (METER -- DRY BASIS)				
PIECE	READINGS			TYPE
1	<u>19.7</u>	<u>20.1</u>	<u>19.5</u>	<u>2x4</u>
2	<u>20.4</u>	<u>20.1</u>	<u>19.8</u>	
3	<u>19.9</u>	<u>21.0</u>	<u>20.2</u>	
4	<u>19.3</u>	<u>19.3</u>	<u>19.3</u>	
5				
6				
7				
8				
9				
10				
OVERALL TEST FUEL LOAD MOISTURE AVERAGE: <u>19.88</u>				
Time (clock): <u>0900</u>		Room Temperature (F): <u>70</u>	Initials: <u>AK</u>	

Technician signature: [Signature] Date: 3/22/13

**Supplemental Data EPA 5G/5H**

Client: Morso

Model: 7900 Project #: 192-S-23-8.3 Tracking #: 1847

Date: 3/22/13 Run #: 2 Booth: E1

Test Crew: A. Kravitz Start Time: 1100 Stop Time: \_\_\_\_\_

OMNI Equipment #(s): 132, 185, 209, 335, 336, 410, 417, 420

Stack Gas Leak Check:

Dilution Tunnel Gas Leak Check (5H only):

Initial: ∅

Initial: N/A

Final: ∅

Final: N/A

Calibrations: Span Gas CO<sub>2</sub>: 16.75 O<sub>2</sub>: N/A CO: 4.340 CO<sub>2</sub>(DT): N/A

Mid Gas CO<sub>2</sub>: 10.02 O<sub>2</sub>: N/A CO: 2.533 CO<sub>2</sub>(DT): N/A

Time	Pre Test			Post Test		
	Zero	Span	Mid	Zero	Span	Mid
	<u>0952</u>	<u>0954</u>	<u>0955</u>			
O <sub>2</sub>	<u>N/A</u>			<u>N/A</u>		
CO <sub>2</sub>	<u>0.00</u>	<u>16.75</u>	<u>10.19</u>			
CO	<u>0.000</u>	<u>4.341</u>	<u>2.562</u>			
CO <sub>2</sub> (DT)	<u>N/A</u>			<u>N/A</u>		

Air Velocity (ft/min): Initial: 250 Final: 250

Scale Audit (lbs): Initial: 10.0 Final: 10.0

Pitot Tube Leak Test: Initial: ∅ Final: ∅

Stack Diameter (inches): 6

Induced Draft: ∅

% Smoke Capture: 100

Flue Pipe Cleaned Prior to First Test in Series:

Date: 3/11/13 Initials: AK

	Initial	Middle	Ending
P <sub>b</sub> (in/Hg)	<u>30.37</u>	<u>30.38</u>	<u>30.39</u>
Ambient (°F)	<u>70</u>	<u>67</u>	<u>70</u>

Tunnel Traverse		
dP (in H <sub>2</sub> O)	T(°F)	
<u>.022</u>	<u>93</u>	
<u>.036</u>		
<u>.034</u>		
<u>.030</u>		
<u>.020</u>		
<u>.036</u>		
<u>.034</u>		
<u>.030</u>		
<u>N/A</u>		<u>N/A</u>
Static P:	<u>-0.66</u>	

Technician signature: [Signature]

Date: 3/22/13



Model: 7900 Series  
Morso Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark

## Run 3

## Wood Heater Test Data - EPA Method 5G

Manufacturer: Morso  
 Model: 7900  
 Project No.: 192-S-23-8.3  
 Tracking No.: 1847  
 Run: 3  
 Test Date: 03/22/13

Burn Rate	0.96 kg/hr dry
Average Tunnel Temperature	84 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	11.5 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	7665.3 dscf/hour
Average Delta p	0.029 inches H2O
Average Delta H	0.96 inches H2O
Total Time of Test	140 minutes

	AVERAGE	SAMPLE TRAIN 1	SAMPLE TRAIN 2
Total Sample Volume - Vm	20.10 cubic feet	19.42 cubic feet	20.78 cubic feet
Average Gas Meter Temperature	82 degrees Fahrenheit	81 degrees Fahrenheit	82 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	20.1 dscf	19.4 dscf	20.9 dscf
Total Particulates - mn		6.7 mg	6.9 mg
Particulate Concentration (dry-standard)	0.00034 grams/dscf	0.00035 grams/dscf	0.00033 grams/dscf
Particulate Emission Rate	2.59 grams/hour	2.65 grams/hour	2.53 grams/hour
Adjusted Emissions	<b>4.01 grams/hour</b>	4.09 grams/hour	3.94 grams/hour
Difference from Average		0.07 grams/hour	0.07 grams/hour
7.5% of the average emission rate	0.30		
Weighted Average Emission Rate Limit	4.10 grams/hour		
7.5% of the weighted average emission rate limit	0.31		
<b>Results Are Acceptable</b>			



## Wood Heater Test Data - EPA Method 5G

Run: **3**  
 Manufacturer: Morso  
 Model: 7900  
 Tracking No.: 1847  
 Project No.: 192-S-23-8.3  
 Test Date: 22-Mar-13  
 Beginning Clock Time: 14:20  
 Recording Interval: 10 min.  
 Total Sampling Time: 140 min.

Velocity Traverse Data								
	Pt.1	Pt.2	Pt.3	Pt.4	Pt.5	Pt.6	Pt.7	Pt.8
Initial dP	0.022	0.030	0.034	0.030	0.030	0.020	0.034	0.030
Initial Temp.	93	93	93	93	93	93	93	93

OMNI Equipment Numbers: 23, 131, 132, 185, 209, 335, 336, 340, 343, 410, 417, 420, 431

PM Control Module: 335/336  
 Dilution Tunnel MW(dry): 29.00 lb/lb-mole  
 Dilution Tunnel MW(wet): 28.56 lb/lb-mole  
 Dilution Tunnel H2O: 4.00 percent  
 Dilution Tunnel Static: -0.660 "H2O  
 Pitot Tube Cp: 0.99  
 Meter Box Y Factor: 1.005 (1) 1.013 (2)  
 Barometric Pressure: Begin Middle End Average  
 30.39 30.39 30.37 30.38 "Hg

Signature/Date: *[Signature]* 4/14/13  
 Tunnel Velocity: 11.49 ft/sec.  
 Initial Tunnel Flow: 125.0 scfm  
 Average Tunnel Flow: 127.8 scfm  
 Tunnel Area: 0.1963 ft<sup>2</sup>  
 Post-Test Leak Check (1): 0.001 cfm@"Hg  
 Post-Test Leak Check (2): 0.005 cfm@"Hg  
 Fuel Moisture (dry basis %): 21.18  
 Total Particulate (1): 6.7  
 Total Particulate (2): 6.9

Elapsed Time	Particulate Sampling Data														Fuel Weight, lb		Wood Heater Temperature Data, oF														Stack
	Gas Meter Cubic Feet (1)	Gas Meter Cubic Feet (2)	Sample Rate, cfm (1)	Sample Rate, cfm (2)	Orifice dH (1)	Orifice dH (2)	Meter oF (1)	Meter oF (2)	Meter Vac. In. Hg. (1)	Meter Vac. In. Hg. (2)	Dilution Tunnel Temp.	Dilution Tunnel dP	Pro. Rate (10%) (1)	Pro. Rate (10%) (2)	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Exit	Average Surface	Stack	Filter (1)	Filter (2)	Impinger exit (1)	Impinger exit (2)	Ambient	Draft In. H2O	
0	0.000	0.000			0.70	0.70	76	76	0.06	-0.3	93	0.029			6.0		273	939	208	319	300	N/A	407.8	311	65	66	N/A	N/A	66	-0.090	
10	1.374	1.470	0.14	0.15	1.00	0.94	76	76	0.96	1	85	0.029	101	101	5.0	-1	266	929	215	324	298	N/A	406.4	310	69	68	N/A	N/A	68	-0.090	
20	2.756	2.948	0.14	0.15	0.98	0.93	77	77	0.96	1	88	0.029	102	102	4.1	-0.9	267	854	216	318	295	N/A	390.0	358	70	70	N/A	N/A	69	-0.097	
30	4.138	4.427	0.14	0.15	0.98	0.93	78	79	0.96	1	88	0.029	101	101	3.2	-0.9	279	785	216	308	289	N/A	375.4	359	71	71	N/A	N/A	70	-0.096	
40	5.522	5.906	0.14	0.15	0.98	0.93	80	80	0.97	1	89	0.029	101	101	2.5	-0.7	292	712	216	299	287	N/A	361.2	375	71	72	N/A	N/A	70	-0.098	
50	6.906	7.387	0.14	0.15	0.99	0.93	81	82	0.97	1	90	0.029	101	101	1.8	-0.7	314	657	215	291	281	N/A	351.6	384	72	72	N/A	N/A	71	-0.099	
60	8.290	8.870	0.14	0.15	0.98	0.93	82	83	0.97	1	88	0.029	101	101	1.3	-0.5	328	636	215	285	276	N/A	348.0	355	72	73	N/A	N/A	71	-0.094	
70	9.679	10.354	0.14	0.15	0.98	0.93	83	84	0.97	1	86	0.029	101	101	1.0	-0.3	324	702	216	281	275	N/A	359.6	298	72	73	N/A	N/A	71	-0.087	
80	11.066	11.840	0.14	0.15	0.98	0.94	83	85	0.97	1	84	0.029	100	100	0.8	-0.2	308	751	215	283	280	N/A	367.4	274	72	73	N/A	N/A	71	-0.084	
90	12.457	13.326	0.14	0.15	0.97	0.94	84	85	0.97	1	83	0.029	100	100	0.7	-0.1	289	767	213	287	287	N/A	368.6	258	72	72	N/A	N/A	72	-0.082	
100	13.847	14.814	0.14	0.15	0.98	0.94	84	85	0.97	1	81	0.029	100	100	0.5	-0.2	273	775	211	291	291	N/A	368.2	251	71	72	N/A	N/A	71	-0.081	
110	15.239	16.305	0.14	0.15	0.99	0.94	84	85	0.97	1	79	0.029	100	100	0.3	-0.2	259	766	210	293	294	N/A	364.4	246	69	71	N/A	N/A	70	-0.081	
120	16.633	17.798	0.14	0.15	0.99	0.94	84	85	0.97	1	78	0.029	100	100	0.2	-0.1	248	784	210	295	294	N/A	366.2	238	68	70	N/A	N/A	69	-0.080	
130	18.025	19.292	0.14	0.15	0.98	0.94	83	85	0.97	1	77	0.029	100	100	0.1	-0.1	242	796	210	299	295	N/A	368.4	235	68	70	N/A	N/A	69	-0.080	
140	19.418	20.784	0.14	0.15	0.99	0.94	83	84	0.97	1	77	0.029	100	100	0.0	-0.1	237	803	210	302	292	N/A	368.8	231	68	70	N/A	N/A	69	-0.079	
Avg/Total	19.418	20.784	0.14	0.15	0.96	0.92	81.20	82.07			84.40	0.029	100.64	100.63									39		70.00	70.87	N/A	N/A		-0.088	

## Method 28 Preburn Data

<b>Run Data</b>	
Client: Morso	Test Run: 3
Model: 7900	Date: 3/22/2013
Project Number: 192-S-23-8.3	Test Crew: A. Kravitz
Tracking Number: 1847	Equipment: 335, 336, 185
Coal Bed Range (lb): 1.20-1.50	

Logged Data												
Elapsed Time (min)	Scale (lb)	Stack Draft (in H <sub>2</sub> O)	Stack	Ambient	FB Top	FB Bottom	Temperatures (F)				Cat. In	Cat. Out
							FB Back	FB Left	FB Right			
0	4.2	-0.114	566	69	291	866	199	316	279	N/A	N/A	
10	3.4	-0.103	420	69	332	724	212	329	294			
20	2.7	-0.1	389	67	349	661	217	324	294			
30	2.2	-0.097	375	67	350	692	217	314	293			
40	1.9	-0.091	321	66	336	770	214	310	291			
50	1.8	-0.089	295	66	310	853	210	311	296			
60	1.5	-0.09	306	66	285	917	207	316	300			
65	1.4	-0.089	303	66	275	926	207	319	302			
Averages:		-0.097	371.88	67.00	316.00	801.13	210.38	317.38	293.63			

*A. Kravitz* 3/28/13



### Run Notes

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3  
 Tracking #: 1847  
 Run #: 3 Date: 3/22/13  
 Test Crew: A. Kowitz  
 OMNI Equipment ID #(s): 335, 336, 185

#### PREBURN

DESCRIBE OR SKETCH AIR OR THERMOMSTAT SETTINGS BELOW:  
 (SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

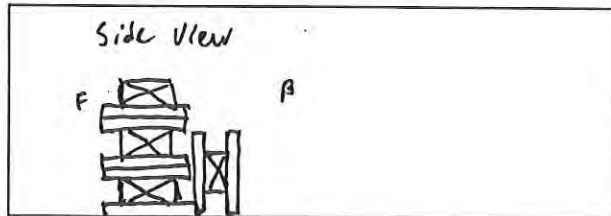
PRIMARY: 5/16 Open SECONDARY: Fixed  
 TERTIARY: N/A  
 FAN: N/A

#### PREBURN SETTINGS AND ACTIVITIES

TIME	AIR (THERMO) CHANGES PRIMARY/SECONDARY/TERTIARY	FAN SETTING CHANGE	ADD FUEL + WT.	ADD FUEL - WT.	RAKE COAL	COMMENT
65:00	No Adjustments				levelled	End PB

#### TEST

TEST FUEL CONFIGURATION SKETCH  
 (INDICATE VIEW ANGLE)



START UP PROCEDURES  
 BYPASS: N/A  
 FUEL LOADING: Done by 0:30  
 DOOR: closed @ 4:00  
 PRIMARY AIR: set @ 5:00  
 OTHER: N/A

DESCRIBE OR SKETCH TEST SETTINGS BELOW:  
 (SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY: 5/16 Open SECONDARY: Fixed  
 TERTIARY: N/A  
 FAN: N/A

Technician signature: [Signature] Date: 3/22/13

FUEL DATA

Client: Morso

Model: 7900

Project #: 192-S-23-8.3 Tracking #: 1847

Date: 3/22/13 Test Crew: A. Kravitz Run #: 3

OMNI Equipment ID #: 340, 431

FUEL LOAD PREPARED BY: A. Kravitz

FUEL: DOUGLAS-FIR SPECIES, UNTREATED, AIR-DRIED, STANDARD GRADE OR BETTER, DIMENSIONAL LUMBER.

**PRE-BURN FUEL**  
**MOISTURE CONTENT (METER -- DRY BASIS)**

CALIBRATION: Cal Value (1) = 12% Actual Reading 12.0  
Cal Value (2) = 22% Actual Reading 22.0

Piece	Length	Readings	Type
1	<u>8</u> ft	<u>24.6</u>	<u>2x4</u>
2	ft	<u>23.8</u>	
3	ft	<u>20.2</u>	

Length of cut pieces: 13+9 inches <sup>13"x3</sup> <sub>9"x4</sub> Pre-Burn Fuel Average Moisture: 22.90 %

Time (clock): 12:45 Room Temperature (F): 68 Initials: AK

**TEST FUEL**

FUEL TYPE AND AMOUNT: 2x4 4 4x4 0

CALCULATED LOAD WEIGHT: 5.3-6.3 ACTUAL LOAD WEIGHT: 6.0 (2x4)  
0 (4x4)

FUEL PIECE LENGTH: 12" 6.0 Total

**MOISTURE CONTENT (METER -- DRY BASIS)**

PIECE	READINGS	TYPE
1	<u>19.2</u> <u>20.8</u> <u>21.6</u>	<u>2x4</u>
2	<u>20.6</u> <u>19.2</u> <u>19.7</u>	↓
3	<u>20.9</u> <u>23.1</u> <u>22.8</u>	↓
4	<u>20.4</u> <u>22.6</u> <u>23.0</u>	↓
5		
6		
7		
8		
9		
10		

OVERALL TEST FUEL LOAD MOISTURE AVERAGE: 21.18

Time (clock): 1:30 Room Temperature (F): 69 Initials: AK

Technician signature: [Signature] Date: 3/22/13





Model: 7900 Series  
Morso Jernstøberi A/S  
Furvej 6  
7900 Nykøbing Mors  
Denmark

## Run 4



## Wood Heater Test Data - EPA Method 5G

Manufacturer: Morso  
 Model: 7900  
 Project No.: 192-S-23-8.3  
 Tracking No.: 1847  
 Run: 4  
 Test Date: 03/25/13

Burn Rate	1.41 kg/hr dry
Average Tunnel Temperature	93 degrees Fahrenheit
Average Gas Velocity in Dilution Tunnel - vs	11.7 feet/second
Average Gas Flow Rate in Dilution Tunnel - Qsd	7584.9 dscf/hour
Average Delta p	0.030 inches H2O
Average Delta H	0.94 inches H2O
Total Time of Test	90 minutes

	AVERAGE	SAMPLE TRAIN 1	SAMPLE TRAIN 2
Total Sample Volume - Vm	12.89 cubic feet	12.46 cubic feet	13.32 cubic feet
Average Gas Meter Temperature	82 degrees Fahrenheit	81 degrees Fahrenheit	83 degrees Fahrenheit
Total Sample Volume (Standard Conditions) - Vmstd	12.7 dscf	12.3 dscf	13.2 dscf
Total Particulates - mn		4.3 mg	4.6 mg
Particulate Concentration (dry-standard)	0.00035 grams/dscf	0.00035 grams/dscf	0.00035 grams/dscf
Particulate Emission Rate	2.65 grams/hour	2.65 grams/hour	2.64 grams/hour
Adjusted Emissions	<b>4.09 grams/hour</b>	4.09 grams/hour	4.08 grams/hour
Difference from Average		0.01 grams/hour	0.01 grams/hour
7.5% of the average emission rate	0.31		
Weighted Average Emission Rate Limit	4.10 grams/hour		
7.5% of the weighted average emission rate limit	0.31		
<b>Results Are Acceptable</b>			

## Wood Heater Test Data - EPA Method 5G

Run: 4  
 Manufacturer: Morso  
 Model: 7900  
 Tracking No.: 1847  
 Project No.: 192-S-23-8.3  
 Test Date: 25-Mar-13  
 Beginning Clock Time: 12:16  
 Recording Interval: 10 min.  
 Total Sampling Time: 90 min.

Velocity Traverse Data								
	Pt.1	Pt.2	Pt.3	Pt.4	Pt.5	Pt.6	Pt.7	Pt.8
Initial dP	0.026	0.034	0.038	0.028	0.014	0.032	0.034	0.030
Initial Temp.	96	96	96	96	96	96	96	96

OMNI Equipment Numbers: 23, 131, 132, 185, 209, 335, 336, 340, 343, 410, 417, 420, 431

PM Control Module: 335/336  
 Dilution Tunnel MW(dry): 29.00 lb/lb-mole  
 Dilution Tunnel MW(wet): 28.56 lb/lb-mole  
 Dilution Tunnel H2O: 4.00 percent  
 Dilution Tunnel Static: -0.640 "H2O  
 Pitot Tube Cp: 0.99  
 Meter Box Y Factor: 1.005 (1) 1.013 (2)  
 Barometric Pressure: Begin Middle End Average  
30.04 30.02 30 30.02 "Hg

Signature/Date: [Signature] 4/19/13  
 Tunnel Velocity: 11.68 ft/sec.  
 Initial Tunnel Flow: 125.0 scfm  
 Average Tunnel Flow: 126.4 scfm  
 Tunnel Area: 0.1963 ft2  
 Post-Test Leak Check (1): 0.001 cfm@"Hg  
 Post-Test Leak Check (2): 0.005 cfm@"Hg  
 Fuel Moisture (dry basis %): 20  
 Total Particulate (1): 4.3  
 Total Particulate (2): 4.6

Elapsed Time	Particulate Sampling Data														Fuel Weight, lb		Wood Heater Temperature Data, oF														Stack	
	Gas Meter Cubic Feet (1)	Gas Meter Cubic Feet (2)	Sample Rate, cfm (1)	Sample Rate, cfm (2)	Orifice dH (1)	Orifice dH (2)	Meter oF (1)	Meter oF (2)	Meter Vac. In. Hg. (1)	Meter Vac. In. Hg. (2)	Dilution Tunnel Temp.	Dilution Tunnel dP	Pro. Rate (10%) (1)	Pro. Rate (10%) (2)	Scale Reading	Weight Change	Firebox Top	Firebox Bottom	Firebox Back	Firebox Left	Firebox Right	Catalyst Exit	Average Surface	Stack	Filter (1)	Filter (2)	Impinger exit (1)	Impinger exit (2)	Ambient	Draft In. H2O		
0	0.000	0.000	/	/	0.70	0.70	73	75	0.81	0.8	96	0.030	/	/	5.6	/	313	718	170	222	229	N/A	330.4	358	69	69	N/A	N/A	72	-0.094		
10	1.373	1.459	0.14	0.15	0.98	0.92	75	76	0.94	1	97	0.030	101	101	4.4	-1.2	296	771	177	249	245	N/A	347.6	423	74	73	N/A	N/A	72	-0.099		
20	2.751	2.932	0.14	0.15	0.97	0.92	77	79	0.95	1	97	0.030	101	101	3.4	-1	297	714	182	261	258	N/A	342.4	433	75	75	N/A	N/A	72	-0.101		
30	4.130	4.408	0.14	0.15	0.96	0.92	80	81	0.95	1	97	0.030	101	101	2.4	-1	304	658	188	266	264	N/A	336.0	446	76	76	N/A	N/A	72	-0.103		
40	5.513	5.888	0.14	0.15	0.96	0.92	82	83	0.95	1	95	0.030	101	101	1.7	-0.7	318	594	192	269	266	N/A	327.8	422	76	76	N/A	N/A	72	-0.100		
50	6.899	7.369	0.14	0.15	0.96	0.91	83	85	0.96	1	94	0.030	101	101	1.0	-0.7	328	578	194	269	267	N/A	327.2	437	76	76	N/A	N/A	73	-0.100		
60	8.286	8.852	0.14	0.15	0.96	0.92	85	86	0.96	1	90	0.030	100	100	0.7	-0.3	329	638	195	275	274	N/A	342.2	369	75	76	N/A	N/A	72	-0.093		
70	9.677	10.338	0.14	0.15	0.97	0.92	85	87	0.96	1	88	0.030	100	100	0.5	-0.2	310	694	195	284	288	N/A	354.2	336	75	75	N/A	N/A	73	-0.090		
80	11.069	11.826	0.14	0.15	0.96	0.92	86	87	0.96	1	86	0.030	100	100	0.3	-0.2	291	724	193	290	293	N/A	358.2	313	74	75	N/A	N/A	73	-0.088		
90	12.461	13.316	0.14	0.15	0.97	0.92	86	88	0.96	1	85	0.030	100	100	0.0	-0.3	272	729	191	295	300	N/A	357.4	298	74	74	N/A	N/A	72	-0.087		
Avg/Total	12.461	13.316	0.14	0.15	0.94	0.90	81.20	82.70	/	/	92.50	0.030	100.56	100.57	/	/	/	/	/	/	/	/	27	/	74.40	74.50	N/A	N/A	/	-0.096		



## Method 28 Preburn Data

<b>Run Data</b>	
Client: Morso	Test Run: 4
Model: 7900	Date: 3/25/2013
Project Number: 192-S-23-8.3	Test Crew: A. Kravitz
Tracking Number: 1847	Equipment: 335, 336, 185
Coal Bed Range (lb): 1.12-1.40	

Elapsed Time (min)	Scale (lb)	Stack Draft (in H <sub>2</sub> O)	Stack	Temperatures (F)							
				Ambient	FB Top	FB Bottom	FB Back	FB Left	FB Right	Cat. In	Cat. Out
0	6.8	-0.11	589	67	134	518	73	92	92	N/A	N/A
10	5.6	-0.105	477	68	209	365	97	137	136		
20	4.6	-0.101	434	68	258	280	119	154	155		
30	3.7	-0.103	454	69	289	250	134	160	166		
40	2.7	-0.106	510	69	327	273	146	173	178		
50	2.1	-0.1	432	70	351	310	159	185	190		
60	1.6	-0.095	381	71	335	540	165	201	210		
68	1.4	-0.091	344	71	316	693	168	220	227		
Averages:				69.13	277.38	403.63	132.63	165.25	169.25		

*A. Kravitz* 3/25/13

### Run Notes

Client: Morso  
 Model: 7900  
 Project #: 192-S-23-8.3  
 Tracking #: 1847  
 Run #: 4 Date: 3/25/13  
 Test Crew: A. Kowitz  
 OMNI Equipment ID #(s): 335, 336, 185

PREBURN

DESCRIBE OR SKETCH AIR OR THERMOMSTAT SETTINGS BELOW:  
 (SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

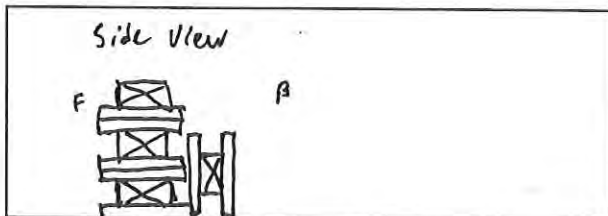
PRIMARY: 2/16 Open SECONDARY: Fixed  
 TERTIARY: N/A  
 FAN: N/A

PREBURN SETTINGS AND ACTIVITIES

TIME	AIR (THERMO) CHANGES PRIMARY/SECONDARY/TERTIARY	FAN SETTING CHANGE	ADD FUEL + WT.	ADD FUEL - WT.	RAKE COAL	COMMENT
68:00	No Adjustments				Leveled	End PO

TEST

TEST FUEL CONFIGURATION SKETCH  
 (INDICATE VIEW ANGLE)



START UP PROCEDURES

BYPASS: N/A  
 FUEL LOADING: Done @ 0:20  
 DOOR: Closed @ 1:30 3:00  
 PRIMARY AIR: set @ 5:00  
 OTHER: N/A

DESCRIBE OR SKETCH TEST SETTINGS BELOW:  
 (SETTINGS MUST BE ACCURATE AND REPRODUCIBLE)

PRIMARY: 2/16 Open SECONDARY: Fixed  
 TERTIARY: N/A  
 FAN: N/A

Technician signature: [Signature] Date: 3/25/13



### FUEL DATA

Client: Morso

Model: 7900

Project #: 192-S-23-8.3 Tracking #: 1847

Date: 3/25/13 Test Crew: A. Kravitz Run #: 4

OMNI Equipment ID #: 340, 431

FUEL LOAD PREPARED BY: A. Kravitz

FUEL: DOUGLAS-FIR SPECIES, UNTREATED, AIR-DRIED, STANDARD GRADE OR BETTER, DIMENSIONAL LUMBER.

PRE-BURN FUEL					
MOISTURE CONTENT (METER -- DRY BASIS)					
CALIBRATION:		Cal Value (1) = 12%	Actual Reading	<u>12.0</u>	
		Cal Value (2) = 22%	Actual Reading	<u>22.0</u>	
Piece	Length	Readings		Type	
1	<u>8</u> ft	<u>19.3</u>	<u>20.5</u>	<u>20.1</u>	<u>2x4</u>
2	ft				
3	ft				
Length of cut pieces: <u>13+9</u> inches		<u>13"x3</u>	Pre-Burn Fuel Average Moisture: <u>20.23</u>		
Time (clock): <u>1045</u>		Room Temperature (F): <u>68</u>	Initials: <u>AK</u>		

TEST FUEL				
FUEL TYPE AND AMOUNT: <u>2x4</u> <u>4</u> <u>4x4</u> <u>0</u>				
CALCULATED LOAD WEIGHT: <u>5.3-6.3</u>		ACTUAL LOAD WEIGHT: <u>5.6</u> (2x4)		
		<u>0</u> (4x4)		
FUEL PIECE LENGTH: <u>11"</u>		<u>5.6</u> Total		
MOISTURE CONTENT (METER -- DRY BASIS)				
PIECE	READINGS			TYPE
1	<u>21.1</u>	<u>20.8</u>	<u>22.7</u>	<u>2x4</u>
2	<u>19.2</u>	<u>20.0</u>	<u>19.2</u>	
3	<u>19.3</u>	<u>20.4</u>	<u>19.1</u>	
4	<u>20.2</u>	<u>19.1</u>	<u>19.3</u>	
5				
6				
7				
8				
9				
10				
OVERALL TEST FUEL LOAD MOISTURE AVERAGE: <u>20.0</u>				
Time (clock): <u>1045</u>		Room Temperature (F): <u>68</u>	Initials: <u>AK</u>	

Technician signature: [Signature] Date: 3/25/13

**Supplemental Data EPA 5G/5H**

Client: Morso

Model: 7900 Project #: 192-S-23-8.3 Tracking #: 1847

Date: 3/25/13 Run #: 4 Booth: E1

Test Crew: A. Kravitz Start Time: 12:16 Stop Time: 13:46

OMNI Equipment #(s): 132, 185, 209, 335, 336, 410, 417, 420

Stack Gas Leak Check:

Dilution Tunnel Gas Leak Check (5H only):

Initial: ∅

Initial: N/A

Final: ∅

Final: N/A

Calibrations: Span Gas CO<sub>2</sub>: 16.75 O<sub>2</sub>: N/A CO: 4.340 CO<sub>2</sub>(DT): N/A

Mid Gas CO<sub>2</sub>: 10.02 O<sub>2</sub>: N/A CO: 2.533 CO<sub>2</sub>(DT): N/A

Time	Pre Test			Post Test		
	Zero	Span	Mid	Zero	Span	Mid
	1107	1105	1106	1420	1421	1422
O <sub>2</sub>	N/A	—————	—————	N/A	—————	—————
CO <sub>2</sub>	0.00	16.75	10.13	0.01	16.71	10.07
CO	0.000	4.340	2.556	-0.013	4.299	2.516
CO <sub>2</sub> (DT)	N/A	—————	—————	N/A	—————	—————

Air Velocity (ft/min): Initial: 450 Final: 450

Scale Audit (lbs): Initial: 10.0 Final: 10.6

Pitot Tube Leak Test: Initial: ∅ Final: ∅

Stack Diameter (inches): 6

Induced Draft: ∅


% Smoke Capture: 100

Flue Pipe Cleaned Prior to First Test in Series:

Date: 3/11/13 Initials: AK

	Initial	Middle	Ending
P <sub>b</sub> (in/Hg)	30.04	30.02	30.00
Ambient (°F)	72	71	70

Tunnel Traverse		
dP (in H <sub>2</sub> O)	T(°F)	
.026	96	
.037		
.038		
.028		
.014		
.052		
.034		
.030		
N/A		N/A
Static P:	-0.64	

Technician signature: 

Date: 3/25/13



## Section 5

### Sampling Procedures and Test Results

## INTRODUCTION

Morsø Jernstøberi A/S retained *OMNI* to perform U.S. Environmental Protection Agency (EPA) certification testing on the 7900 Series wood stove. The 7900 Series wood stove is a non-catalytic, freestanding, radiant-type room heater. The firebox is constructed of cast iron. Usable firebox volume was measured to be 0.83 cubic feet and the stove is vented through a 6-inch diameter flue collar located at the top of the unit.

The testing was performed at *OMNI*'s testing facility in Portland, Oregon. The unit was received in good condition and logged in on March 10, 2013, then assigned and labeled with *OMNI* ID #1847. *OMNI* representative Aaron Kravitz conducted the certification testing and completed all testing by March 25, 2013. The EPA was notified of the testing dates in a letter dated March 18, 2013. A testing contract, including provisions for Random Compliance Audit (RCA) testing, has been signed by Jesper Larsen of Morsø Jernstøberi A/S and is on file at *OMNI*'s testing facility.

The 7900 Series wood stove was tested in accordance with the U.S. EPA 40 CFR Part 60, Subpart AAA – Standard of Performance for Residential Wood Heaters (Appendix A, Methods 28 and 5G). Particulate emissions were measured using a Method 5G sampling train consisting of two filters (front and back). The weighted average emissions of the 4 test runs included in the results indicate a particulate emission rate of 4.0 grams per hour. Test runs were conducted in each of three burn rate categories (0.80-1.25 kg/hr, 1.25-1.90 kg/hr, and maximum). Emissions for each of their individual test runs did not exceed the cap. The 7900 Series results are within the emission limit of 7.5 grams per hour for non-catalytic affected facilities manufactured on or after July 1, 1990, or sold at retail on or after July 1, 1992.

The wood heater was sealed after completion of testing in compliance with the EPA regulation as follows:

- “DO NOT TAMPER” labels were placed on the door and on all other openings.
- Plastic material sealed with “DO NOT TAMPER” labels and tape was wrapped around the unit.
- The unit was sealed in a wood box constructed for the unit and secured with steel banding.
- “DO NOT TAMPER” labels were placed on all outer surfaces of the box.

This report is organized in accordance with the EPA-recommended outline and is summarized in the Table of Contents immediately preceding this report. The results in this report are limited to the item submitted.



**Table 1.1 – Particulate Emissions**

Run	Burn Rate (kg/hr dry)	Method 5G Emissions (g/hr)
1	2.21	4.58
2	1.22	3.23
3	0.96	4.01
4	1.41	4.09

Weighted particulate emission average of 4 test runs: 4.0 grams per hour.

**Table 1.2 – Test Facility Conditions**

Run	Room Temperature (°F)		Barometric Pressure ("Hg)		Air Velocity (ft/min)	
	Before	After	Before	After	Before	After
1	74	71	30.27	30.27	<50	<50
2	68	70	30.37	30.39	<50	<50
3	66	69	30.39	30.37	<50	<50
4	72	72	30.04	30.00	<50	<50

**Table 1.3.1 – Fuel Measurement and Crib Description Summary – PRETEST**

Run	Pretest Fuel Weight (Starting weight in lbs)	Pretest Moisture (Dry basis - %)	Coal Bed Weight (lbs)
1	7.3	21.8	1.4
2	4.6	20.2	1.3
3	4.2	22.9	1.4
4	6.8	20.2	1.4

**Table 1.3.2 – Fuel Measurement and Crib Description Summary – TEST**

Run	Test Fuel Wet Basis (lbs)	Firebox Volume (ft <sup>3</sup> )	Fuel Loading Density Wet Basis (lbs/ft <sup>3</sup> )	Fuel Moisture Content Dry (%)	Piece Length (in)	2x4s Used	4x4s Used
1	6.0	0.8	7.50	23.1	12	4	0
2	5.9	0.8	7.38	19.9	12	4	0
3	6.0	0.8	7.50	21.2	12	4	0
4	5.6	0.8	7.00	20.0	11	4	0



**Table 1.4 – Dilution Tunnel Gas Measurements and Sampling Data Summary**

Run	Length of Test (min)	Average Dilution Tunnel Gas Measurements		
		Velocity (ft/sec)	Flow Rate (dscf/min)	Temperature (°F)
1	60	11.9	126.9	107
2	110	11.5	127.7	85
3	140	11.5	127.8	84
4	90	11.7	126.4	93

**Table 1.5 - Heater Operation Data (Average Temperature Data)**

Run	Beginning Surface Temperature Average <sup>a</sup>	Ending Surface Temperature Average <sup>a</sup>	Surface Delta T <sup>b</sup>
1	----	----	----
2	368.2	367.2	1.0
3	407.8	368.8	39.0
4	330.4	357.4	-27.0

a. All temperatures are in degrees F.  
 b. Represents the difference between beginning and ending average surface temperatures.

Table 1.6 – Pretest Configuration

Run	Combustion Air	Fuel Added	Fuel Removed	Time (min)
1	Fully open	7.3 lbs at start; 2.4 lb added; coal bed 1.4 lbs	0	60
2	4 mm open	4.6 lbs at start; no addition; coal bed 1.3 lbs	0	60
3	Fully closed	4.2 lbs at start; no addition; coal bed 1.4 lbs	0	65
4	7 mm open	6.8 lbs at start; no addition; coal bed 1.4 lbs	0	68

Table 1.7 – Run Data

Run	Average Dry Burn Rate (kg/hr)	Initial (Induced) Draft (H <sub>2</sub> O)	Primary Air Setting (mm)	Run Time (min)	Average Draft (H <sub>2</sub> O)
1	2.21	0	Fully open	60	----
2	1.22	0	4 mm open	110	-.093
3	0.96	0	Fully closed	140	-.088
4	1.41	0	7 mm open	90	-.096



Table 1.8 – Test Configurations

Run	Five-Minute Startup	Combustion Air
1	Bypass: N/A. Fuel Loading: Done @ 0:30. Door: Closed @ 3:00. Primary Air: Set @ 0:00. Other: N/A. Secondary: Fixed. Tertiary: N/A. Fan: N/A.	Fully open
2	Bypass: N/A. Fuel Loading: Done @ 0:40. Door: Closed @ 2:30. Primary Air: Set @ 5:00. Other: N/A. Secondary: Fixed. Tertiary: N/A. Fan: N/A.	4 mm
3	Bypass: N/A. Fuel Loading: Done @ 0:30. Door: Closed @ 4:00. Primary Air: Set @ 5:00. Other: N/A. Secondary: Fixed. Tertiary: N/A. Fan: N/A.	Fully closed
4	Bypass: N/A. Fuel Loading: Done @ 0:20. Door: Closed @ 3:00. Primary Air: Set @ 5:00. Other: N/A. Secondary: Fixed. Tertiary: N/A. Fan: N/A.	7 mm

Model: 7900 Series  
Morso Jernstoberi A/S  
Furvej 6  
7900 Nykobing Mors  
Denmark

## TEST RESULTS AND DISCUSSION

A total of 4 test runs were performed on the 7900 Series wood stove. 4 test runs were conducted in the following categories and included in the weighted average emission level results: two in the 0.80 to 1.25 kg/hr dry category; one in the 1.25 to 1.90 kg/hr dry category; and one at maximum.

The weighted particulate emission rate was measured to be 4.0 g/hr.

The proportionality results for all 4 test runs were acceptable. Quality check results for each test run are presented in Section 2 of this report.